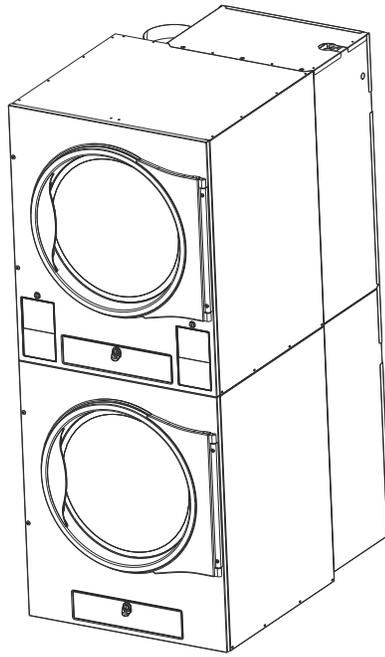


# Tumble Dryers

Stacked 30 Pound Capacity  
18 Digit Model Numbers with 6 in 13th Position  
Refer to Page 3 for Model Numbers



TMB1294C



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## Parts Ordering Information

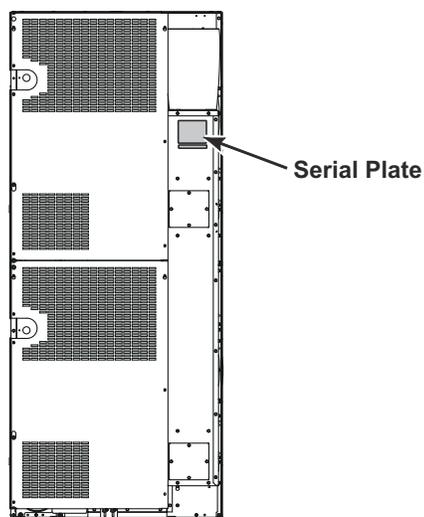
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

## Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



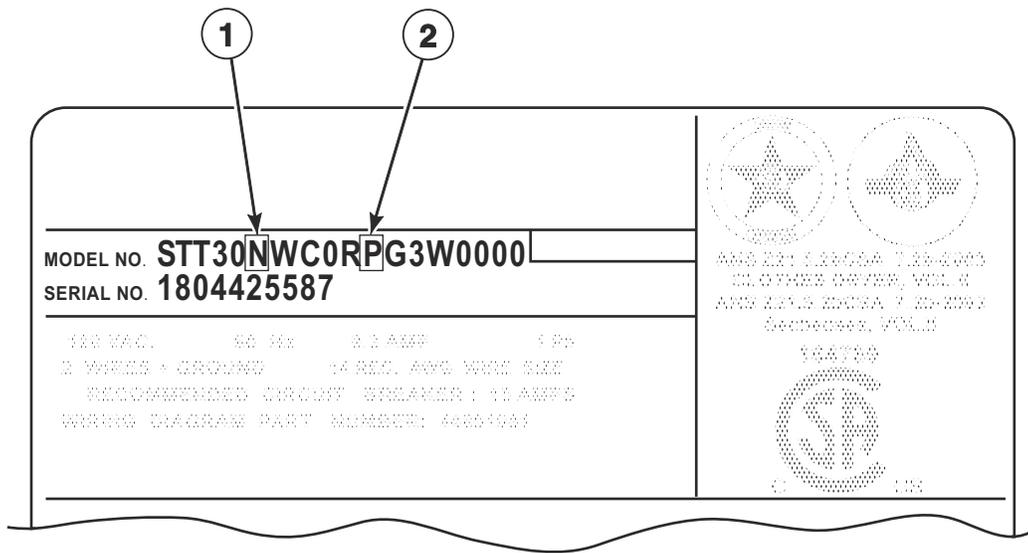
TMB3864P

# Machine Identification

Information in this manual is applicable to these machines:

GAT30E	KTT30E	MGT30D	NAT30E
GAT30L	KTT30L	MGT30E	NAT30L
GAT30N	KTT30N	MGT30L	NAT30N
GGT30E		MGT30N	NGT30E
GGT30L		MJT30D	NGT30L
GGT30N		MJT30E	NGT30N
GHT30E		MJT30N	NHT30E
GHT30L			NHT30L
GHT30N			NHT30N
GJT30E			NJT30E
GJT30N			NJT30N
GKT30E			NKT30E
GKT30L			NKT30L
GKT30N			NKT30N
GTT30E			NRT30E
GTT30L			NTT30E
GTT30N			NTT30N
GUT30E			NUT30E
GUT30N			NUT30N

# Product Overview - Heat Source and Voltage



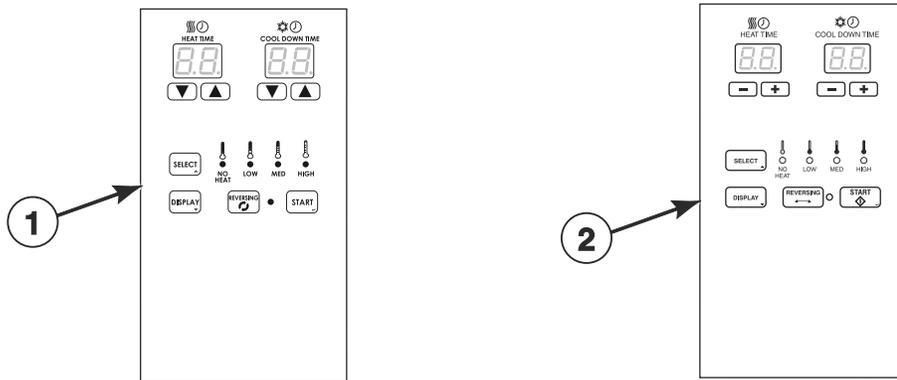
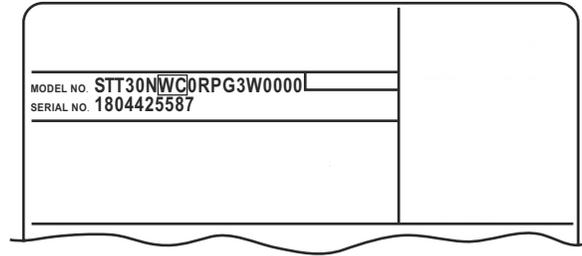
TMB3566P

## Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.)
2	-	Voltage	B: 100-120 Volt/50-60 Hertz/1 Phase; Gas models F: 200-208 Volt/50-60 Hertz/3 Phase; Electric models G: 230-240 Volt/50-60 Hertz/3 Phase; Electric models H: 380 Volt/50-60 Hertz/3 Phase; Electric models J: 400-415 Volt/50-60 Hertz/3 Phase; Electric models K: 440 Volt/50-60 Hertz/3 Phase; Electric models L: 460-480 Volt/50-60 Hertz/3 Phase; Electric models N: 440-480 Volt/50-60 Hertz/3 Phase; Gas models P: 380-415 Volt/50-60 Hertz/3 Phase; Gas models X: 200-240 Volt/50-60 Hertz/1-3 Phase; Gas models

# Product Overview - FN Control Suffix

G, K and N Models; OPL



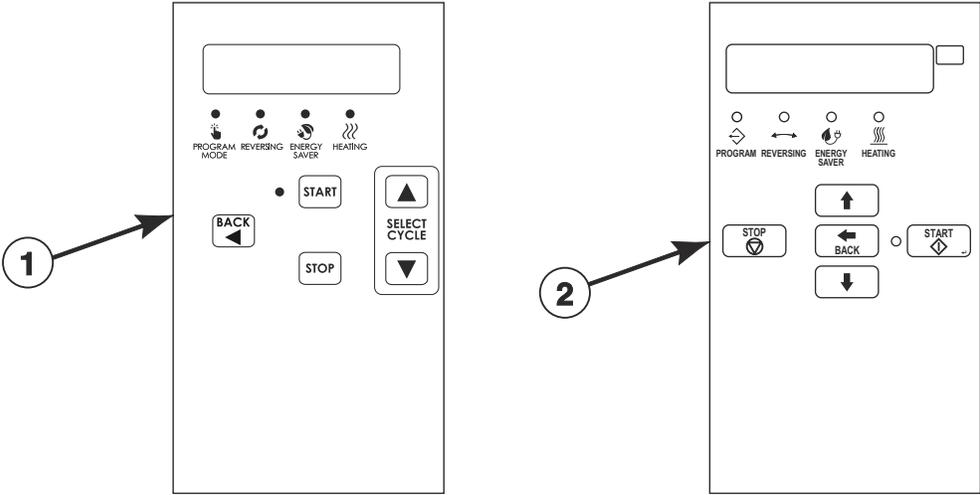
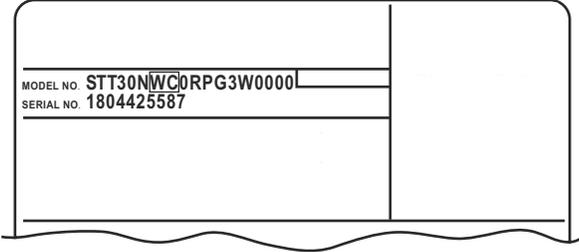
TMB3588P

## Product Overview - FN Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Dual Digital Control	G and K models
2	-	Dual Digital Control	N models

# Product Overview - NN Control Suffixes

G, K and N Models; OPL



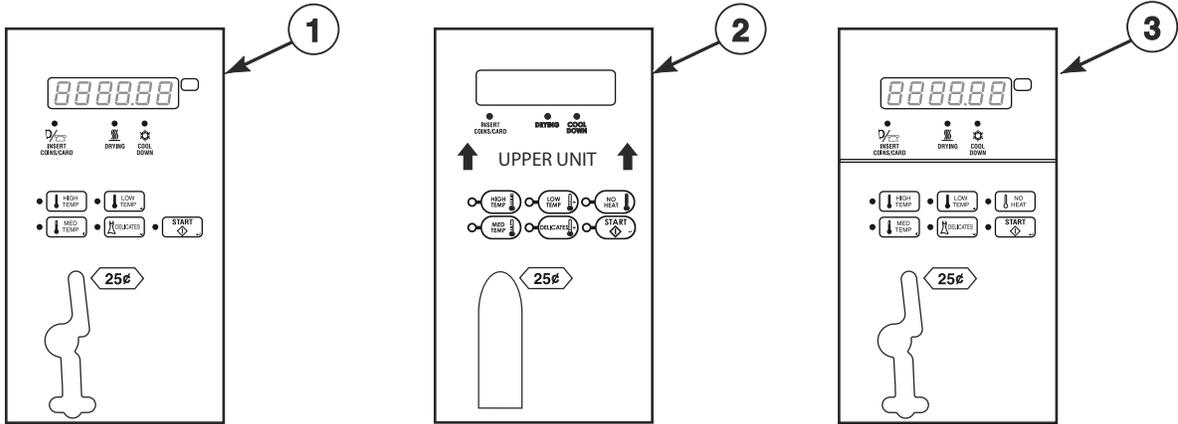
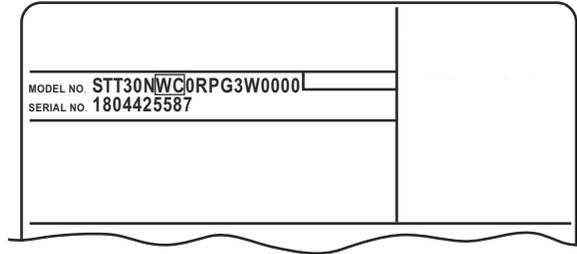
TMB3589P

# Product Overview - NN Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	OPL Micro Control	G and K models
2	-	OPL Micro Control	N models

# Product Overview - N and W Control Suffixes

7th Position of the Model Number; Vend



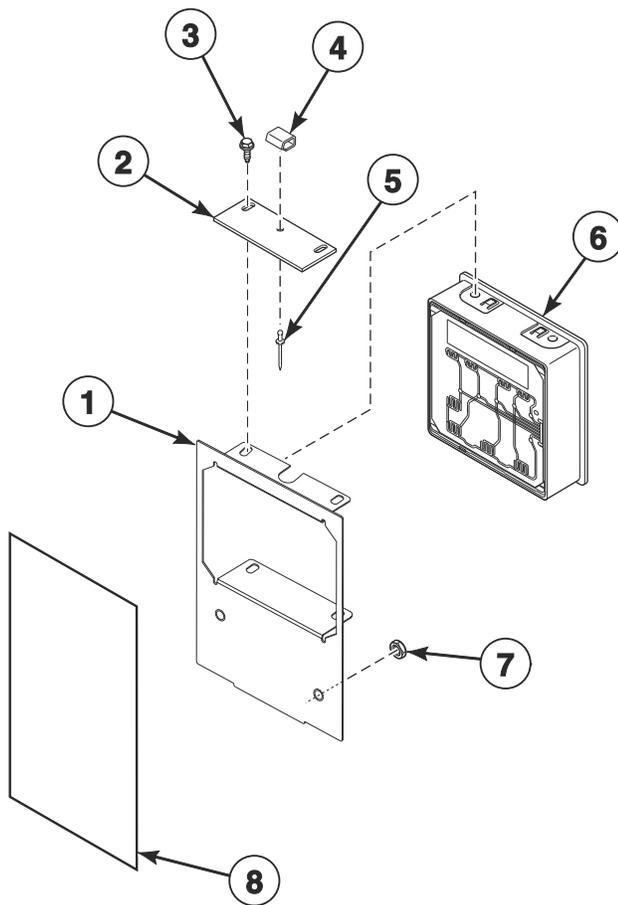
TMB3930P

## Product Overview - N and W Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Micro Control	N models
2	-	Micro Control	G and K models
3	-	Quantum Gold Control	M models

# Dual Digital Control

G, K and N Models; Models with F in the 7th Position

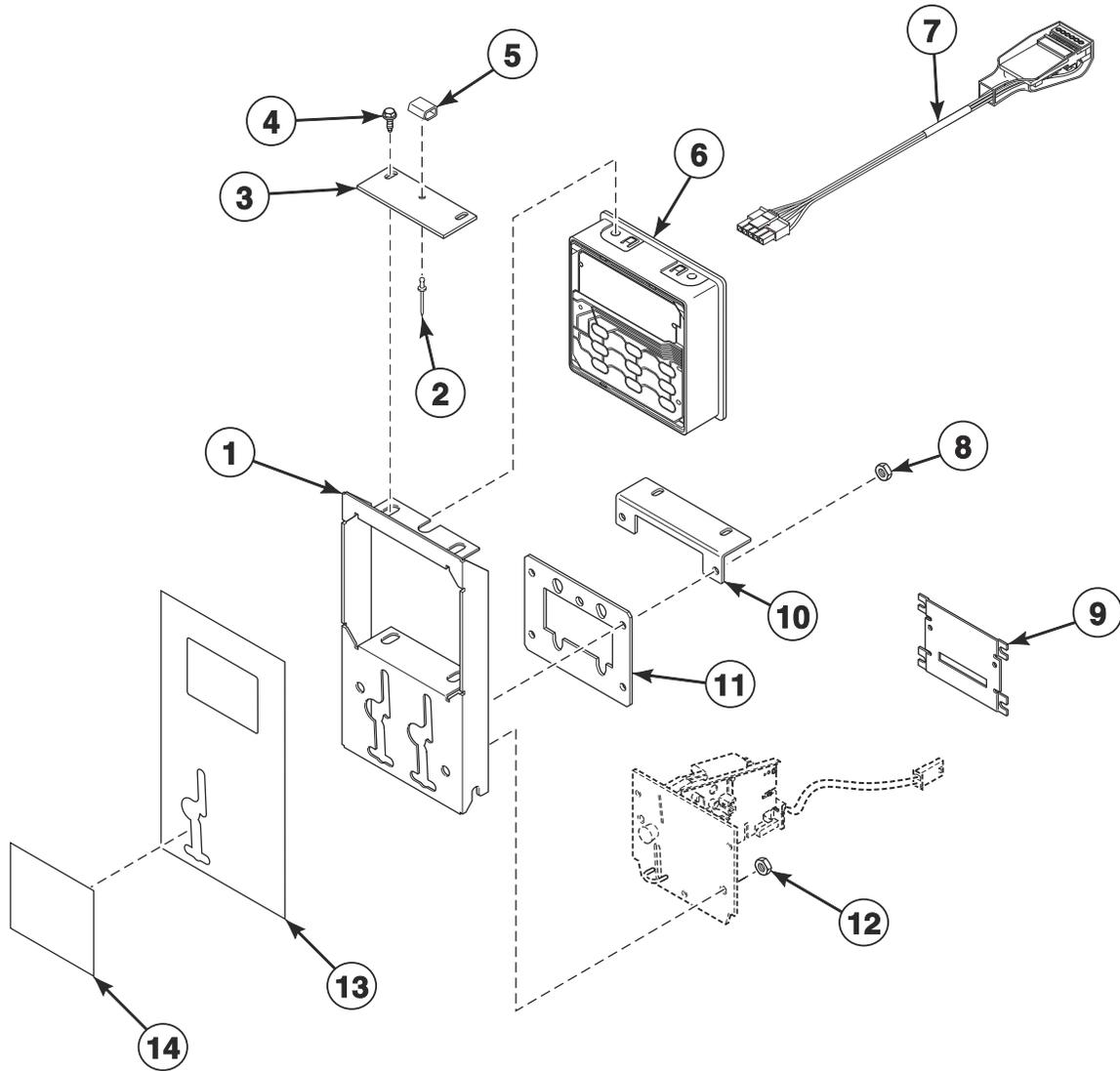


TMB3926P

# Dual Digital Control

REF	PART NO.	DESCRIPTION	COMMENTS
	70577101	Vend Activation Harness	
	70707901	Main Harness	
1	70641803	Control Door and Studs Assembly	
2	70634401	Control Latch Plate	
3	D501524	Screw	4 required
4	431318	Control Door Latch	
5	M400003	Pop Rivet	
6	70479801	Control Assembly	Green
7	44087101	Nut	2 required
8	70678501	Overlay	G and K models; Reversing; Upper
	70681601	Overlay	G and K models; Reversing; Lower
	70693001	Overlay	N models; Reversing; Upper
	70693101	Overlay	N models; Reversing; Lower

