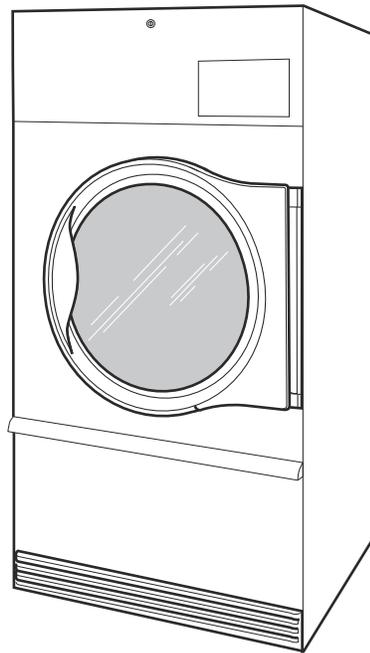


Tumble Dryers

75 Pound Capacity

18 Digit Model Numbers with 6 in 13th Position

Refer to Page 3 for Model Numbers



TMB1290C

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Parts Ordering Information

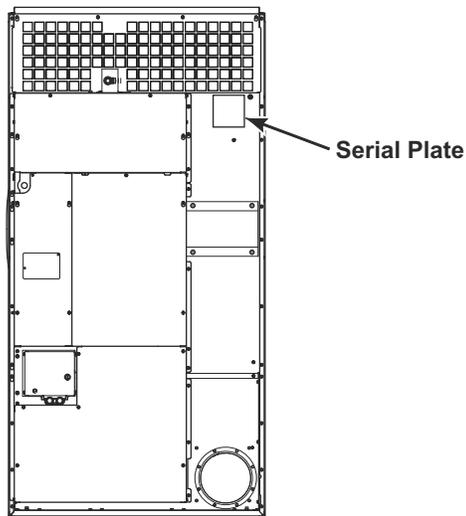
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



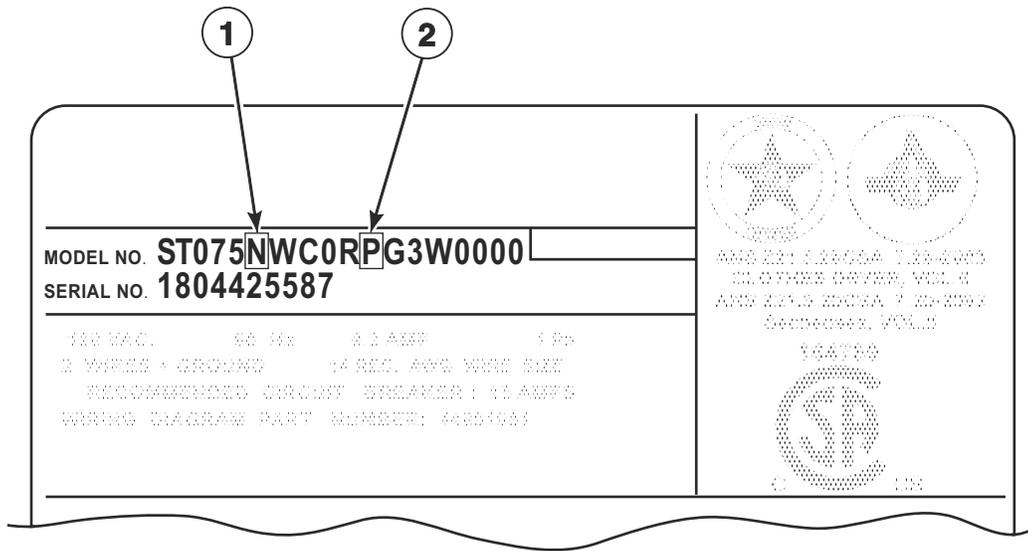
TMB3888P

Machine Identification

Information in this manual is applicable to these machines:

GA075E	KT075E	MG075D	NA075E
GA075L	KT075L	MG075E	NA075L
GA075M	KT075M	MG075F	NA075M
GA075N	KT075N	MG075L	NA075N
GA075S	KT075S	MG075M	NA075S
GG075E		MG075N	NG075E
GG075L		MG075R	NG075L
GG075M		MG075S	NG075M
GG075N		MJ075D	NG075N
GG075S		MJ075E	NG075S
GH075E		MJ075F	NH075E
GH075L		MJ075L	NH075L
GH075M		MJ075M	NH075M
GH075N		MJ075N	NH075N
GH075S		MJ075R	NH075S
GJ075E		MJ075S	NJ075E
GJ075L			NJ075L
GJ075M			NJ075M
GJ075N			NJ075N
GJ075S			NJ075S
GK075E			NK075E
GK075L			NK075L
GK075N			NK075N
GT075E			NR075E
GT075L			NR075S
GT075M			NT075E
GT075N			NT075L
GT075S			NT075M
GU075E			NT075N
GU075L			NT075S
GU075M			NU075E
GU075N			NU075L
GU075S			NU075M
			NU075N
			NU075S

Product Overview - Heat Source and Voltage



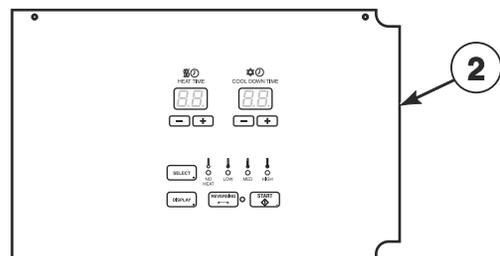
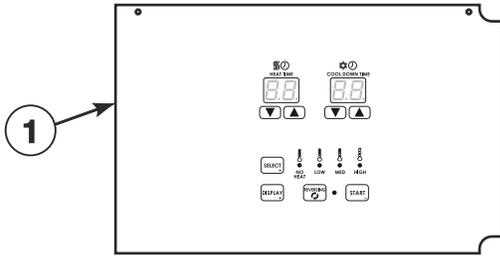
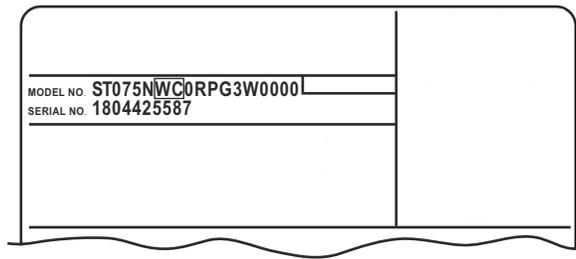
TMB3595P

Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P.) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) M: Medium Electric N: Natural Gas (N.G.) R: Reduced Gas, Natural Gas (Eco Line) S: Steam
2	-	Voltage	B: 100-120 Volt/50-60 Hertz/1 Phase; Gas and steam models F: 200-208 Volt/50-60 Hertz/3 Phase; Electric models G: 230-240 Volt/50-60 Hertz/3 Phase; Electric models H: 380 Volt/50-60 Hertz/3 Phase; Electric models J: 400-415 Volt/50-60 Hertz/3 Phase; Electric models K: 440 Volt/50-60 Hertz/3 Phase; Electric models L: 460-480 Volt/50-60 Hertz/3 Phase; Electric models N: 440-480 Volt/50-60 Hertz/3 Phase; Gas and steam models P: 380-415 Volt/50-60 Hertz/3 Phase; Gas and steam models X: 200-240 Volt/50-60 Hertz/1-3 Phase; Gas and steam models

Product Overview - FN Control Suffix

All Models Except M Models; OPL



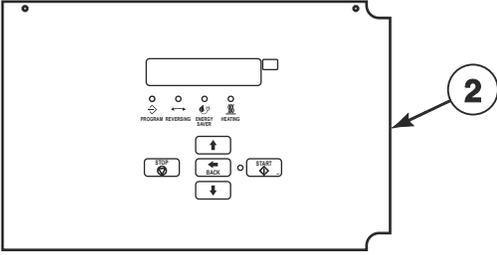
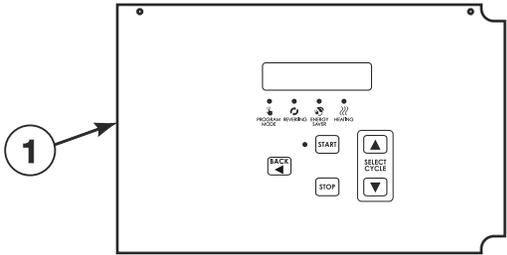
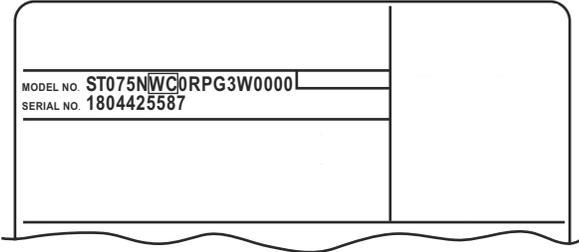
TMB3605P

Product Overview - FN Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Dual Digital Control	G and K models
2	-	Dual Digital Control	N models

Product Overview - DN and NN Control Suffixes

All Models Except M Models; OPL



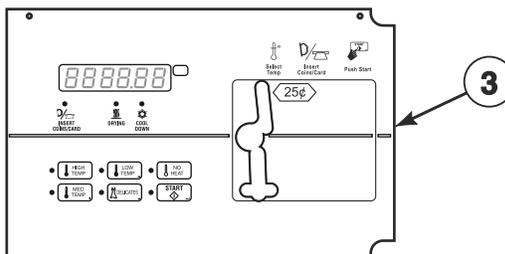
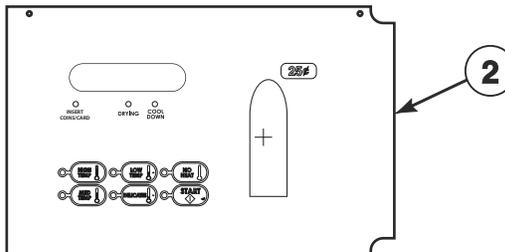
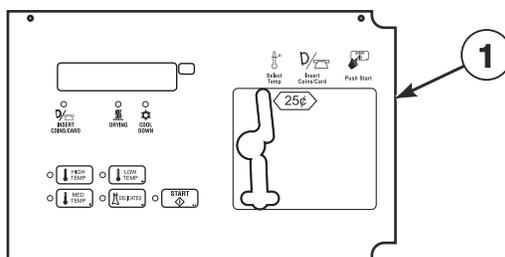
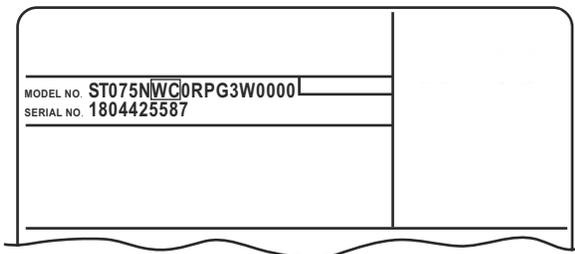
TMB3606P

Product Overview - DN and NN Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	OPL Micro Control	G and K models
2	-	OPL Micro Control	N models

