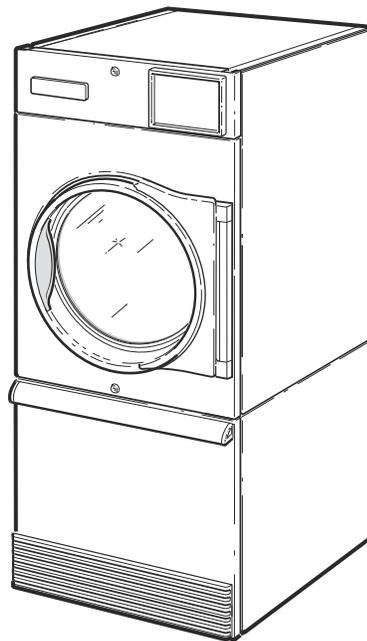


Tumble Dryers

S30 Pound Capacity

18 Digit Model Numbers with 6 in 13th Position

Refer to Page 5 for Model Numbers



TMB1293C

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Parts Ordering Information

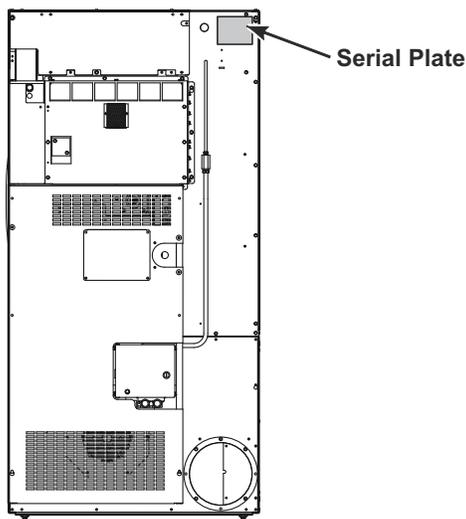
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



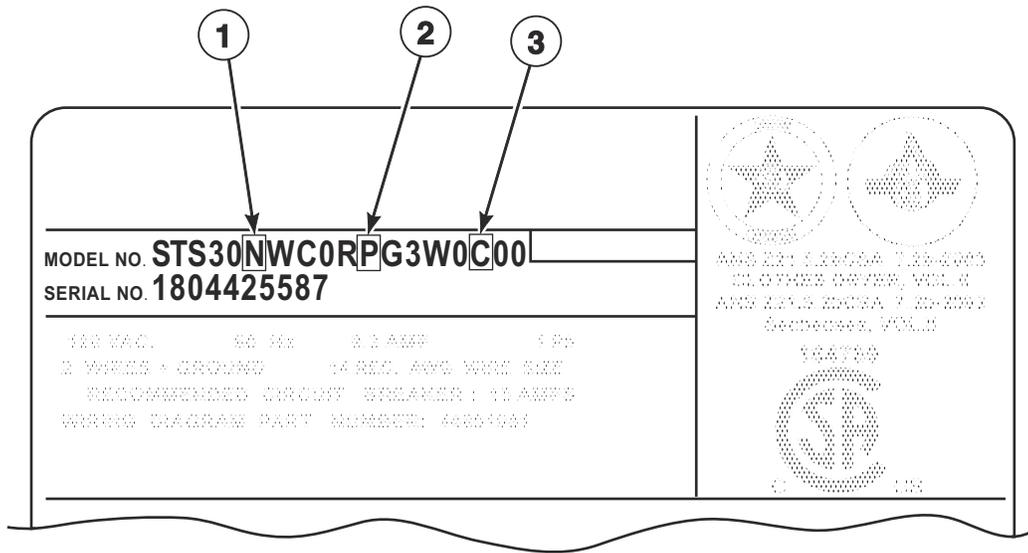
TMB3830P

Machine Identification

Information in this manual is applicable to these machines:

BAS30E	HAS30E	JUS30E	SAS30E	UAS30E
BAS30L	HAS30L	JUS30N	SAS30L	UAS30L
BAS30N	HAS30N	KTS30E	SAS30N	UAS30N
BJS30D	HJS30D	KTS30L	SJS30D	UJS30D
BJS30E	HJS30E	KTS30N	SJS30E	UJS30E
BJS30N	HJS30N	PAS30E	SJS30N	UJS30N
BKS30E	HKS30E	PAS30L	SKS30E	UKS30E
BKS30L	HKS30L	PAS30N	SKS30L	UKS30L
BKS30N	HKS30N	PJS30E	SKS30N	UKS30N
BLS30E	HLS30E	PJS30N	SLS30E	ULS30E
BLS30L	HLS30L	PKS30E	SLS30L	ULS30L
BRS30E	HRS30E	PKS30L	SRS30E	URS30E
BTS30D	HTS30D	PKS30N	STS30D	UTS30D
BTS30E	HTS30E	PRS30E	STS30E	UTS30E
BTS30L	HTS30L	PTS30E	STS30L	UTS30L
BTS30N	HTS30N	PTS30L	STS30N	UTS30N
BUS30E	HUS30E	PTS30N	SUS30E	UUS30E
BUS30N	HUS30L	PUS30E	SUS30N	UUS30N
GAS30E	HUS30N	PUS30N		
GAS30L				
GAS30N				
GJS30E				
GJS30N				
GKS30E				
GKS30L				
GKS30N				
GTS30E				
GTS30L				
GTS30N				
GUS30E				
GUS30N				

Product Overview - Heat Source, Voltage and Position 16



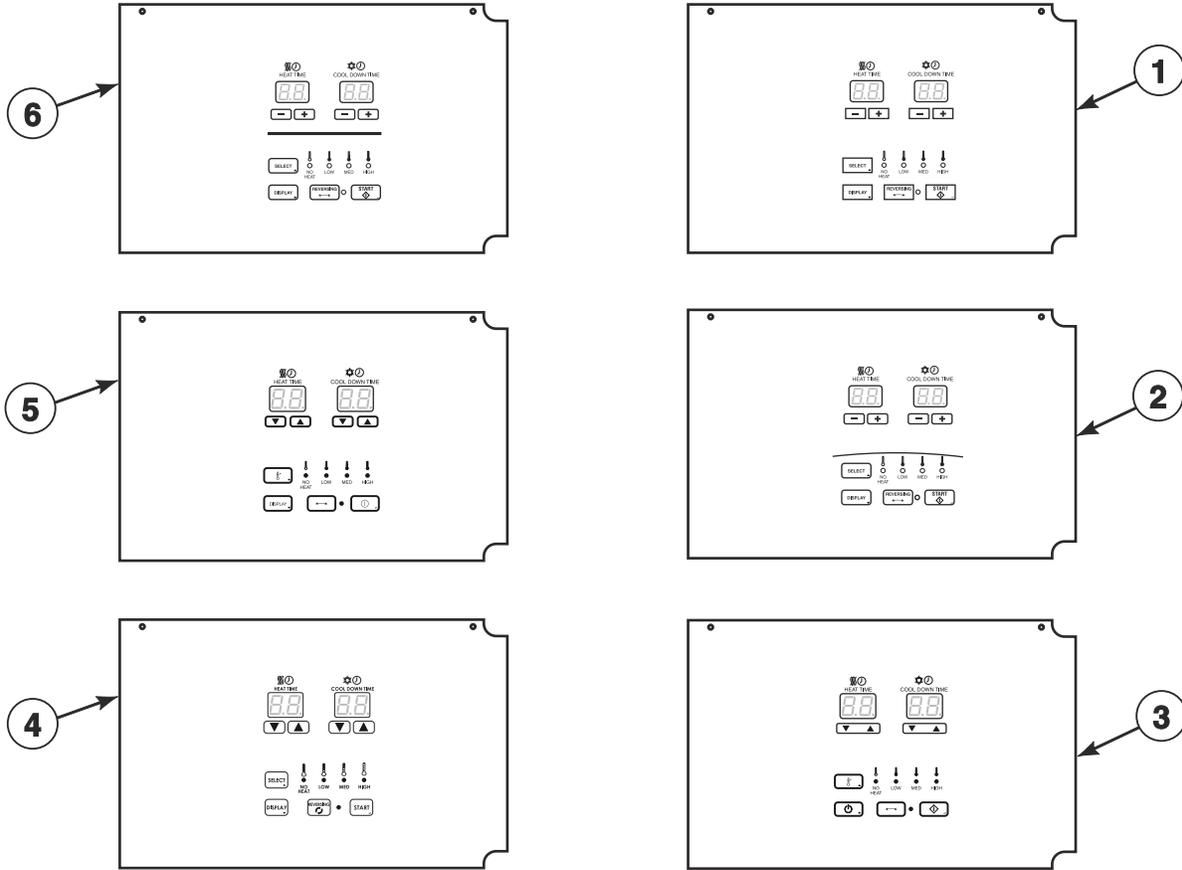
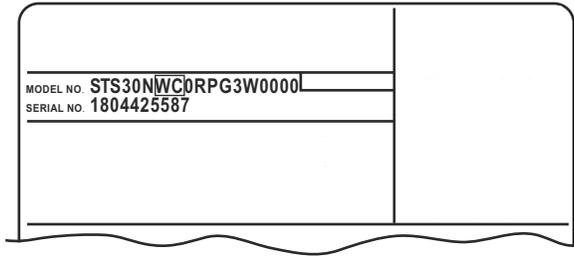
TMB4021P

Product Overview - Heat Source, Voltage and Position 16

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.)
2	-	Voltage	B: 100-120 Volt/50-60 Hertz/1 Phase; Gas models G: 230-240 Volt/50-60 Hertz/3 Phase; Electric models H: 380 Volt/50-60 Hertz/3 Phase; Electric models J: 400-415 Volt/50-60 Hertz/3 Phase; Electric models K: 440 Volt/50-60 Hertz/3 Phase; Electric models L: 460-480 Volt/50-60 Hertz/3 Phase; Electric models N: 440-480 Volt/50-60 Hertz/3 Phase; Gas models P: 380-415 Volt/50-60 Hertz/3 Phase; Gas models X: 200-240 Volt/50-60 Hertz/1-3 Phase; Gas models
3	-	Crating/ProCaptureTM	0: Film A: Slat C: ProCapture (lint management system)

Product Overview - FN Control Suffix

All Models Except J Models; OPL



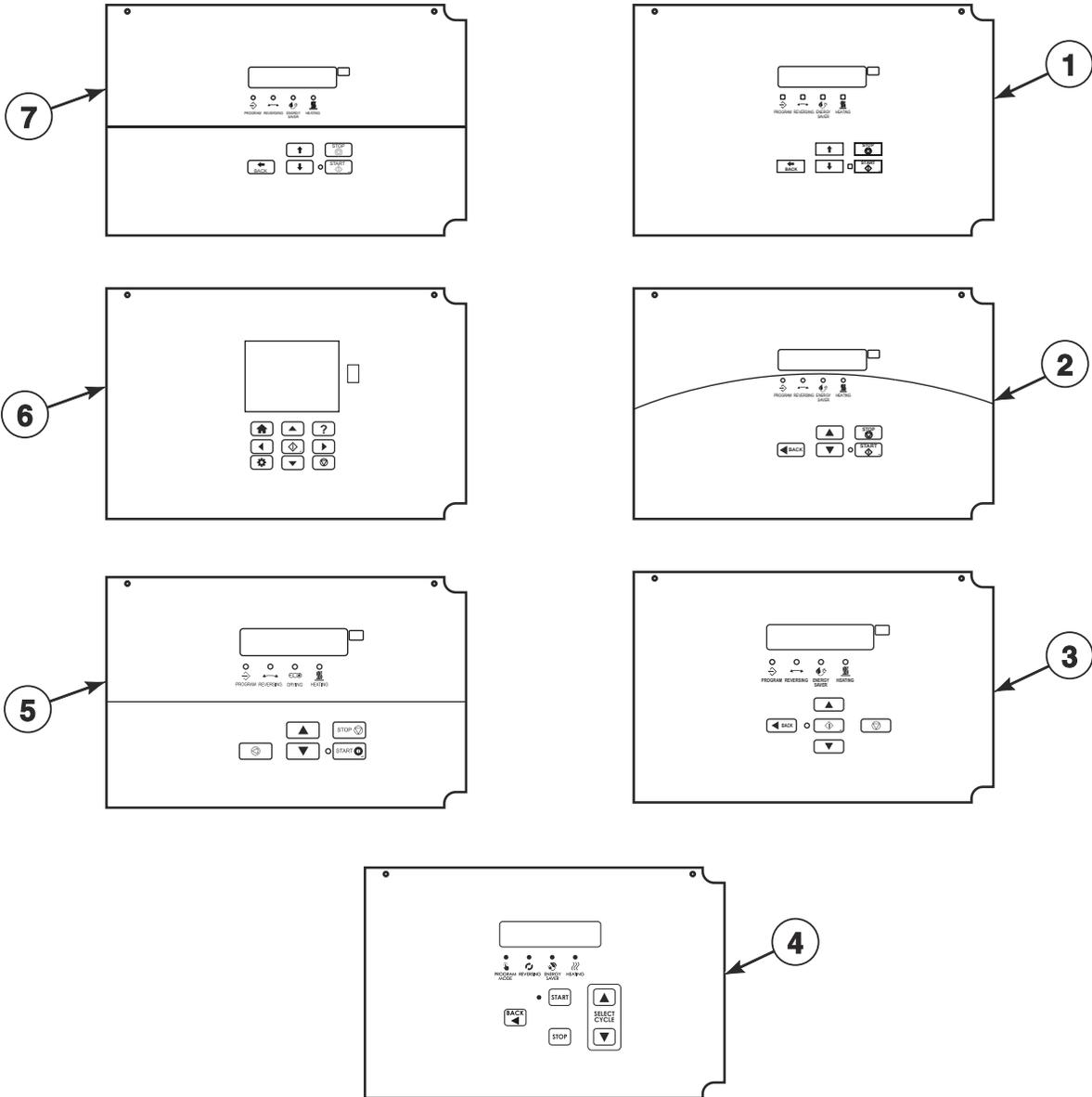
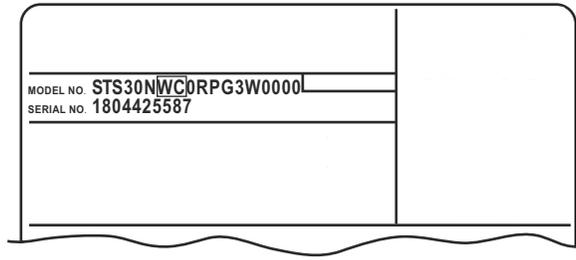
TMB4022P

Product Overview - FN Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Dual Digital Control	H models
2	-	Dual Digital Control	U models
3	-	Dual Digital Control	B models
4	-	Dual Digital Control	G and K models
5	-	Dual Digital Control	P models
6	-	Dual Digital Control	S models

Product Overview - DN and NN Control Suffixes

All Models Except J Models; OPL



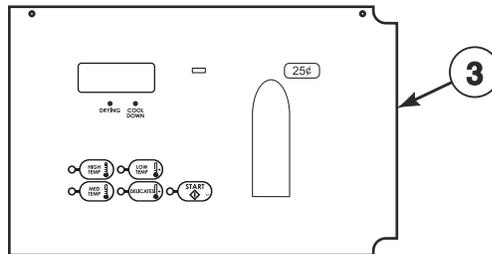
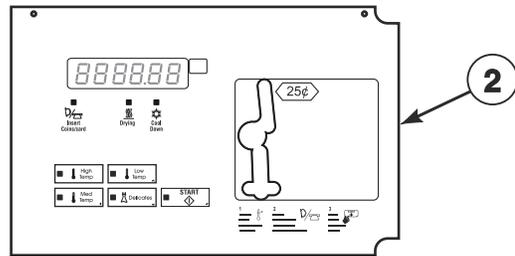
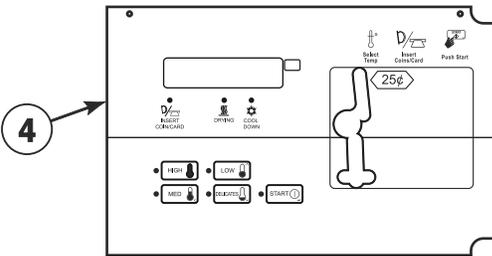
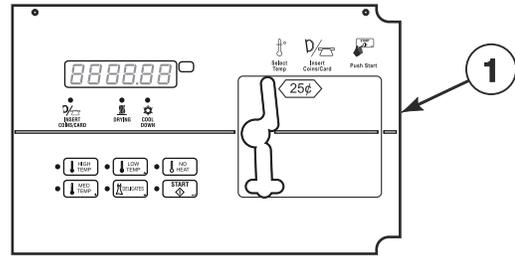
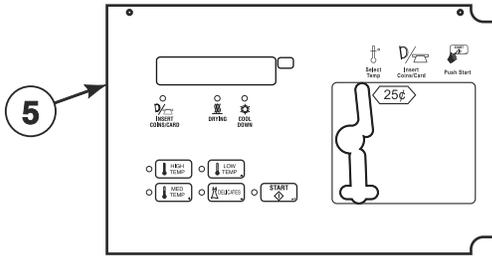
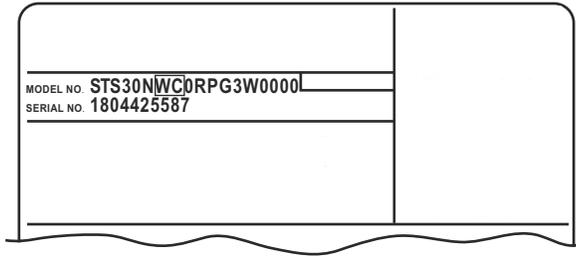
TMB4023P

Product Overview - DN and NN Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Galaxy Control	H models
2	-	M-Series Control	U models
3	-	OPTimum Control	B models
4	-	OPL Micro Control	G and K models
5	-	OPL Micro Control	P models
6	-	UniLinc Control	U models
7	-	Quantum Gold Control	S models

Product Overview - N and W Control Suffixes

7th Position of the Model Number; All Models Except U Models; Vend



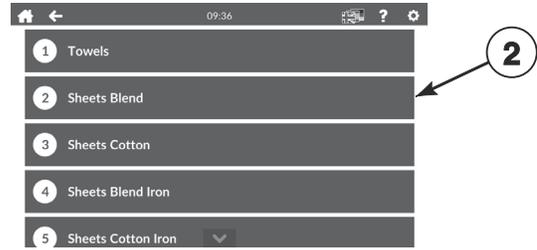
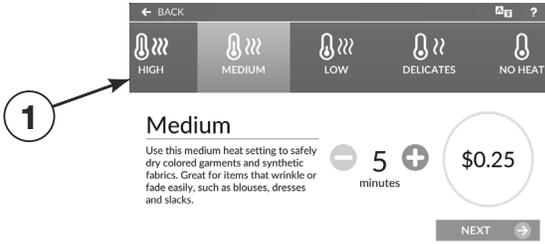
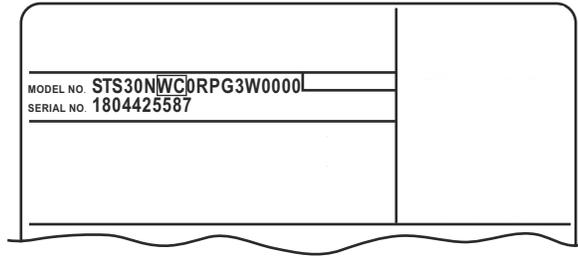
TMB4024P

Product Overview - N and W Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Quantum Gold Control	S models
2	-	Galaxy 600	H models
3	-	Basic Electronic Control	G and K models
4	-	XQ Control	P models
5	-	EVO7S Control	B and J models

Product Overview - V Control Suffix

7th Position of the Model Number; All Models Except G, K and U Models; Vend and OPL



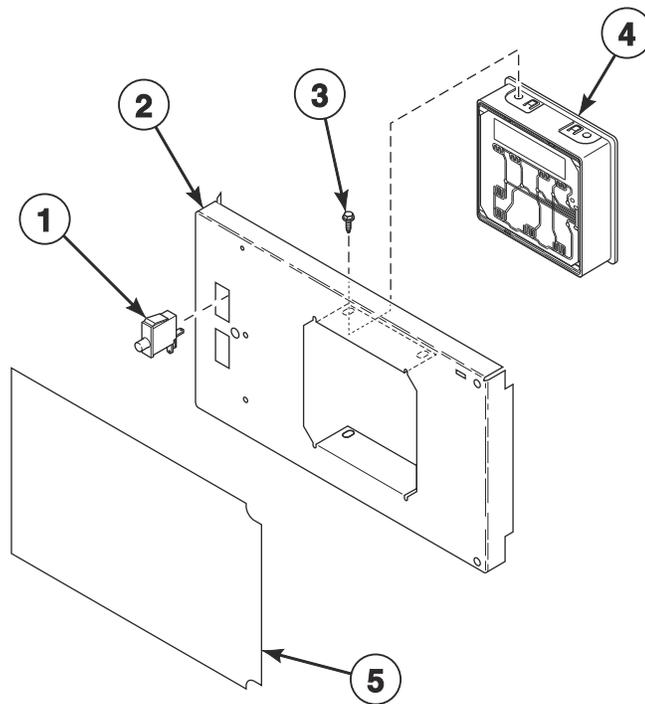
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Product Overview - V Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Touch Control	B, H, P and S models; Vend
2	-	Touch Control	B, J and P models; OPL

Dual Digital Control

Models with F in the 7th Position; All Models Except J Models



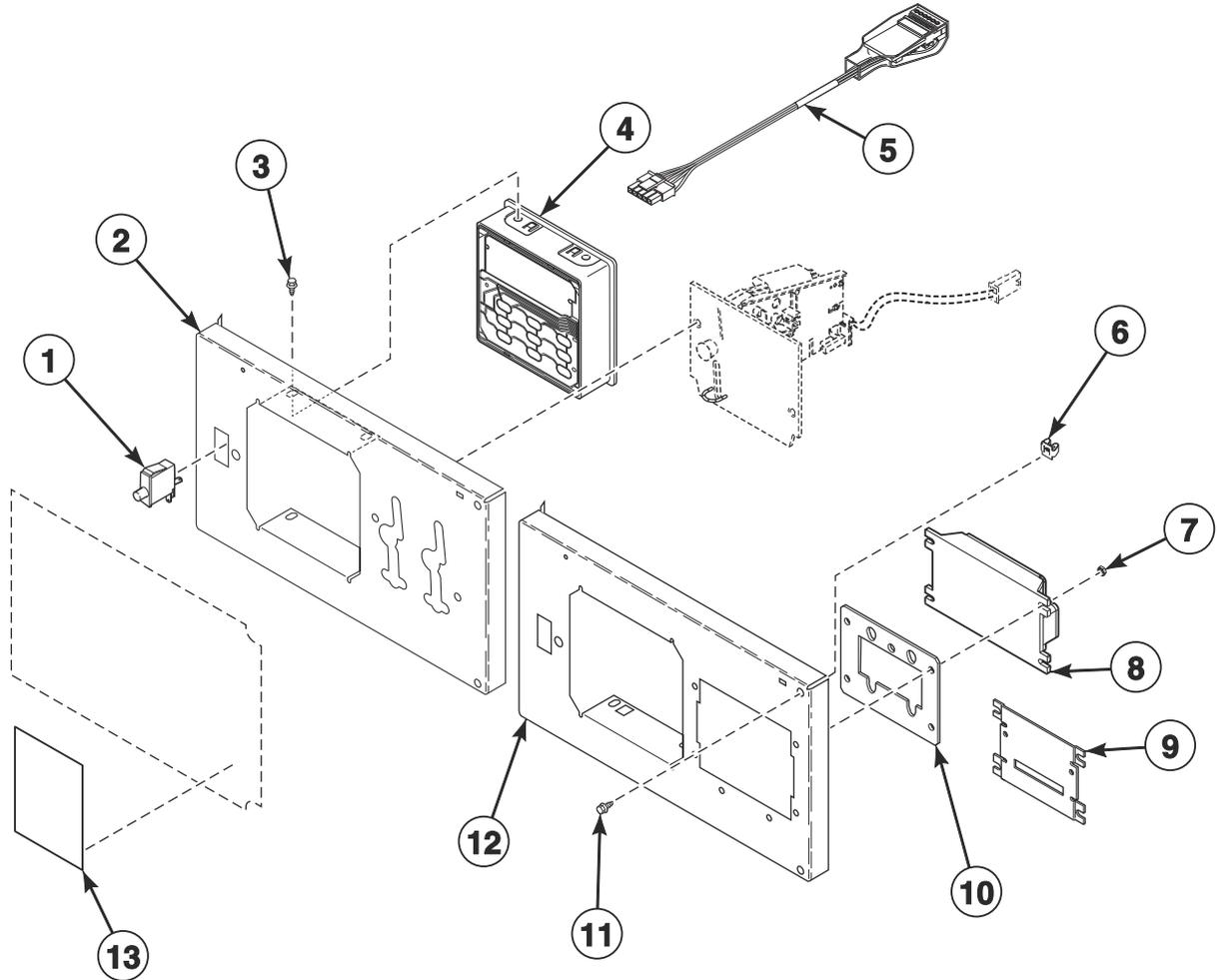
TMB3505P

Dual Digital Control

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	70707901	Main Harness	
1	70413301	Pushbutton Switch	
2	70497101	Control Plate	All models except S models
3	804608	Screw	4 required
4	70523101	Control Assembly	P models; Blue
	70479801	Control Assembly	G, H, K, S and U models; Green
	70479901	Control Assembly	B models; Red
5	70539101	Overlay	B models; Reversing
	70691301	Overlay	H models; Reversing
	70545501	Overlay	P models; Reversing
	70675001	Overlay	S models; Reversing
	70519001	Overlay	U models; Reversing
	70547501	Overlay	G and K models; Reversing