# Electronic Display Control - Vend Models with N or W in the 7th Position



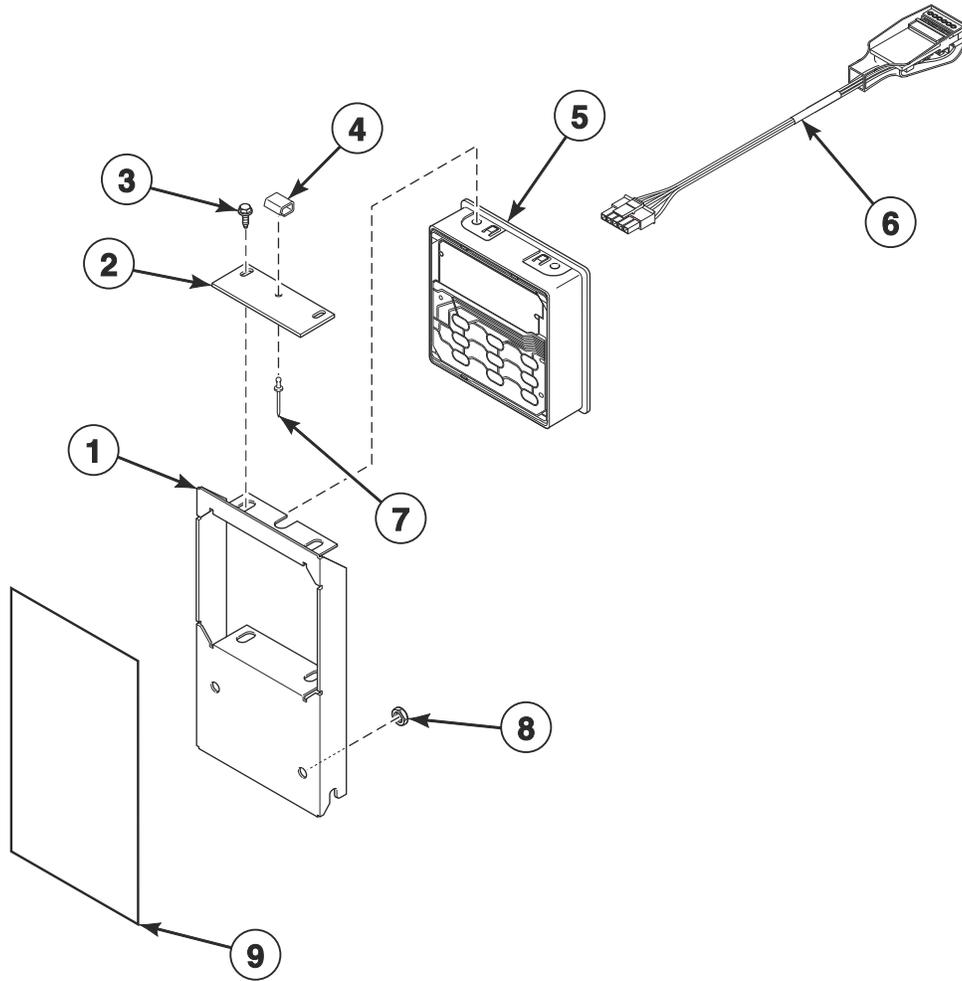
TMB3931P

## Electronic Display Control - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334102	Coin Vault Switch Harness	
	44334103	Bypass Harness	Vault Switch
	70577101	Vend Activation Harness	
	70707901	Main Harness	
	70622201	Harness	Front end control to central pay
<b>1</b>	70641801	Control Door and Studs Assembly	Coin
	70641802	Control Door and Studs Assembly	Card
	70641803	Control Door and Studs Assembly	Central pay
<b>2</b>	M400003	Pop Rivet	
<b>3</b>	70634401	Control Latch Plate	
<b>4</b>	D501524	Screw	8 required
<b>5</b>	431318	Control Door Latch	
<b>6</b>	70478803P	Control Assembly	Green
<b>7</b>	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
<b>8</b>	70054	Nut	4 required
<b>9</b>	44089501	Slot Card Plate Assembly	
<b>10</b>	70658501	Control Stiffening Bracket	Prep for coin
<b>11</b>	70208801	Mounting Plate	Prep for card
<b>12</b>	44087101	Nut	2 required
<b>13</b>	70692601	Overlay	N models; Upper; Single drop
	70692602	Overlay	N models; Upper; Dual drop
	70692603	Overlay	N models; Upper; Card ready
	70692701	Overlay	N models; Lower; Single drop
	70692702	Overlay	N models; Lower; Dual drop
	70692703	Overlay	N models; Lower; Card ready
	70679001	Overlay	M models; Upper; Single drop
	70679101	Overlay	M models; Lower; Single drop
	70677501	Overlay	G and K models; Upper; Single drop
	70677502	Overlay	G and K models; Upper; Dual drop
	70677503	Overlay	G and K models; Upper; Card ready
	70677601	Overlay	G and K models; Lower; Single drop
	70677602	Overlay	G and K models; Lower; Dual drop
	70677603	Overlay	G and K models; Lower; Card ready
<b>14</b>	70557001	Overlay	M and N models; Prep for card
	70557002	Overlay	Central pay
	70295101	Overlay	N models; World drop

# Electronic Display Control - OPL Models with N in the 7th Position

G, K and N Models

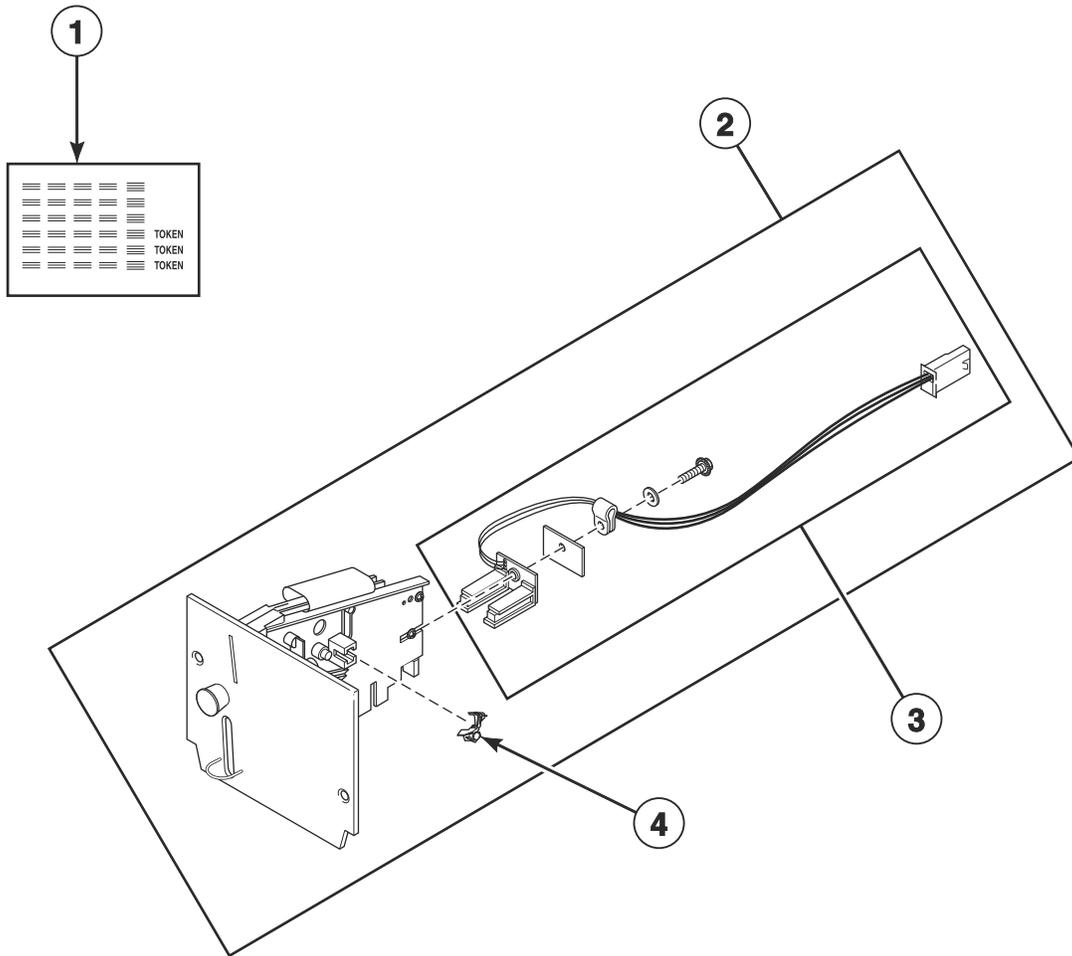


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## Electronic Display Control - OPL Models with N in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	70577101	Vend Activation Harness	
	70707901	Main Harness	
1	70641803	Control Door and Studs Assembly	
2	70634401	Control Latch Plate	
3	D501524	Screw	
4	431318	Control Door Latch	
5	70478804P	Control Assembly	Green
6	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
7	M400003	Pop Rivet	
8	44087101	Nut	
9	70692801	Overlay	N models; Reversing; Upper
	70692901	Overlay	N models; Reversing; Lower
	70677901	Overlay	G and K models; Reversing; Upper
	70681501	Overlay	G and K models; Reversing; Lower

# Coin Drops

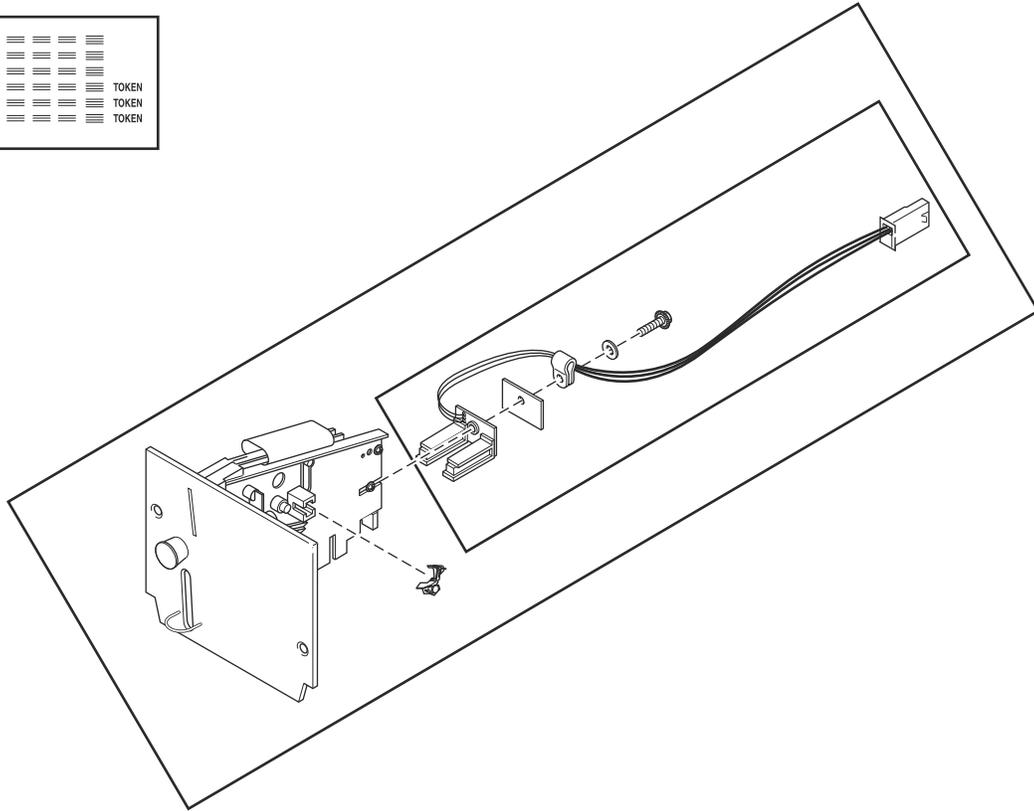
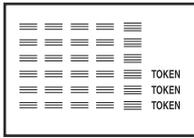


TMB3510P

# Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	70441601P	Coin Drop	Single; U.S.A.; \$.25
	38475	Coin Drop Assembly	Single; Japan; 100 yen
	38464P	Coin Drop Assembly	Single; Canada; .25
	CK077	Coin Drop Kit	Single; Taiwan; 10 NT
	70506901	Coin Drop Assembly	Single; Singapore; \$1.00 NEW
	70441603	Coin Drop	Dual; U.S.A.; \$.25 and \$1.00
	38519	Coin Drop Assembly	Dual; Japan; 100 yen and 500 yen
	70441602	Coin Drop Assembly	Dual; Canada; .25 and 1.00
	38467	Coin Drop Assembly	Dual; Australia; \$0.20 and \$1.00
	CK111	Coin Drop Kit	Dual; Australia; \$1.00 and \$2.00
	70283102	Coin Drop Assembly	Dual; 0.20 and 0.50 Euro
	210195	Coin Drop Assembly	Dual; 0.20 and 1.00 Euro
	210196	Coin Drop Assembly	Dual; 0.50 and 1.00 Euro
	F0160737-00	Coin Meter	Dual; 0.50 and 2.00 Euro
	70281102	Coin Drop Assembly	Dual; Taiwan; 10 and 50 NT
	70482401	Coin Drop Assembly	Dual; New Zealand ; \$1.00 and \$2.00
	38462P	Coin Drop Assembly	Single; Token; STD 118-1
	38463	Coin Drop Assembly	Single; Token; STD 118-5
	38963P	Coin Drop	Single; Token STD 118-16
	CK097	Coin Drop Kit	Single; Jeton 08MS
	201141	Coin Drop Assembly	Single; Token; Jeton wh121
	70471601	Coin Drop Assembly	Single; Token; 7K
	70513310	Electronic Coin Drop Assembly	Japan and Thailand coins
	70513304	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong and South Korea coins
	70513303	Electronic Coin Drop Assembly	Denmark, Norway and Euro coins
	70513306	Electronic Coin Drop Assembly	Mexico, Ecuador and U.S.A. coins
	70294107	Electronic Coin Drop Assembly	Lithuania, Latvia and Euro coins
	70513311	Electronic Coin Drop Assembly	China and Malaysia coins
	70513318	Electronic Coin Drop Assembly	South African 1, 2 and 5 rand coins
	70513309	Electronic Coin Drop Assembly	Euro coins
	70513312	Electronic Coin Drop Assembly	Russia coins
	70513313	Electronic Coin Drop Assembly	Phillipines coins
	70513314	Electronic Coin Drop Assembly	Thailand coins
	70513315	Electronic Coin Drop Assembly	Chile coins
	70513316	Electronic Coin Drop Assembly	Singapore coins
3	200674P	Opto Coupler	
4	201595P	Wire Guard	