Product Overview - N and W Control Suffixes

7th Position of the Model Number; Vend

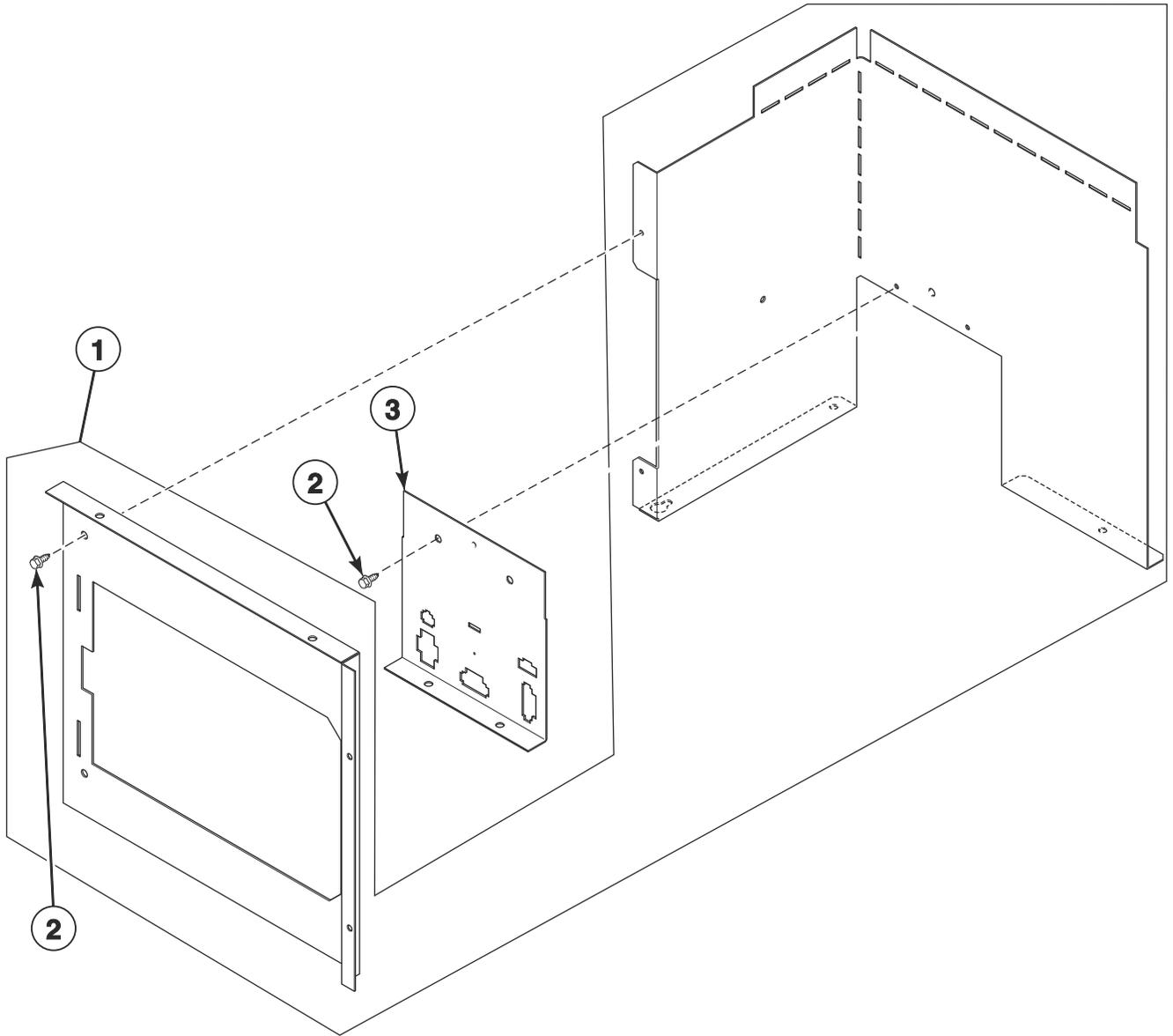


TMB3912P

Product Overview - N and W Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Micro Control	N models
2	-	Micro Control	G and K models
3	-	Quantum Gold Control	M models

Control Box



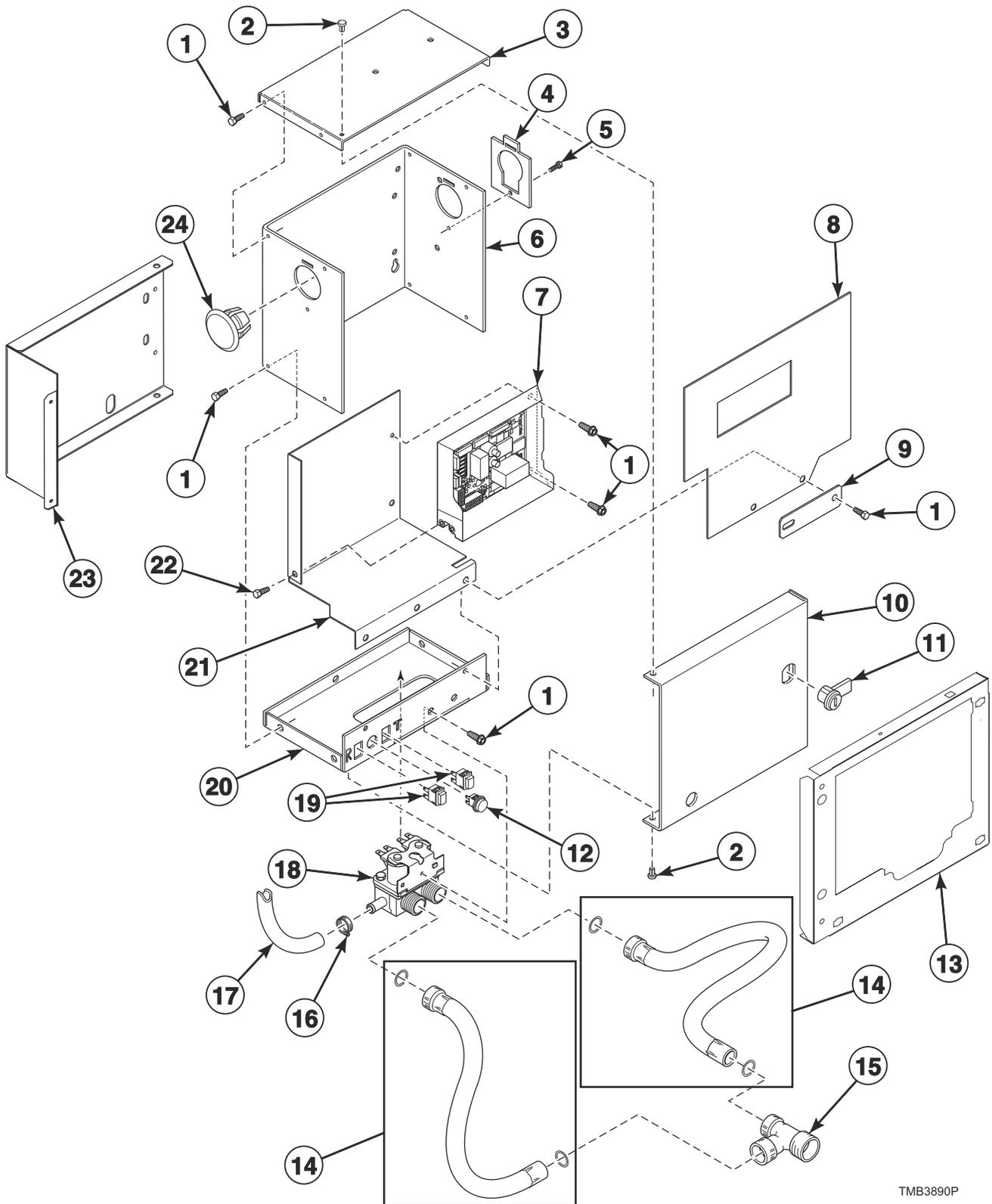
TMB3524P

Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
	44363301	Main Harness	
1	44180101	Control Box Assembly	
2	430497	Screw	
3	70307005	Control Housing Cover	