Electronic Display Control - Vend Models with N or W in the 7th Position

All Models Except U Models



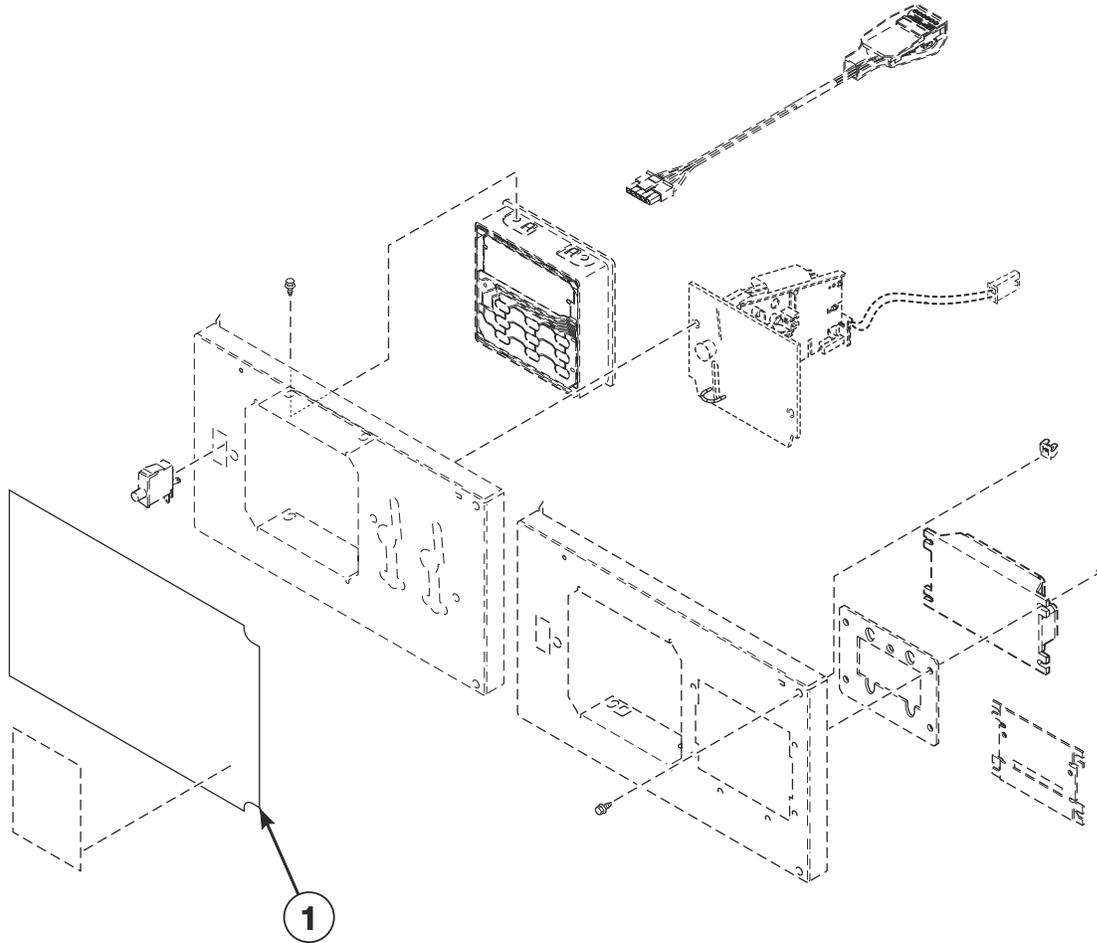
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Electronic Display Control - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	44334103	Bypass Harness	Vault Switch
	44334104	Coin Vault Switch Harness	
	44378102	Interface Harness	Central pay to front end control
	70707901	Main Harness	
	F8519403	Emergency Stop Bypass Harness	T market models
	F8719301	Fob Communication Harness	
1	70413301	Pushbutton Switch	
2	70496601	Control Plate and Studs Assembly	Coin and central pay; All models except S models
3	804608	Screw	4 required
4	70523003P	Control Assembly	P models; Blue
	70478803P	Control Assembly	G, H, K and S models; Green
	70478903P	Control Assembly	B and J models; Red
5	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
6	70030501	Expansion Clip	
7	70054	Nut	
8	205135	Fob Reader Control Assembly	All models except G and K models
9	44089501	Slot Card Plate Assembly	
10	70208801	Mounting Plate	
11	M411072	Screw	
12	70497201	Control Plate Assembly	Card and FOB; All models except S models
13	F8205101	Overlay	S models; Single drop; Left
	70557001	Overlay	B and S models; Prep for card
	70557002	Overlay	B and S models; Central pay
	70295101	Overlay	S models; World drop
	70556801	Overlay	H models; World drop
	70556501	Overlay	H models; Prep for card
	70556502	Overlay	H models; Central pay
	70556601	Overlay	H models; Single drop; Left
	70556901	Overlay	H models; Citron; World drop
	70518101	Overlay	H models; Citron; Prep for card
	70518102	Overlay	H models; Citron; Central pay
	70556701	Overlay	H models; Citron; Left
	70556201	Overlay	P models; Single drop; Right
	70556401	Overlay	P models; Prep for card
	70556402	Overlay	P models; Central pay
	70556301	Overlay	P models; Single drop; Left
	F8733901	Overlay	S models; FOB
	F8734201	Overlay	H models; FOB
	F8736501	Overlay	H models; Citron; FOB

Electronic Display Control Overlays - Vend Models with N or W in the 7th Position

All Models Except U Models



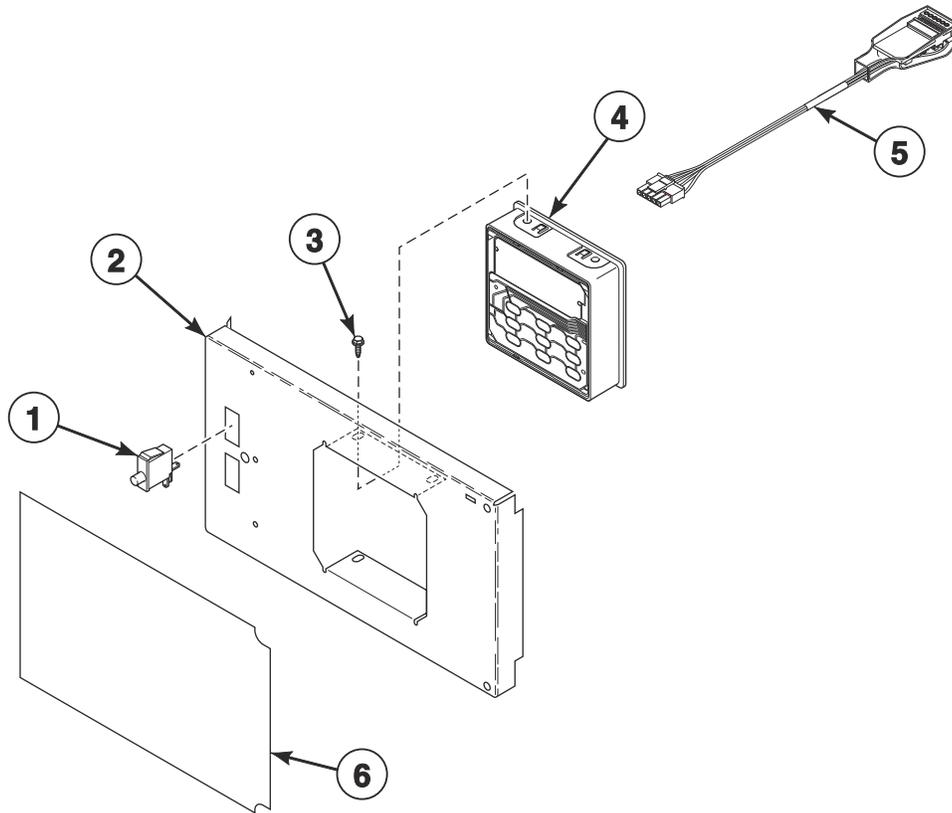
TMB3832PA

Electronic Display Control Overlays - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
1	70681701	Overlay	S models; Single drop
	70681702	Overlay	S models; Dual drop
	70681703	Overlay	S models; Card ready
	70681704	Overlay	S models; Central pay
	70681705	Overlay	S models; World drop
	70705701	Overlay	S models
	70690401	Overlay	H models; Single drop
	70690402	Overlay	H models; Dual drop
	70690403	Overlay	H models; Card ready
	70690404	Overlay	H models; Central pay
	70690405	Overlay	H models; World drop
	70690701	Overlay	H models; Single drop; Citron
	70690702	Overlay	H models; Dual drop; Citron
	70690703	Overlay	H models; Card ready; Citron
	70571101	Overlay	B models; Single drop
	70571102	Overlay	B models; Dual drop
	70571103	Overlay	B models; Card ready
	70541201	Overlay	P models; Single drop
	70541202	Overlay	P models; Dual drop
	70541203	Overlay	P models; Card ready
	70571104	Overlay	J models; Electronic drop
	70626001	Overlay	G and K models; Single drop
	70626002	Overlay	G and K models; Dual drop
	70626101	Overlay	G and K models; Card ready

Electronic Display Control - OPL Models with N in the 7th Position

All Models Except J Models



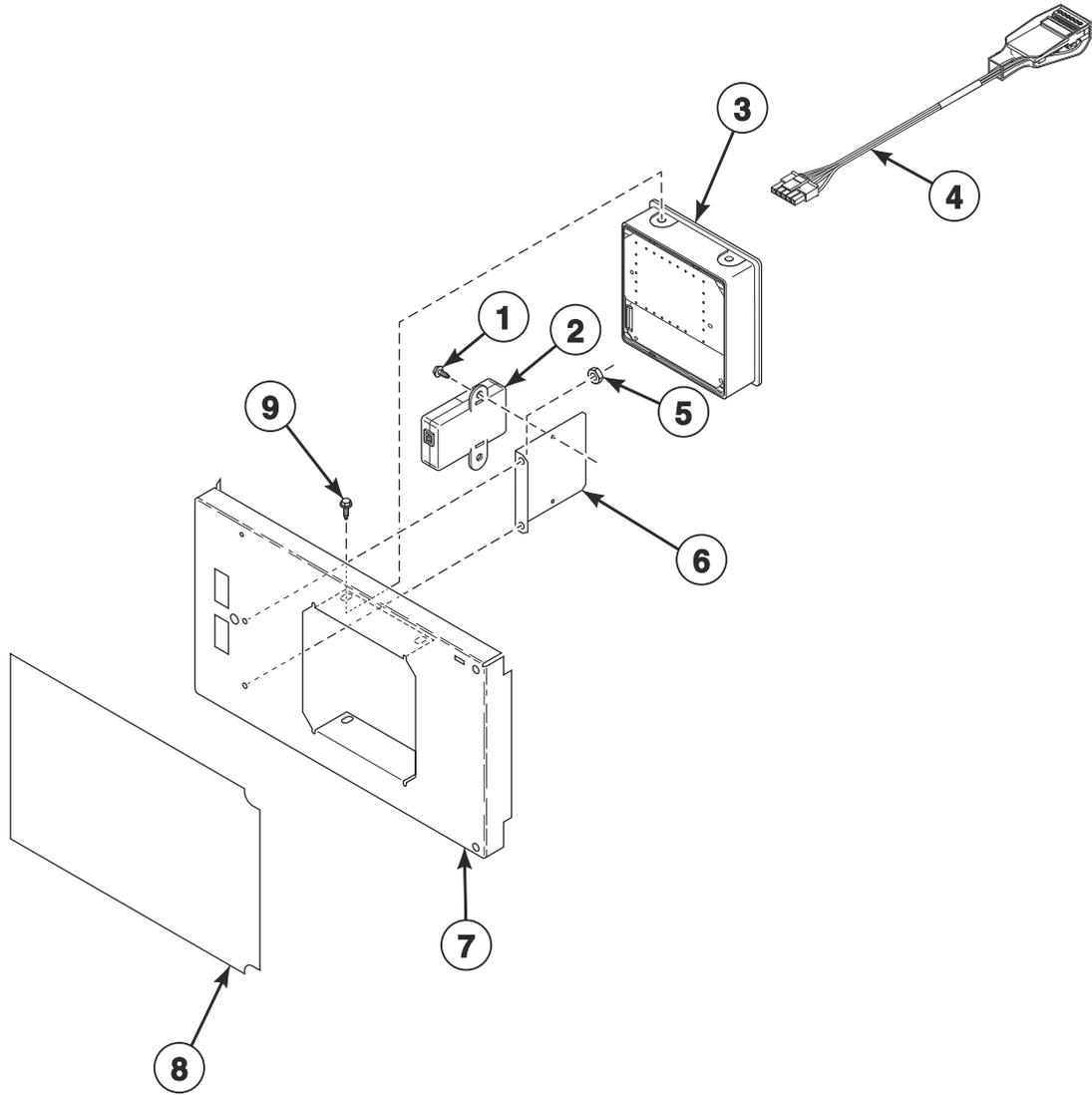
TMB3680P

Electronic Display Control - OPL Models with N in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	70707901	Main Harness	
1	70413301	Pushbutton Switch	
2	70497101	Control Plate	All models except S models
3	804608	Screw	4 required
4	70523004P	Control Assembly	P models; Blue
	70478804P	Control Assembly	G, H, K, S and U models; Green
	70478904P	Control Assembly	B models; Red
5	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
6	70673301	Overlay	S models; Reversing
	70571401	Overlay	U models; Reversing
	70691001	Overlay	H models; Reversing
	70548801	Overlay	B models; Reversing
	70571601	Overlay	P models; Reversing
	70547801	Overlay	G and K models; Reversing

3.5 Inch Graphical Control

U Models with D in the 7th Position



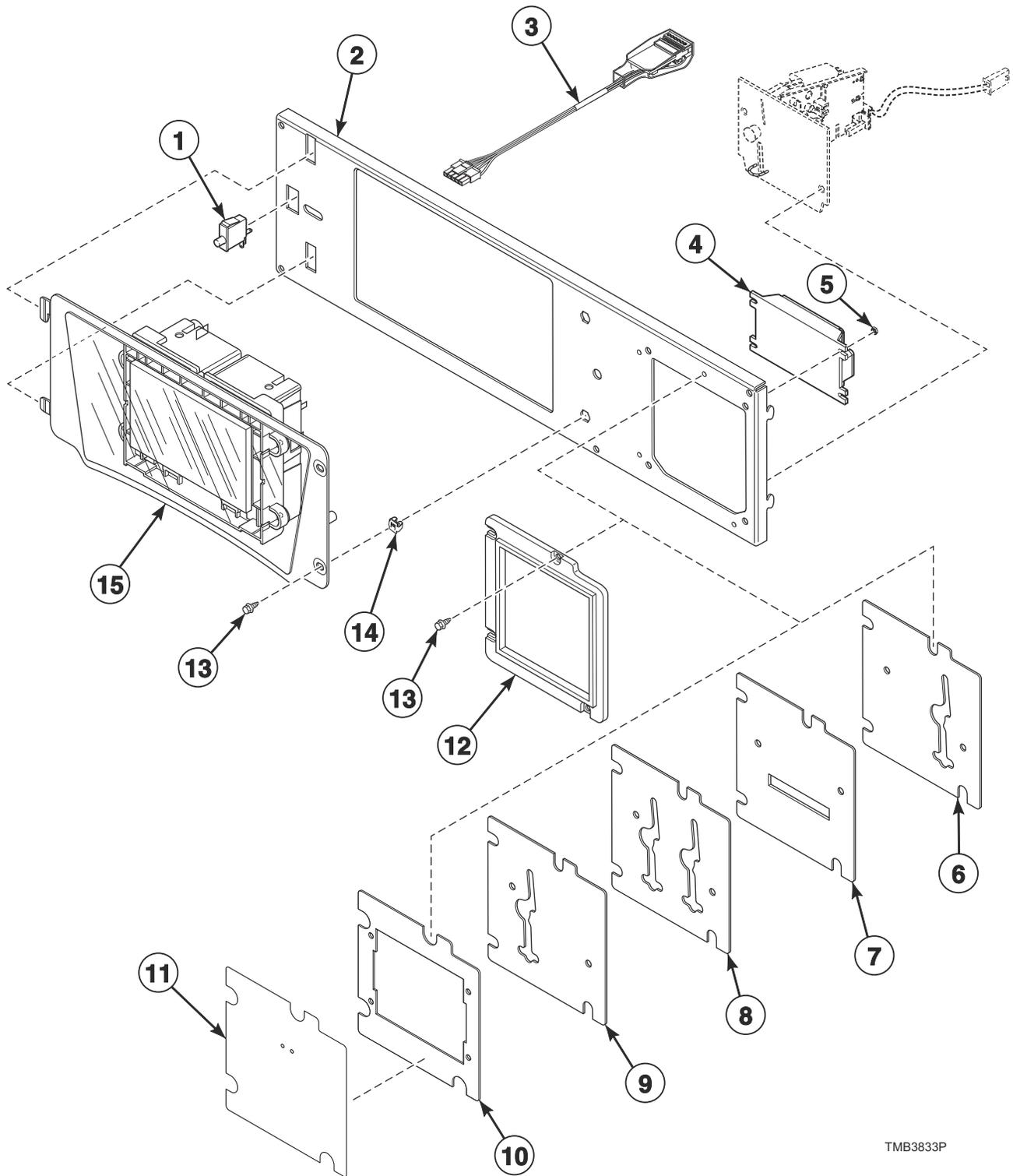
TMB3681P

3.5 Inch Graphical Control

REF	PART NO.	DESCRIPTION	COMMENTS
	F8617901	Harness	USB
	70707901	Main Harness	
1	51780	Screw	
2	203440	USB-Serial Interface Assembly	
3	70543104	Control Assembly	
4	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
5	44071201	Nut	2 required
6	70547001	USB Bracket	
7	70570201	Control Door and Studs Assembly	
8	70595401	Overlay	
9	804608	Screw	4 required

Touch Control - Vend Models with V in the 7th Position

B, H P and S Models



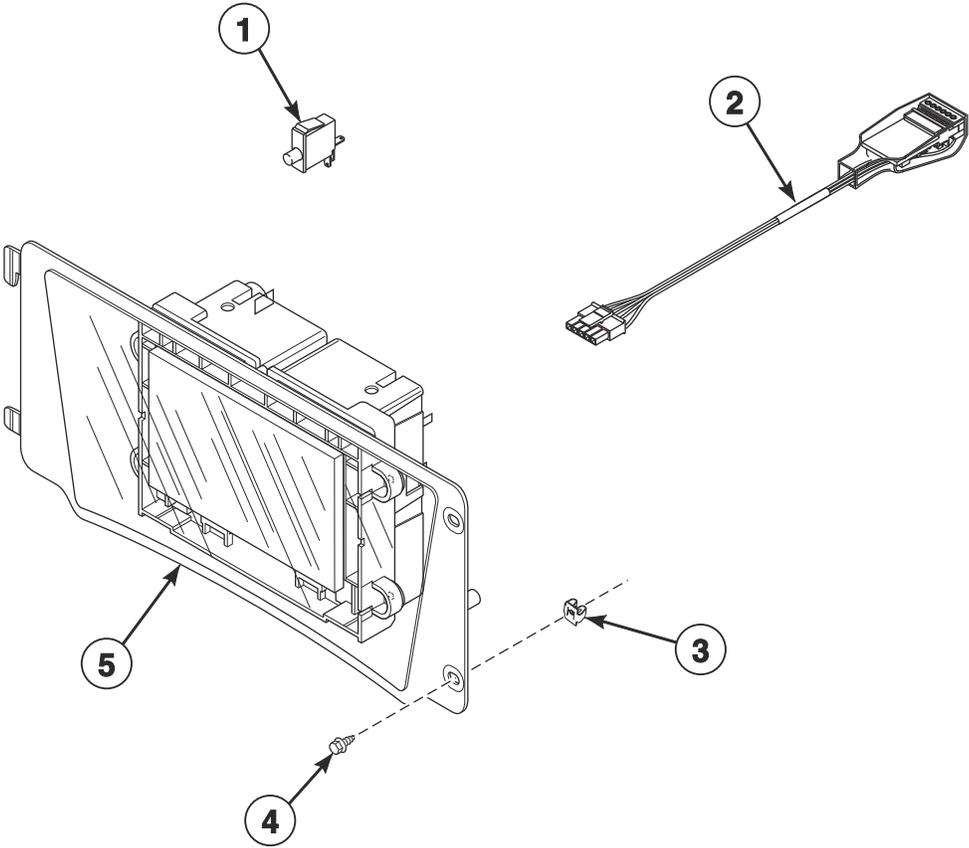
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Touch Control - Vend Models with V in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334002	Vend Activation Harness	
	44087101	Nut	2 required
	204692	Wireless Control Label	2 required
	203440	USB-Serial Interface Assembly	
	44374701	App Pay Overlay Kit	
	F8647701P	Control Screen Replacement Kit	
	F8519403	Emergency Stop Bypass Harness	T market models
	70707901	Main Harness	
	F8719302	Fob Communication Harness	
	44378102	Interface Harness	Central pay to front end control
	F8713906	Serial Pay Harness	Card
	44334103	Bypass Harness	Vault switch
	44334104	Coin Vault Switch Harness	
1	70413301	Pushbutton Switch	
2	70598701	Control Mounting Bracket	
3	203361P	Machine ID Control Assembly	
4	205135	Fob Reader Control Assembly	
5	70054	Nut	
6	F8574205	Accessory Plate Assembly	World drop
7	F8574204	Card Reader Plate	Card
8	F8574203	Accessory Plate Assembly	Dual drop
9	F8574202	Accessory Plate Assembly	Single drop
10	F8734601	Accessory Plate Assembly	FOB
11	F8734001	Overlay	S models; FOB
	F8734301	Overlay	H models; FOB
	F8736601	Overlay	H models; Citron; FOB
12	F8632501	Vend Plate	
13	39733	Screw	
14	70030501	Expansion Clip	2 required
15	70697001P	Control Assembly	