# Coin Drop Kits

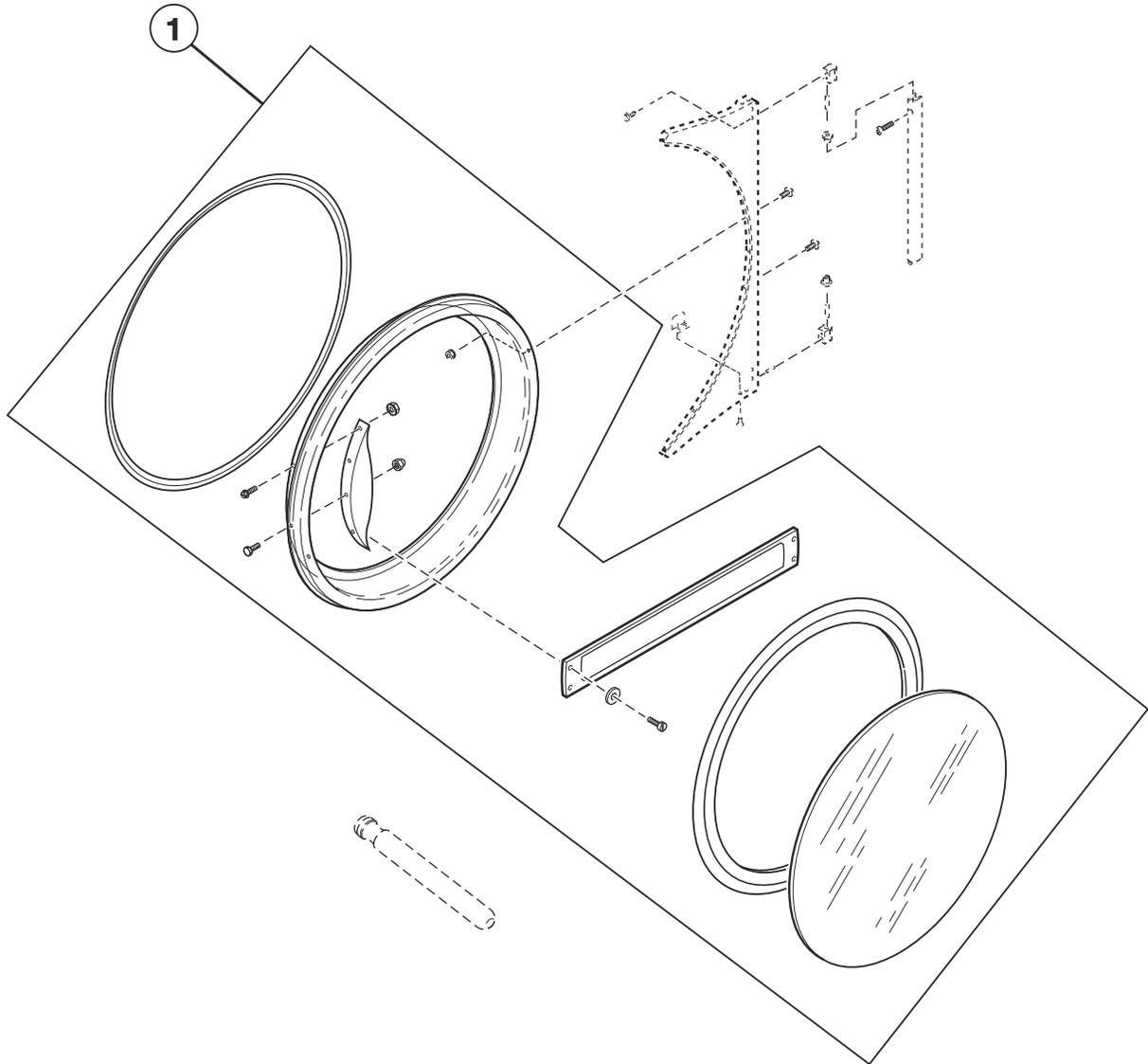


TMB3510PA

## Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK125	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK110	Electronic Coin Drop Kit	Mexico (default), Ecuador and United States
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Coin Drop Kit	New Zealand; 1.00 and 2.00

# Door Assemblies

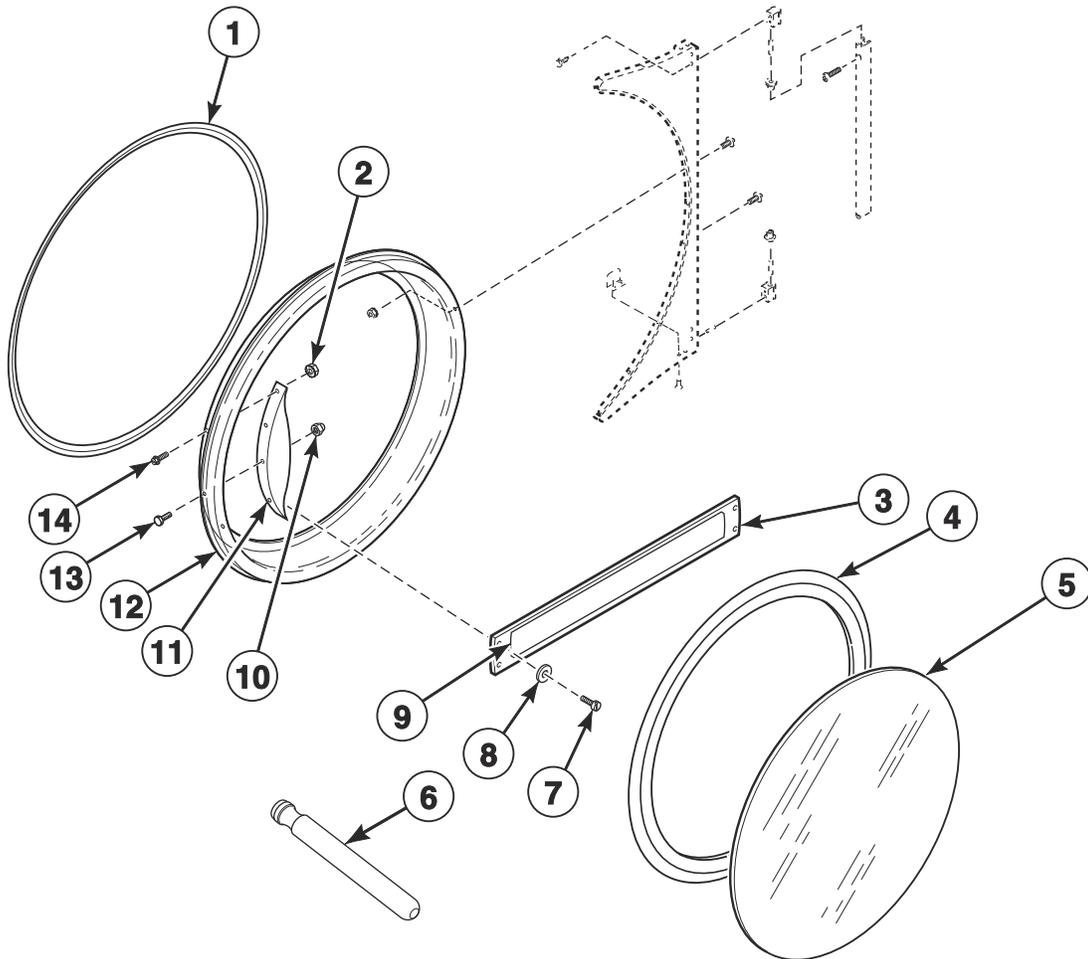


TMB3932P

# Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70597701	Door Assembly	M models; Stainless steel
	70597702	Door Assembly	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70689201	Door Assembly	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	70597709	Door Assembly	N models; Black
	70597711B	Door Assembly	G and K models; Black

# Door Components



TMB3932PA

## Door Components

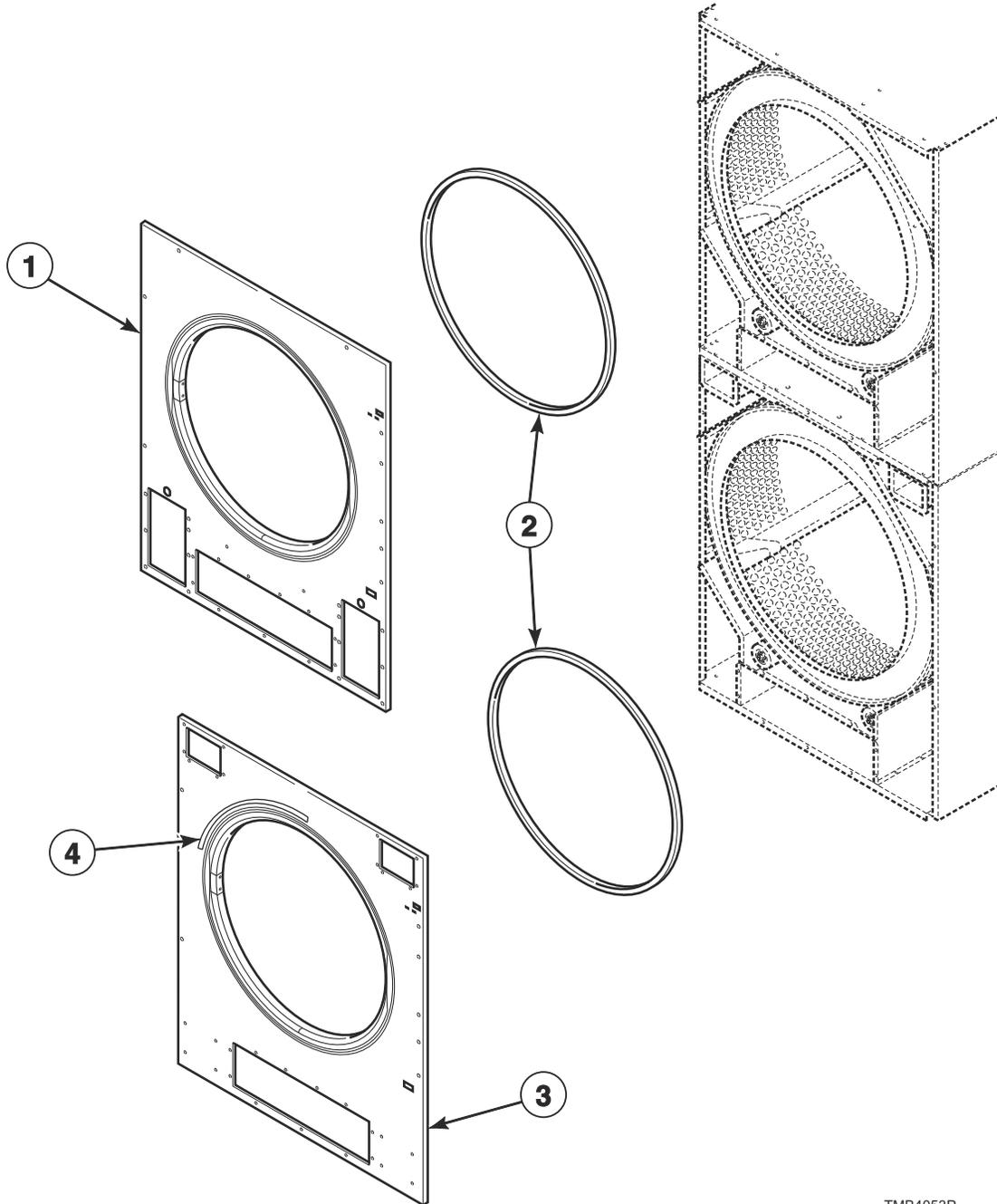
REF	PART NO.	DESCRIPTION	COMMENTS
1	70296801	Door Ring Gasket	
2	44088001	Nut	M and N models; 4 required
3	70399502B	Handle Bar	G and K models
4	70211901P	Door Glass Seal Kit	Use Loctite 414 for seal
5	M400784P	Door Glass	
6	M4221P4	Door Glass Installation Tool	
7	70412601	Pop Rivet	G and K models; Attaches handle to door ring
8	70409301	Washer	G and K models
9	44144401	Nameplate Overlay	K models through 7/7/22
	44391201	Nameplate Overlay	K models starting 7/8/22
	70411401	Nameplate Overlay	G models
10	M414215	Nut	For door strike; Mounts between door strike screw and door handle
11	44007902P	Door Handle	M and N models
12	70597501	Door Ring Assembly	M models; Stainless steel
	70597502	Door Ring Assembly	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70689101	Door Ring Assembly	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	70597509B	Door Ring Assembly	G and K models
	70597507B	Door Ring Assembly	N models; Black
13	M400661	Screw	Door Strike
14	70442101	Screw	M and N models; 4 required



# Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44088001	Nut	
2	70727901	Door Switch Actuator	Bottom
3	70595510W	Door Hinge	M and N models
	70595504	Door Hinge	M and N models; Stainless Steel
	70595502	Door Hinge	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70595505	Door Hinge	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	70595510B	Door Hinge	G and K models; Black
4	70576101	Screw	
5	44349101	Screw	
6	M4772P3	Hinge Cam Kit	M models
	M4773P3	Hinge Cam Kit	G, K and N models; Black
7	70071401	Pin	
8	70030401	Nut	
9	70033502	Screw	M models
	70407301	Screw	G, K and N models; Black
10	44035001	Door Hinge Lug Assembly	M models
	44035002	Door Hinge Lug Assembly	G, K and N models; Black
11	70607603	Screw	
12	70436301	Screw	
13	70058501	Pop Rivet	

# Front Panel Assemblies

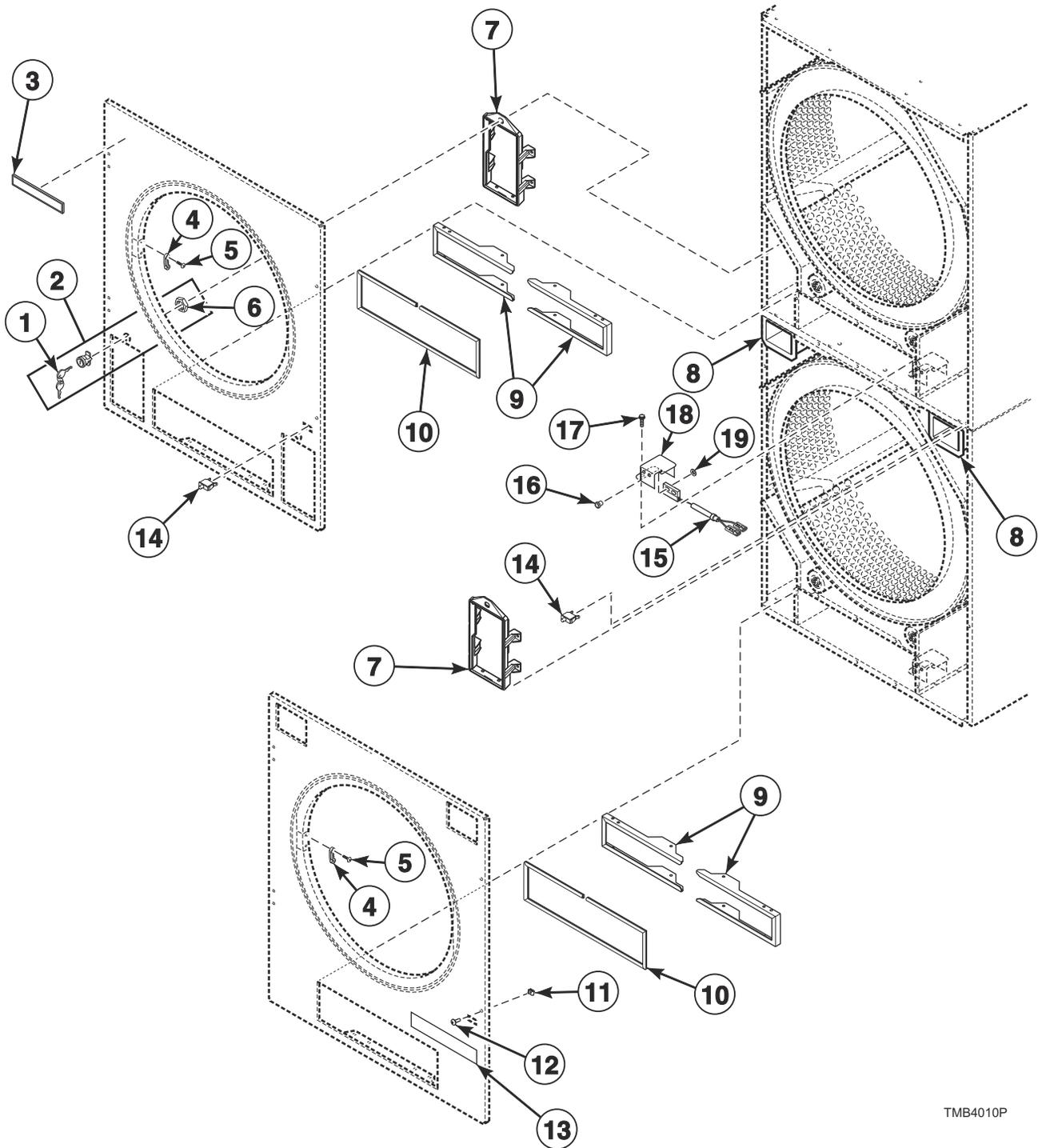


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## Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	70399401	Access Panel Trim	G and K models
	70289101P	Gasket	
<b>1</b>	70704104W	Upper Front Panel Assembly	
	70704104	Upper Front Panel Assembly	Stainless steel
<b>2</b>	70173401P	Front Panel Seal	Requires D511637P Adhesive
<b>3</b>	70704101W	Lower Front Panel Assembly	Coin
	70704101	Lower Front Panel Assembly	Coin; Stainless steel
	70704102W	Lower Front Panel Assembly	Card, central pay and OPL without e-stop
	70704102	Lower Front Panel Assembly	Card, central pay and OPL without e-stop; Stainless steel
	70704103W	Lower Front Panel Assembly	OPL; With e-stop
	70704103	Lower Front Panel Assembly	OPL; Stainless steel; With e-stop
<b>4</b>	70534301	Warning Label	English
	70534302	Warning Label	French
	70534300	Label Kit	IEC models; Warning