Fire Suppression System Control Box

G, K and N Gas and Steam Models



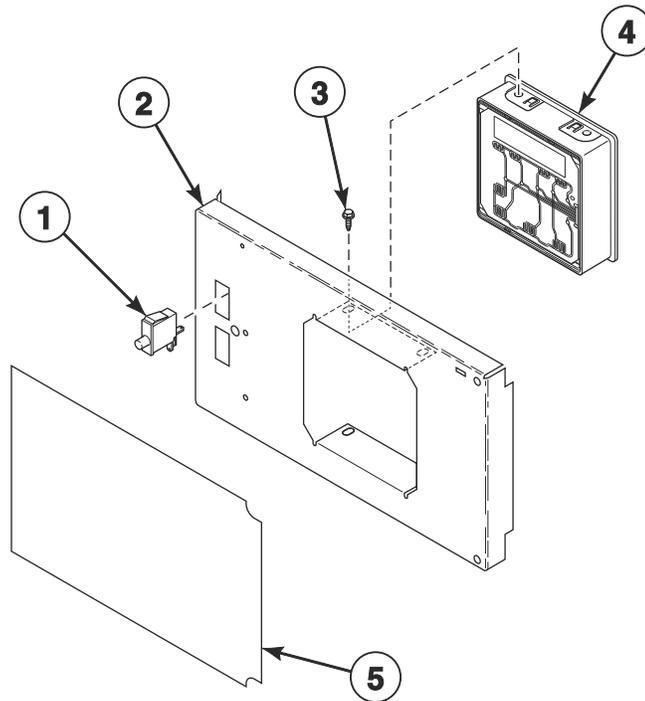
TMB3890P

Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
	44340301	Cold Weather Kit	
	70155601	Key	RL001; Use with item 11
	44375604	Control Harness	
	44375605	Water Valve Harness	
	44375602	Power Sensor Harness	
	44375606	Sensor Harness	
	44375601	Interconnect Harness	
	44375603	Power Sensor Harness	
	44324501	Warning Label	F.S.S.; T and G market models
	44324500	Label Kit	F.S.S.; IEC models
	F8614401	Shock Warning Label	T and G market models
	F8614201	Shock Warning Label	IEC models
	44318200	Label Kit	IEC models
	44324502	Warning Label	
	44318201	Label	T and G market models
1	430497	Screw	
2	M400713	Drive Rivet	
3	44307101	Control Box Top	
4	70523301	Harness Adapter Plate	
5	51780	Screw	
6	44306701	Control Box Housing	
7	70511601	Control	
8	44326801	Shield	
9	70551701	Filter Mounting Plate	
10	44065201	Control Box Cover	
11	70733701	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
12	801432	Light	
13	44376701	Rear Guard	
14	202799	Fill Hose	2 required; GHT
	202800	Fill Hose	2 required; BSPP
15	44069101	Hose Fitting	T and G market models
16	36801	Hose Clamp	
17	44073304	Hose	14 inches; Outlet hose
18	70519801	Mixing Valve	
19	801434W	Push-to-Start Switch	2 required
20	44065301	Control Box Base	
21	44306601	Mixing Valve Shield Bracket	
22	804608	Screw	
23	44376601	Mounting Bracket	
24	70180001	Plug	

Dual Digital Control

All Models Except M Models; Models with F in the 7th Position

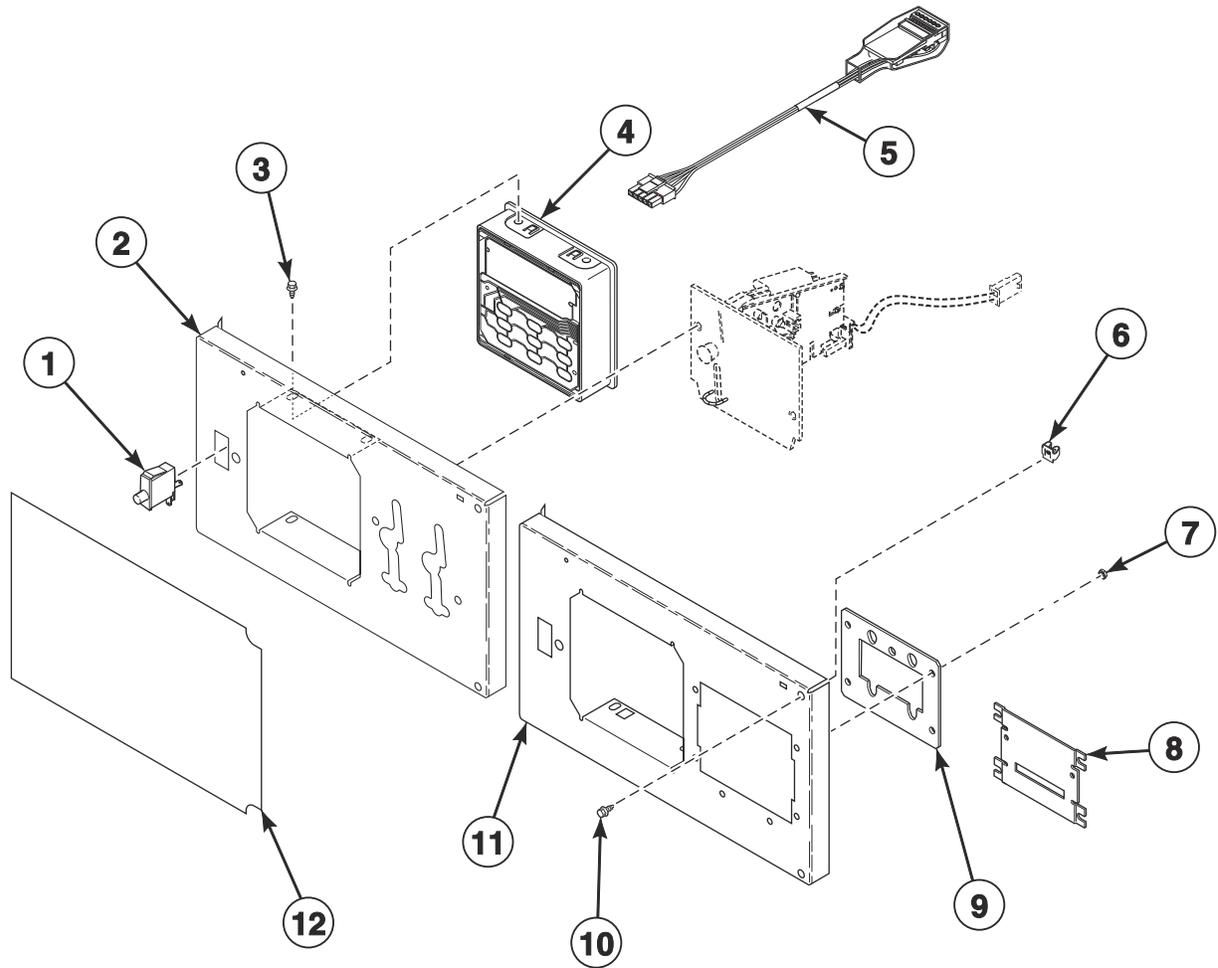


TMB3505P

Dual Digital Control

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
1	70413301	Pushbutton Switch	
2	70497101	Control Plate	
3	804608	Screw	4 required
4	70479801	Control Assembly	Green
5	70539102	Overlay	N models; Nonreversing
	70539101	Overlay	N models; Reversing
	70547502	Overlay	G and K models; Nonreversing
	70547501	Overlay	G and K models; Reversing