Touch Control - OPL Models with V in the 7th Position

B, J, P and U Models



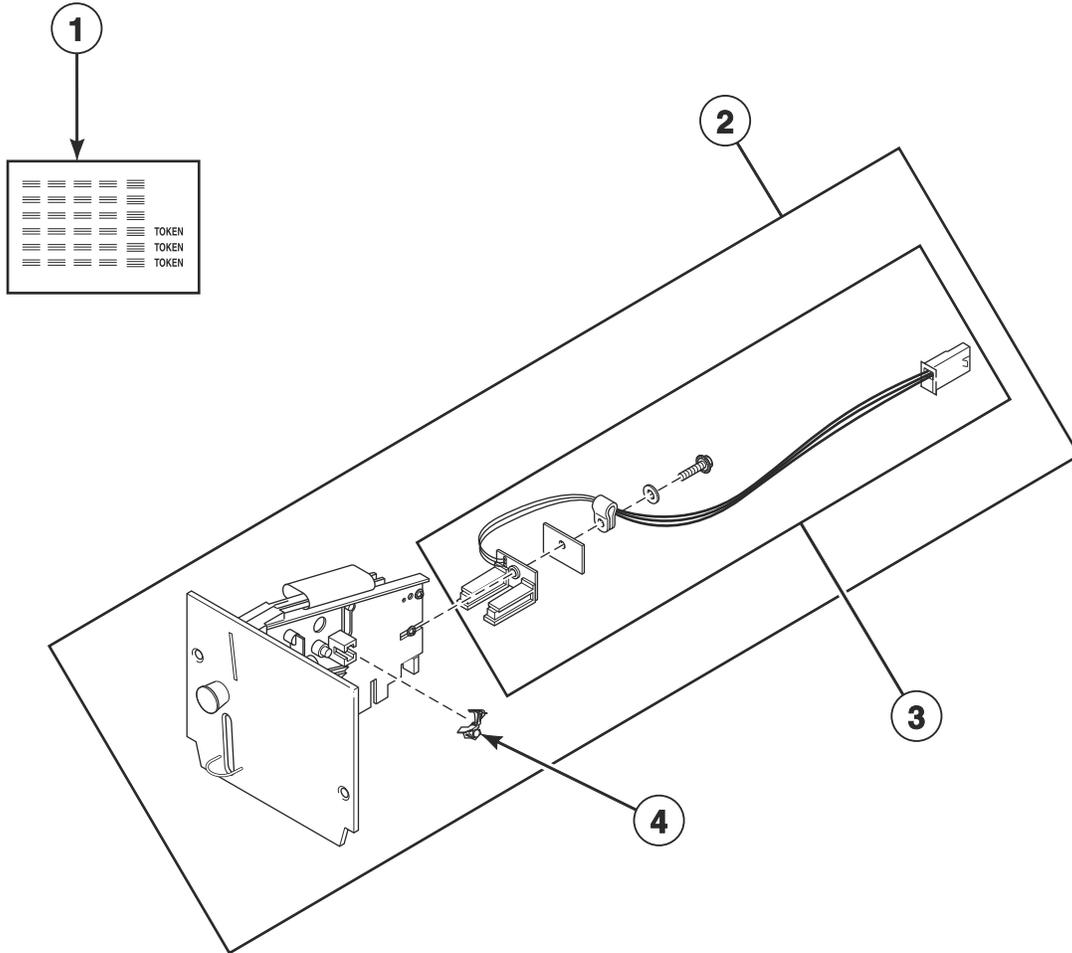
TMB3828P

Touch Control - OPL Models with V in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44087101	Nut	2 required
	204692	Wireless Control Label	2 required
	203440	USB-Serial Interface Assembly	
	44374701	App Pay Overlay Kit	
	F8647701P	Control Screen Replacement Kit	Use with 70697003 Control Assembly; B, J and P models
	572506P	Control Screen Replacement Kit	Use with 70697004P Control Assembly; U models
	70707901	Main Harness	
	51780	Screw	U models; Use with 70547001 USB Bracket
	70547001	USB Bracket	U models
	F8617901	Harness	U models; USB
1	70413301	Pushbutton Switch	
2	203361P	Machine ID Control Assembly	
3	70030501	Expansion Clip	2 required
4	39733	Screw	
5	70697003	Control Assembly	B, J and P models
	70697004P	Control Assembly	U models

Coin Drops

All Models Except U Models



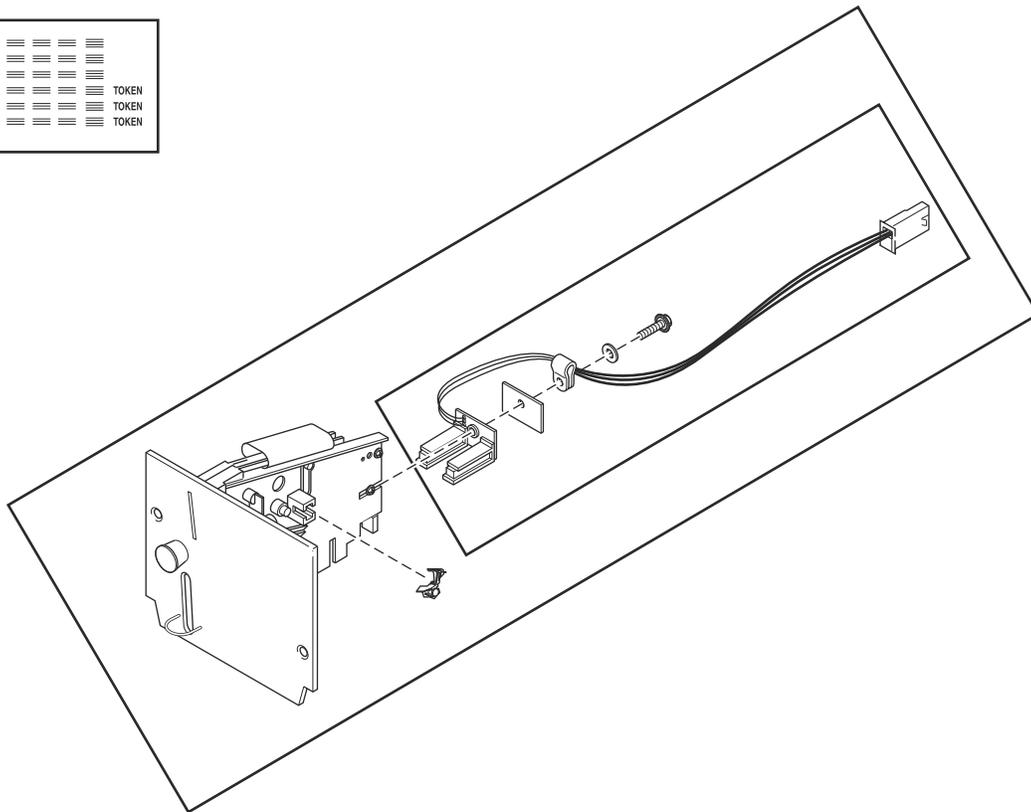
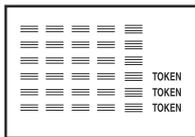
TMB3510P

Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	70441601P	Coin Drop	Single; U.S.A.; \$.25
	38475	Coin Drop Assembly	Single; Japan; 100 yen
	38464P	Coin Drop Assembly	Single; Canada; .25
	CK077	Coin Drop Kit	Single; Taiwan; 10 NT
	70506901	Coin Drop Assembly	Single; Singapore; \$1.00 NEW
	70441603	Coin Drop	Dual; U.S.A.; \$.25 and \$1.00
	38519	Coin Drop Assembly	Dual; Japan; 100 yen and 500 yen
	70441602	Coin Drop Assembly	Dual; Canada; .25 and 1.00
	38467	Coin Drop Assembly	Dual; Australia; \$0.20 and \$1.00
	CK111	Coin Drop Kit	Dual; Australia; \$1.00 and \$2.00
	70283102	Coin Drop Assembly	Dual; 0.20 and 0.50 Euro
	210195	Coin Drop Assembly	Dual; 0.20 and 1.00 Euro
	210196	Coin Drop Assembly	Dual; 0.50 and 1.00 Euro
	F0160737-00	Coin Meter	Dual; 0.50 and 2.00 Euro
	70281102	Coin Drop Assembly	Dual; Taiwan; 10 and 50 NT
	70482401	Coin Drop Assembly	Dual; New Zealand; \$1.00 and \$2.00
	38462P	Coin Drop Assembly	Single; Token; STD 118-1
	38463	Coin Drop Assembly	Single; Token; STD 118-5
	38963P	Coin Drop	Single; Token STD 118-16
	CK097	Coin Drop Kit	Single; Jeton 08MS
	201141	Coin Drop Assembly	Single; Token; Jeton wh121
	70471601	Coin Drop Assembly	Single; Token; 7K
	70513302	Electronic Coin Drop Assembly	Euro and Great Britain coins
	70513310	Electronic Coin Drop Assembly	Japan and Thailand coins
	70513304	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong and South Korea coins
	70513303	Electronic Coin Drop Assembly	Denmark, Norway and Euro coins
	70513306	Electronic Coin Drop Assembly	Mexico, Ecuador and U.S.A. coins
	70294107	Electronic Coin Drop Assembly	Lithuania, Latvia and Euro coins
	70513311	Electronic Coin Drop Assembly	China and Malaysia coins
	70513318	Electronic Coin Drop Assembly	South African 1, 2 and 5 rand coins
	70513309	Electronic Coin Drop Assembly	Euro coins
	70513312	Electronic Coin Drop Assembly	Russia coins
	70513313	Electronic Coin Drop Assembly	Philippines coins
	70513314	Electronic Coin Drop Assembly	Thailand coins
	70513315	Electronic Coin Drop Assembly	Chile coins
	70513316	Electronic Coin Drop Assembly	Singapore coins
3	200674P	Opto Coupler	
4	201595P	Wire Guard	

Coin Drop Kits

All Models Except U Models



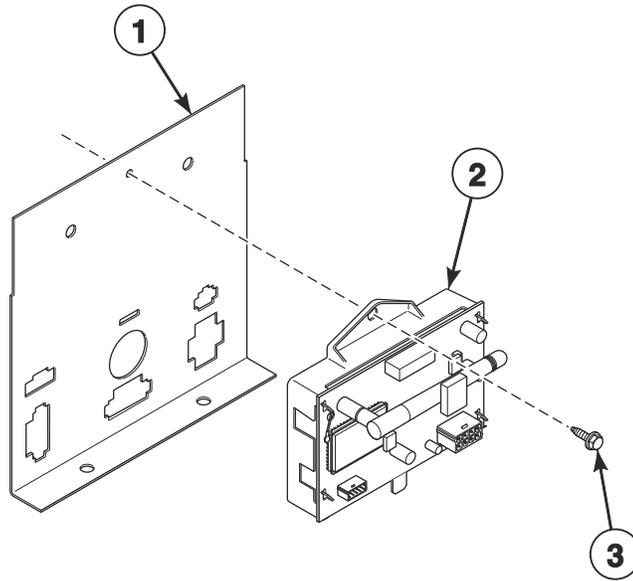
TMB3510PA

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK125	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK110	Electronic Coin Drop Kit	Mexico (default), Ecuador and United States
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Coin Drop Kit	New Zealand; 1.00 and 2.00

Network Board Components

All Models Except G and K Models

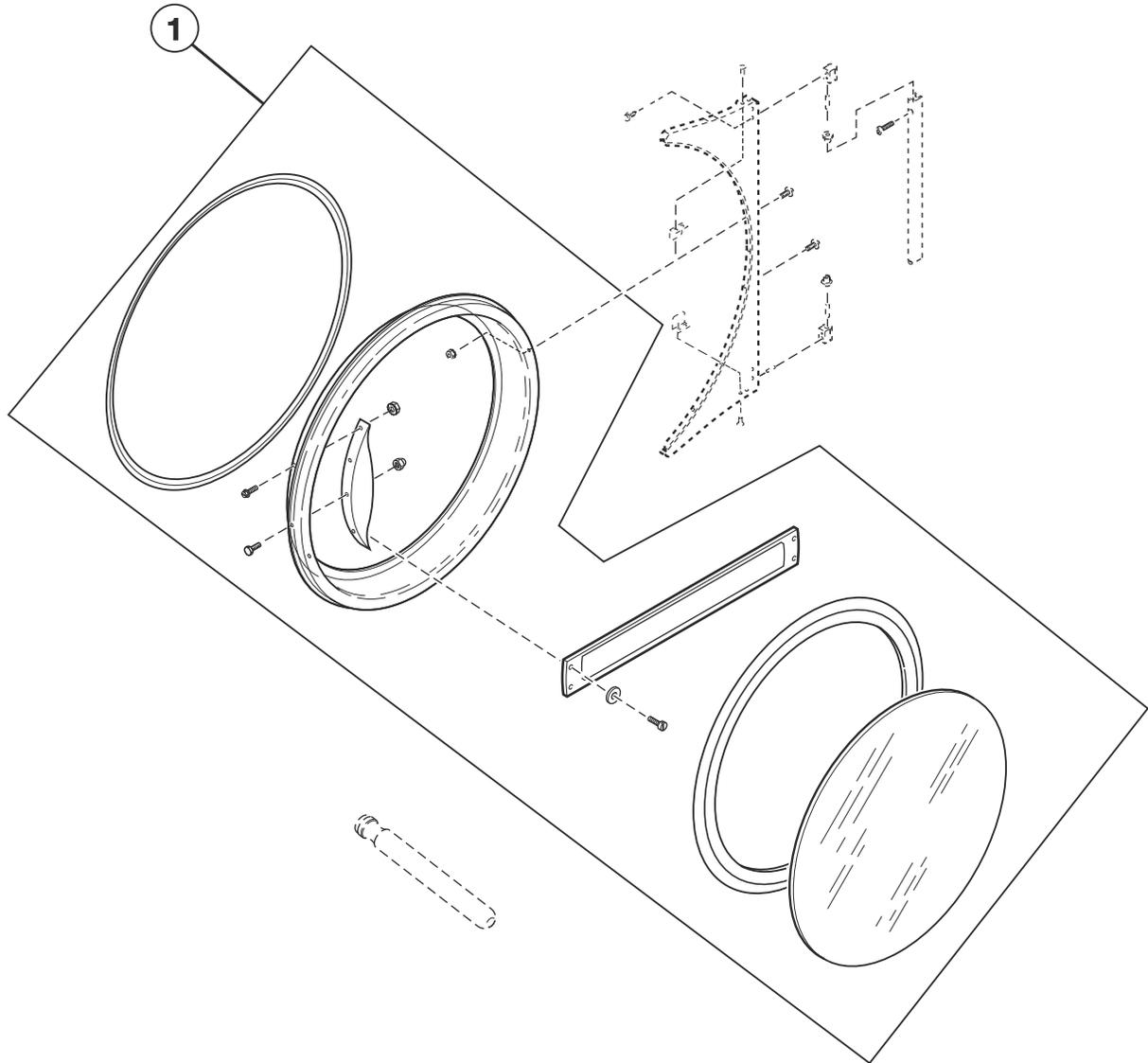


TMB3834P

Network Board Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70609701	Wireless Network Kit	
	F8674006	Wireless Network Harness	
	204692	Wireless Control Label	
	203346	USB IR Interface Kit	
1	70307007	Harness Mounting Plate	
2	807211	Wireless Network Control Assembly	
3	F8206901	Screw	

Door Assemblies

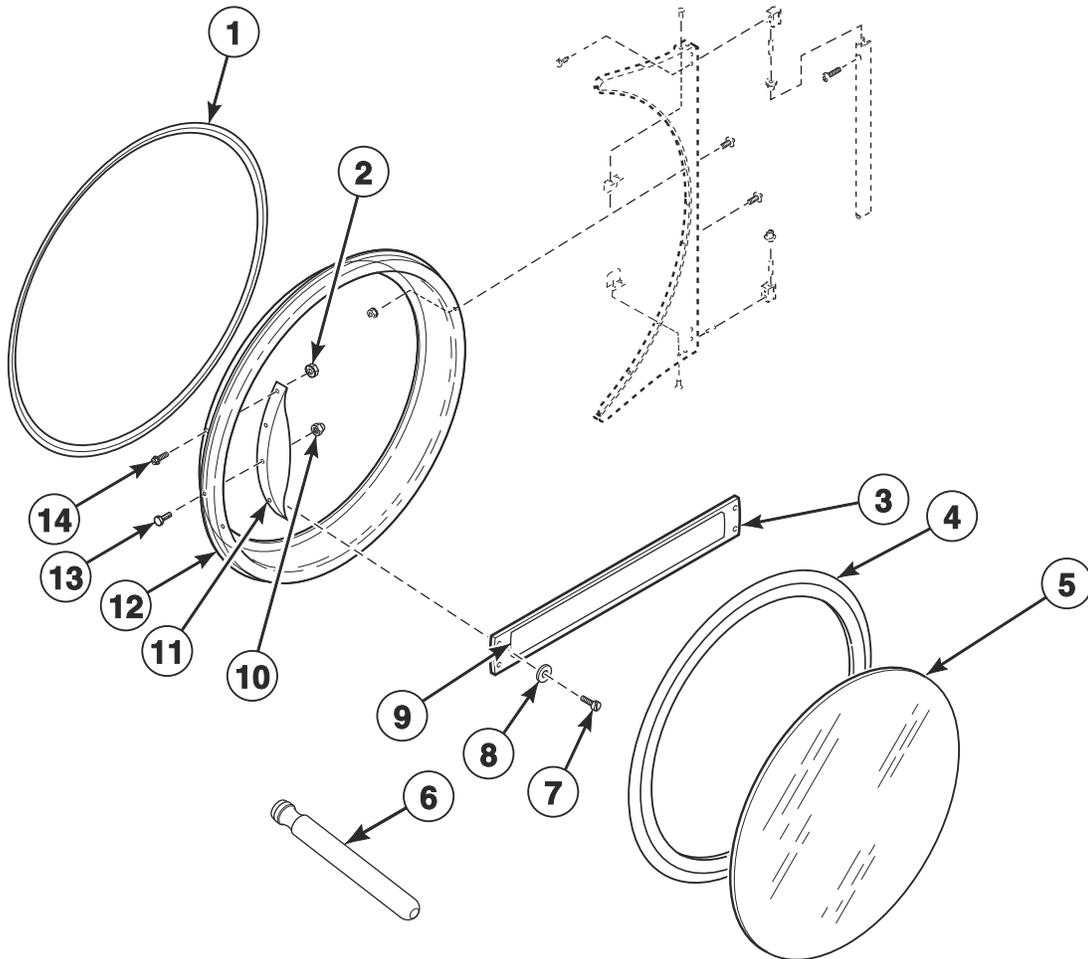


TMB3856P

Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70597701	Door Assembly	S models; Stainless steel
	70689201	Door Assembly	S models; Mirror polish
	70597703	Door Assembly	U models; Stainless steel
	70689204	Door Assembly	U models; Mirror polish
	70597705	Door Assembly	H models; Stainless steel
	70597707	Door Assembly	H models; Stainless steel with green trim
	70689202	Door Assembly	H models; Mirror polish
	70689203	Door Assembly	H models; Mirror polish with green trim
	70597709	Door Assembly	B, J and P models; Black
	70597713	Door Assembly	B models with 6 in 5th position of Serial No.; Black with orange seal
	70597710LG	Door Assembly	P models; Light gray
	70597711B	Door Assembly	G and K models; Black

Door Components

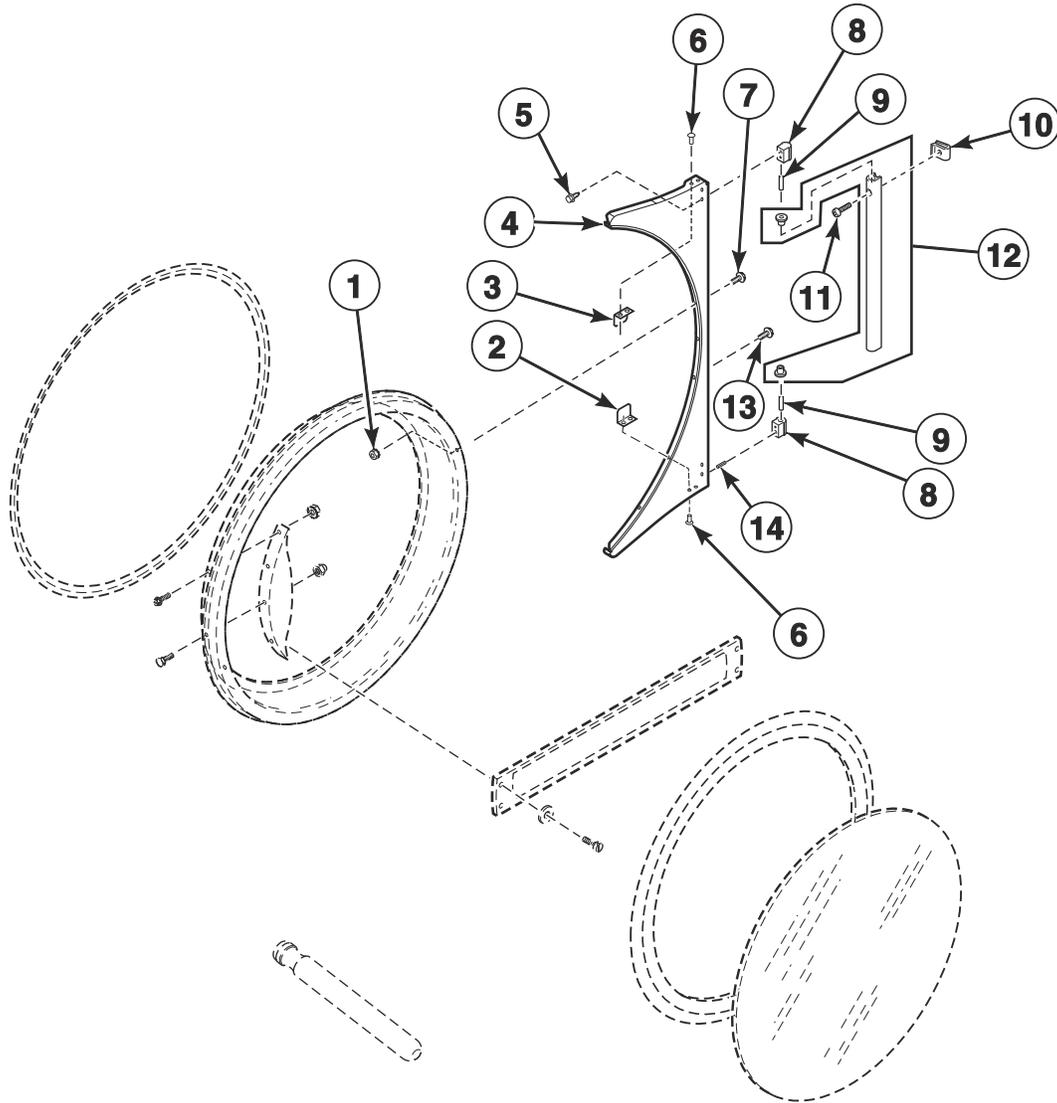


TMB3856PA

Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70650401	Door Glass Label	H models
	70707701	Door Glass Label	S models
	70707501	Max Fill Line Label	
1	70296801	Door Ring Gasket	
2	44088001	Nut	B, H and S models; 4 required
3	70399502B	Handle Bar	G and K models
4	70211901P	Door Glass Seal Kit	Use Loctite 414 for seal
	70211905P	Door Glass Seal Kit	B models with 6 in 5th position of Serial No.; Orange; Use Loctite 414 for seal
5	70133604	Door Glass	H models; Green trim
	M400784P	Door Glass	
6	M4221P4	Door Glass Installation Tool	
7	70412601	Pop Rivet	G and K models; Attaches door handle to door ring
8	70409301	Washer	G and K models
9	44391201	Nameplate Overlay	K models
	70411401	Nameplate Overlay	G models
10	M414215	Nut	For door strike; Mounts between door strike screw and door handle
11	44007902P	Door Handle	B, J, P and S models
	44263801	Door Handle	U models; Use 901620 Screw, 800465 Washer, 803871 Screw and 44088001 Nut to attach; 90-degree chrome pull handle
	44370602	Door Handle	H models
12	70597501	Door Ring Assembly	H and S models; Stainless steel
	70689101	Door Ring Assembly	H and S models; Mirror polish
	70597503	Door Ring Assembly	U models
	70689102	Door Ring Assembly	U models; Mirror polish
	70597508LG	Door Ring Assembly	P models; Includes handle; Light gray
	70597507B	Door Ring Assembly	B, J and P models; Black
	70597509B	Door Ring Assembly	G and K models; Black
13	M400661	Screw	Door Strike
14	70442101	Screw	B, H, J, P and S models; 4 required