# Cabinet Front Components



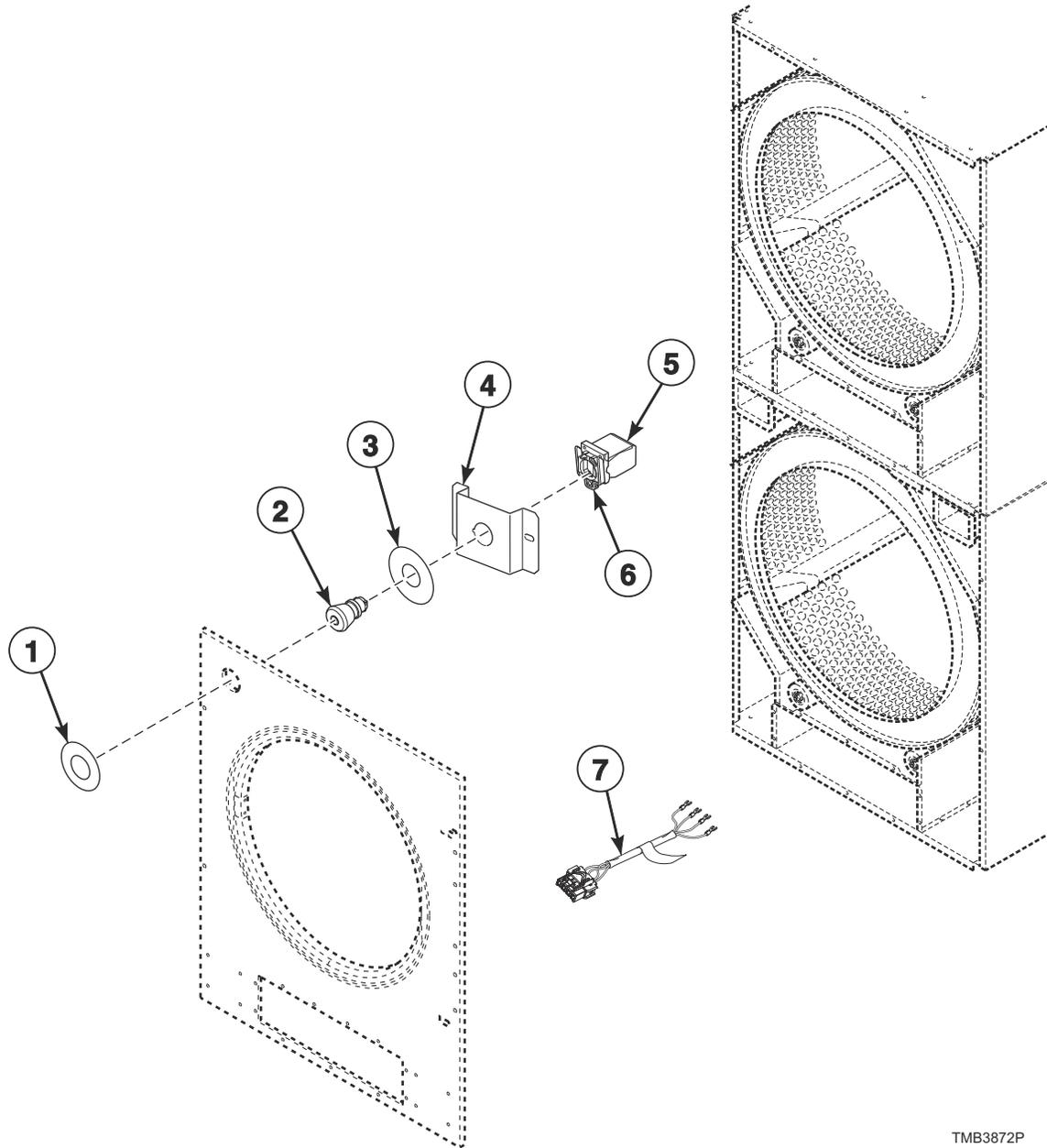
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## Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70155601	Key	RL001
2	70733701	Lock, Key and Nut Kit	RL001; Black
3	70414001	Label	G and K models through 8/7/22; Coin; ExpressDry
	44391301	Label	G and K models starting 8/8/22; Coin; ExpressDry
	44391401	Label	K models starting 7/8/22; OPL; ProDry2+
4	M401223	Door Latch	
5	44166601	Pop Rivet	2 required for item 4
6	44088801	Nut	Panel lock
7	70642001	Control Bezel	
8	70529501	Coin Vault Assembly	
9	70605701	Lint Seal Shoulder Bracket	
10	70593901	Lint Box Gasket	
11	70030401	Nut	
12	70033502	Screw	2 required for stainless steel panels in addition to 2 of 70182601 Screw
	70182601	Screw	2 required for stainless steel panels in addition to 2 of 70033502 Screw; 4 required for painted panels
13	44392101	Label	K models starting 7/8/22; Capacity; OPL
14	70413301	Pushbutton Switch	Door switch and coin vault
15	F8066804	Reed Switch Assembly	
16	70743501	Rivet	
17	430497	Screw	
18	70606301	Reed Switch Box	
19	F431125	Washer	

# Emergency Stop Button - IEC OPL Models

A, H, J, K, L, R and U in the 2nd Position

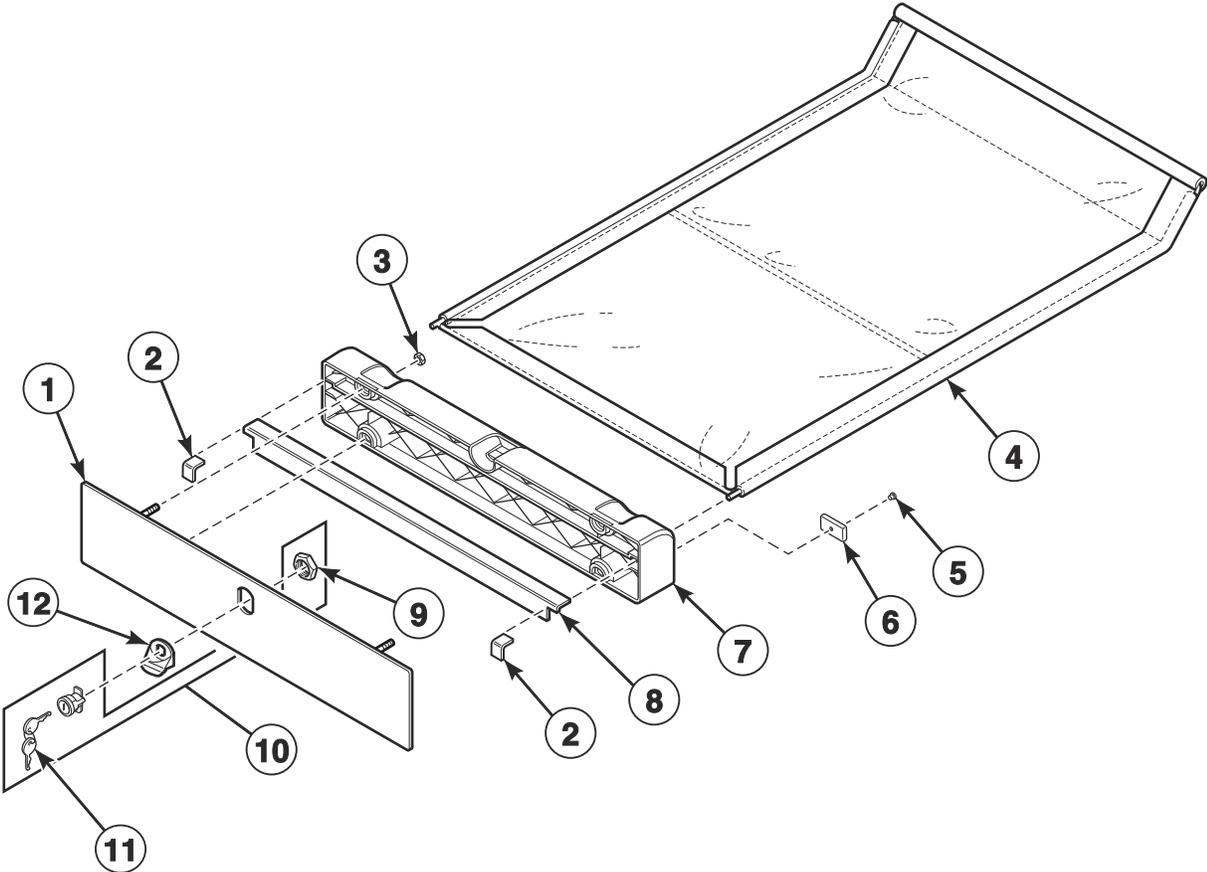


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## Emergency Stop Button - IEC OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70580301	Emergency Stop Button Kit	Includes items 2-4
	F8519403	Emergency Stop Bypass Harness	Coin, card and central pay
	70611901	Emergency Stop Power Harness	
<b>1</b>	44012903	Emergency Stop Label	
<b>2</b>	F200233500	Emergency Stop Pushbutton	
<b>3</b>	44012901	Emergency Stop Label	
<b>4</b>	70550401	Emergency Stop Mounting Bracket	
<b>5</b>	F8069501	Contact Switch	4 required
<b>6</b>	F8538101	Contact Base	
<b>7</b>	44272401	Emergency Stop Harness	Primary
	44272402	Emergency Stop Harness	Supplementary

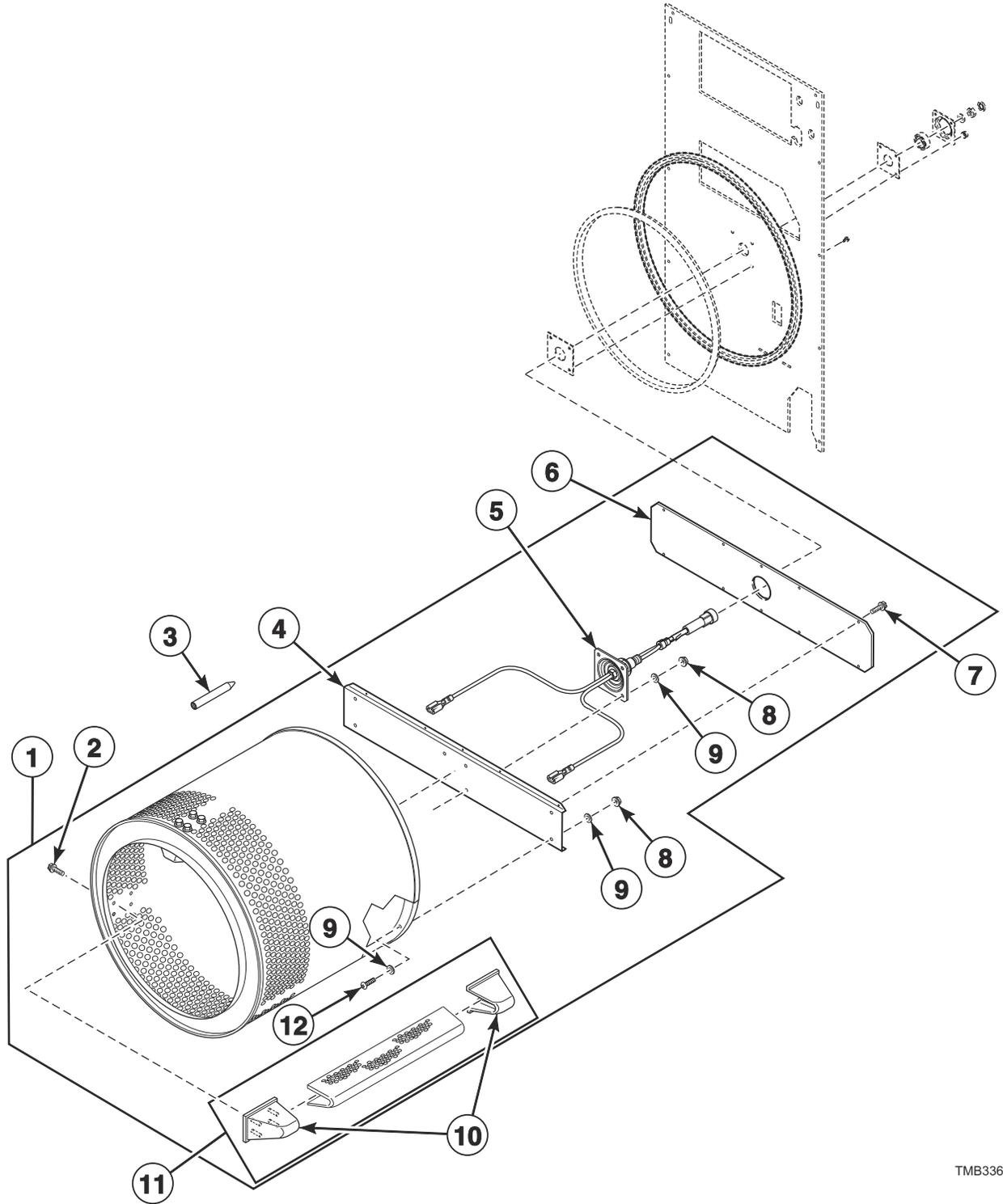
# Lint Drawer Components



## Lint Drawer Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70598101	Foam Gasket	
	430497	Screw	
1	70567401	Lint Front Assembly	Stainless steel
	70567403W	Lint Front Assembly	
2	70605601	Lint Screen Shim	
3	44087101	Nut	
4	70596102	Lint Screen Assembly	
5	70743501	Rivet	
6	70343101	Magnet	
7	70598201	Lint Door Support	
8	70595702	Lint Screen Bracket	
9	44088801	Nut	
10	70722301	Lock, Key and Nut Kit	RL002; Black
11	70155602	Key	RL002
12	70642201	Lock Pull	Vend

# Cylinder and Trunnion Components

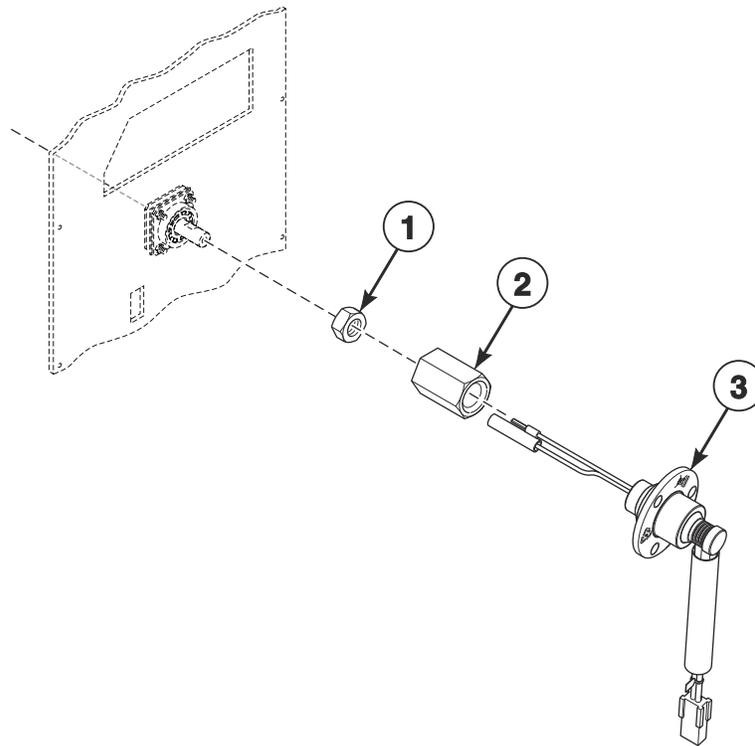


TMB3360P

## Cylinder and Trunnion Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	Includes 6 magnets and 6 screws
1	70372501P	Cylinder Assembly	Galvanized; Non-moisture sensing
	70372502P	Cylinder Assembly	Stainless steel; Non-moisture sensing
	70372503P	Cylinder Assembly	G and K models; Non-moisture sensing
	70443901P	Cylinder and Trunnion Assembly	Galvanized; Moisture sensing
	70443902	Cylinder and Trunnion Assembly	Stainless steel; Moisture sensing
	70443903	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
2	62588	Screw	
3	263P4	Cylinder Guide Tool	
4	70257101	Rear Cylinder Channel	Non-moisture sensing
	70257102	Rear Cylinder Channel	Moisture sensing
5	70564803	Trunnion and Seal Kit	Non-moisture sensing
	70564804	Trunnion and Seal Kit	Moisture sensing; Includes 70454601 Trunnion and Wire Assembly
6	70257201	Rear Cylinder Channel Plate	
7	430497	Screw	14 required
8	M412986	Nut	
9	70411301	Washer	
10	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
11	70433002	Cylinder Rib Assembly	Moisture sensing
12	70391101	Screw	8 required