Electronic Display Control - Vend Models with N or W in the 7th Position



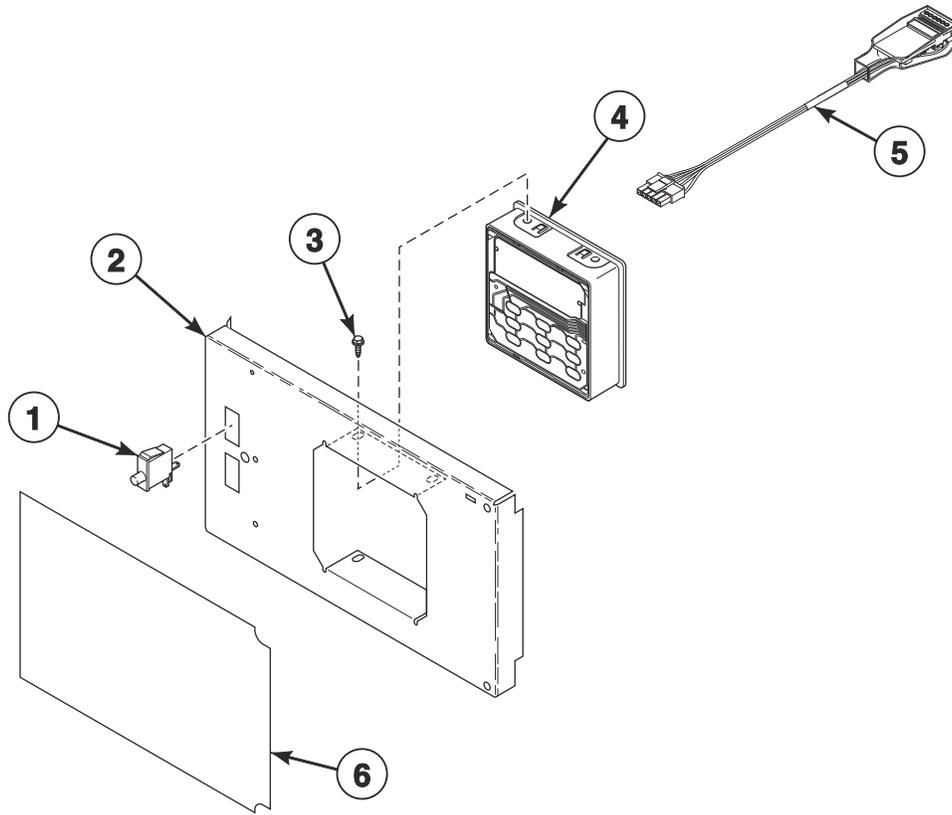
TMB3928P

Electronic Display Control - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	F8519403	Emergency Stop Bypass Harness	T and G market models
	70707901	Main Harness	
	44334004	Vend Activation Harness	
	44378104	Interface Harness	Central pay to front end control
	44334103	Bypass Harness	Vault Switch
	44334104	Coin Vault Switch Harness	
1	70413301	Pushbutton Switch	
2	70496601	Control Plate and Studs Assembly	Coin and central pay
3	804608	Screw	4 required
4	70478803P	Control Assembly	Green
5	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
6	70030501	Expansion Clip	
7	70054	Nut	
8	44089501	Slot Card Plate Assembly	
9	70208801	Mounting Plate	
10	M411072	Screw	
11	70497201	Control Plate Assembly	Card
12	70679201	Overlay	M models; Single drop
	70571101	Overlay	N models; Single drop
	70571102	Overlay	N models; Dual drop
	70571103	Overlay	N models; Card ready
	70626001	Overlay	G and K models; Single drop
	70626002	Overlay	G and K models; Dual drop
	70626101	Overlay	G and K models; Card ready

Electronic Display Control - OPL Models with N in the 7th Position

All Models Except M Models

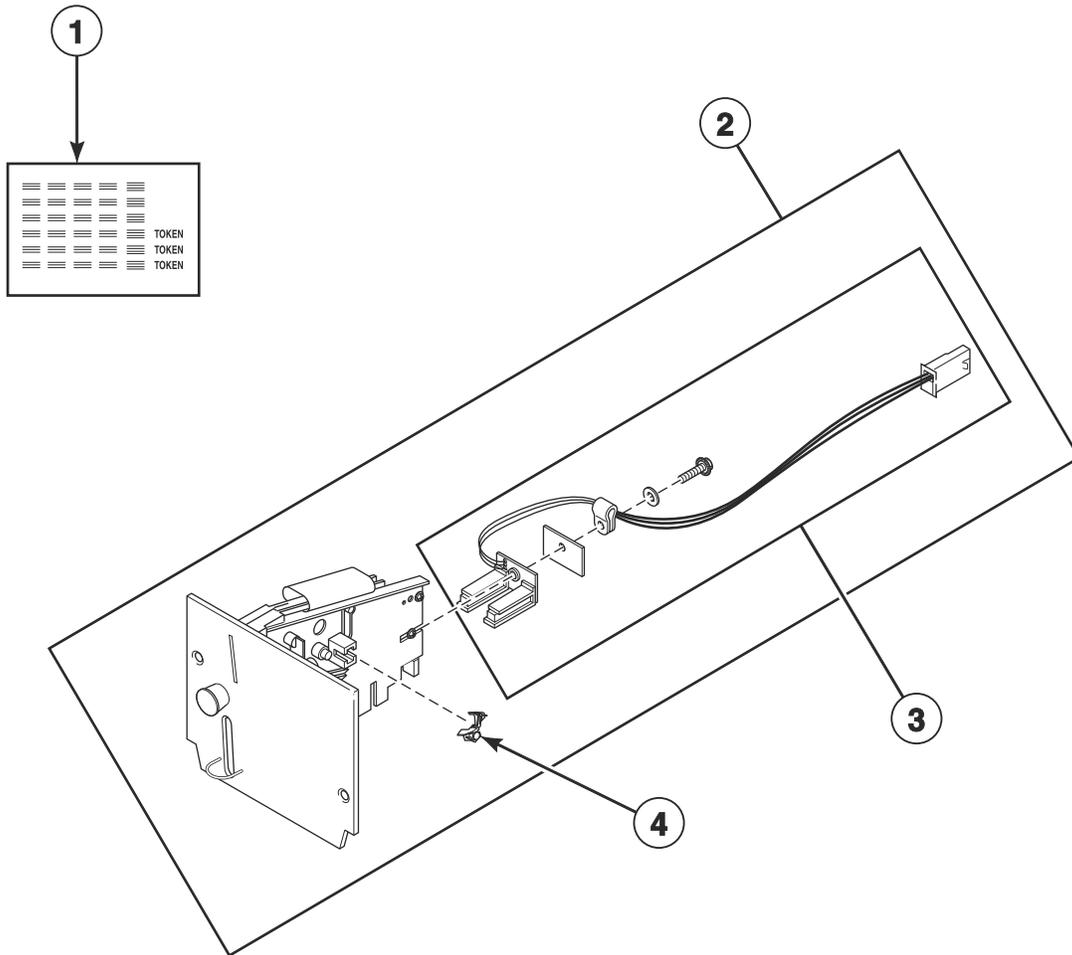


TMB3680P

Electronic Display Control - OPL Models with N in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
1	70413301	Pushbutton Switch	
2	70497101	Control Plate	
3	804608	Screw	4 required
4	70478804P	Control Assembly	
5	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
6	70548801	Overlay	N models; Reversing
	70548802	Overlay	N models; Nonreversing
	70547801	Overlay	G and K models; Reversing
	70547802	Overlay	G and K models; Nonreversing

