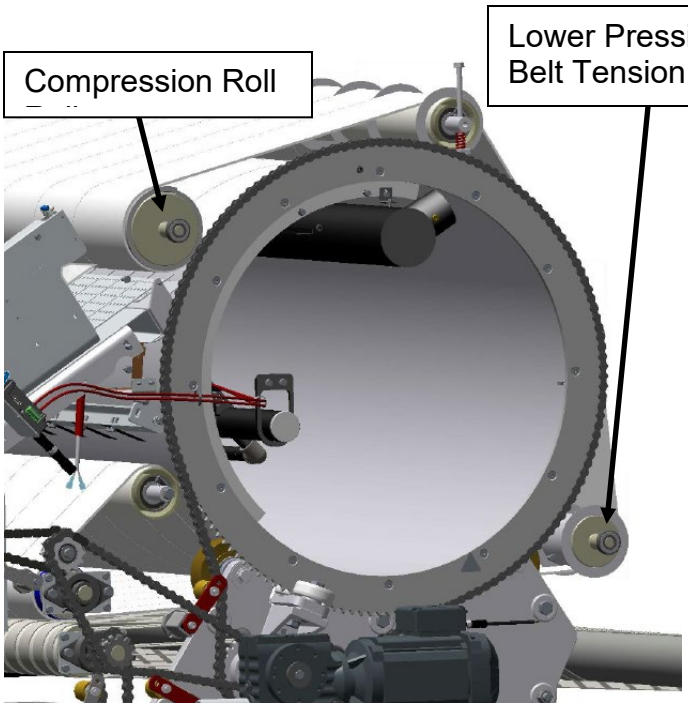
PRODUCT BULLETIN – PB - 191
Compact, Compact + and Pro – Roll End Shaft Repair

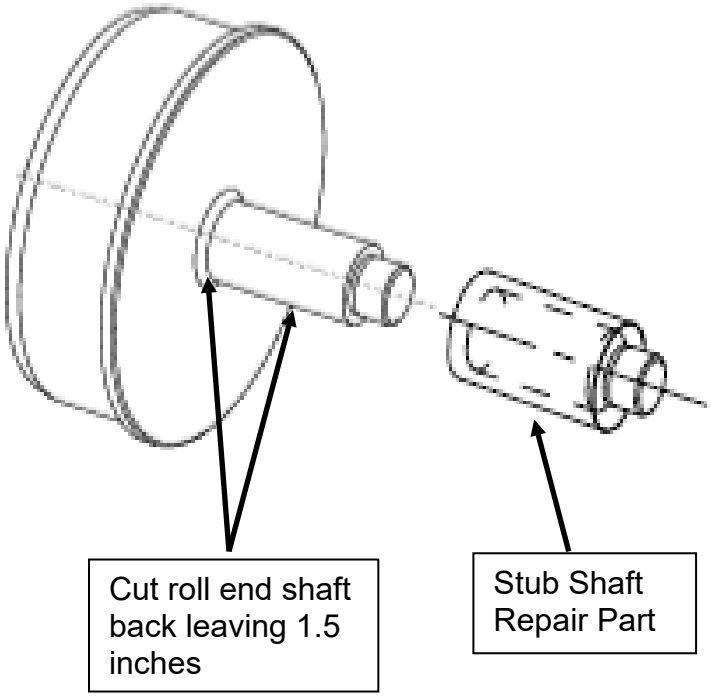
Summary
Compact Ironers which use compression roll **(p/n 10019149)** and rear lower pressing belt tension roll **(pn 10070241)**, use a smaller non-greaseable bearing (p/n 523555) at the roll's shaft end. Normal service requires inspection of the bearing every 1,000hrs and bearing replacement every 2,000hrs. If the bearing seizes and rotates on the shaft, the shaft end will be damaged.

Models
Compact, Compact + and Compact Pro

Details
A stub shaft replacement **(p/n COMPACT END SHAFT)** is available to repair a damaged roll shaft. It can be fitted to the damage roll by cutting back the damage area and installing the stub shaft over the existing shaft. After installing, the stub shaft should be tack welded to roll end to eliminate rotation

1.) Cut existing shaft leaving 1.5 inches of length remaining
2.) Install repair stub shaft over cut end, heat may be required to tap in place.
3.) Tack weld stub shaft end in place.





**** Always follow the warnings and procedures in the corresponding equipment instruction manual.*

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