# Moisture Sensing Components

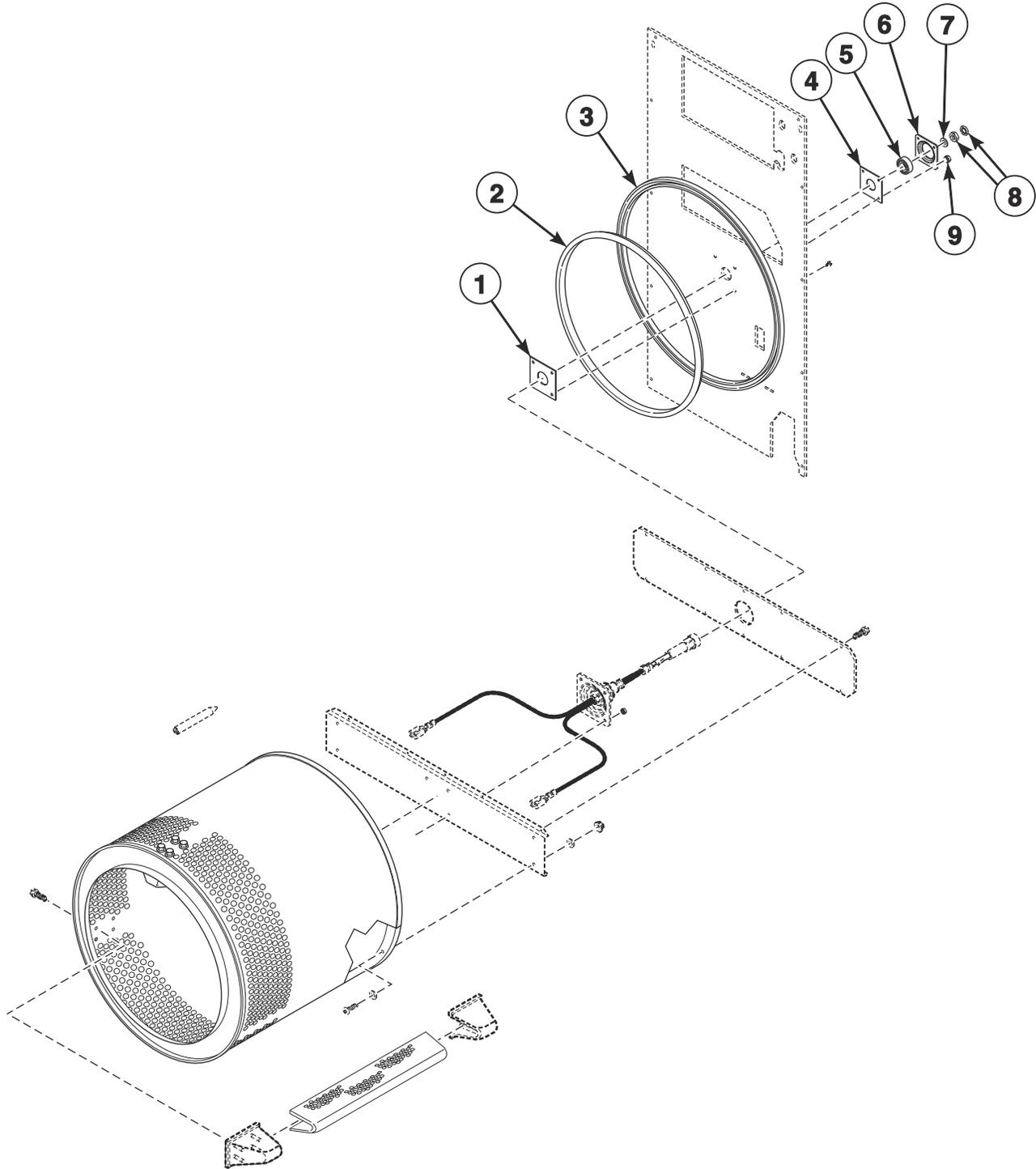


TMB3579P

# Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44375504	Moisture Sensing Harness	Models with 0 in 5th position of Serial No. starting Serial No. 2511; Models with 6 in 5th position of Serial No. starting 15-Sept-2025
1	M400033	Nut	
2	70455401	Slip Ring Holder	
3	44222702	Slip Ring Assembly	

# Bearing Components

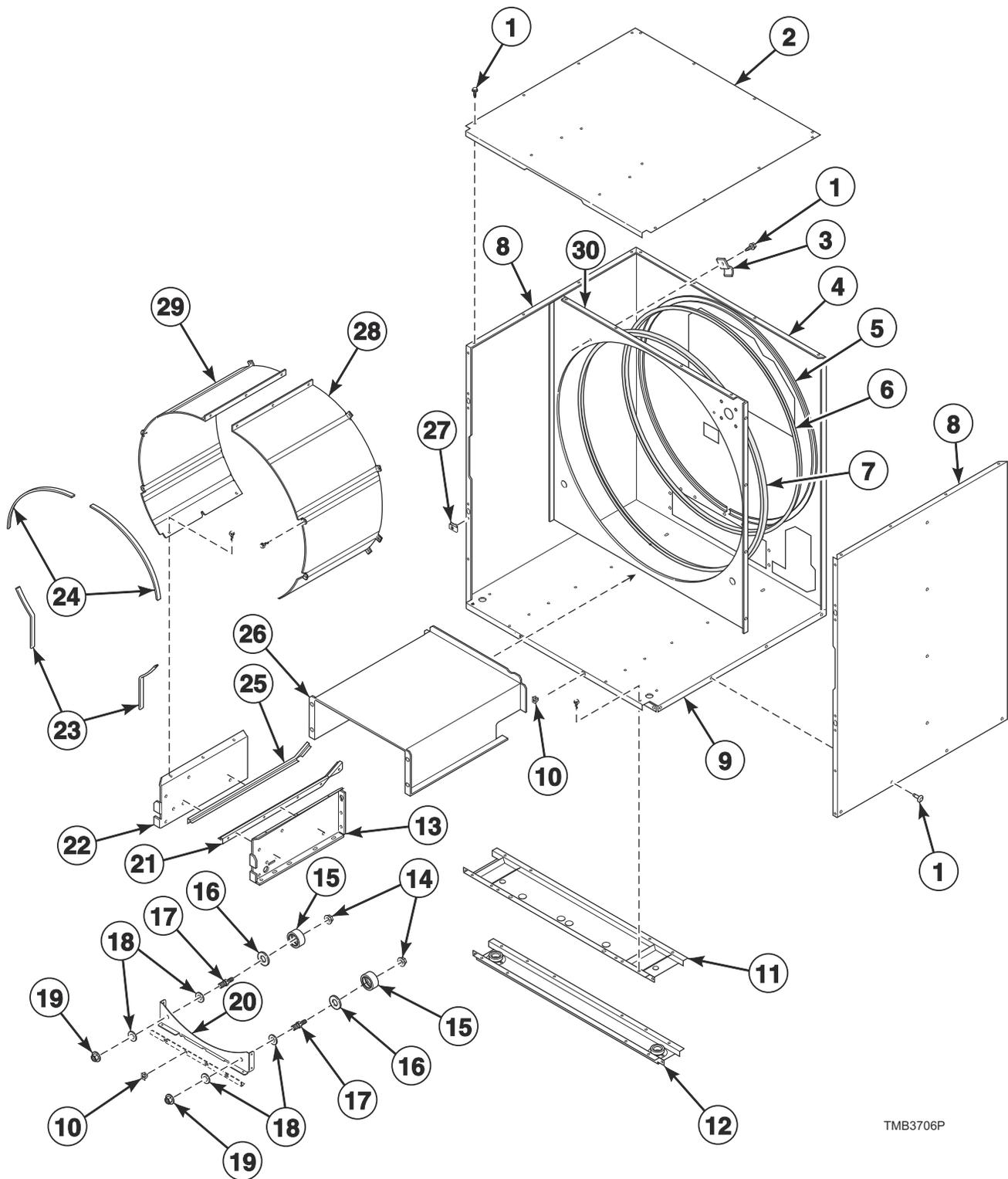


TMB3163PA

# Bearing Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	430352	Cylinder Bearing Stud Plate Assembly	
2	70013701P	Rear Cylinder Seal	Requires D511637P Adhesive
3	70506402	Rear Cylinder Seal Support	
4	70355001	Rear Bearing Shim	
5	70448701	Support Bearing	
6	70013901	Rear Cylinder Bearing Housing	
7	M400991	Washer	
8	M400022	Nut	
9	M412986	Nut	

# Cabinet Components

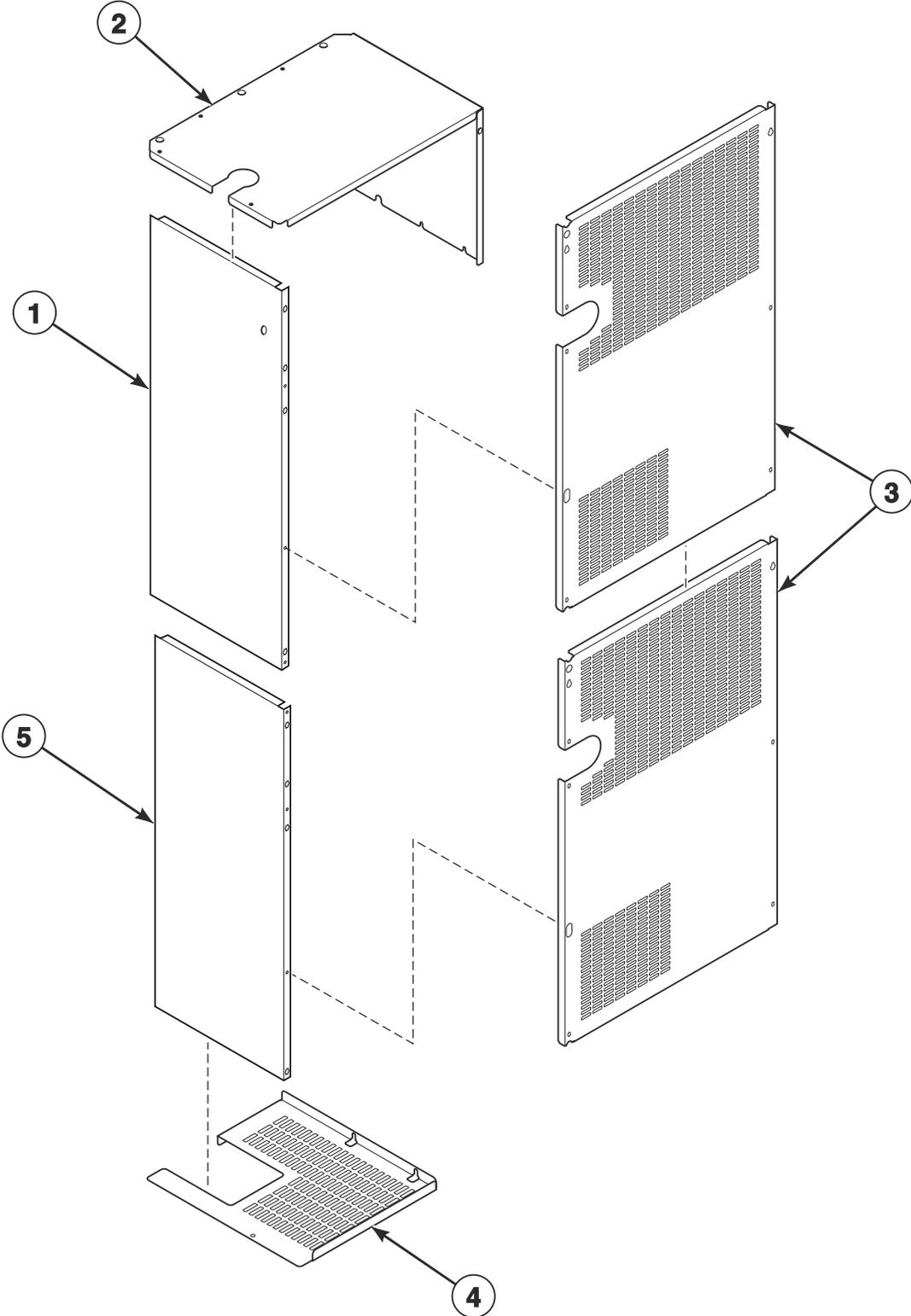


TMB3706P

# Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	298P4P	Spray Paint	White
	122P4P	Porcelain Touch-Up Paint	White
	430352	Cylinder Bearing Stud Plate Assembly	
	70058501	Pop Rivet	
	205655	Leveling Leg Locknut Wrench	Use with 21899 Nut
	21899	Nut	For leveling legs
	70247701	Screw	For leveling legs
	70696201	Top Panel	Top pan of lower pocket
	70606201	Lower Pan	Lower pan of lower pocket
<b>1</b>	430497	Screw	
<b>2</b>	70339601	Top Panel	Upper pocket
<b>3</b>	70226701	Clip	
<b>4</b>	70616601	Rear Panel	Gas models
	70616602	Rear Panel	Electric models
<b>5</b>	70506402	Rear Cylinder Seal Support	
<b>6</b>	70013701P	Rear Cylinder Seal	Requires D511637P Adhesive
<b>7</b>	70066003	Center Cylinder Seal	Includes center cylinder seal support and center cylinder seal
<b>8</b>	70663301W	Side Panel	
<b>9</b>	70606001	Center Pan	Lower pan of top pocket
<b>10</b>	M400984	Clip	
<b>11</b>	70606101	Center Pan Channel	Located under center pan
<b>12</b>	70288201	Channel Base Assembly	Lower pocket
<b>13</b>	70573701	Front Air Duct	Right
<b>14</b>	430576	Nut	
<b>15</b>	70616701	Roller and Seal Kit	
<b>16</b>	70443601	Roller Seal	
<b>17</b>	70249501	Roller Shaft	
<b>18</b>	70261401	Washer	
<b>19</b>	70288801	Nut	
<b>20</b>	70584901	Roller Support Bracket	
<b>21</b>	70580901	Lint Tray Rail	Right
<b>22</b>	70573702	Front Air Duct	Left
<b>23</b>	70015711	Sheet Metal Edge Gasket	Lower
<b>24</b>	70015712	Sheet Metal Edge Gasket	Upper
<b>25</b>	70580902	Lint Tray Rail	Left
<b>26</b>	70580801	Air Duct	Rear
<b>27</b>	70030401	Nut	
<b>28</b>	70339301	Cylinder Shroud	Right
<b>29</b>	70339302	Cylinder Shroud	Left
<b>30</b>	70639201	Center Partition	

# Rear Panels

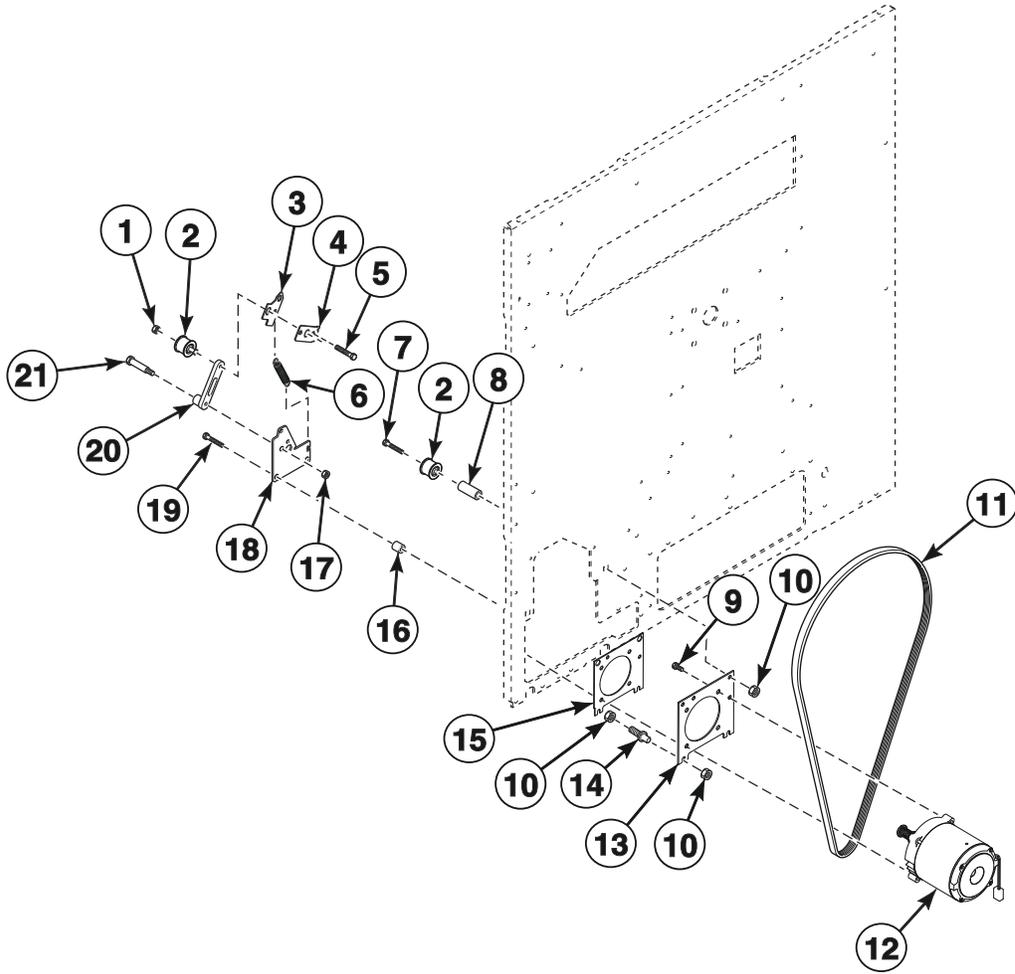


TMB3881P

## Rear Panels

REF	PART NO.	DESCRIPTION	COMMENTS
	430497	Screw	Use with item 1
	70030501	Expansion Clip	Use with item 1
	51780	Screw	Use with item 4
	70626201	Guard Bracket	Upper
	70633501	Guard Bracket	Middle
	70650901	Rear Cover	Electric models
	808338	Warning Label	Contains battery; T market models
<b>1</b>	70699301	Side Guard	Upper
<b>2</b>	70616001	Rear Guard	Gas models; Top
	70616002	Rear Guard	Electric models; Top
<b>3</b>	70633601	Rear Guard	Gas models
	70633602	Rear Guard	Electric models
<b>4</b>	70661701	Bottom Guard	
<b>5</b>	70699201	Side Guard	Lower