Hinge Components

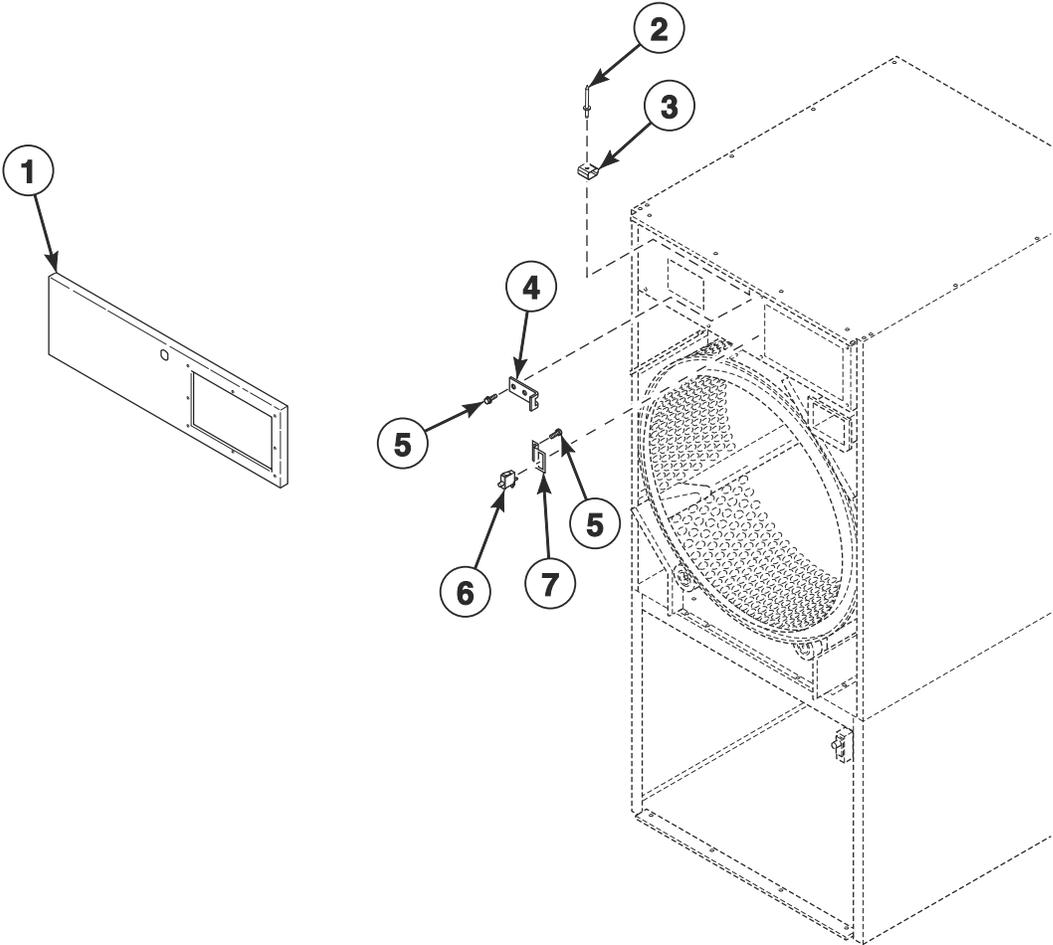


TMB3997P

Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44088001	Nut	
2	70727901	Door Switch Actuator	Bottom
3	70532105	Door Switch Actuator	Top
4	70595510W	Door Hinge	H, S and U models
	70595504	Door Hinge	H, S and U models; Stainless steel
	70595505	Door Hinge	H and S models; Mirror polish
	70595510LG	Door Hinge	P models; Light gray
	70595510B	Door Hinge	B, G, J, K and P models; Black
5	70576101	Screw	
6	70058501	Pop Rivet	
7	44349101	Screw	5 required
8	M4772P3	Hinge Cam Kit	H, P, S and U models
	70622401	Hinge Cam Kit	H and S models; Chrome
	M4773P3	Hinge Cam Kit	B, G, J, K and P models; Black
9	70071401	Pin	
10	70030401	Nut	
11	70033502	Screw	H, P, S and U models
	70407301	Screw	B, G, J, K and P models; Black
12	44035001	Door Hinge Lug Assembly	H, P, S and U models
	44035002	Door Hinge Lug Assembly	B, G, J, K and P models; Black
	44035003	Door Hinge Lug Assembly	H and S models; Chrome
13	70607603	Screw	
14	70436301	Screw	

Control Panels

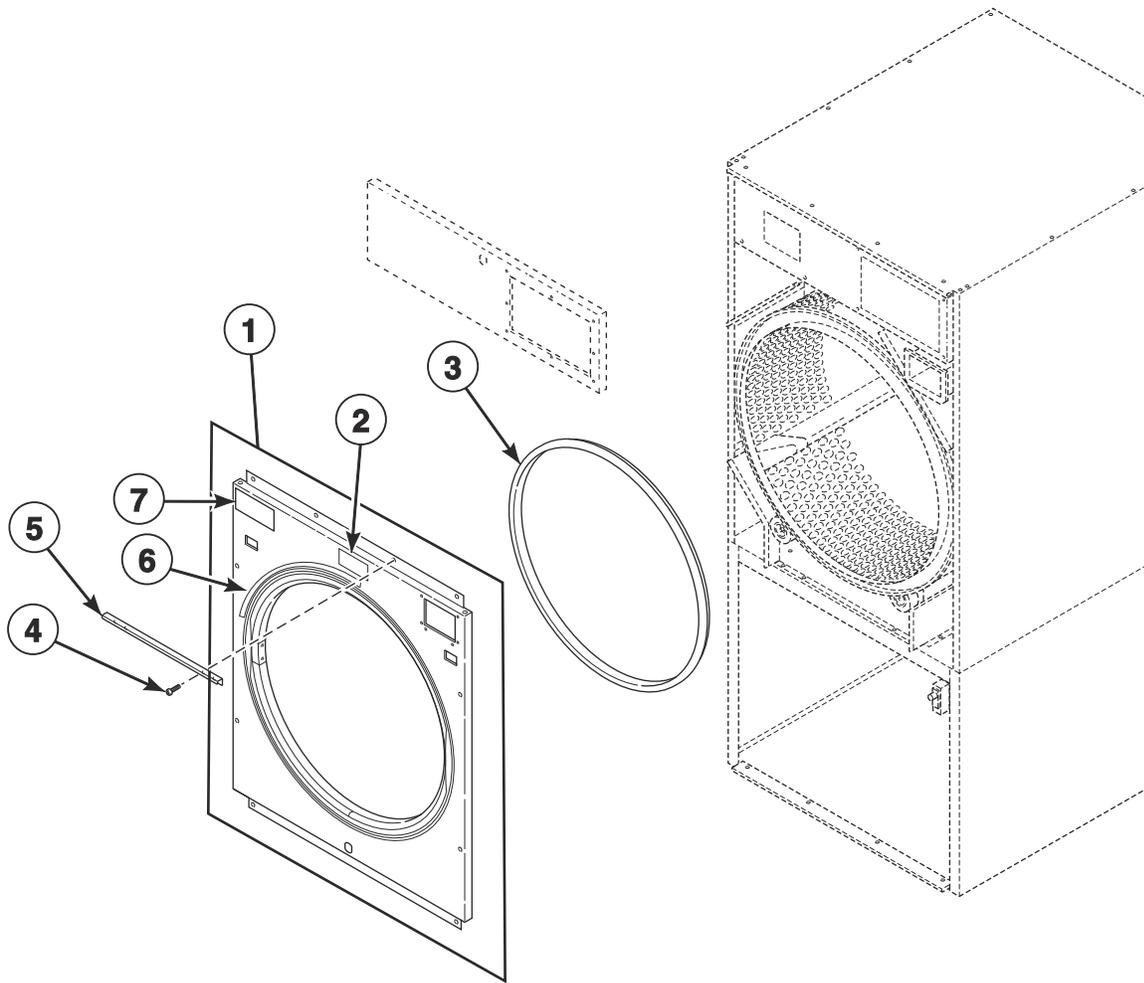


TMB4050P

Control Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	70021101WP	False Front	72 inches
	70021104	False Front	72 inches; Stainless steel
	70024003WP	False Front Assembly	76 inches
	70024004	False Front	76 inches; Stainless steel
	70273416W	Control Panel	B, G, J, K and U models; Models with D, F, N and W in 7th position
	70273414	Control Panel	B, G, K and U models; Stainless steel; Models with D, F, N and W in 7th position
	70689903W	Control Panel Assembly	S models; Coin and central pay; Models with N and W in 7th position
	70689901	Control Panel Assembly	S models; Stainless steel; Coin and central pay; Models with N and W in 7th position
	70121314DG	Control Panel	P models; Dark gray; Models with F, N and W in 7th position
	70121314W	Control Panel	H models; Models with F, N and W in 7th position
	70121309	Control Panel	H and P models; Stainless steel; Models with F, N and W in 7th position
	70689902	Control Panel Assembly	S models; Stainless steel; Card; Models with N and W in 7th position
	70689904W	Control Panel Assembly	S models; Card; Models with N and W in 7th position
	70689803	Control Panel	S models; Stainless steel; OPL; Models with F, N and W in 7th position
	70689806W	Control Panel	S models; OPL; Models with F, N and W in 7th position
70583401	Control Panel	B, H, P and S models; Coin and card models with V in 7th position	
70583402	Control Panel	B, H, J, P and S models; Central pay and OPL models with V in 7th position	
2	M400003	Pop Rivet	
3	431318	Control Door Latch	Models with D, F, N and W in 7th position
4	70654501	Lock Catch Bracket	All models except G and K models; Models with V in 7th position
5	430497	Screw	All models except G and K models
6	70413301	Pushbutton Switch	All models except G and K models
7	70641601	Control Panel Switch Bracket	All models except G and K models

Front Panel Assemblies

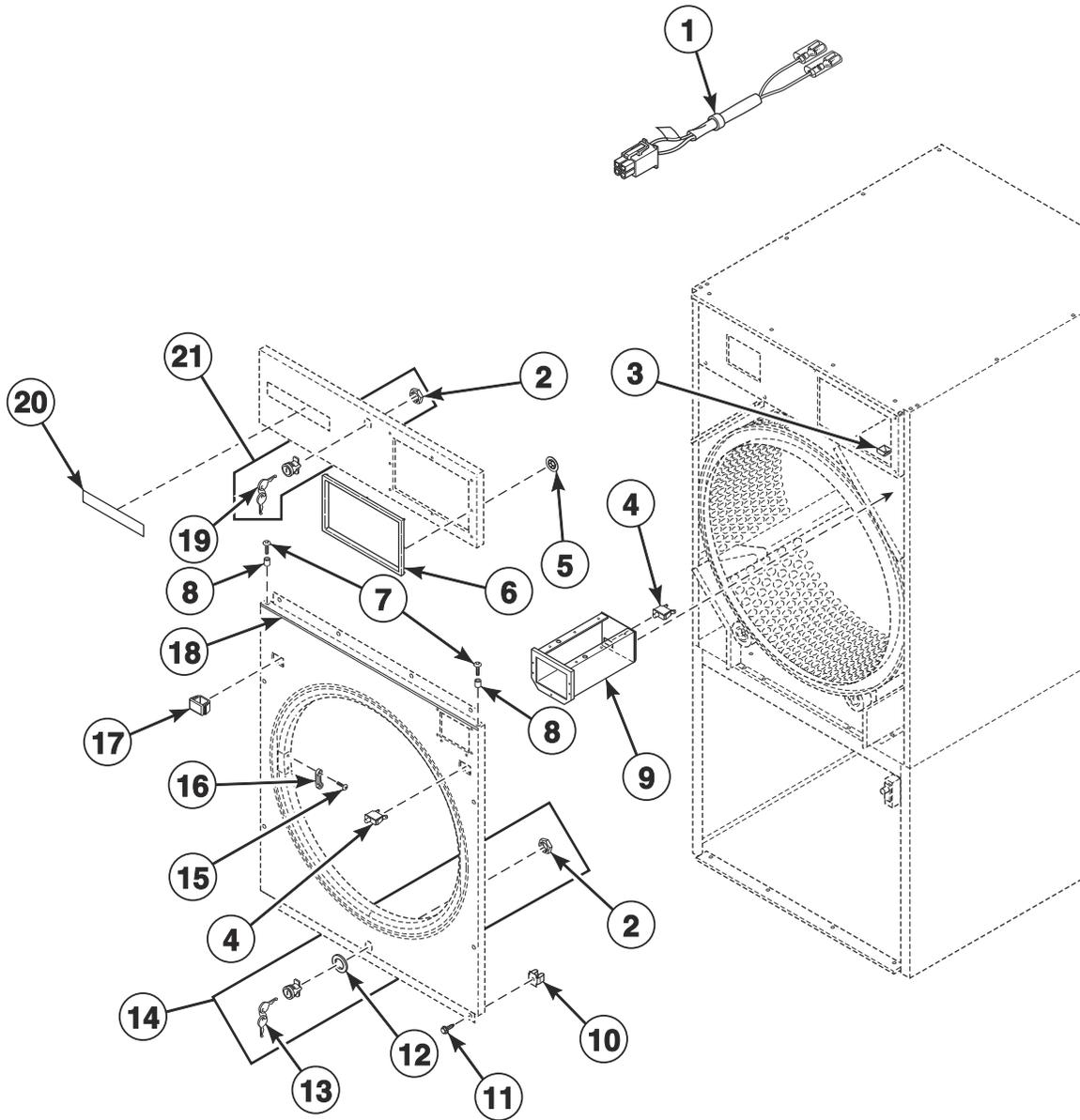


TMB3837P

Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70622902W	Front Panel Assembly	All models except U models; Coin
	70623401DG	Front Panel Assembly	P models; Coin; Dark gray
	70622501	Front Panel Assembly	B, G, H, K, P and S models; Coin; Stainless steel
	70623002W	Front Panel Assembly	B, G, H, K, P and S models; Card and central pay
	70623501DG	Front Panel Assembly	P models; Card and central pay; Dark gray
	44116702	Front Panel Assembly	B, G, H, K, P and S models; Card and central pay; Stainless steel
	70623602W	Front Panel Assembly	All models except J models; OPL; With e-stop
	70623701DG	Front Panel Assembly	P models; OPL; Dark gray; With e-stop
	70524221	Front Panel	OPL; Stainless steel; With e-stop
	44116802W	Front Panel Assembly	All models except J models; OPL; Without e-stop
	70575802DG	Front Panel Assembly	P models; OPL; Dark gray; Without e-stop
	70622701	Front Panel Assembly	All models except J models; OPL; Stainless steel; Without e-stop
	2	70472801	Label
3	70173401P	Front Panel Seal	
4	M411072	Screw	S models
5	70641501	Control Panel Stand Bracket	S models; Models with F, N and W in the 7th position
6	70534301	Warning Label	English
	70534302	Warning Label	French
	70534300	Label Kit	Warning; IEC models
7	70537001	Label	B, H, S and U models; C.A.R.E.
	44190901	Label	P models; Safe Tech
	70537101	Label	G and K models; F.S.S.

Cabinet Front Components



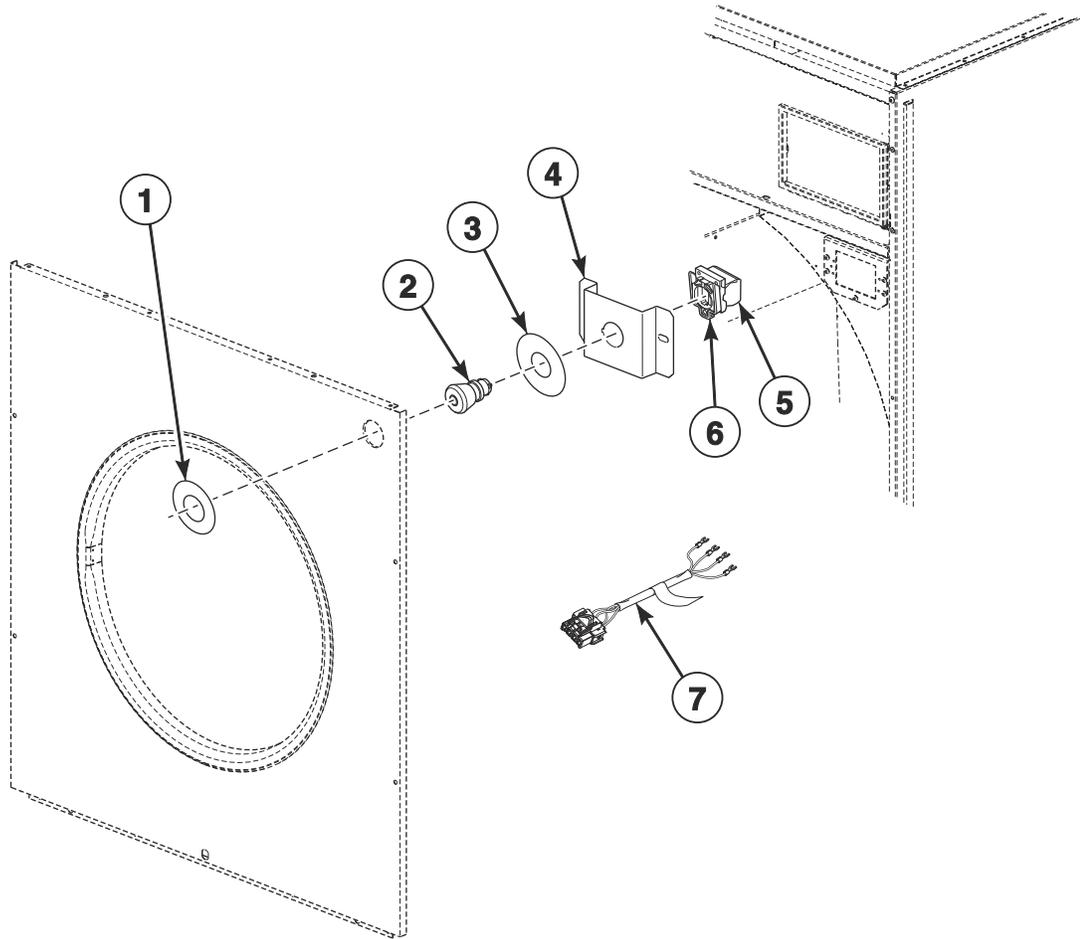
TMB3859P

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44334103	Bypass Harness	Card and central pay
	D511476	Jumper Harness	Card reader present
	70482901	Door Catch Kit	
1	44334101	Coin Vault Switch Harness	
2	44088801	Nut	
3	70296401	Coin Chute Assembly	
4	70413301	Pushbutton Switch	
5	M400977	Nut	
6	70529401	Control Trim	H models; Gray
	44016401	Control Trim	K and P models; Black
7	39733	Screw	
8	56079	Panel Locator	9 required
9	70529501	Coin Vault Assembly	
	70529502	Coin Vault and Emergency Stop Mount Assembly	Models with emergency stop
	F160673P	Coin Box	Optional equipment; Includes lock and key
10	70030501	Expansion Clip	8 required
11	M411072	Screw	8 required
12	70342401	Lock Shim	
13	70155602	Key	RL002
14	70722301	Lock, Key and Nut Kit	RL002; Black
15	44166601	Pop Rivet	
16	M401223	Door Latch	
17	44057801W	Switch Hole Plug	White
	44057801B	Switch Hole Plug	Black
18	70399401	Access Panel Trim	G and K models; Card and central pay
	70399412	Access Panel Trim	G and K models; Coin
19	70155601	Key	RL001
20	F8688801	Nameplate	S models
	F8687701	Decal	H models
	F8443105	Nameplate	U models
	567293	Nameplate	B models
	567887	Nameplate	P models
	70685701	Nameplate	J models
	70685801	Nameplate	J models; SAFE
	562738	Label	B, P and S models; Softwash
	44391301	Label	G and K models; Coin; ExpressDry
	44391401	Label	K models; OPL; ProDry2+
21	70733701	Lock, Key and Nut Kit	RL001; Black

Emergency Stop Button - IEC OPL Models

A, H, J, K, L, R and U in the 2nd Position



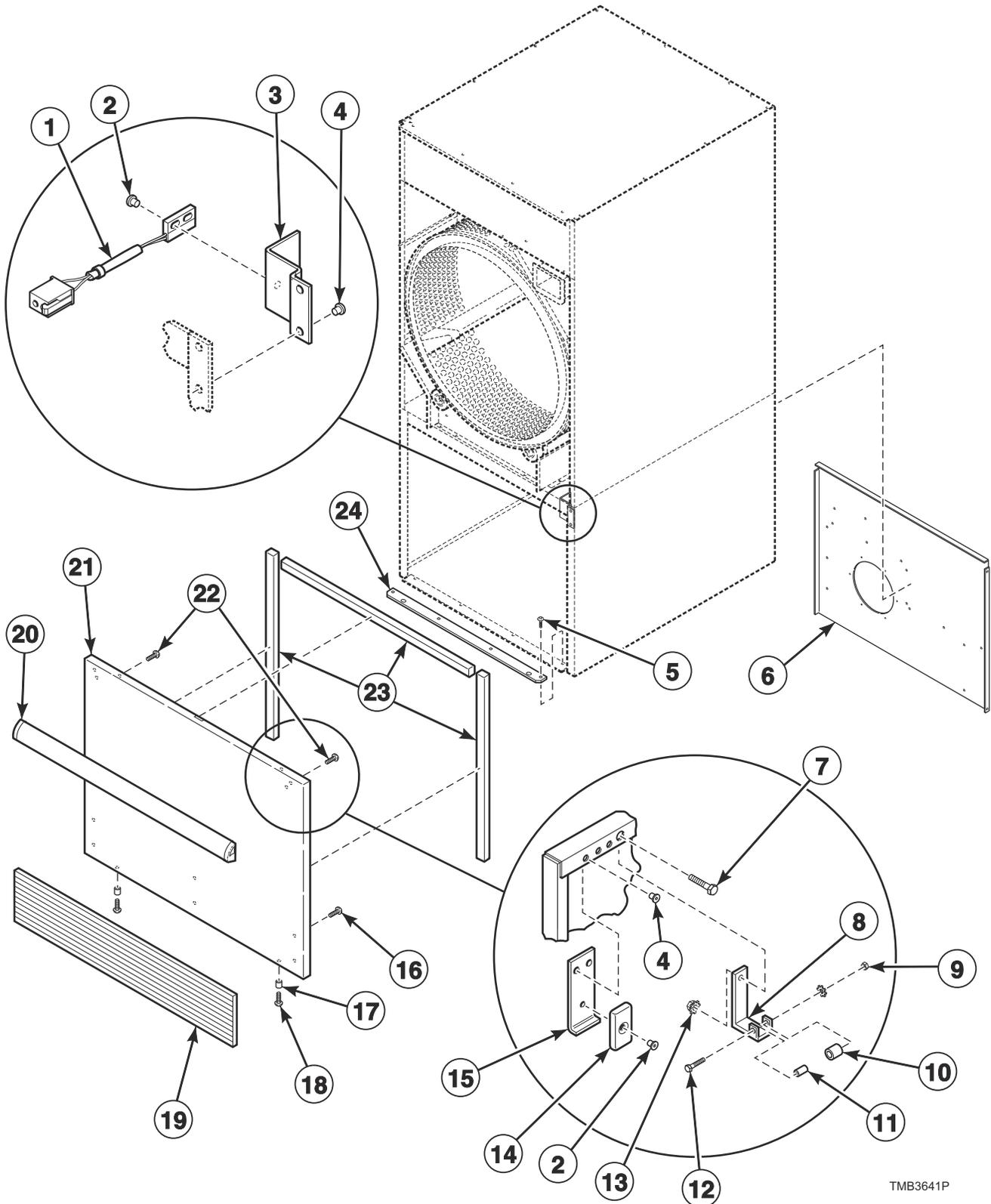
TMB3513P

Emergency Stop Button - IEC OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70580301	Emergency Stop Button Kit	Includes items 2-4
	70631101	Emergency Stop Interconnect Harness	
1	44012903	Emergency Stop Label	
2	F200233501	Emergency Stop Pushbutton	Models with 6 in 5th position of Serial No.
	F200233500	Emergency Stop Pushbutton	Models with 0 in 5th position of Serial No.
3	44012901	Emergency Stop Label	
4	70550401	Emergency Stop Mounting Bracket	
5	F8069504	Contact Switch	2 required; Models with 6 in 5th position of Serial No.
	F8069501	Contact Switch	2 required; Models with 0 in 5th position of Serial No.
6	F8538102	Contact Base	Models with 6 in 5th position of Serial No.
	F8538101	Contact Base	Models with 0 in 5th position of Serial No.
7	44272401	Emergency Stop Harness	