Coin Drops

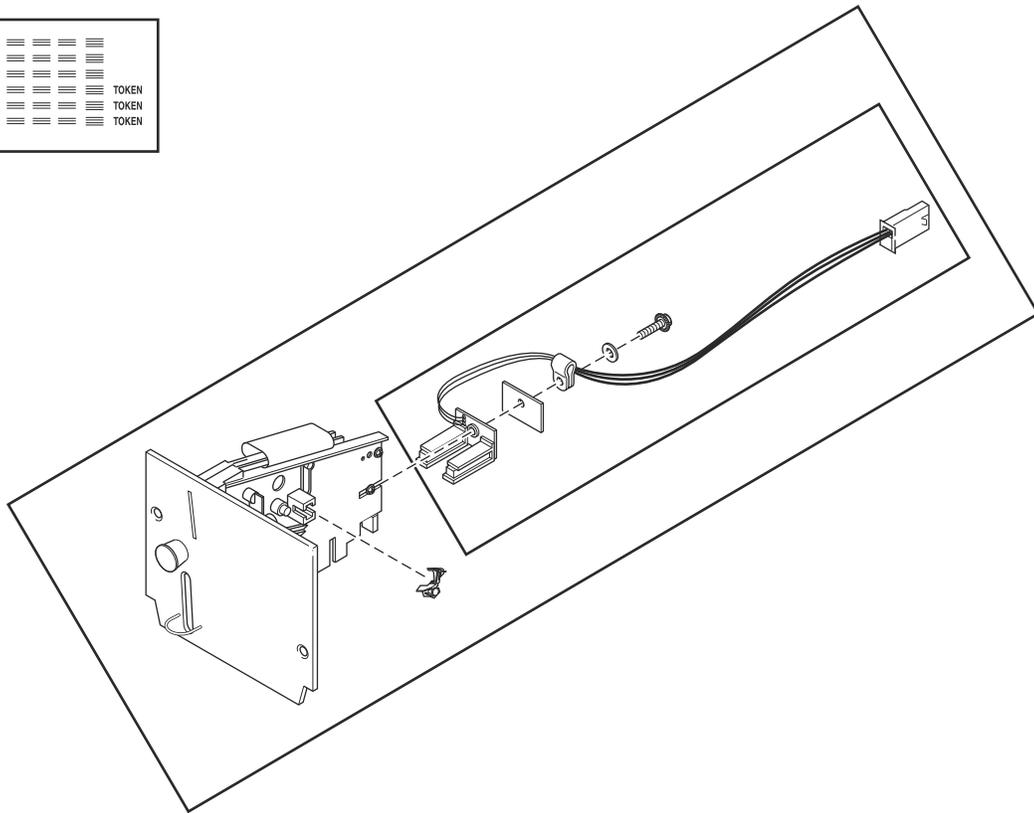
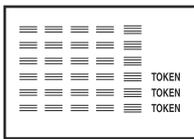


TMB3510P

Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	70441601P	Coin Drop	Single; U.S.A.; \$.25
	38475	Coin Drop Assembly	Single; Japan; 100 yen
	38464P	Coin Drop Assembly	Single; Canada; .25
	CK077	Coin Drop Kit	Single; Taiwan; 10 NT
	70506901	Coin Drop Assembly	Single; Singapore; \$1.00 NEW
	70441603	Coin Drop	Dual; U.S.A.; \$.25 and \$1.00
	38519	Coin Drop Assembly	Dual; Japan; 100 yen and 500 yen
	70441602	Coin Drop Assembly	Dual; Canada; .25 and 1.00
	38467	Coin Drop Assembly	Dual; Australia; \$0.20 and \$1.00
	CK111	Coin Drop Kit	Dual; Australia; \$1.00 and \$2.00
	70283102	Coin Drop Assembly	Dual; 0.20 and 0.50 Euro
	210195	Coin Drop Assembly	Dual; 0.20 and 1.00 Euro
	210196	Coin Drop Assembly	Dual; 0.50 and 1.00 Euro
	F0160737-00	Coin Meter	Dual; 0.50 and 2.00 Euro
	70281102	Coin Drop Assembly	Dual; Taiwan; 10 and 50 NT
	70482401	Coin Drop Assembly	Dual; New Zealand; \$1.00 and \$2.00
	38462P	Coin Drop Assembly	Single; Token; STD 118-1
	38463	Coin Drop Assembly	Single; Token; STD 118-5
	38963P	Coin Drop	Single; Token STD 118-16
	CK097	Coin Drop Kit	Single; Jeton 08MS
	201141	Coin Drop Assembly	Single; Token; Jeton wh121
	70471601	Coin Drop Assembly	Single; Token; 7K
	70513310	Electronic Coin Drop Assembly	Japan and Thailand coins
	70513304	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong and South Korea coins
	70513303	Electronic Coin Drop Assembly	Denmark, Norway and Euro coins
	70513306	Electronic Coin Drop Assembly	Mexico, Ecuador and U.S.A. coins
	70294107	Electronic Coin Drop Assembly	Lithuania, Latvia and Euro coins
	70513311	Electronic Coin Drop Assembly	China and Malaysia coins
	70513318	Electronic Coin Drop Assembly	South African 1, 2 and 5 rand coins
	70513309	Electronic Coin Drop Assembly	Euro coins
	70513312	Electronic Coin Drop Assembly	Russia coins
	70513313	Electronic Coin Drop Assembly	Philippines coins
	70513314	Electronic Coin Drop Assembly	Thailand coins
	70513315	Electronic Coin Drop Assembly	Chile coins
	70513316	Electronic Coin Drop Assembly	Singapore coins
3	200674P	Opto Coupler	
4	201595P	Wire Guard	