# Drive Motor Components

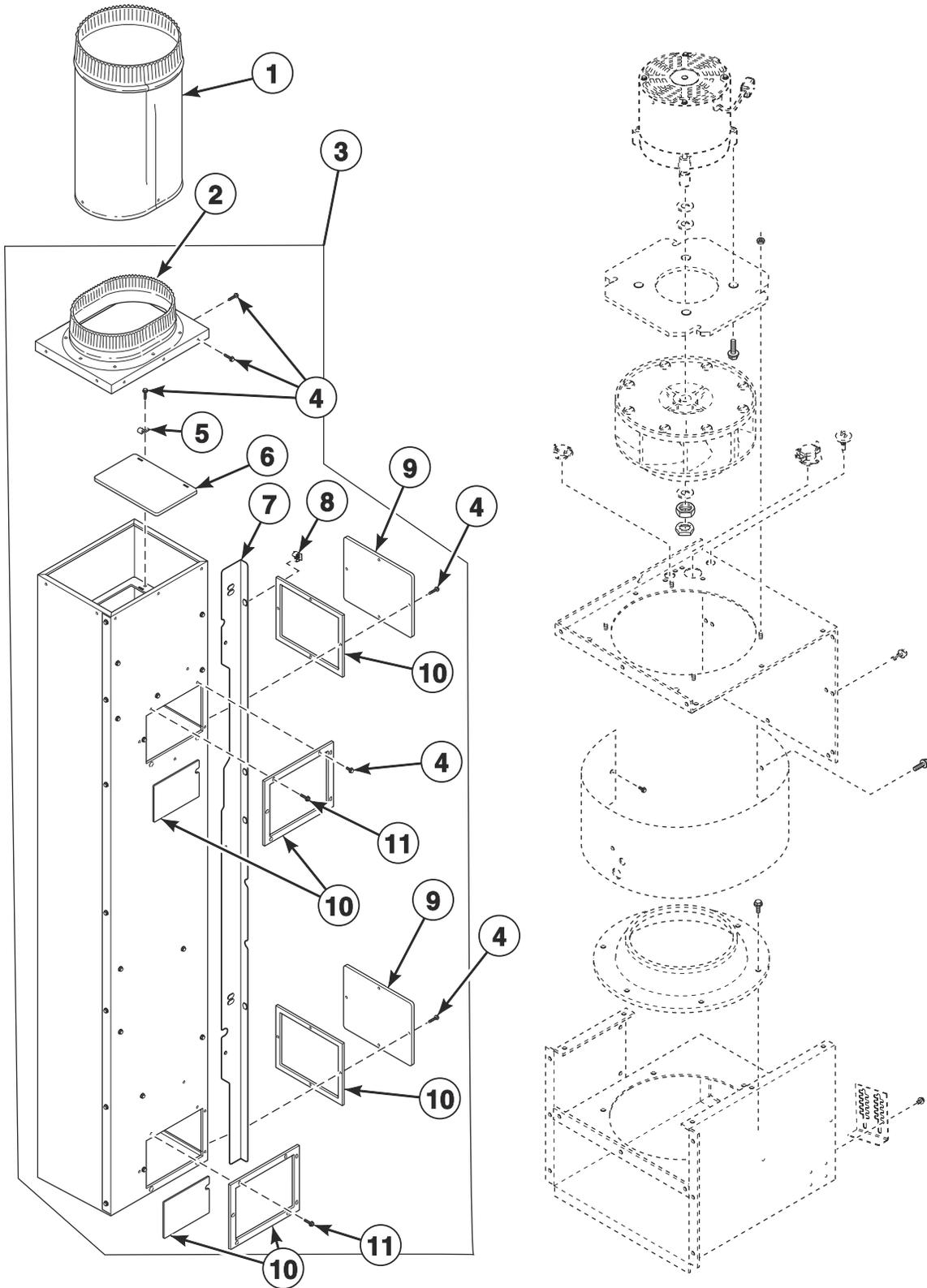


TMB4055P

# Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	56156	Nut	
2	70050401P	Idler Wheel Assembly	
3	70569501	Tensioning Bracket	
4	70543401	Spring Catch Bracket	
5	70508301	Screw	
6	70571801	Spring	
7	F430144	Screw	
8	70569603	Standoff	
9	44364603	Screw	3 required; Also qty 1 of 44364601 Screw
10	44087201	Nut	
11	70655102	Lever Arm and Belt Kit	
12	44355001P	Drive Motor	.50 HP; 120-240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2504 with 6 in 5th position of Serial No.
	44402201P	Drive Motor	.50 HP; 120-240 Volt; Models starting Serial No. 2505 with 6 in 5th position of Serial No.
	44355002P	Drive Motor	.50 HP; 480 Volt
13	70564201	Motor Mount Plate	
14	70334701	Double Ended Stud	
15	70763901	Motor Plate Spacer	Models starting Serial No. 2511
16	70488403	Spacer	
17	44087301	Nut	
18	70571901	Drive Plate	
19	70546301	Screw	
20	70653801	Lever Arm and Bushing Assembly	
21	70501301	Screw	

# Exhaust Components

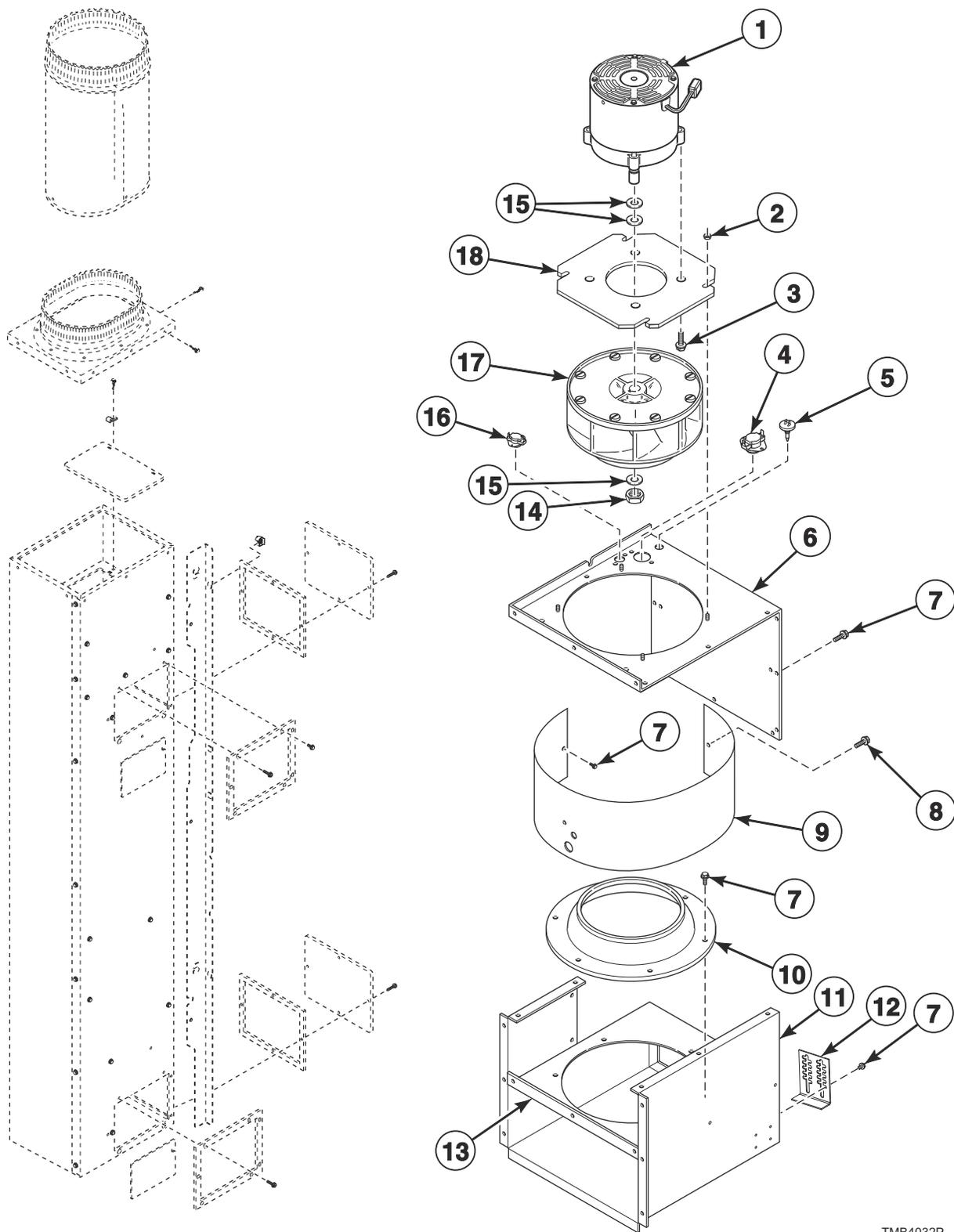


TMB3874P

## Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70289101P	Gasket	Sold per foot
1	44154301	Exhaust Pipe	IEC models
2	70207501	Duct Cover	Top
3	70528304	Exhaust Duct Assembly	North America and Australia models
	70528305	Exhaust Duct Assembly	IEC models
4	430497	Screw	12 required
5	70226701	Clip	
6	70343501	Duct Damper	
7	70633401	Rear Guard Bracket	
8	70030501	Expansion Clip	
9	70340301	Duct Access Cover	2 required; Bottom
10	70340401	Exhaust Duct Gaskets Assembly	2 required
11	M411072	Screw	2 required

# Blower Components

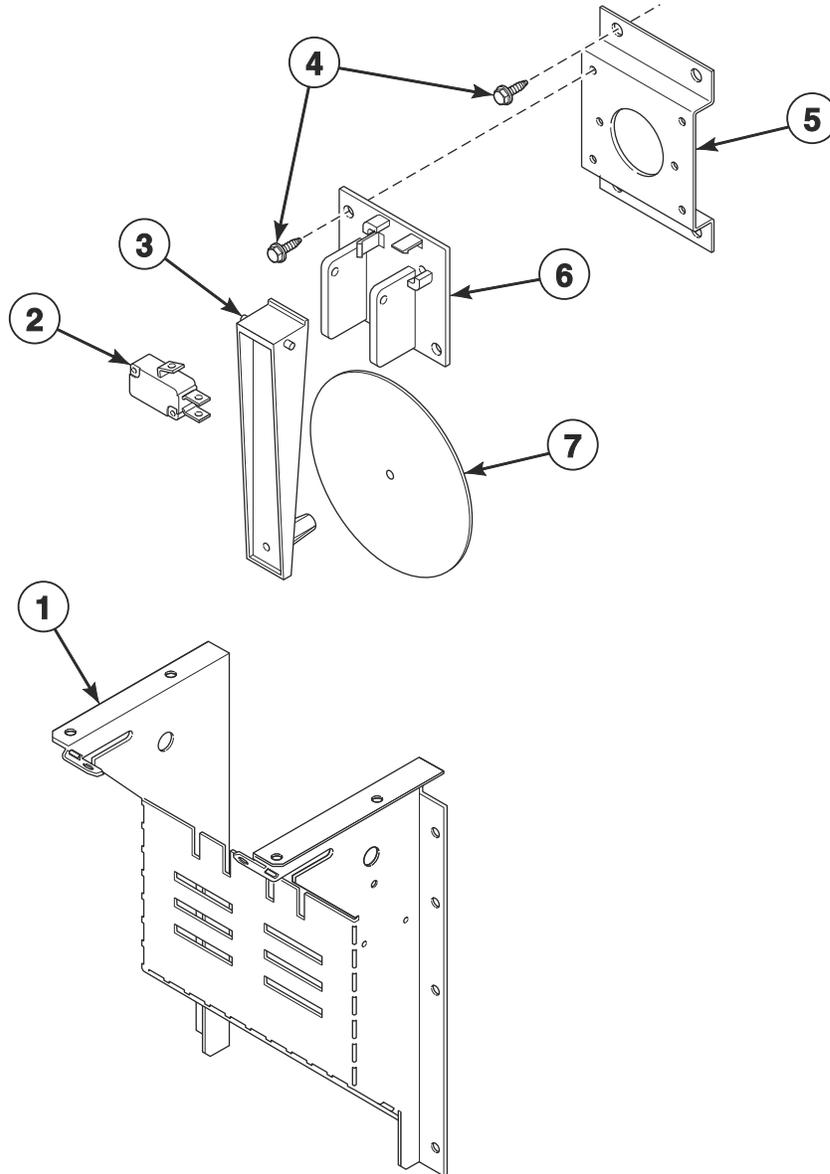


TMB4032P

# Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70661201	Lower Rear Guard Bracket	
	70392701P	Gasket	For blower housing opening
1	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
2	29786	Nut	4 required
3	44364601	Screw	4 required
4	44328001	Limit Thermostat	
5	M414704	Thermistor	
6	70341403	Blower Housing Cover Assembly	
7	51780	Screw	
8	430497	Screw	12 required
9	70340801	Blower Housing Scroll	
10	70014101	Blower Inlet Cone	
11	70665801	Blower Housing	
12	70200301	Rear Stabilizer Bracket	
13	70340701	Blower Inlet Plate	
14	70688901	Nut	
15	M400991	Washer	3 required
16	70530901	Limit Thermostat	
17	70359801P	Blower Assembly	
18	70341001	Blower Motor Mounting Plate	

# Airflow Switch

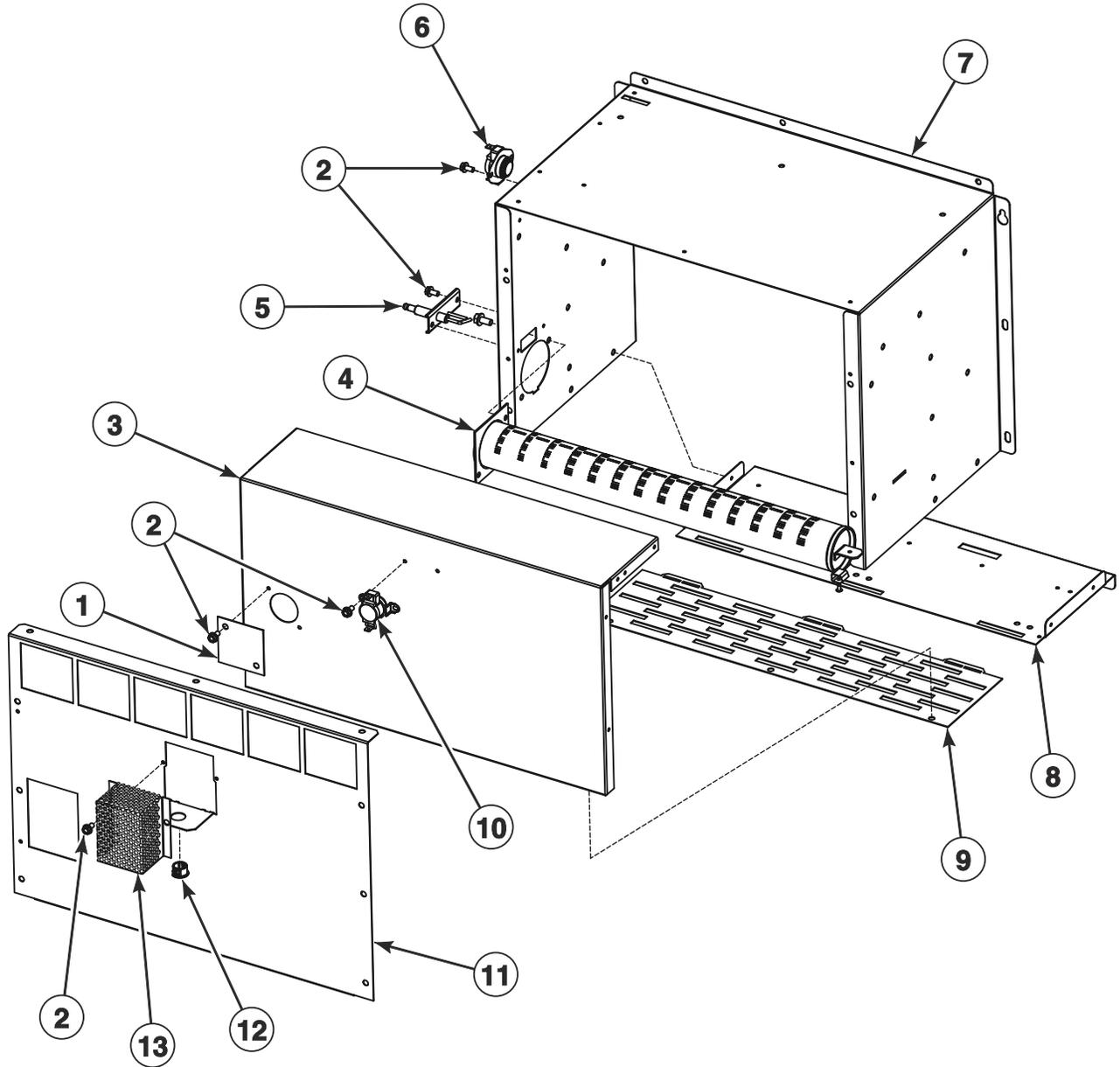


TMB3582P

# Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356101	Airflow Switch Wrapper	
2	70411901	Switch	
3	70319401	Airflow Switch Arm	
4	430757	Screw	
5	70356301	Switch Bracket	
6	70319602	Airflow Switch and Arm Bracket	
7	70319201	Airflow Switch Vane	