Lower Cabinet Components - Standard Models

Models with 0 or A in the 16th Position



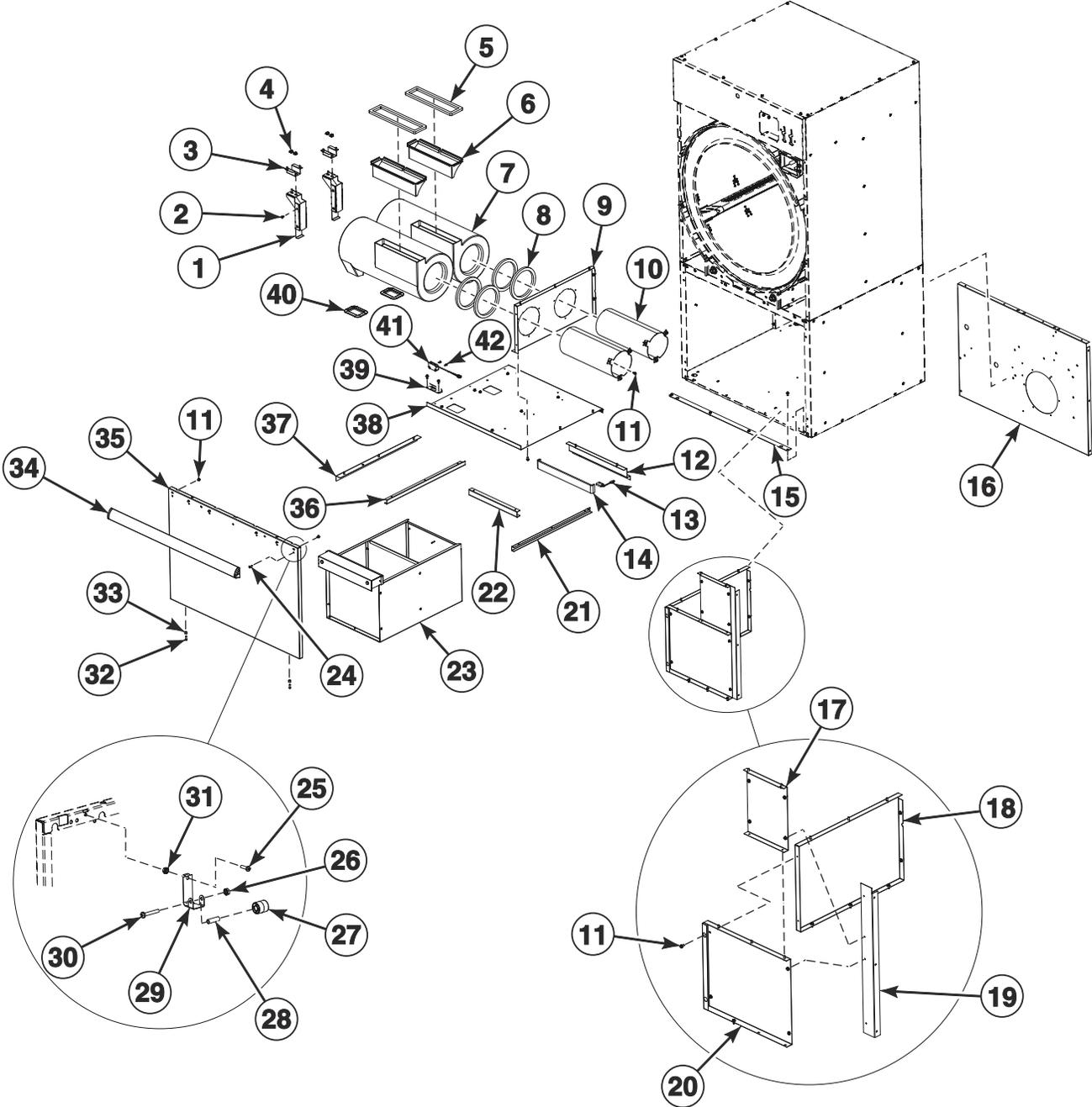
TMB3641P

Lower Cabinet Components - Standard Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8066804	Reed Switch Assembly	
2	70743501	Rivet	
3	70508501	Switch Bracket	
4	70058501	Pop Rivet	
5	430497	Screw	
6	70564401	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	70030301	Roller Catch Arm	
9	23951	Nut	
10	70297601	Roller Catch Wheel	
11	70030201	Roller Catch Spacer	
12	70072801	Screw	
13	51236	Nut	Attaching roller catch
14	70343101	Magnet	
15	44290501	Magnet Bracket	
16	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
17	56079	Panel Locator	
18	39733	Screw	
19	70117617	Kickplate	H and U models; Dark gray
	70117603	Kickplate	All models except H models; Black
20	70154403	Handle and Caps Assembly	B, J, S and U models; Black
	70407208	Handle Bumper	P models; Silver
	70154414	Handle and Caps Assembly	H and U models; Dark gray
	70407201	Handle Bumper	G and K models
21	70733902W	Lint Panel	B, G, H, K, S and U models; With kickplate (order separately)
	70733903DG	Lint Panel	P models; Dark gray; No kickplate
	70733901	Lint Panel	Stainless steel; With kickplate (order separately)
	70733904	Lint Panel	All models except J models; Stainless steel; No kickplate
	70733903W	Lint Panel	All models except P models; No kickplate
22	430757	Screw	For attaching handle; 6 required
23	70289101P	Gasket	Sold per foot
24	70733801	Lint Panel Pivot Plate	

Lower Cabinet Components - ProCapture Models

Models with C in the 16th Position

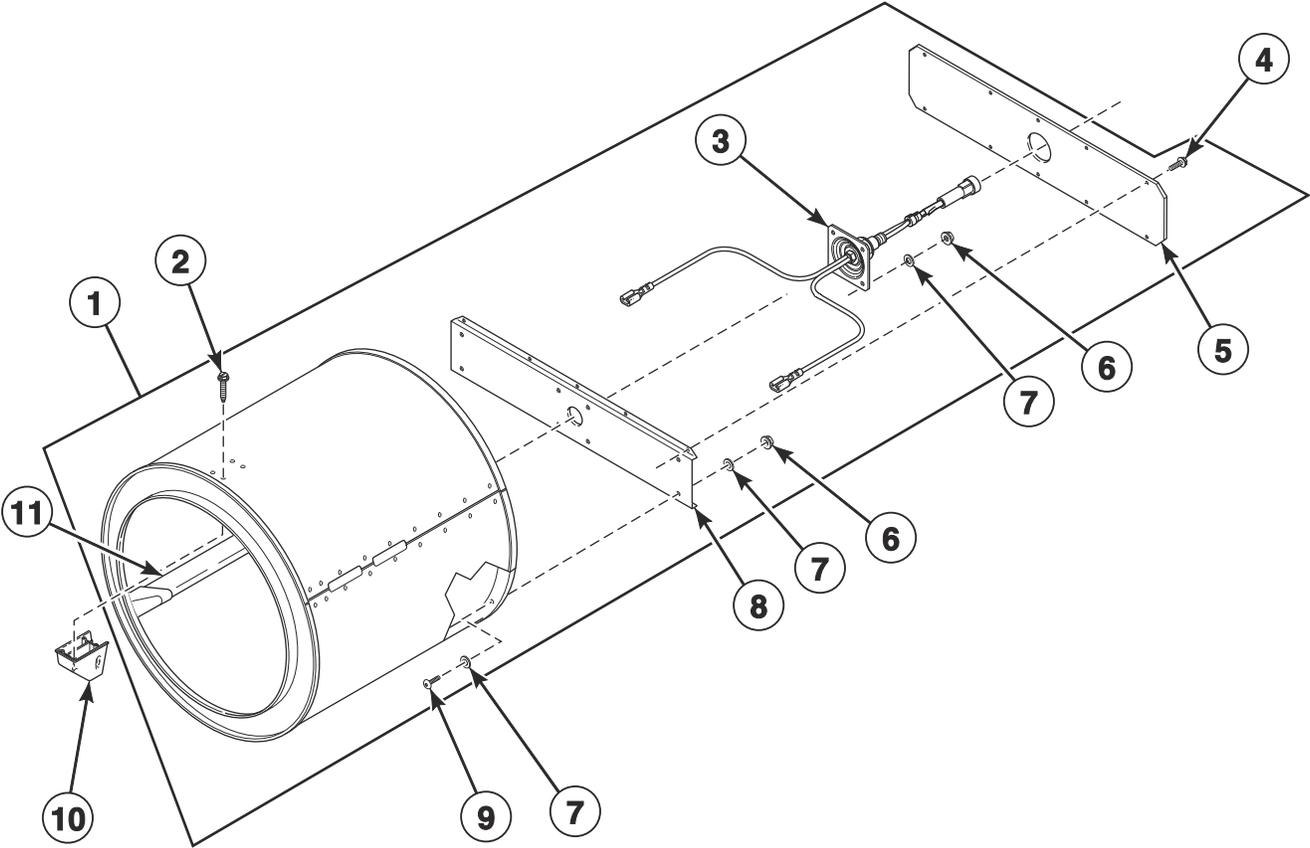


TMB4016P

Lower Cabinet Components - ProCapture Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44399603	Lint Sensor Harness	
1	70739601	Lint Separator Support Bracket	2 required
2	70058501	Pop Rivet	
3	70743401	Cyclone Mounting Bracket	2 required
4	70030501	Expansion Clip	
5	70741101	Lint Separator Inlet Gasket	2 required
6	70739501	Inlet Seal Support Stand	2 required
7	70739302	Lint Separator	2 required
8	70741201	Vortex Finder Gasket	4 required
9	70744701	Vortex Finder Mounting Panel	
10	70739401	Vortex Finder	2 required
11	430757	Screw	
12	70744901	Lint Box Seal Panel	
13	F8066801P	Reed Switch Assembly	
14	70745501	Lint Drawer Gasket	
15	70733801	Lint Panel Pivot Plate	
16	70743201	Rear Lint Panel	
17	70745201	Access Panel	Upper
18	70744801	Lint Box Panel	Middle
19	70745401	Access Panel Mounting Bracket	
20	70745301	Access Panel	Lower
21	70745102	Drawer Rail	Right
22	70746501	Lint Partition Bracket	
23	70749401	Lint Drawer Assembly	
24	70126301	Pop Rivet	
25	70132301	Screw	
26	23951	Nut	
27	70297601	Roller Catch Wheel	
28	70030201	Roller Catch Spacer	
29	70030301	Roller Catch Arm	
30	70072801	Screw	
31	51236	Nut	
32	39733	Screw	
33	56079	Panel Locator	
34	70154403	Handle and Caps Assembly	Black
35	70733902W	Lint Panel	With kickplate (order separately)
	70733901	Lint Panel	Stainless steel; With kickplate (order separately)
	70733904	Lint Panel	Stainless steel; No kickplate
	70733903W	Lint Panel	No kickplate
36	70745101	Drawer Rail	Left
37	70745001	Lint Box Support Bracket	
38	70744601	Lint Box Top Panel	
39	70723001	Lint Sensor Bracket	
40	70746601	Cyclone Grommet	2 required
41	44399602	IR Sensor	
42	F8510901	Screw	

Cylinder and Trunnion Assembly

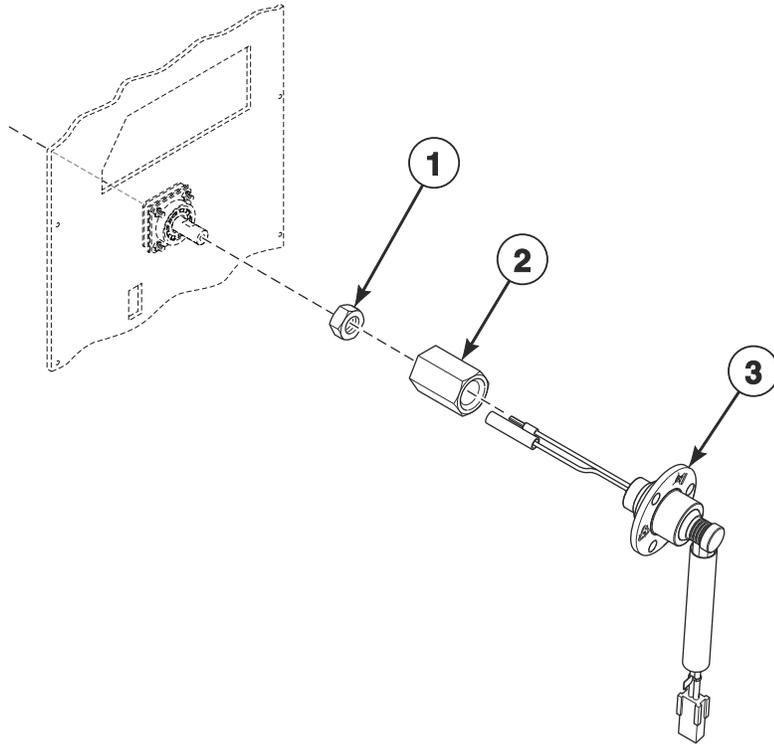


TMB3358P

Cylinder and Trunnion Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
1	70372501P	Cylinder and Trunnion Assembly	All models except G and K models; Galvanized; Non-moisture sensing
	70443901P	Cylinder and Trunnion Assembly	All models except G and K models; Galvanized; Moisture sensing
	70372502P	Cylinder and Trunnion Assembly	All models except G and K models; Stainless steel; Non-moisture sensing
	70443902	Cylinder and Trunnion Assembly	All models except G and K models; Stainless steel; Moisture sensing
	70372503P	Cylinder and Trunnion Assembly	G and K models; Non-moisture sensing
	70443903	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
2	62588	Screw	12 required
3	70564803	Trunnion and Seal Kit	Includes 70013702 Rear Cylinder Seal; Non-moisture sensing
	70564804	Trunnion and Seal Kit	Moisture sensing; Includes 70454601 Trunnion and Wire Assembly
4	430497	Screw	10 required
5	70257201	Rear Cylinder Channel Plate	
6	44087201	Nut	8 required
7	70411301	Washer	
8	70257101	Rear Cylinder Channel	Non-moisture sensing
	70257102	Rear Cylinder Channel	Moisture sensing
9	70391101	Screw	8 required
10	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
11	70433002	Cylinder Rib Assembly	Moisture sensing
	70327103	Cylinder Rib Assembly	Non-moisture sensing; Galvanized
	70327104	Cylinder Rib Assembly	Non-moisture sensing; Stainless steel

Moisture Sensing Components

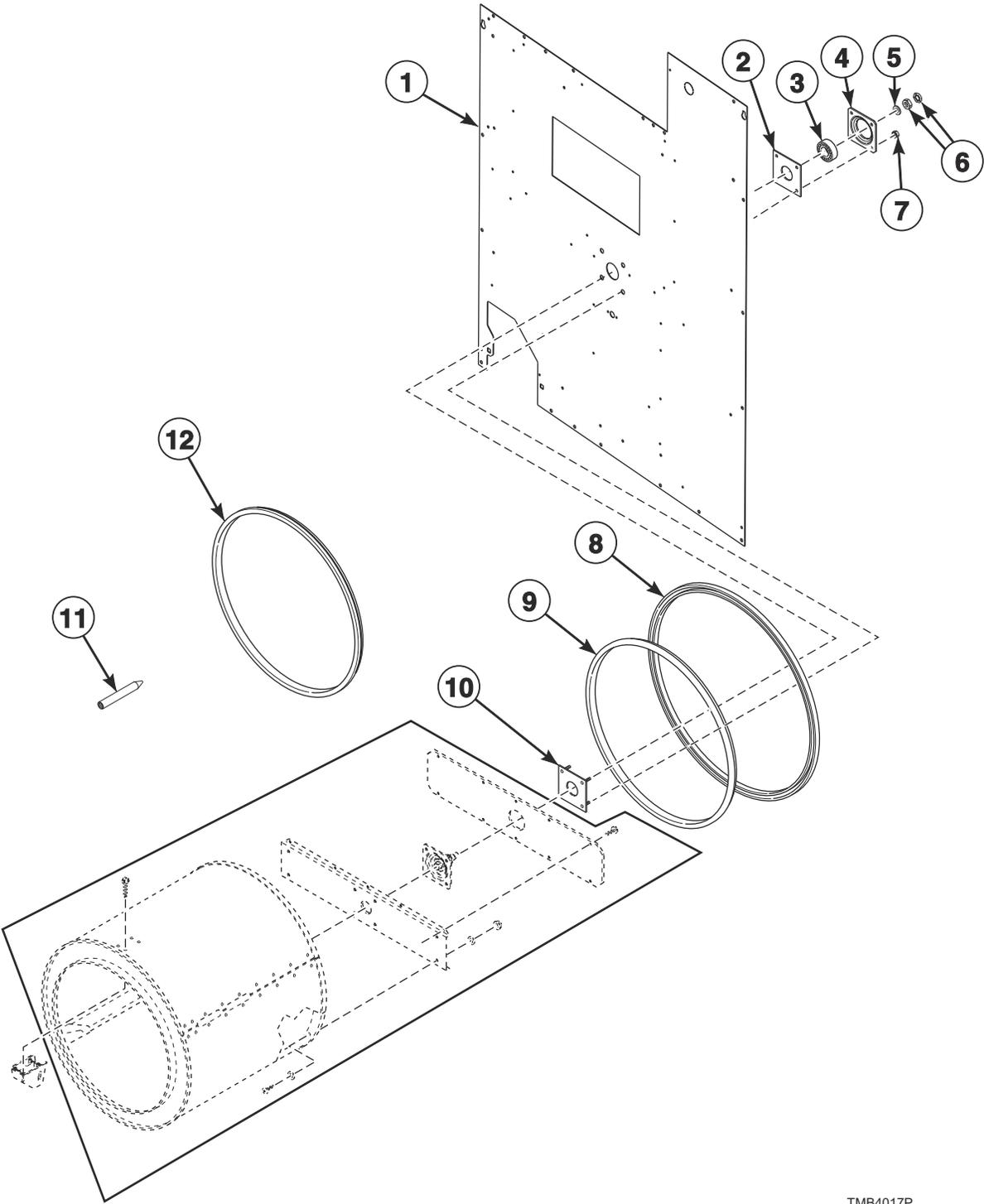


TMB3843P

Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70631203	Moisture Sensor/Airflow Switch Harness	
1	M400033	Nut	
2	70455401	Slip Ring Holder	
3	44222702	Slip Ring Assembly	

Cylinder Components

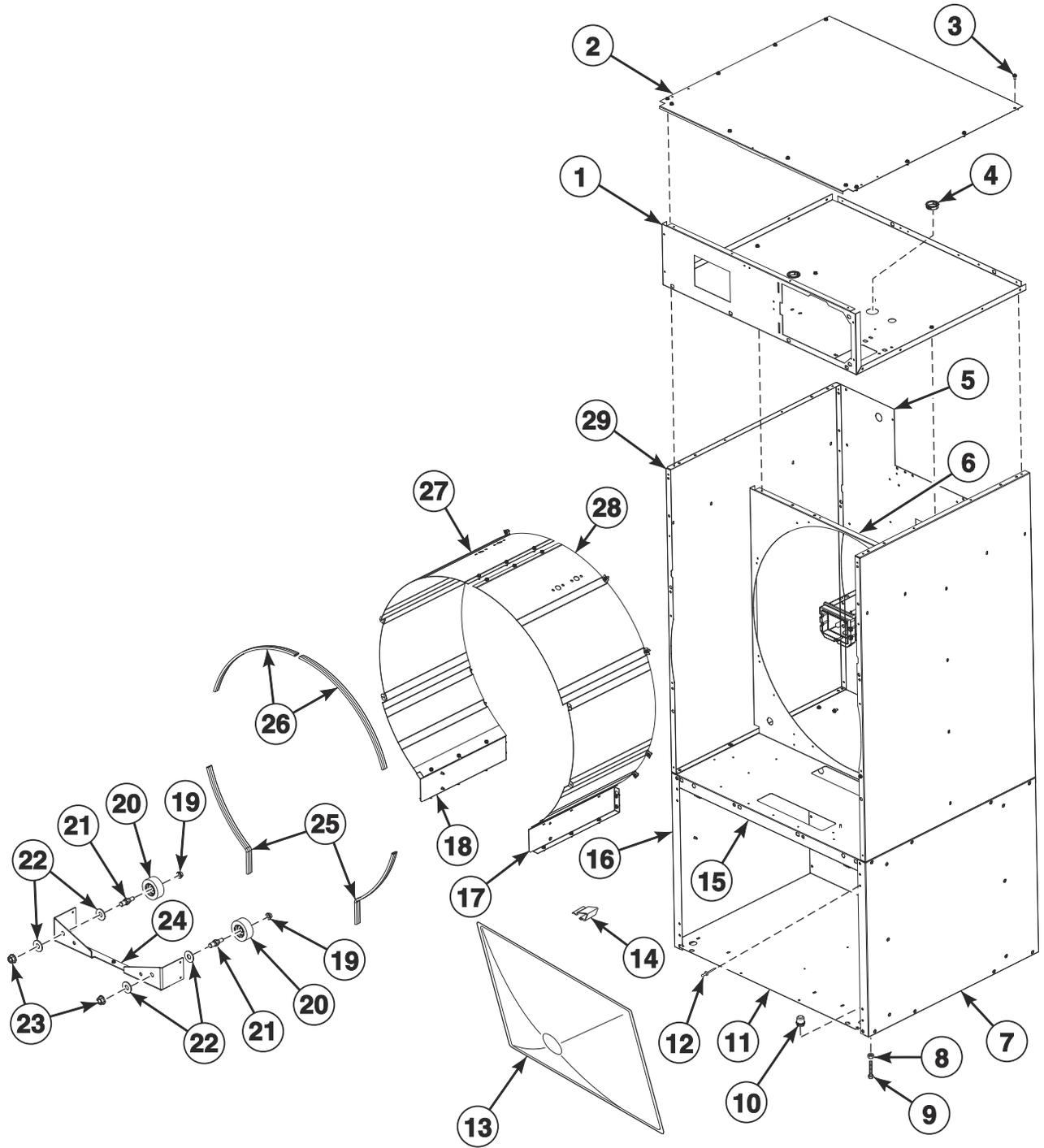


TMB4017P

Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
	430260P	Support Housing Bearing Assembly	Includes items 3, 4 and Loctite
1	70746101	Rear Panel	Gas models
	70746103	Rear Panel	Gas models; With fire suppression
	70746102	Rear Panel	Electric models
2	70355001	Rear Bearing Shim	
3	70448701	Support Bearing	
4	70013901	Rear Cylinder Bearing Housing	
5	M400991	Washer	
6	M400022	Nut	
7	M412986	Nut	4 required
8	70506402	Rear Cylinder Seal Support	
9	70013701P	Rear Cylinder Seal	Use with D511637P Adhesive
10	430352	Cylinder Bearing Stud Plate Assembly	
11	263P4	Cylinder Guide Tool	
12	70066003	Center Cylinder Seal	