Coin Drop Kits



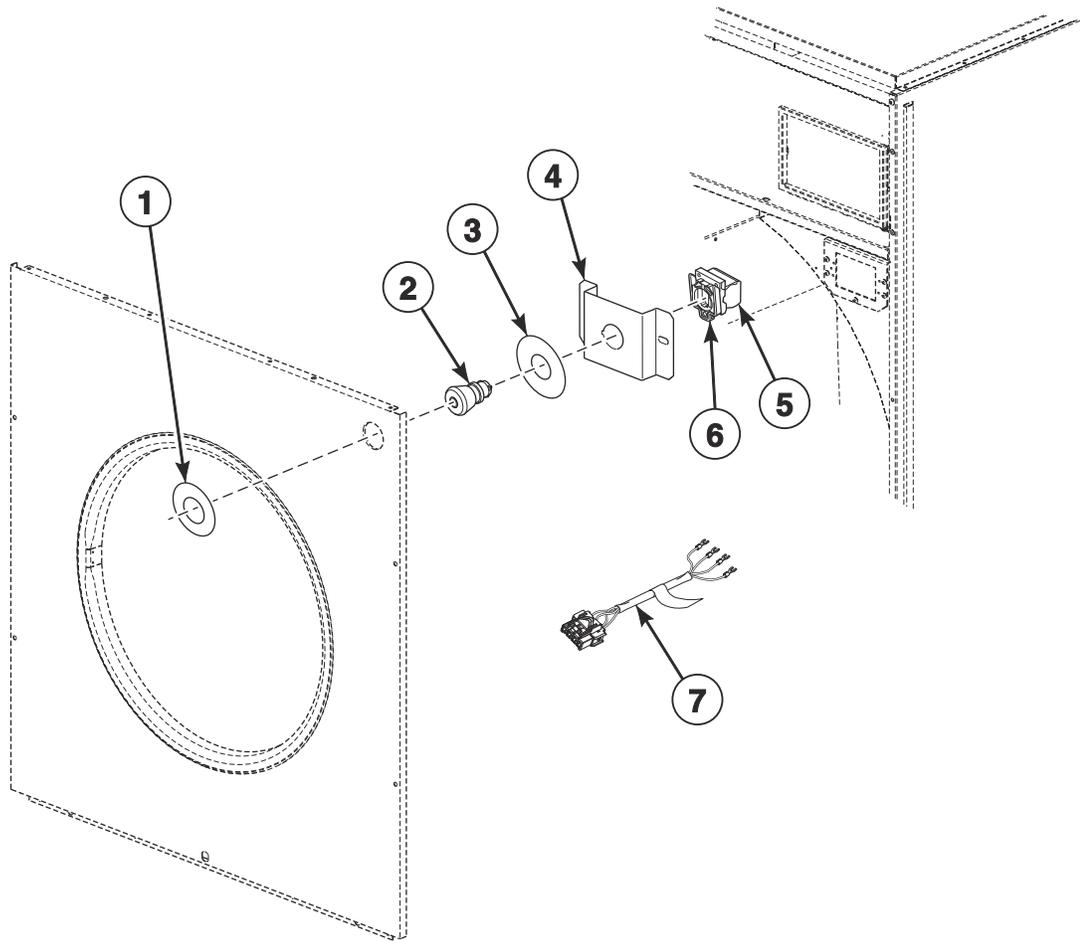
TMB3510PA

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK125	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK110	Electronic Coin Drop Kit	Mexico (default), Ecuador and United States
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Coin Drop Kit	New Zealand; 1.00 and 2.00

Emergency Stop Button - IEC OPL Models

A, H, J, K, R and U in the 2nd Position

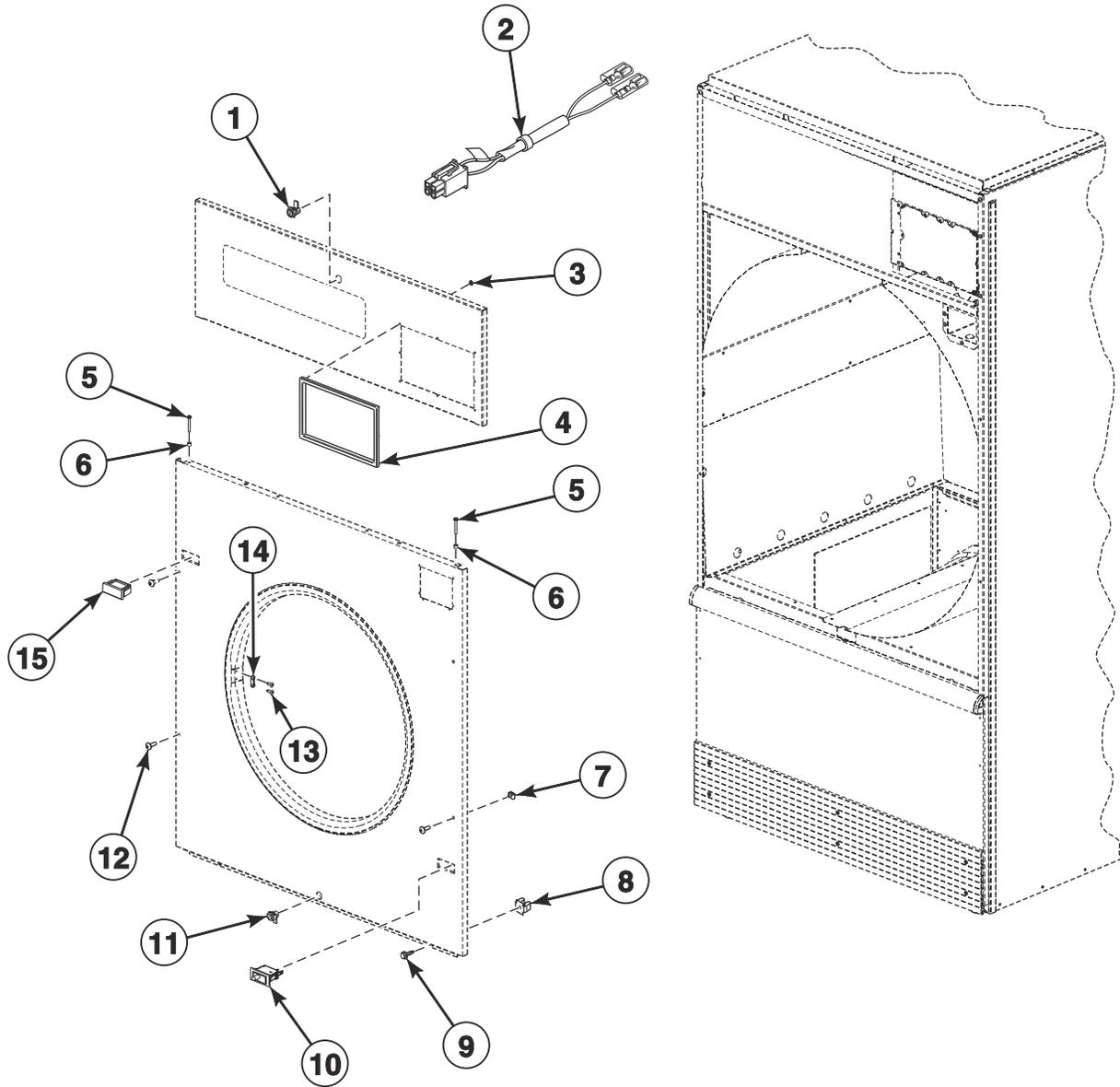


TMB3513P

Emergency Stop Button - IEC OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70580301	Emergency Stop Button Kit	Includes items 2-4
	70631102	Emergency Stop Interconnect Harness	
1	44012903	Emergency Stop Label	
2	F200233500	Emergency Stop Pushbutton	
3	44012901	Emergency Stop Label	
4	70550401	Emergency Stop Mounting Bracket	
5	F8069501	Contact Switch	2 required
6	F8538101	Contact Base	
7	44272401	Emergency Stop Harness	