# Gas Burner Housing and Secondary Stove Limit

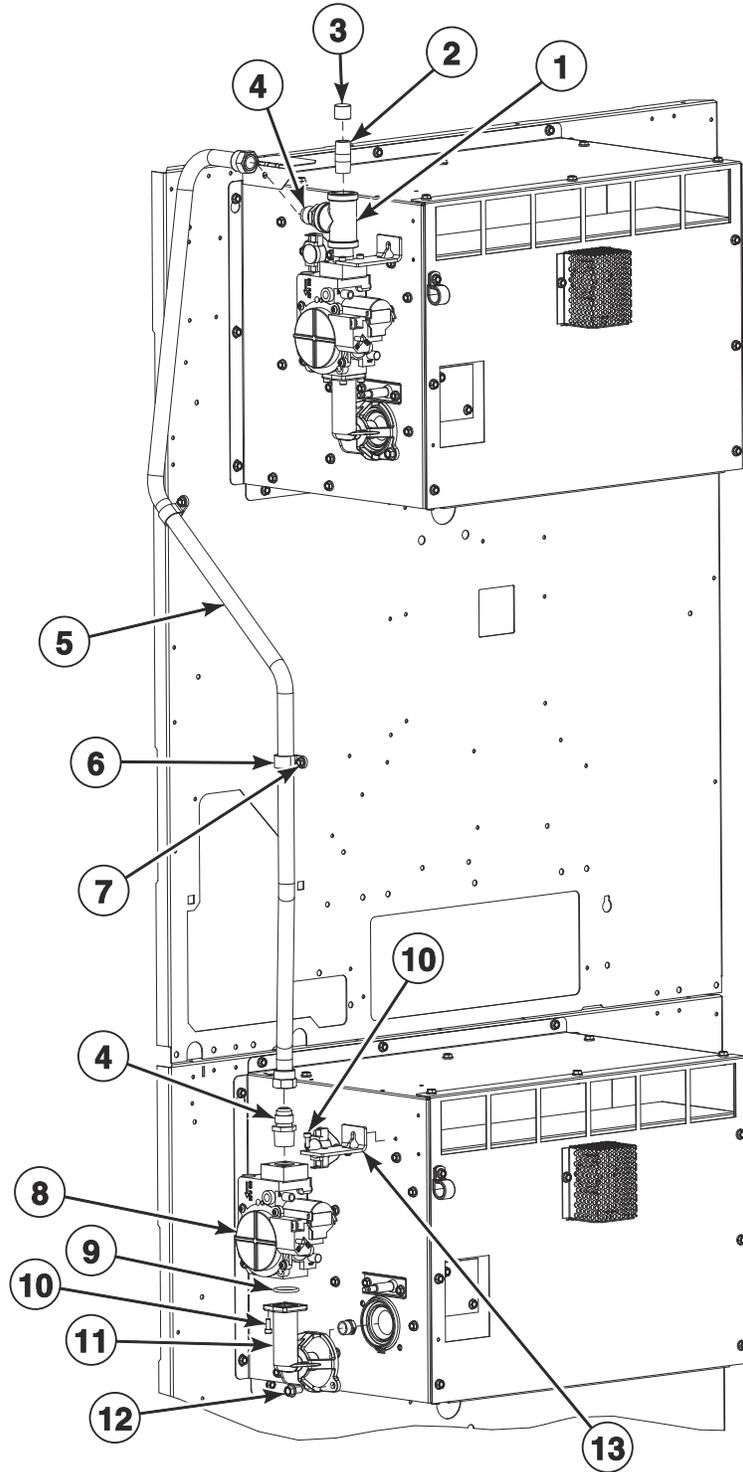


TMB3878P

## Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	70613801	Stove Limit Harness	Use 70203701 Pipe Clip to secure
	44239701	High Voltage Suppression Cable	
<b>1</b>	70159601	Igniter Cover	
<b>2</b>	430497	Screw	
<b>3</b>	70306101	Stove Partition	
<b>4</b>	70229801P	Gas Burner	
	70546701	Anti-Rattle Burner Assembly	Includes 70229801P Gas Burner, 431318 Control Door Latch and M400003 Pop Rivet
<b>5</b>	70654201	Spark Electrode	
<b>6</b>	44328005	Limit Thermostat	Side
<b>7</b>	70647101	Stove Top and Sides	
<b>8</b>	70652401	Stove Cover	Lower
<b>9</b>	70188801	Burner Grill	
<b>10</b>	44328104	Limit Thermostat	Rear
<b>11</b>	70371501	Stove Back	
<b>12</b>	M411826	Snap Bushing	
<b>13</b>	M414477	Thermostat Cover	Models through Serial No. 2408

# Gas Valve and Piping

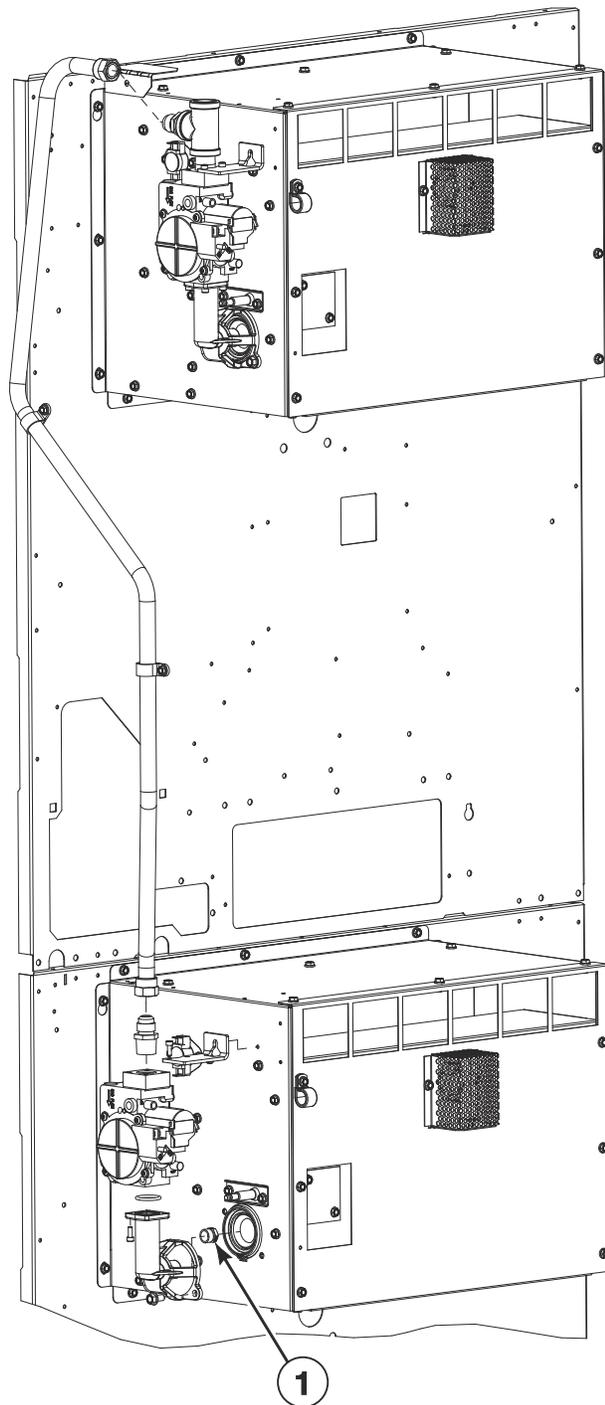


TMB3946P

## Gas Valve and Piping

REF	PART NO.	DESCRIPTION	COMMENTS
	70550205	L.P. Conversion Kit	T and G market models; Natural Gas (N.G.); 0-2,000 feet
	70550211	L.P. Conversion Kit	Australian models; N.G.; 0-2,000 feet
	70551905	L.P. Conversion Kit	IEC models; N.G.; 0-2,000 feet
	44239701	High Voltage Suppression Cable	
	70131901	Adapter	IEC models; BPT/NPT
	70613901	Gas Valve Harness	
	70535901	Notice Label	Australian models; N.G.
	70544901	Notice Label	Australian models; Liquid Petroleum (L.P.)
	70239801	Primary Air Adjustment Sleeve	L.P. models
<b>1</b>	F422208	Tee	
<b>2</b>	70612604	Pipe Nipple	K market models
<b>3</b>	70167601	Plug	
<b>4</b>	70262601	Pipe	
<b>5</b>	70660501	Gas Tubing	
<b>6</b>	70661601	Clamp	
<b>7</b>	51780	Screw	
<b>8</b>	44154503	N.G. Valve	T and G market models
	44154504	L.P. Valve	T and G market models
	44154507	Gas Valve	IEC models; N.G.
	44154508	Gas Valve	IEC models; L.P.
<b>9</b>	431482	O-Ring	
<b>10</b>	70672501	Screw	
<b>11</b>	70659201	Gas Valve Manifold	
<b>12</b>	05161	Screw	
<b>13</b>	70645401	Gas Valve Bracket	

# Burner Orifices



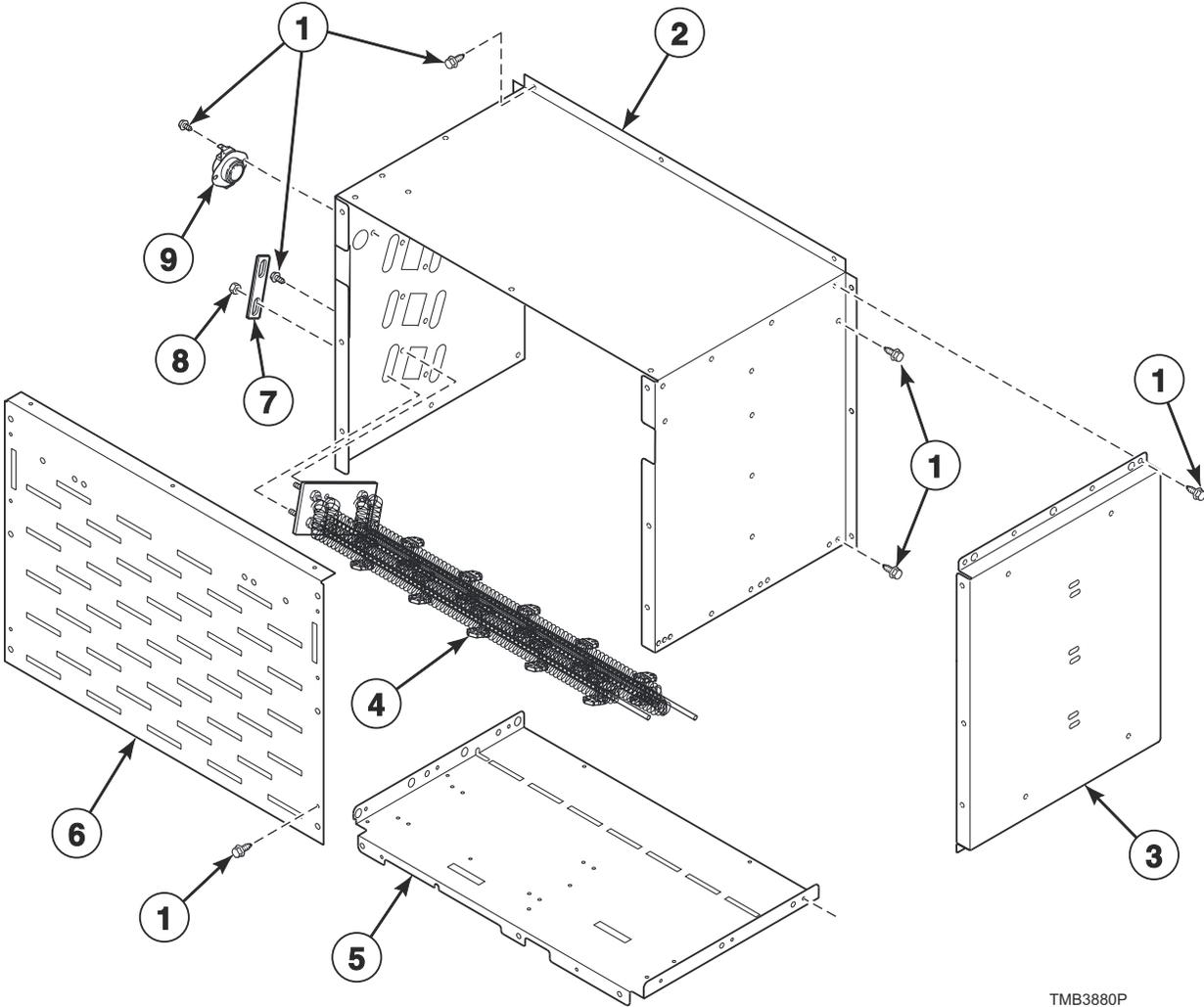
TMB3879PA

# Burner Orifices

REF	PART NO.	DESCRIPTION	COMMENTS
	70609909	High Altitude Orifice Kit	North America Natural Gas (N.G.) models
	70609910	High Altitude Orifice Kit	North America Liquid Petroleum Gas (L.P.) models
1	70684142	Burner Orifice	N.G. models; Drill no. 20 (4.09 mm); 0-2,000 feet
	70684139	Burner Orifice	N.G. models; Drill no. 23 (3.91 mm); 2,001-4,000 feet
	70684137	Burner Orifice	N.G. models; Drill no. 25 (3.80 mm); 4,001-6,000 feet
	70684135	Burner Orifice	N.G. models; Drill no. 27 (3.66 mm); 6,001-8,000 feet
	70684133	Burner Orifice	N.G. models; 3.50 mm; 8,001-10,000 feet
	70684116	Burner Orifice	Models with 2nd digit A, G, H, K and T; L.P.; Drill no. 40 (2.49 mm); 0-2,000 feet
	70684114	Burner Orifice	Models with 2nd digit A, G, H, K and T; L.P.; Drill no. 42 (2.37 mm); 2,001-4,000 feet
	70684113	Burner Orifice	Models with 2nd digit A, G, H, K and T; L.P.; 2.30 mm; 4,001-6,000 feet
	70684111	Burner Orifice	Models with 2nd digit A, G, H, K and T; L.P.; 2.20 mm; 6,001-8,000 feet
	70684109	Burner Orifice	Models with 2nd digit A, G, H, K and T; L.P.; Drill no. 45 (2.08 mm); 8,001-10,000 feet
	70684111	Burner Orifice	J market models; L.P.; 2.20 mm; 0-2,000 feet
	70684109	Burner Orifice	J market models; L.P.; Drill no. 45 (2.08 mm); 2,001-4,000 feet
	70684108	Burner Orifice	J market models; L.P.; Drill no. 46 (2.06 mm); 4,001-6,000 feet
	70684106	Burner Orifice	J market models; L.P.; Drill no. 48 (1.93 mm); 6,001-8,000 feet
	70684105	Burner Orifice	J market models; L.P.; Drill no. 49 (1.85 mm); 8,001-10,000 feet