Cabinet Components

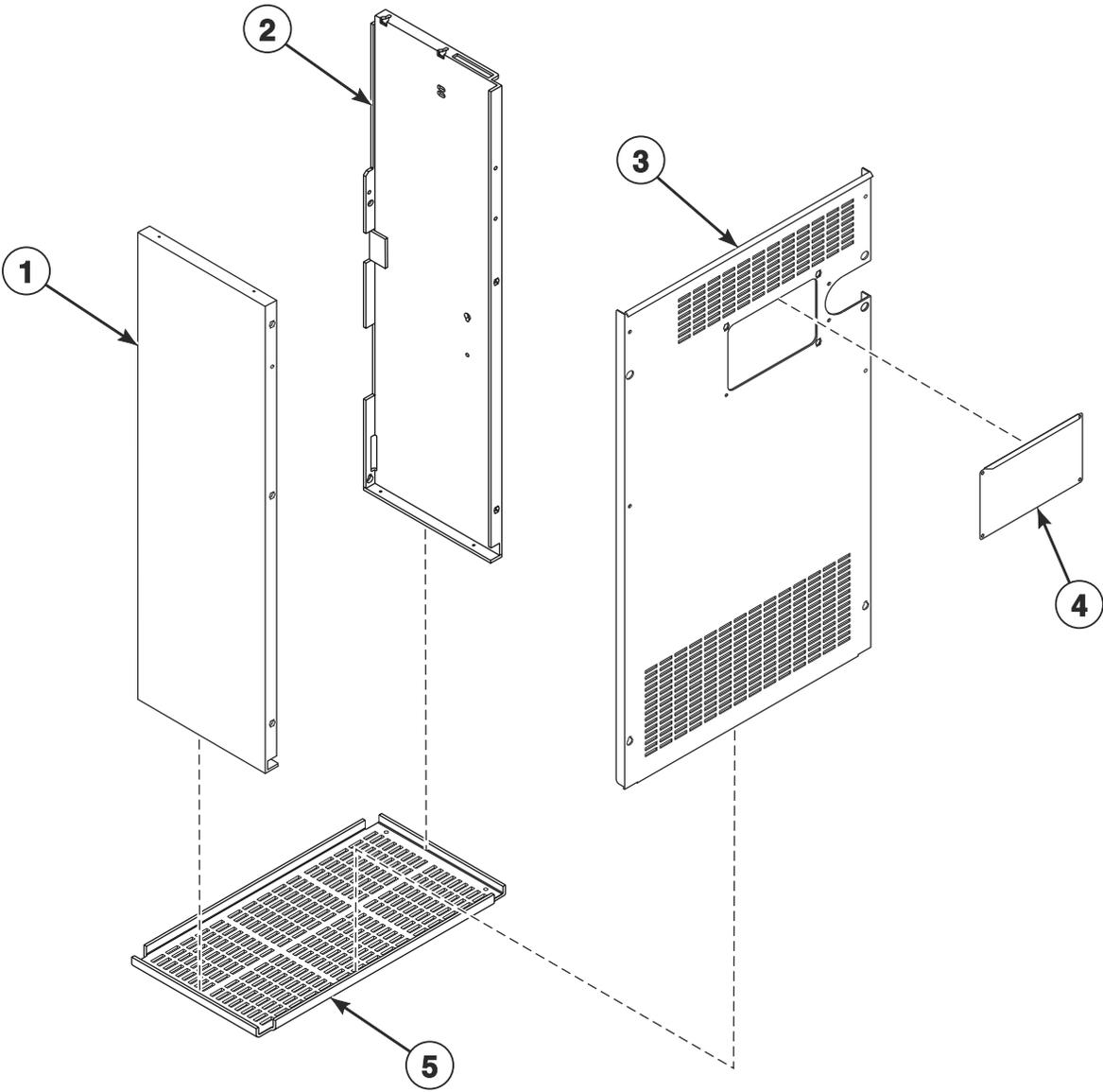


TMB4018P

Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	298P4P	Spray Paint	White
	122P4P	Porcelain Touch-Up Paint	White
	205655	Leveling Leg Locknut Wrench	Use with item 8
	70731301	Base Channel Assembly	
1	70732401	Top Pan	Models with D, F, N or W in 7th position
	70735601	Top Pan	B, H, J, P and S models; Models with V in 7th position
2	70732301	Top Panel	Models with D, F, N and W in 7th position
	70735501	Top Panel	S models with V in 7th position
3	430497	Screw	
4	70346501	Bushing	
5	70746101	Rear Panel	Gas models
	70746103	Rear Panel	Gas models; With fire suppression
	70746102	Rear Panel	Electric models
6	70252501	Center Partition	
7	70733101DG	Side Panel	B and P models; Dark gray; Lower; Models with 0 or A in the 16th position
	70733101W	Side Panel	Lower; Models with 0 or A in the 16th position
	70743301W	Side Panel	ProCapture models with C in the 16th position; Lower right
8	21899	Nut	
9	70247701	Screw	
10	70063201	Hole Plug	
11	70732601	Lower Pan	Models with 0 or A in the 16th position
	70745701	Lower Pan	ProCapture models with C in the 16th position
12	70058501	Pop Rivet	16 required; Upper side panel
13	70325601	Lint Screen	Models with 0 or A in the 16th position
14	35865	Hold-Down Clip	Models with 0 or A in the 16th position
15	70732501	Center Pan	Models with 0 or A in the 16th position
	70742101	Center Pan	ProCapture models with C in the 16th position
16	70733101DG	Side Panel	B and P models; Dark gray; Lower; Models with 0 or A in the 16th position
	70733101W	Side Panel	Lower; Models with 0 or A in the 16th position
	70743302W	Side Panel	ProCapture models with C in the 16th position; Lower left
17	70732701	Air Duct	Right
18	70732702	Air Duct	Left
19	430576	Nut	
20	70616701	Roller and Seal Kit	
21	70249501	Roller Shaft	
22	70261401	Washer	
23	70288801	Nut	
24	70743601	Roller Support Bracket	ProCapture models with C in the 16th position
	70326101	Roller Support Bracket	Right; Models with 0 or A in the 16th position
	70326102	Roller Support Bracket	Left; Models with 0 or A in the 16th position
25	70015711	Sheet Metal Edge Gasket	Lower
26	70015710	Sheet Metal Edge Gasket	Upper
27	70732802	Cylinder Shroud	Left; With fire suppression
	70735002	Cylinder Shroud	Left
28	70732801	Cylinder Shroud	Right; With fire suppression
	70735001	Cylinder Shroud	Right
29	70733201DG	Side Panel	B and P models; Dark gray; Upper
	70733201W	Side Panel	Upper

Rear Panels



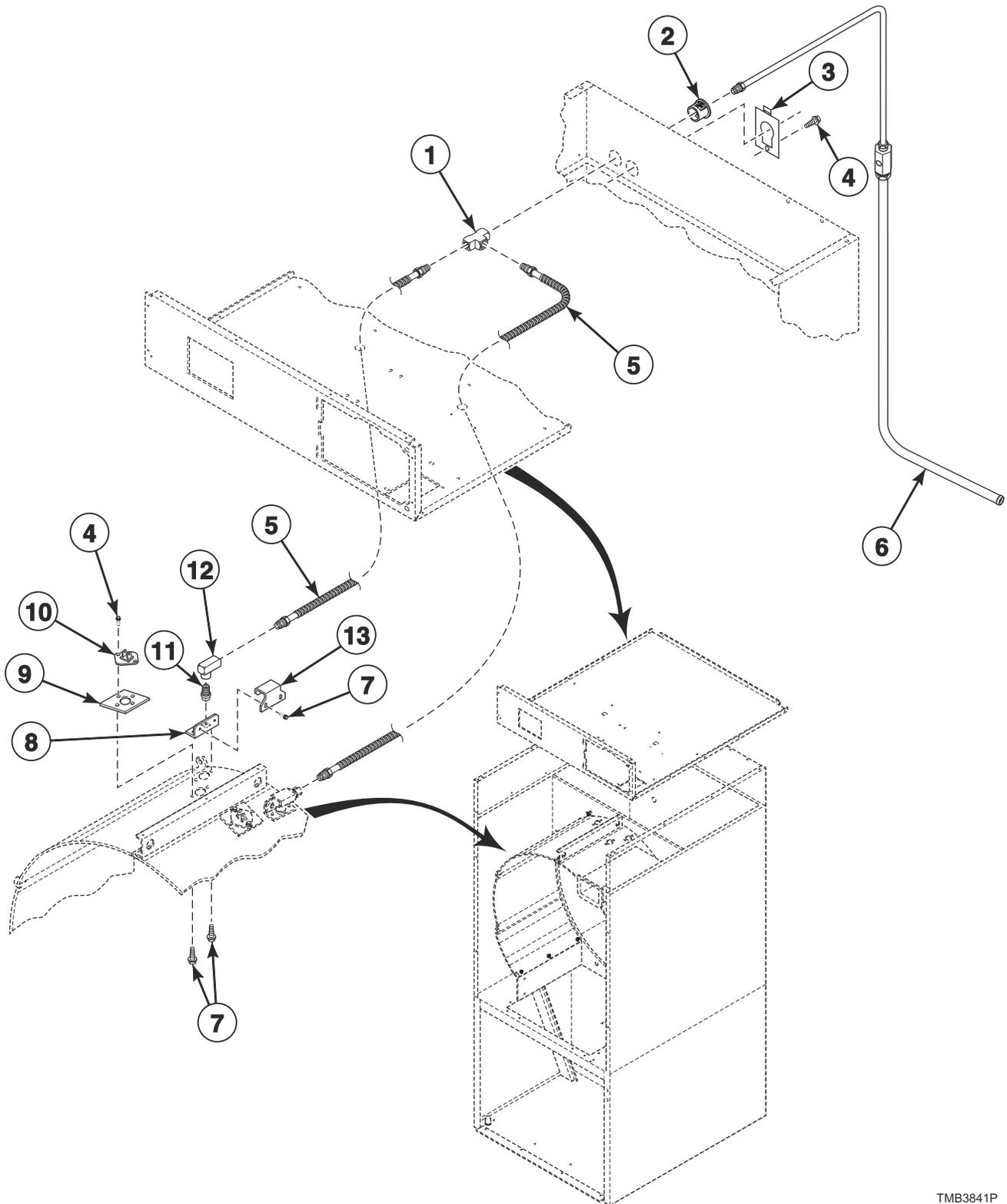
TMB3840P

Rear Panels

REF	PART NO.	DESCRIPTION	COMMENTS
	808338	Warning Label	Contains battery; T market models
1	70648201	Side Guard	Right
2	70648101	Side Guard	Left
3	70652802	Rear Guard	
	70652801	Rear Guard	With fire suppression
4	70650901	Rear Cover	
5	70661101	Bottom Guard	

Fire Suppression System Components

Gas Models



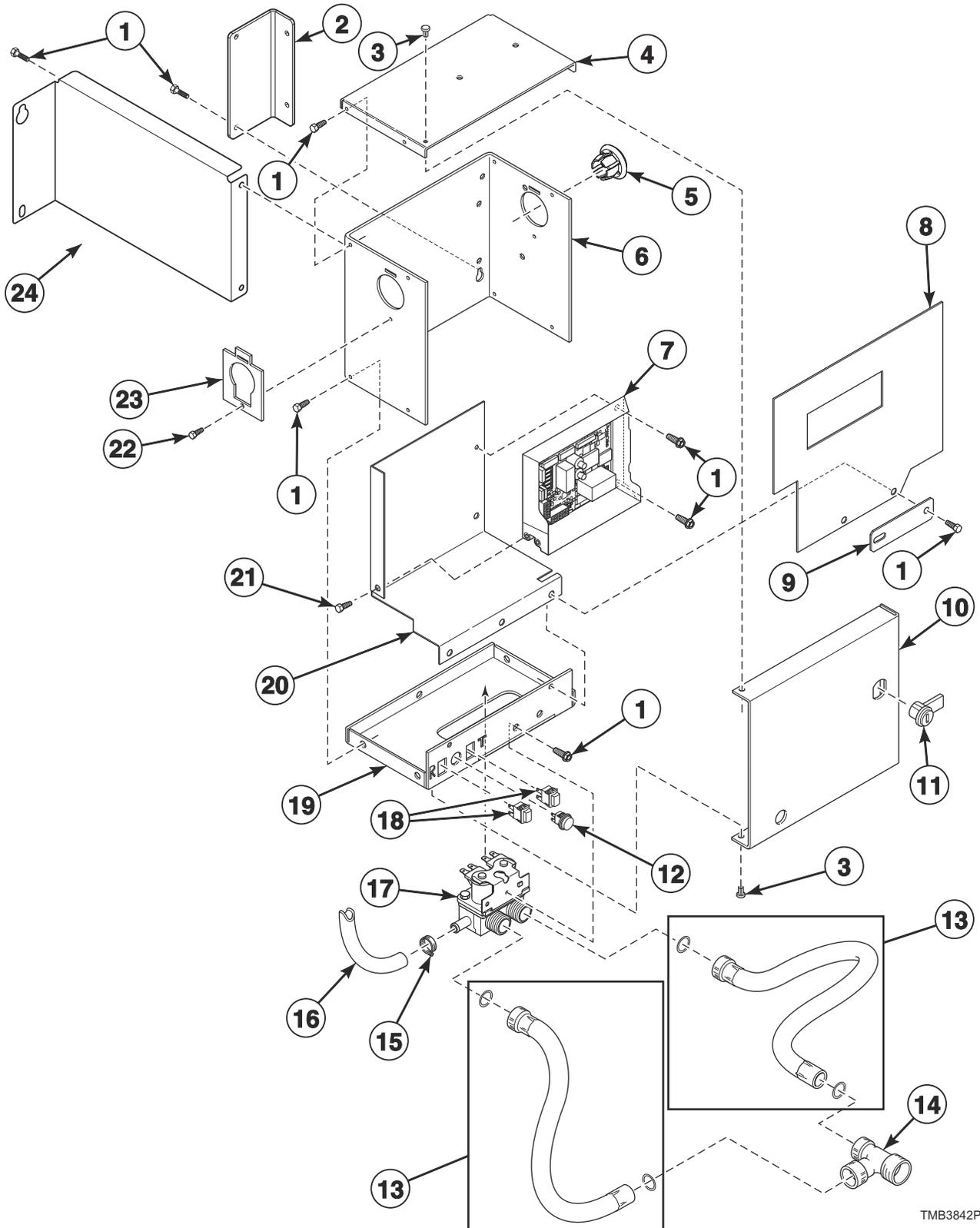
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Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	
2	70178701	Snap Bushing	
3	70523301	Harness Adapter Plate	
4	51780	Screw	4 required
5	70427701	Spray Nozzle Hose	2 required
6	70427601	Tube Assembly	
7	430497	Screw	12 required
8	70424201	Nozzle Bracket	2 required
9	70424401	Thermistor Plate	2 required
10	44064701	Thermistor	2 required
11	70427801	Spray Nozzle	2 required
12	70428101	Elbow	2 required
13	70428601	Nozzle Bracket	2 required

Fire Suppression System Control Box

Gas Models

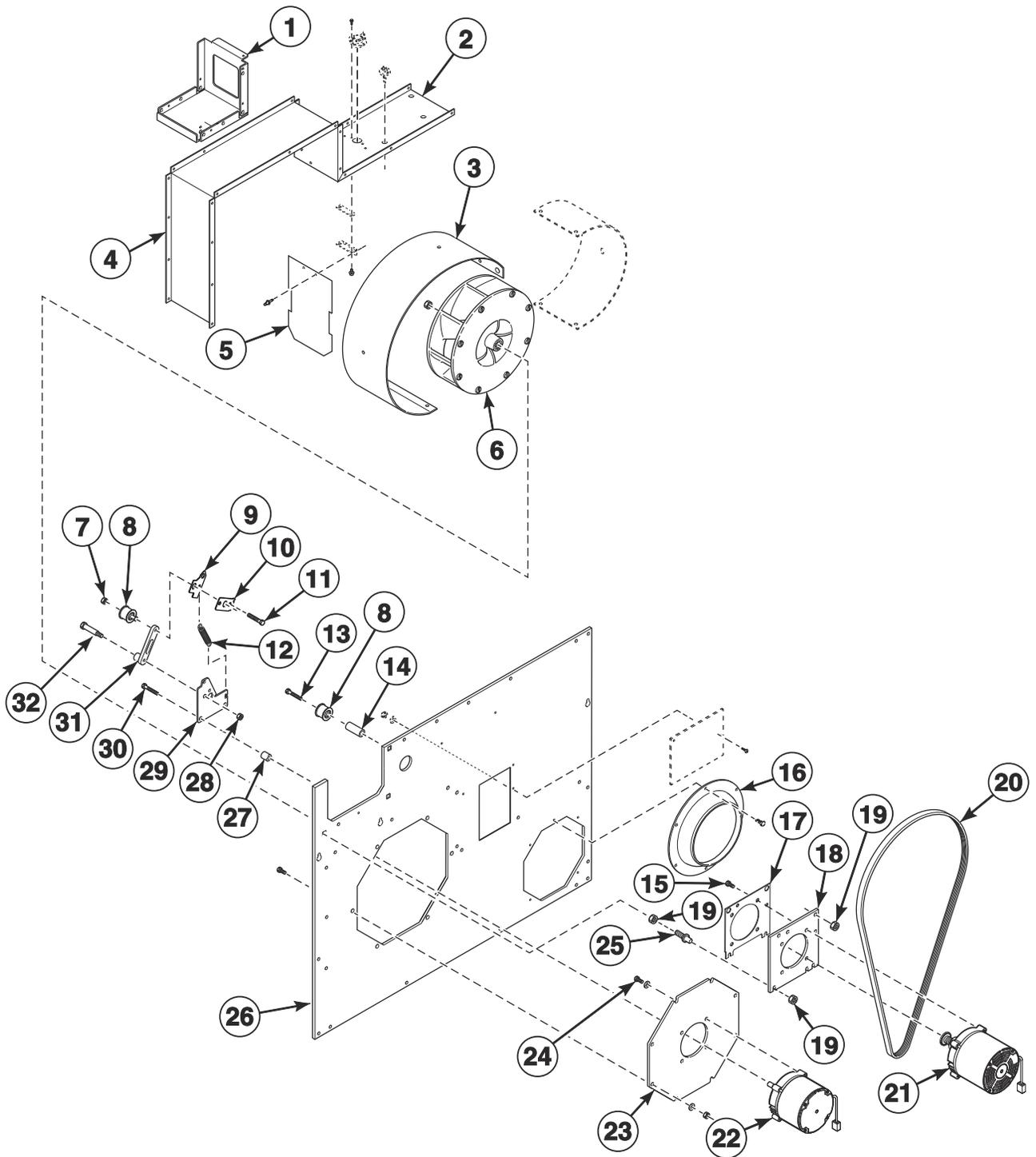


TMB3842P

Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
	44340301	Cold Weather Kit	
	70155601	Key	RL001; Use with item 11
	44375604	Control Harness	
	44375605	Water Valve Harness	
	44375602	Power Sensor Harness	
	44375601	Interconnect Harness	
	44375606	Sensor Harness	
	44324501	Warning Label	F.S.S.; T market models
	44324500	Label Kit	F.S.S.; IEC models
	F8614401	Shock Warning Label	T market models
	F8614201	Shock Warning Label	IEC models
	44318200	Label Kit	IEC models
	44324502	Warning Label	
	44318201	Label	T market models
1	430497	Screw	
2	70658601	Side Bracket	
3	M400713	Drive Rivet	
4	44307101	Control Box Top	
5	70180001	Plug	
6	44306701	Control Box Housing	
7	70511601	Control	
8	44326801	Shield	
9	70551701	Filter Mounting Plate	
10	44065201	Control Box Cover	
11	70733701	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
12	801432	Light	
13	202799	Fill Hose	2 required; GHT
	202800	Fill Hose	2 required; BSPP
14	44069101	Hose Fitting	T market models
15	36801	Hose Clamp	
16	44073304	Hose	14 inches; Outlet hose
17	70519801	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	44306601	Mixing Valve Shield Bracket	
21	804608	Screw	
22	51780	Screw	
23	70523301	Harness Adapter Plate	
24	70654401	Rear Bracket	

Motor Components

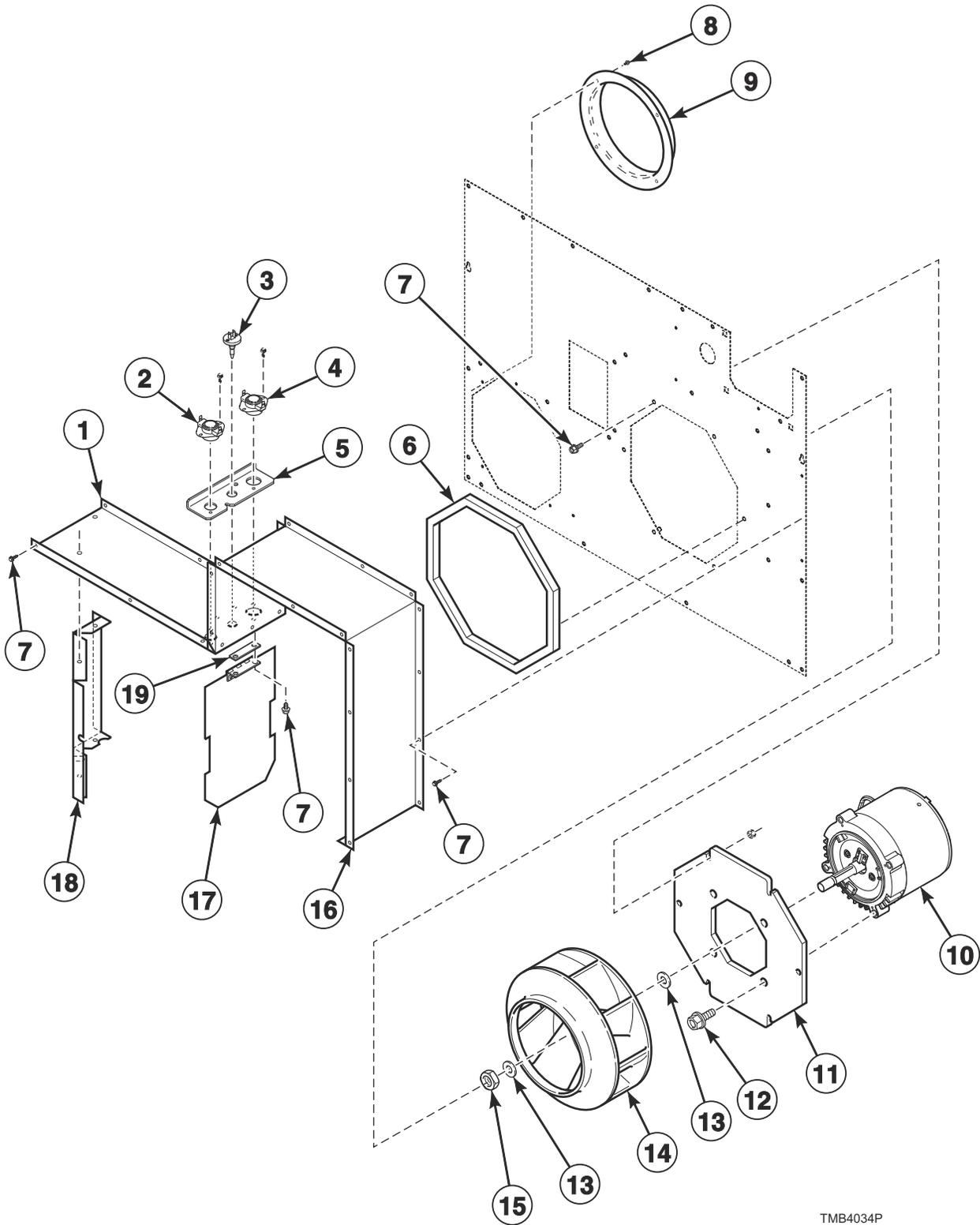


TMB4058P

Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70662801	Drive Access Cover	
	70599301	Fan Spacer	
1	70564102	Motor Mount Bracket	
2	70554801	Blower Housing	Top
3	70303201	Blower Housing Scroll	
4	70376201	Blower Housing	
5	70209501	Damper and Hinge Exhaust Assembly	
6	70302201P	Blower Assembly	
7	56156	Nut	
8	70050401P	Idler Wheel Assembly	
9	70569501	Tensioning Bracket	
10	70543401	Spring Catch Bracket	
11	70508301	Screw	
12	70571801	Spring	
13	F430144	Screw	
14	70569603	Standoff	
15	44364603	Screw	3 required; Also qty 1 of 44364601 screw
16	70477901	Exhaust Adapter	Models with 0 or A in the 16th position; 6 inches
	70015601	Exhaust Thimble	ProCapture models with C in the 16th position; 8 inches
17	70763901	Motor Plate Spacer	Models starting Serial No. 2511
18	70564201	Motor Mount Plate	
19	44087201	Nut	
20	70655102	Lever Arm and Belt Kit	
21	44355001P	Drive Motor	.50 HP; 120-240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2504 with 6 in 5th position of Serial No.
	44402201P	Drive Motor	.50 HP; 120-240 Volt; Models starting Serial No. 2505 with 6 in 5th position of Serial No.
	44355002P	Drive Motor	.50 HP; 480 Volt
22	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
23	70380801	Blower Motor Mounting Plate	
24	44364601	Screw	
25	70334701	Double Ended Stud	
26	70733601	Lower Rear Assembly	
27	70488403	Spacer	
28	44087301	Nut	
29	70571901	Drive Plate	
30	70546301	Screw	
31	70653801	Lever Arm and Bushing Assembly	
32	70501301	Screw	