**\* NOTE: One orifice required per pocket**

# Electric Heater Components

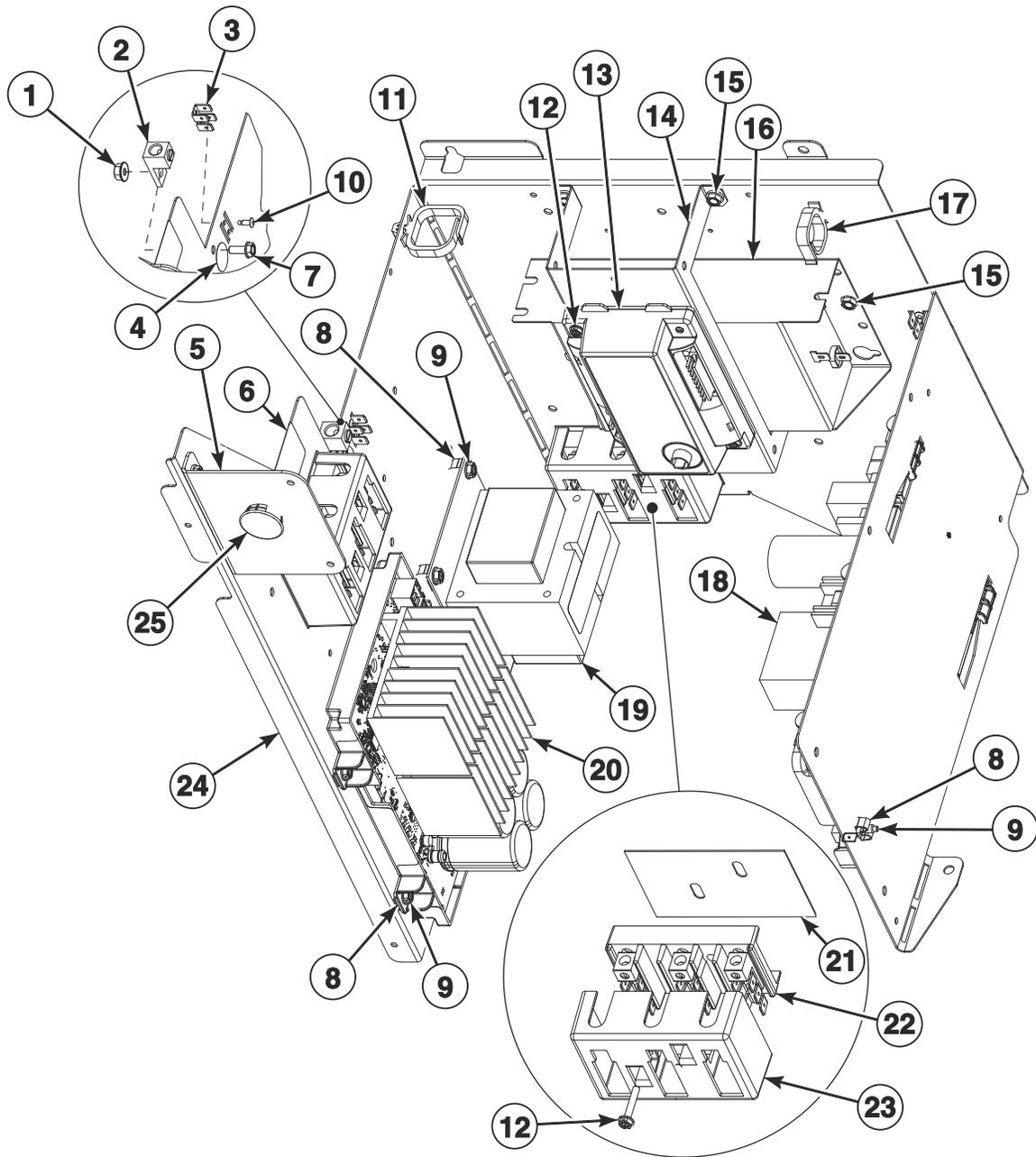


TMB3880P

## Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70613803	Stove Limit Harness	
	70641709	Jumper Harness	3 inch; 8 required for 380 and 400-415 Volt
	70641710	Jumper Harness	9 inch; 2 required for 440 and 460-480 Volt
	44391001	Conversion Kit	240V/3Ph to 208V/3Ph
<b>1</b>	430497	Screw	
<b>2</b>	70654001	Stove Top and Sides	
<b>3</b>	70652001	Stove Shield	
<b>4</b>	70034401P	Heater Element	3 required; 7 kW; 208 Volt heater element for 200-208 Volt/3 Phase
	70034402P	Heater Element	3 required; 7 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034403P	Heater Element	3 required; 7 kW; 240 Volt heater element for 230-240 Volt/3 Phase and 400-415 and 460-480 Volt/3 Phase
<b>5</b>	70652301	Stove Cover	
<b>6</b>	70214901	Stove Grill	
<b>7</b>	M400869	Jumper Strip	12 required for 200-208 and 230-240 Volt; 6 required for all other voltages
	70066501	Jumper Bar	4 required for 440 and 460-480 Volt
<b>8</b>	70054	Nut	
<b>9</b>	44328007	Limit Thermostat	

# Control Tray - Gas Models

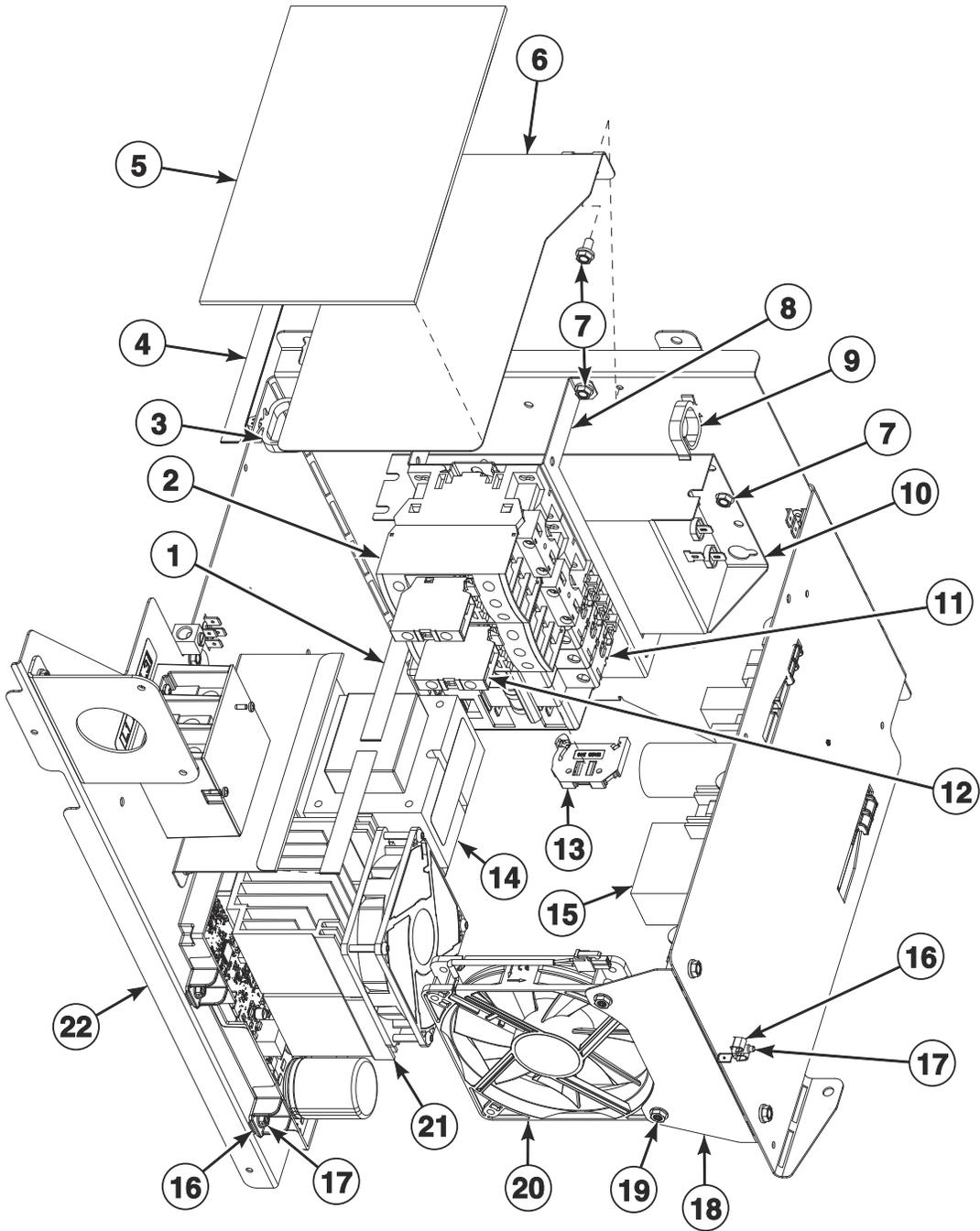


TMB3882P

## Control Tray - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70696804	Conversion Kit	X to B voltage; Models with D, F, N or W in 7th position
	70696808	Conversion Kit	X to B voltage; Models with V in 7th position
1	44088001	Nut	
2	M411283	Ground Lug Connector	
3	00622SG	Terminal	
4	D516100	Label	
5	70615501	Conduit Plate	
6	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3
7	685837	Screw	
8	70030501	Expansion Clip	
9	F8206901	Screw	
10	M400003	Pop Rivet	
11	F8449501	Wire Clip	
12	51783	Screw	
13	70482002P	Ignition Control	IEC models
	70482001	Ignition Control	T and G market models
14	70615401	Contactoer Bracket	
15	430497	Screw	
16	F8591601	EMI Filter	IEC models; 100-200 and 200-400 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
17	F8449502	Wire Clip	
18	70671701P	I/O Control Assembly	
19	F8491101	Transformer	380-480 Volt
20	70603002P	Inverter Control Assembly	1 HP; 120, 240 Volt/1 Phase
	70603201P	Inverter Control Assembly	1 HP; 480 Volt/3 Phase
21	M413862	Insulator	
22	430642	Terminal Block	
23	70333001	Terminal Block Shield	
24	70615101	I/O Board Tray	
25	M400985	Plug	

# Control Tray - Electric Models (Drawing 1 of 2)

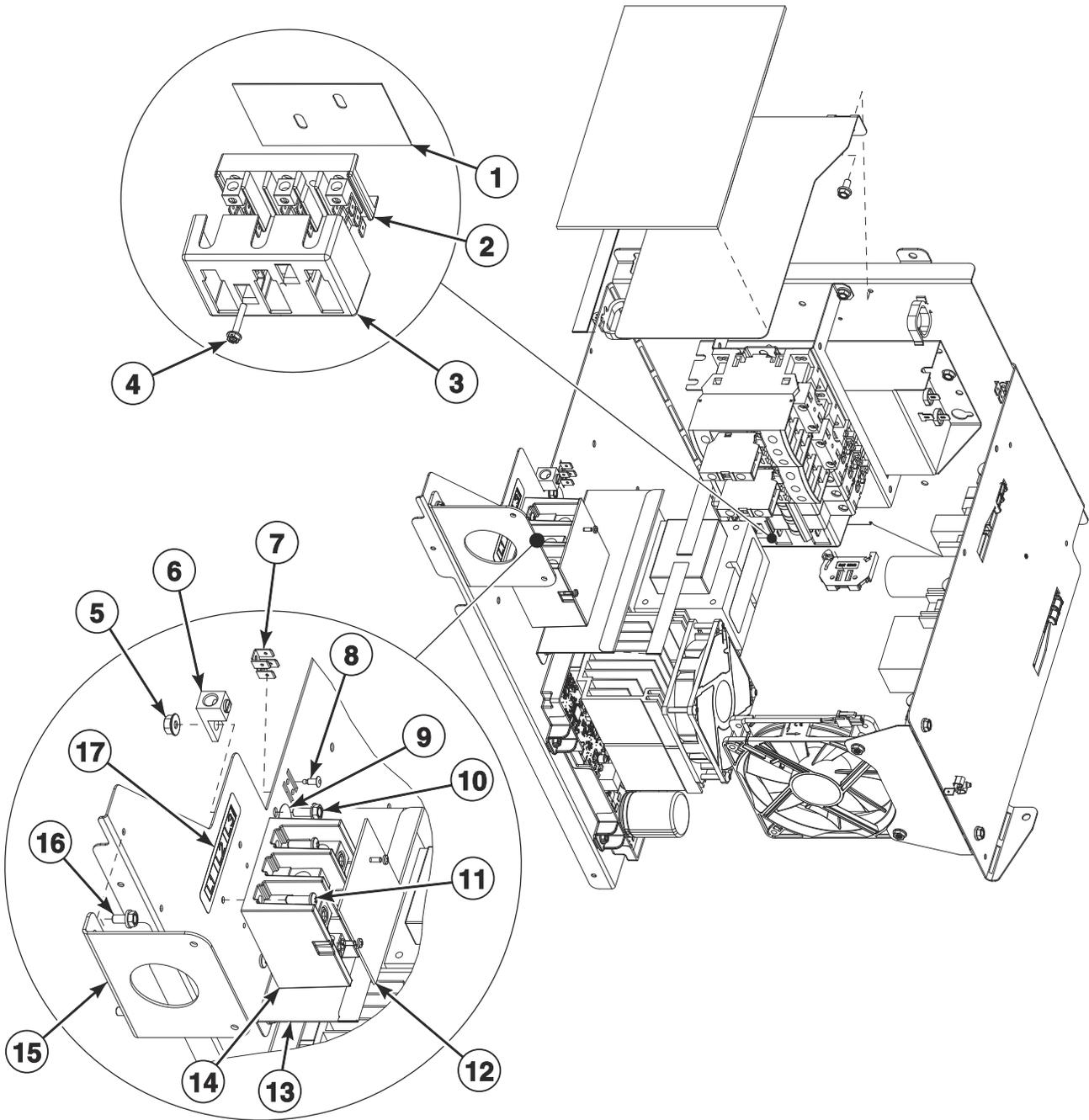


TMB3883P

## Control Tray - Electric Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	70531803	Label	
2	70482701	Contactora	2 required; 50 amp
3	F8449501	Wire Clip	
4	70531802	Label	
5	70465902	Insulation	
6	70664801	Heat Shield Contactora Bracket	
7	430497	Screw	
8	70628501	Contactora Bracket Assembly	
9	F8449502	Wire Clip	
10	F8591601	EMI Filter	IEC models; 100-200 and 200-400 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
11	70488101	Circuit Breaker	25 amp; 3 Pole; 380-480 Volt
	70488102	Circuit Breaker	25 amp; 2 Pole; 200-240 Volt
12	44313201	Auxiliary Contact Block	2 required
13	F8449801	End Stop	
14	F8491101	Transformer	380-480 Volt
15	70671701P	I/O Control Assembly	
16	70030501	Expansion Clip	
17	F8206901	Screw	
18	70664901	Fan Mount Bracket	
19	203799	Screw	
20	F8504301	Fan	24 VDC
21	70603002P	Inverter Control Assembly	1 HP; 120, 240 Volt/1 Phase
	70603201P	Inverter Control Assembly	1 HP; 480 Volt/3 Phase
22	70628401	I/O Board Tray	

# Control Tray - Electric Models (Drawing 2 of 2)



TMB3883PA

## Control Tray - Electric Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413862	Insulator	
2	430642	Terminal Block	
3	70333001	Terminal Block Shield	
4	51783	Screw	
5	44088001	Nut	
6	M411283	Ground Lug Connector	
7	00622SG	Terminal	
8	M400003	Pop Rivet	
9	D516100	Label	
10	685837	Screw	
11	39733	Screw	
12	44014901P	Power Distribution Block Cover	
13	70671801	Emissions Shield Bracket	
14	M413865	Power Distribution Block	
15	70615503	Conduit Plate	
16	430497	Screw	
17	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3

# Labels

<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>COMMENTS</b>
70696901	Caution Label	Vent/install
F8614501	Danger Label	Shock; English/French
F8614301	Hot Surface Warning Label	English/French
F8609001	Hot Surface Warning Label	Icon
F8611601	Warning Label	
F8614500	Label Kit	Shock; IEC models
70535100	Label Kit	Vent/Install; IEC models
F8605500	Label Kit	
44321501	Notice Label	120/240 Volt
70539601	Notice Label	
70534201	Notice Label	
F8609501	Notice Label	
D516073	Notice Label	Read instructions; Icon
70538401	Pinch Warning Label	English/French
F8615701	Pinch Warning Label	Icon
F8614401	Shock Warning Label	English/French
F8614201	Shock Warning Label	Icon
70536301	Warning Label	Lint; Australian models
44324101	Warning Label	Fire; Australian models
70534305	Warning Label	Fire; Colombian Spanish
44321601	Warning Label	Risk of fire; Icon
D503887	Label	Australian models

## Control Tray Harnesses

PART NO.	DESCRIPTION	COMMENTS
70612101	Junction Box Harness	Models with 0 in 5th position of Serial No. through Serial No. 2510; Models with 6 in 5th position of Serial No. through 14-Sept-2025
70612102	Junction Box Harness	Models with 0 in 5th position of Serial No. starting Serial No. 2511; Models with 6 in 5th position of Serial No. starting 15-Sept-2025
70671001	Inverter Power Conversion Harness	X to B voltage
70611402	Power Harness	T and G market gas models; 120-240 Volt
70611403	Power Harness	T and G market gas models; 240 Volt
70611405	Power Harness	IEC gas models; 120-240 Volt; Upper
70611407	Power Harness	IEC gas models; 120-240 Volt; Lower
70613401	Power Harness	T and G market gas models; 380-480 Volt
70613402	Power Harness	T and G market electric models; 380-480 Volt
70613403	Power Harness	IEC gas upper models; 380-480 Volt; IEC electric upper/lower models
70613404	Power Harness	IEC gas lower models; 380-480 Volt
70611501	Power Harness	IEC models; Terminal block 1 to EMI Filter; 1 Phase
70611502	Power Harness	IEC models; Terminal block 1 to EMI Filter; 3 Phase
70611503	Power Harness	Electric models; Power distribution block to circuit breaker; 1 Phase
70611504	Power Harness	Electric models; Power distribution block to circuit breaker; 3 Phase
70611505	Power Harness	IEC models; Circuit breaker to EMI filter; 1 Phase
70611506	Power Harness	IEC models; Circuit breaker to EMI filter; 3 Phase
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70611508	Power Harness	IEC models; EMI filter to terminal block 2; 3 Phase
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70641702	Harness	Electric models; Power distribution block to heat contactor; 1 Phase
70641703	Jumper Harness	Electric models; 3 required; 380-480 Volt
70641707	Harness	Electric models; Heat contactor to element H4-H6; 200-240 Volt
70641706	Harness	Electric models; Heat contactor to element H1-H3
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