Blower and Exhaust Components

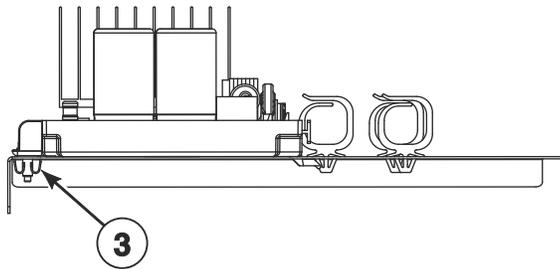
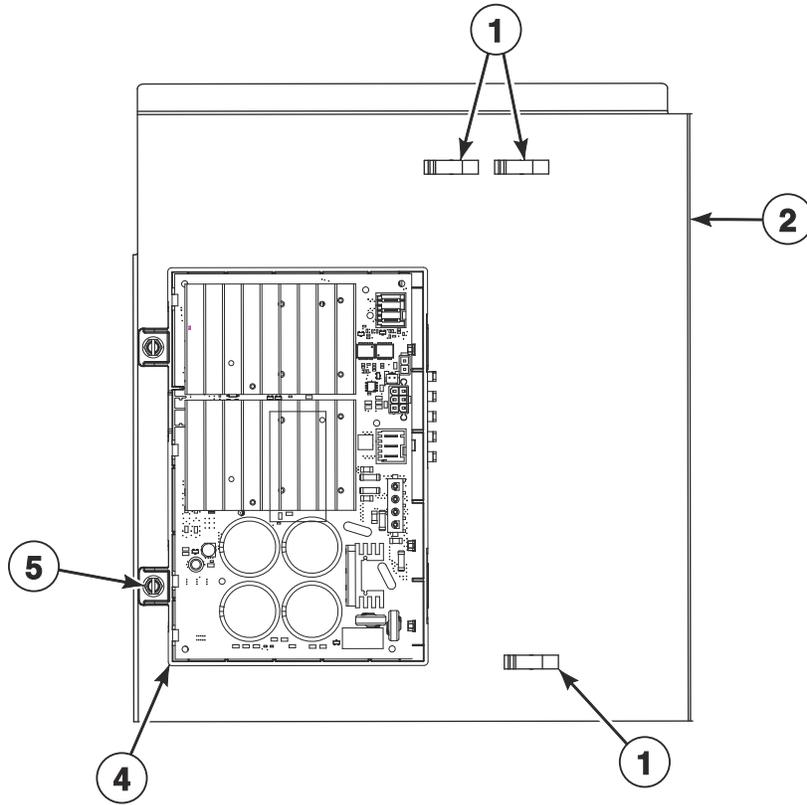


TMB4034P

Blower and Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70631202	Thermostat/Lint Switch Interconnect Harness	
1	70554801	Blower Housing	Top
2	70530901	Limit Thermostat	Manual reset
3	M414704	Thermistor	
4	44328105	Limit Thermostat	Auto reset
5	70554901	Limit Access Bracket	
6	70392701P	Gasket	For blower housing opening
7	430497	Screw	
8	51780	Screw	
9	70303101	Blower Inlet Cone	
10	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
11	70380801	Blower Motor Mounting Plate	
12	70126101	Screw	
13	M400991	Washer	
14	70302201P	Blower Assembly	
15	70688901	Nut	
16	70376201	Blower Housing	
17	70209501	Damper and Hinge Exhaust Assembly	
18	70020301	Blower Housing	Left
19	70220901	Damper Spacer	

Inverter Tray Components

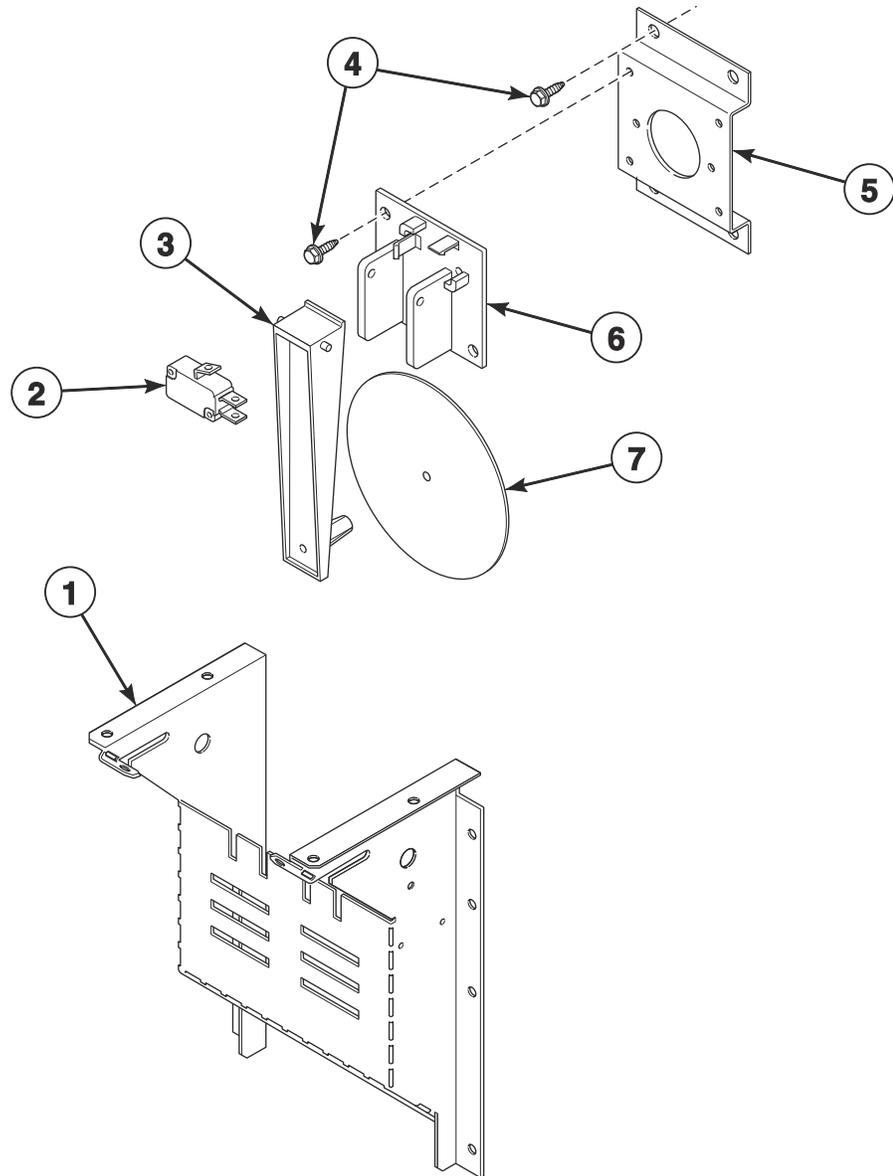


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Inverter Tray Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70635401	Inverter to Motor Harness	120, 240 Volt; T market models
	70635402	Inverter to Motor Harness	380-480 Volt; T market models
	70635403	Inverter to Motor Harness	120, 240 Volt/1 Phase; IEC models
	70635404	Inverter to Motor Harness	380-480 Volt; IEC models
1	F8449502	Wire Clip	
2	70648601	Drive Support Bracket	
3	70030501	Expansion Clip	
4	70603002P	Inverter Control Assembly	1 HP; 120, 240 Volt/1 Phase
	70603201P	Inverter Control Assembly	1 HP; 480 Volt/3 Phase
5	F8206901	Screw	

Airflow Switch



TMB3847P

Airflow Switch

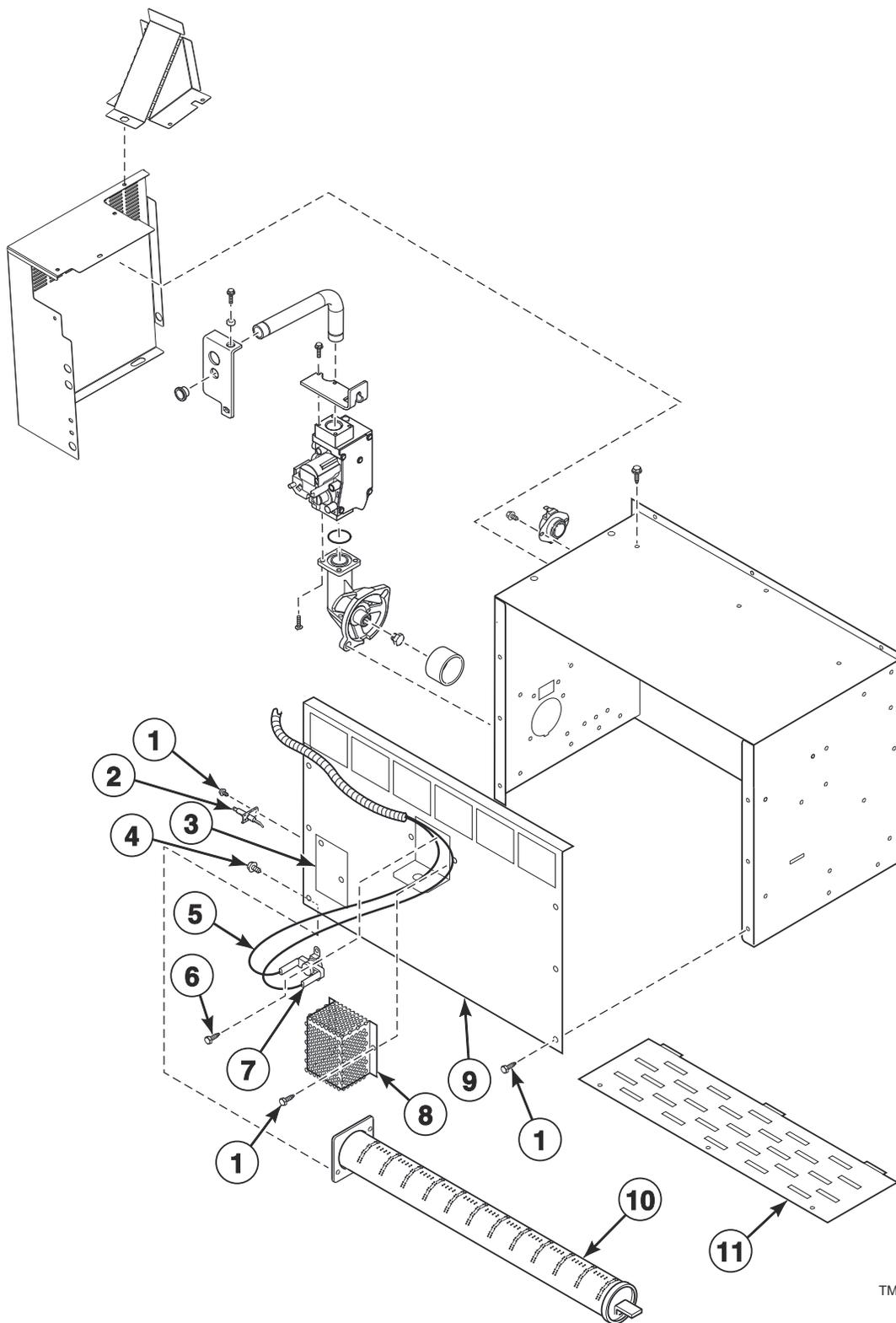
REF	PART NO.	DESCRIPTION	COMMENTS
1	70356101	Airflow Switch Wrapper	
2	70411901	Switch	
3	70319401	Airflow Switch Arm	
4	430497	Screw	
5	70356301	Switch Bracket	
6	70319602	Airflow Switch and Arm Bracket	
7	70319201	Airflow Switch Vane	

Gas Heater Components (Drawing 1 of 2) - Standard Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44273501	Gas Valve Harness	
	44239702	High Voltage Suppression Cable	
	70550216	L.P. Conversion Kit	T market models; Natural Gas (N.G.); 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70550217	L.P. Conversion Kit	Australian models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70550218	L.P. Conversion Kit	IEC models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70747402	Conversion Kit	N.G. models starting Serial No. 2601 with 6 in 5th position of Serial No.
	70131901	Adapter	IEC models; BPT/NPT
	70167601	Plug	
	70535901	Notice Label	Australian models; N.G.
	70544901	Notice Label	Australian models; (L.P.) Gas
1	70671102	Side Stove Guard	
2	70670902	Guard Bracket	
3	430497	Screw	
4	70030501	Expansion Clip	
5	70612603	Pipe Nipple	K market models
	70612501	Street Elbow	K market models
	70612601	Pipe Nipple	K market models
	70661401	Lead-In Pipe	A and U market models
	70661501	Lead-In Pipe	All other models
6	70645401	Gas Valve Bracket	
7	44154503	N.G. Valve	T market models; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	44154504	L.P. Valve	T market models; Models with 0 in 5th position of Serial No.; Models through Serial No. 2502 with 6 in 5th position of Serial No.
	44154507	Gas Valve	IEC models; N.G.; 1/2 NPT; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	44154508	Gas Valve	IEC models; L.P.; 1/2 NPT; Models with 0 in 5th position of Serial No.; Models through Serial No. 2509 with 6 in 5th position of Serial No.
	44400901	N.G. Valve	N.G. models starting Serial No. 2601 with 6 in 5th position of Serial No.
	44400902	L.P. Valve	T market L.P. models starting Serial No. 2503 with 6 in 5th position of Serial No.; IEC L.P. models starting Serial No. 2510 with 6 in 5th position of Serial No.
8	431482	O-Ring	
9	70659201	Gas Valve Manifold	
10	70239801	Primary Air Adjustment Sleeve	L.P. models
11	44328003	Limit Thermostat	Side
12	70731001	Stove Top and Sides	
13	70672501	Screw	
14	70653701	Pipe Bracket	
15	M411826	Snap Bushing	

Gas Heater Components (Drawing 2 of 2) - Standard Models

Models with 0 or A in the 16th Position



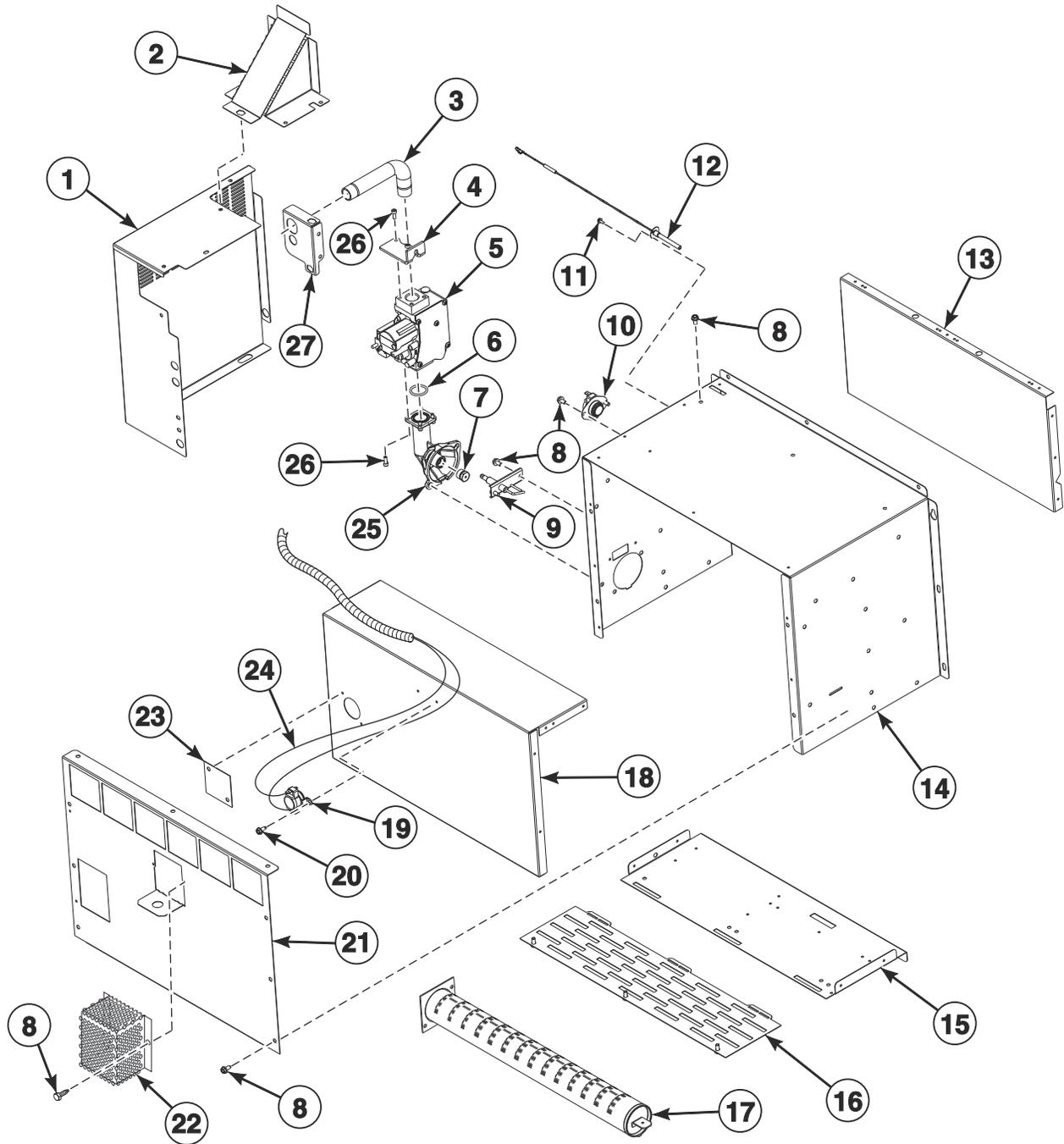
TMB4028PB

Gas Heater Components (Drawing 2 of 2) - Standard Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44273501	Gas Valve Harness	
	44239702	High Voltage Suppression Cable	
	70550216	L.P. Conversion Kit	T market models; Natural Gas (N.G.); 0-2,000 feet; Models with 0 in 5th position of Serial No.
	70550217	L.P. Conversion Kit	Australian models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.
	70550218	L.P. Conversion Kit	IEC models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.
	70747402	Conversion Kit	N.G. models with 6 in 5th position of Serial No.
	70131901	Adapter	IEC models; BPT/NPT
	70167601	Plug	
	70535901	Notice Label	Australian models; N.G.
	70544901	Notice Label	Australian models; (L.P.) Gas
1	430497	Screw	
2	70654201	Spark Electrode	
3	70159601	Igniter Cover	
4	05161	Screw	
5	70564301	Stove Limit Harness	
6	M405188	Screw	2 required
7	44328105	Limit Thermostat	Rear
8	M414477	Thermostat Cover	
9	70371501	Stove Back	
10	70749601	Gas Burner	
11	70188801	Burner Grill	

Gas Heater Components - ProCapture Models

Models with C in the 16th Position



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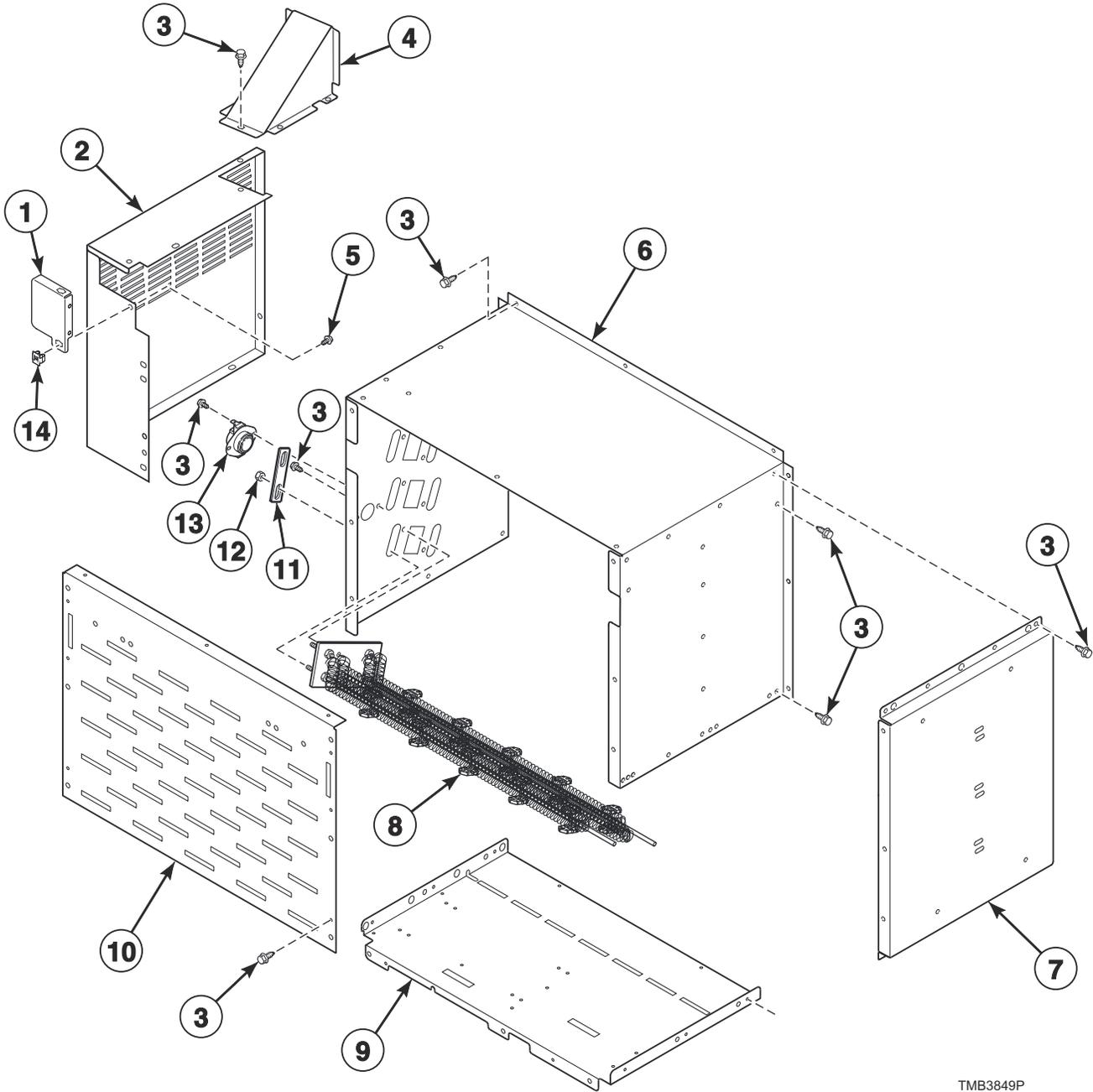
Gas Heater Components - ProCapture Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44273501	Gas Valve Harness	
	44239702	High Voltage Suppression Cable	
	70167601	Plug	
1	70671102	Side Stove Guard	
2	70670902	Guard Bracket	
3	70661501	Lead-In Pipe	
4	70645401	Gas Valve Bracket	
5	44154503	N.G. Valve	Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	44400901	N.G. Valve	Models starting Serial No. 2601 with 6 in 5th position of Serial No.
6	431482	O-Ring	
7	70684137	Burner Orifice	Drill no. 25 (3.80 mm); 0-2,000 feet
	70684135	Burner Orifice	Drill no. 27 (3.66 mm); 2,001-4,000 feet
	70684133	Burner Orifice	3.50 mm; 4,001-6,000 feet
	70684131	Burner Orifice	3.40 mm; 6,001-8,000 feet
	70684129	Burner Orifice	Drill no. 30 (3.26 mm); 8,001-10,000 feet
8	430497	Screw	
9	70654201	Spark Electrode	
10	44328004	Limit Thermostat	Side
11	51782	Screw	
12	44394801	Probe Thermistor	
13	70306201	Stove Deflector	
14	70731001	Stove Top and Sides	
15	70652401	Stove Cover	Lower
16	70188801	Burner Grill	
17	70749601	Gas Burner	
18	70306101	Stove Partition	Inner
19	44328105	Limit Thermostat	Rear
20	M405188	Screw	2 required
21	70371501	Stove Back	
22	M414477	Thermostat Cover	
23	70159601	Igniter Cover	
24	70564301	Stove Limit Harness	
25	70659201	Gas Valve Manifold	
26	70672501	Screw	
27	70653701	Pipe Bracket	

Burner Orifices - Standard Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70609905	High Altitude Orifice Kit	Natural Gas (N.G.) models
	70609906	High Altitude Orifice Kit	Liquid Petroleum (L.P.) Gas models with A, K and T in the 2nd position
1	70684141	Burner Orifice	Standard models; N.G.; Drill no. 21 (4.04 mm); 0-2,000 feet
	70684138	Burner Orifice	Standard models; N.G.; Drill no. 24 (3.86 mm); 2,001-4,000 feet
	70684136	Burner Orifice	Standard models; N.G.; Drill no. 26 (3.73 mm); 4,001-6,000 feet
	70684134	Burner Orifice	Standard models; N.G.; Drill no. 28 (3.57 mm); 6,001-8,000 feet
	70684132	Burner Orifice	Standard models; N.G.; Drill no. 29 (3.45 mm); 8,001-10,000 feet
	70684115	Burner Orifice	Standard models with 2nd digit A, K, L and T; L.P.; Drill no. 41 (2.44 mm); 0-2,000 feet
	70684113	Burner Orifice	Standard models with 2nd digit A, K, L and T; L.P.; 2.30 mm; 2,001-4,000 feet
	70684112	Burner Orifice	Standard models with 2nd digit A, K, L and T; L.P.; Drill no. 43 (2.26 mm); 4,001-6,000 feet
	70684110	Burner Orifice	Standard models with 2nd digit A, K, L and T; L.P.; Drill no. 44 (2.18 mm); 6,001-8,000 feet
	70684109	Burner Orifice	Standard models with 2nd digit A, K, L and T; L.P.; Drill no. 45 (2.08 mm); 8,001-10,000 feet
	70684110	Burner Orifice	J and U market models; L.P.; Drill no. 44 (2.18 mm); 0-2,000 feet
	70684109	Burner Orifice	J and U market models; L.P.; Drill no. 45 (2.08 mm); 2,001-4,000 feet
	70684107	Burner Orifice	J and U market models; L.P.; Drill no. 47 (1.99 mm); 4,001-6,000 feet
	70684106	Burner Orifice	J and U market models; L.P.; Drill no. 48 (1.93 mm); 6,001-8,000 feet
	70684105	Burner Orifice	J and U market models; L.P.; Drill no. 49 (1.85 mm); 8,001-10,000 feet

Electric Heater Components

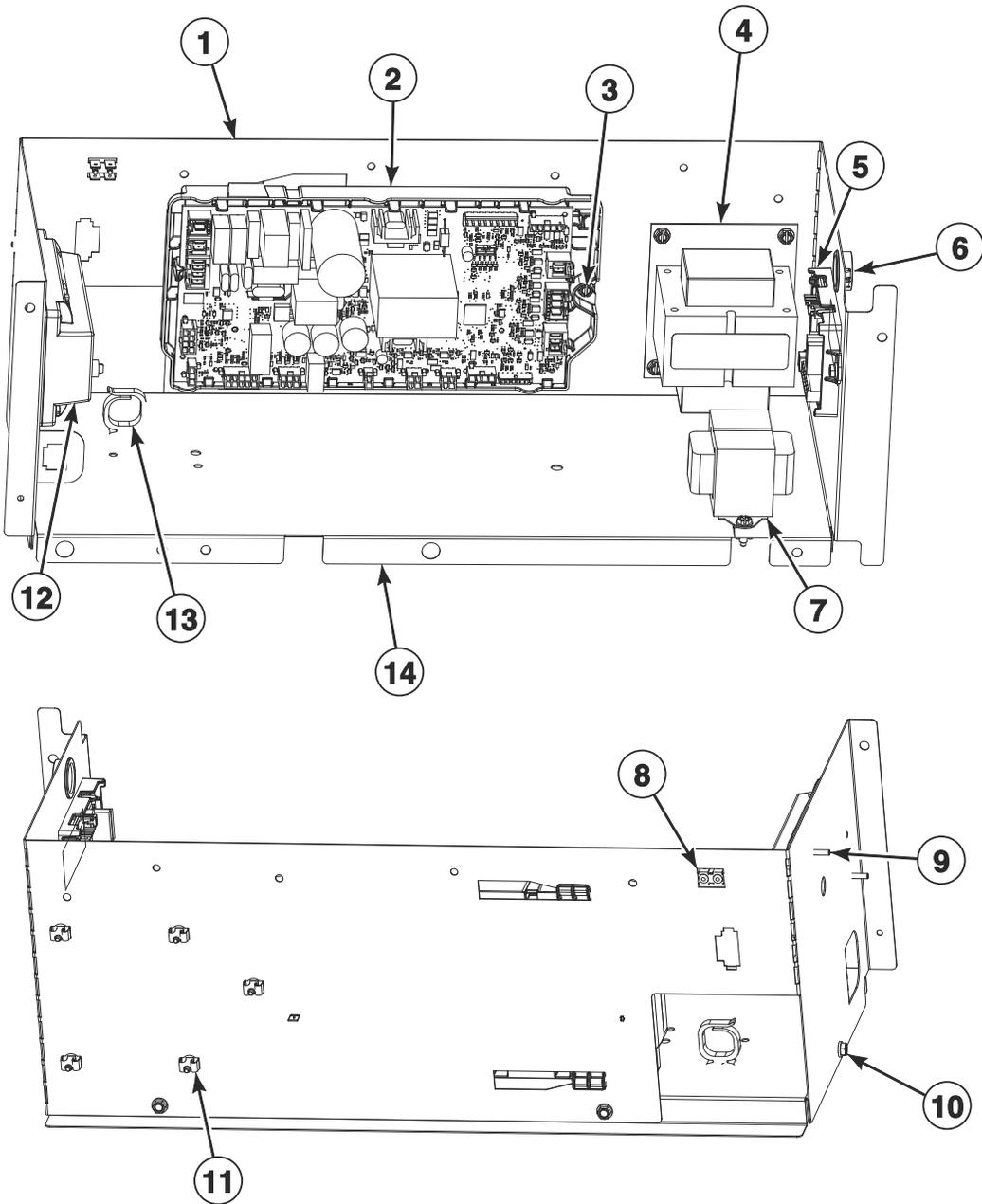


TMB3849P

Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70564303	Stove Limit Harness	
	70641710	Jumper Harness	Use with 440-480 Volt
	70641709	Jumper Harness	Use with 380-415 Volt
	44391002	Conversion Kit	240V/3Ph to 208V/3Ph
1	70653703	Bracket	
2	70671102	Side Stove Guard	
3	430497	Screw	
4	70670902	Guard Bracket	
5	F8206901	Screw	
6	70654001	Stove Top and Sides	
7	70652001	Stove Shield	
8	70034402P	Heater Element	3 required; 7 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034403P	Heater Element	3 required; 7 kW; 240 Volt heater element for 230-240 Volt/3 Phase and 400-415 and 460-480 Volt/3 Phase
9	70652301	Stove Cover	
10	70214901	Stove Grill	
11	70066501	Jumper Bar	2 required for 440-480 Volt
	M400869	Jumper Strip	3 required for 380-415 and 440-480 Volt; 6 required for 200-240 Volt
12	70054	Nut	
13	44328001	Limit Thermostat	
14	70030501	Expansion Clip	

Control Tray

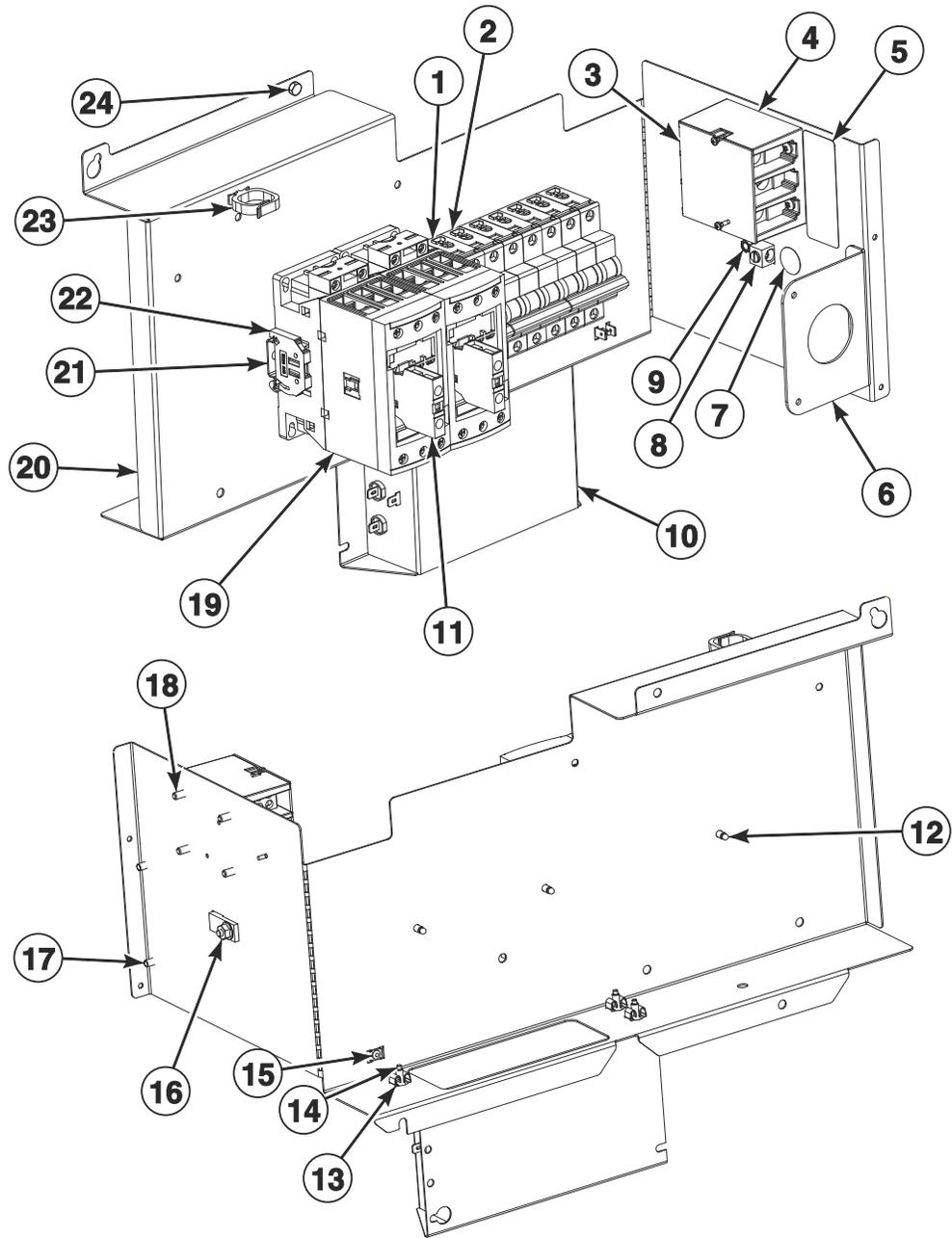


TMB3850P

Control Tray

REF	PART NO.	DESCRIPTION	COMMENTS
	70631201	Rear Main Harness	Models with 0 or A in the 16th position
	70746301	Rear Main Harness	ProCapture models with C in the 16th position
	44374901	Heat Control Harness	Gas models
	70642101	Control Tray Power Harness	120-240 Volt
	70642102	Control Tray Power Harness	380-480 Volt
	70631701	Primary Transformer Vend Harness	120 Volt; Card reader
	70631702	Primary Transformer Vend Harness	240 Volt; Card reader
	70631705	Central Pay Board Power Supply Harness	24V
	70630901	Contactor Interconnect Harness	Electric models
	70649001	Tray Cover	
	70696801	Conversion Kit	X to B voltage; Models with D, F, N or W in the 7th position
	70696805	Conversion Kit	X to B voltage; Models with V in the 7th position
1	70648901	Tray Wrap	
2	70671701P	I/O Control Assembly	Models with 0 or A in the 16th position
	70712701	I/O Control Assembly	ProCapture models with C in the 16th position
3	F8206901	Screw	
4	F8491101	Transformer	380-480 Volt
5	204779	Central Pay Control Assembly	
6	70178701	Snap Bushing	
7	202757P	Transformer	100-120 Volt; Card and central pay
	202758P	Transformer	200-480 Volt; Card and central pay
8	M400003	Pop Rivet	
9	51783	Screw	
10	430497	Screw	
11	70030501	Expansion Clip	
12	70482002P	Ignition Control	IEC gas models
	70482001	Ignition Control	T market gas models
13	F8449502	Wire Clip	
14	70649101	Tray Base	

Accessory Box - Electric Models

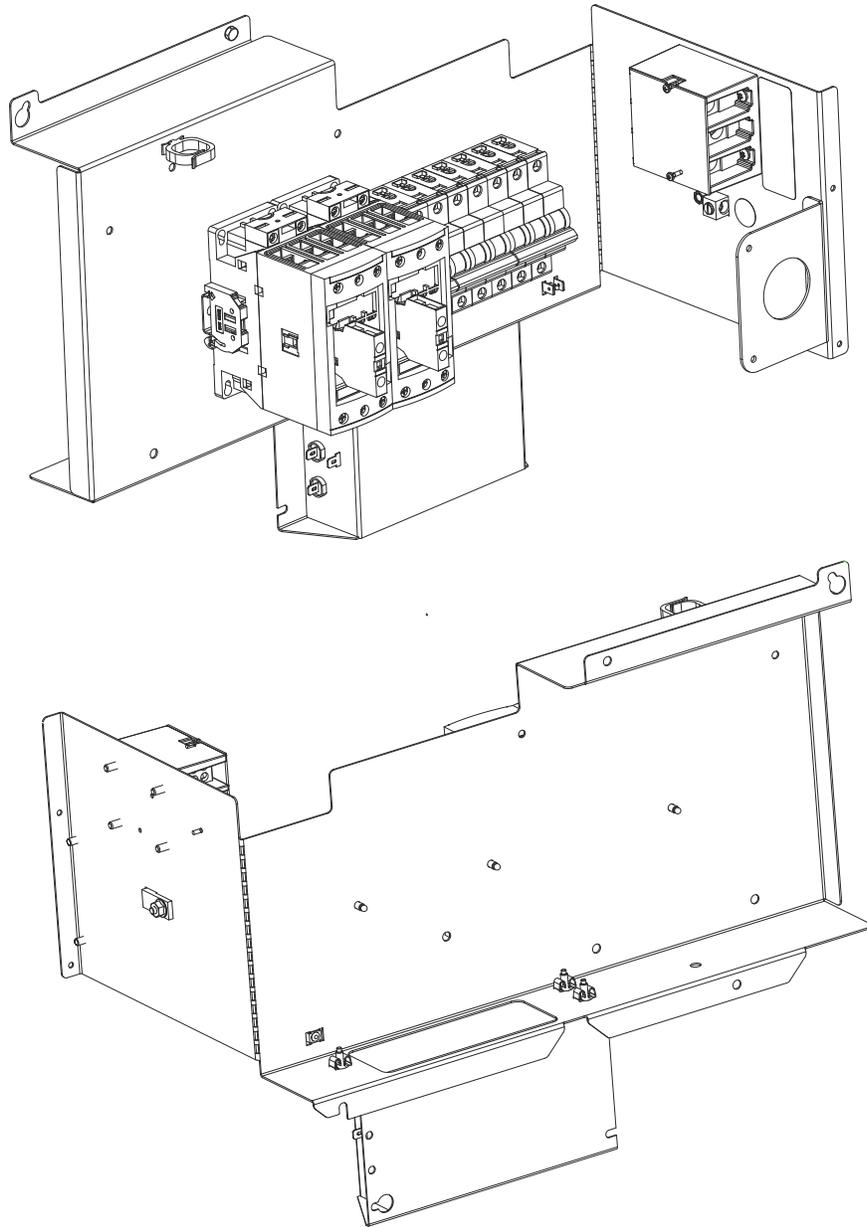


TMB3851P

Accessory Box - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70488102	Circuit Breaker	25 amp
2	70488104	Circuit Breaker	2 required; 50 amp; 200-208 and 230-240 Volt/1 Phase
3	44014901P	Power Distribution Block Cover	
4	M413865	Power Distribution Block	
5	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3
6	70615503	Conduit Plate	
7	D516100	Label	
8	M411283	Ground Lug Connector	
9	685837	Screw	
10	F8591601	EMI Filter	IEC models; 100-200 and 200-240 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
11	44313201	Auxiliary Contact Block	2 required
12	70058501	Pop Rivet	
13	70030501	Expansion Clip	
14	F8206901	Screw	
15	M400003	Pop Rivet	
16	44088001	Nut	
17	51780	Screw	
18	39733	Screw	
19	70482801	Contactor	2 required
20	70659001	Accessory Bracket	
21	44229701	DIN Rail	
22	F8449801	End Stop	2 required
23	F8449502	Wire Clip	
24	430497	Screw	

Accessory Box Harnesses - Electric Models

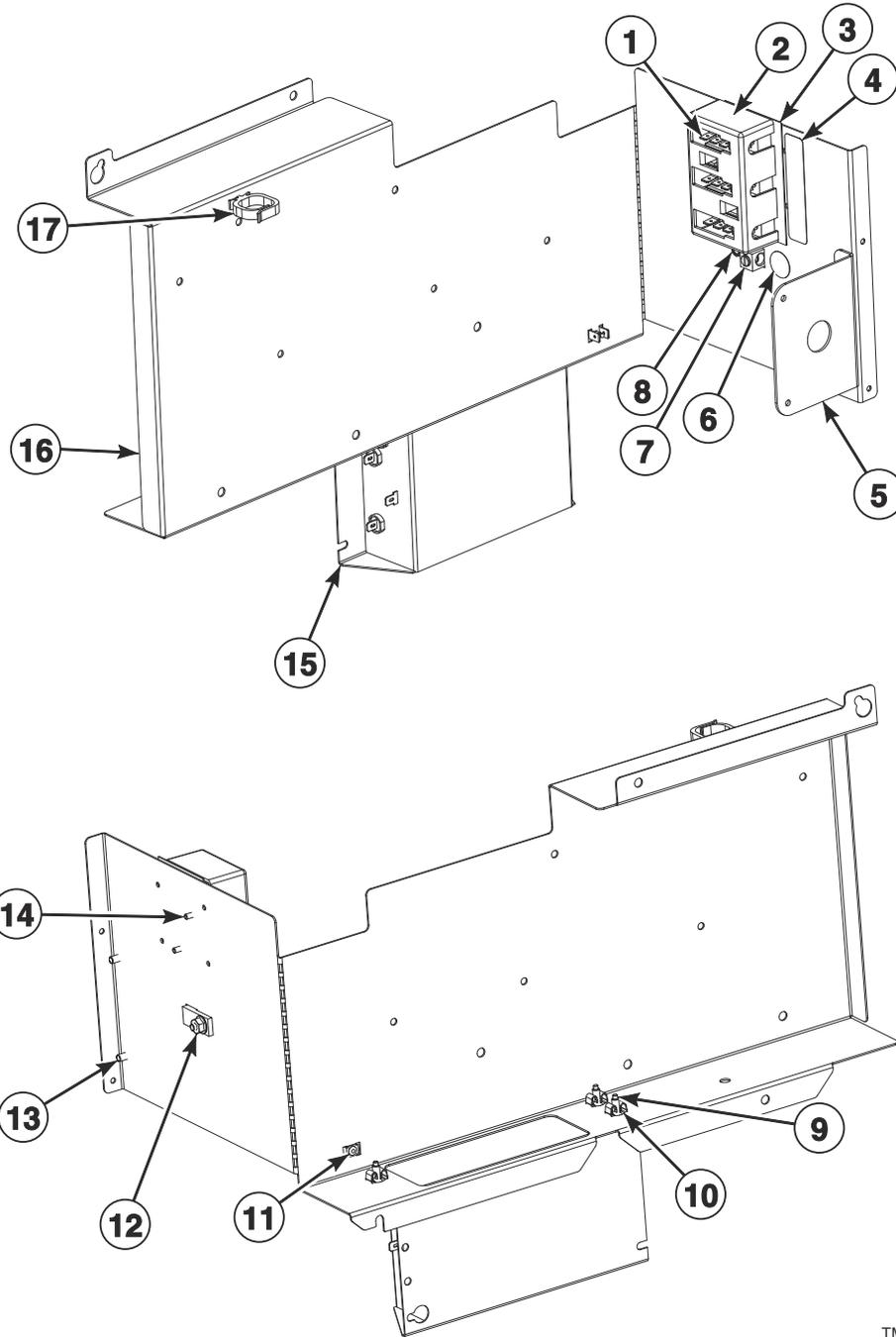


TMB3851PA

Accessory Box Harnesses - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70636703	Harness	IEC models; 120-240 Volt; EMI filter to inverter/control tray
	70636701	Harness	IEC models; 380-480 Volt; EMI filter to inverter/control tray
	70639801	Harness	200-240 Volt; Power distribution block to contactor block; 1 phase; Right
	70639802	Harness	200-240 Volt; Power distribution block to contactor block; 1 phase; Left
	70639806	Harness	200-240 Volt; Power distribution block to contactor; 3 phase
	70639807	Harness	200-240 Volt; Power distribution block to contactor; 3 phase
	70639805	Harness	200-240 Volt; Contactor block to HC
	70639810	Harness	200-240 Volt; Contactor to element H1-H3
	70639811	Harness	200-240 Volt; Contactor to element H4-H6
	70641704	Harness	380-415 Volt; Power distribution block to contactor
	70641705	Harness	380-415 Volt; Contactor to contactor
	70641708	Harness	380-415 Volt; Contactor to element
	70632201	Contactor Coil Harness	
	70630902	Contactor Monitor Harness	
	70649605	Harness	T market models; 1 phase; Power distribution block to control contactor block
	70649606	Harness	T market models; 3 phase; Power distribution block to control contactor block
	70649607	Harness	IEC models; 1 phase; Power distribution block to control contactor block
	70649608	Harness	IEC models; 3 phase; Power distribution block to control contactor block
	70636705	Harness	T market models; 240 Volt; Control contactor block to inverter/control tray
	70636706	Harness	T market models; 380-480 Volt; Control contactor block to inverter/control tray
	70649603	Harness	1 phase; Control contactor block to EMI filter
	70649604	Harness	3 phase; Control contactor block to EMI filter

Accessory Box - Gas Models



TMB3852P

Accessory Box - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70636701	Harness	T market models; 120-240 Volt; Power distribution block to inverter/control tray
	70636702	Harness	T market models; 380-480 Volt; Power distribution block to inverter/control tray
	70649601	Harness	1 phase; Power distribution block to EMI filter
	70649602	Harness	3 phase; Power distribution block to EMI filter
	70636703	Harness	IEC models; 120-240 Volt; EMI filter to inverter/control tray
	70636704	Harness	IEC models; 380-480 Volt; EMI filter to inverter/control tray
	00621SG	Male Tab Terminal	
1	430642	Terminal Block	
2	70333001	Terminal Block Shield	
3	M413862	Insulator	
4	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3
5	70615501	Conduit Plate	
6	D516100	Label	
7	M411283	Ground Lug Connector	
8	685837	Screw	
9	F8206901	Screw	
10	70030501	Expansion Clip	
11	M400003	Pop Rivet	
12	44088001	Nut	
13	430497	Screw	
14	51783	Screw	
15	F8591601	EMI Filter	IEC models; 100-200 and 200-240 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
16	70659001	Accessory Bracket	
17	F8449502	Wire Clip	

Labels

PART NO.	DESCRIPTION	COMMENTS
44324201	Caution Label	Australian models; Repeat Ignition Reset
70696901	Caution Label	Vent/install
F8614501	Danger Label	Shock; English/French
F8614301	Hot Surface Warning Label	English/French
F8609001	Hot Surface Warning Label	Icon
F8611601	Warning Label	
70535100	Label Kit	Vent/install; IEC models
F8614500	Label Kit	Shock; IEC models
70539601	Notice Label	
F8609501	Notice Label	
D516073	Notice Label	Read instructions; Icon
70538401	Pinch Warning Label	English/French
F8615701	Pinch Warning Label	Icon
F8614201	Shock Warning Label	Icon
70536301	Warning Label	Lint; Australian models
44324101	Warning Label	Fire; Australian models
70534305	Warning Label	Fire; Colombian Spanish
44321601	Warning Label	Risk of fire; Icon
D503887	Label	Australian models
70741301	ProCapture Label	ProCapture models with C in the 16th position

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