Cabinet Front Components

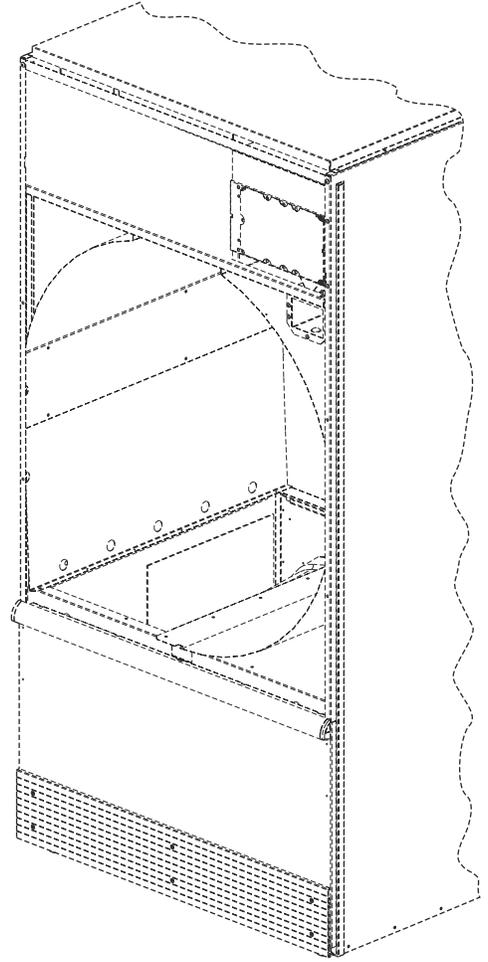
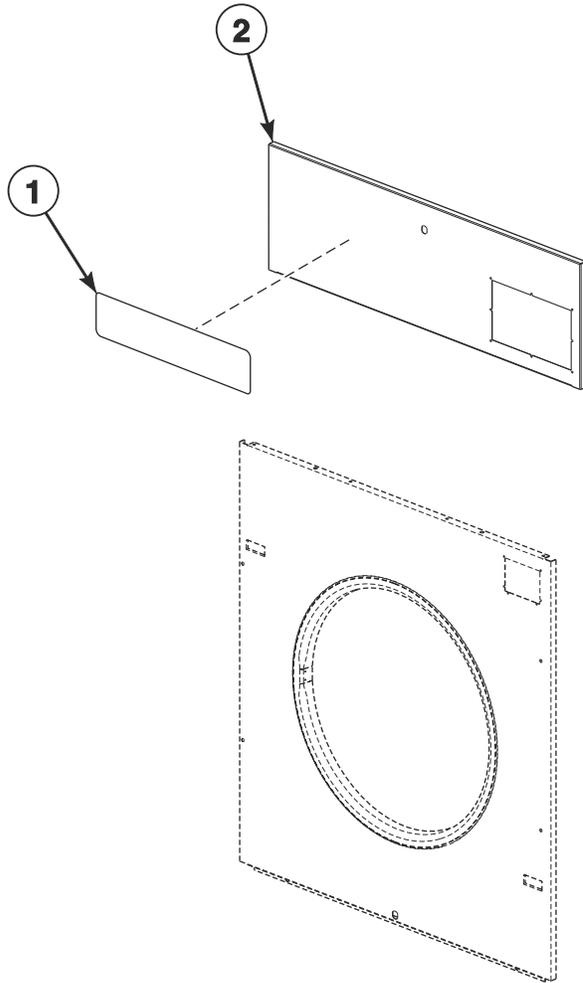


TMB3991P

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	D511476	Jumper Harness	Card reader present
	44366201	Door Switch Harness	
	44334103	Bypass Harness	Card and central pay
	70482901	Door Catch Kit	
1	70733701	Lock, Key and Nut Kit	RL001 key code; Black; Control panel; Optional if same key is to be used for control lock
	70155601	Key	RL001
2	44334101	Coin Vault Switch Harness	
3	M400977	Nut	8 required per control trim
4	44016401	Control Trim	Black
5	70275801	Screw	4 required
6	56079	Panel Locator	2 required
7	70030401	Nut	
8	70030501	Expansion Clip	
9	M411072	Screw	4 required; Front panel; Bottom
10	70413301	Pushbutton Switch	Door switch
11	70733701	Lock, Key and Nut Kit	RL001 key code; Black; Lint panel; Optional if same key is to be used for control lock
	70155601	Key	RL001
	70722301	Lock, Key and Nut Kit	RL002 key code; Black; Lint panel; Standard coin and card models
	70155602	Key	RL002
12	70033502	Screw	2 required for stainless steel panels in addition to 2 of 70182601 Screw
	70182601	Screw	2 required for stainless steel panels in addition to 2 of 70033502 Screw; 4 required for painted panels
13	44166601	Pop Rivet	2 per door latch
14	M401223	Door Latch	2 required
15	44057801W	Switch Hole Plug	White
	44057801B	Switch Hole Plug	Black

Control Panels and Nameplates

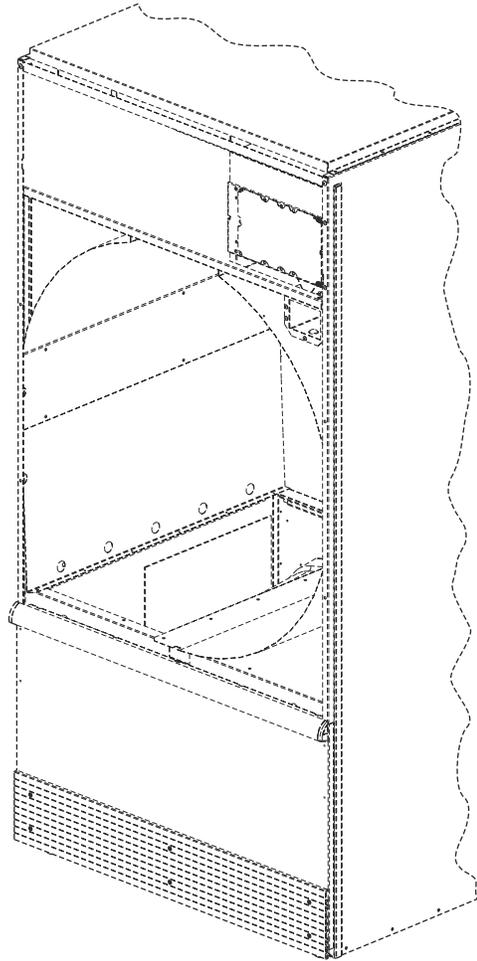
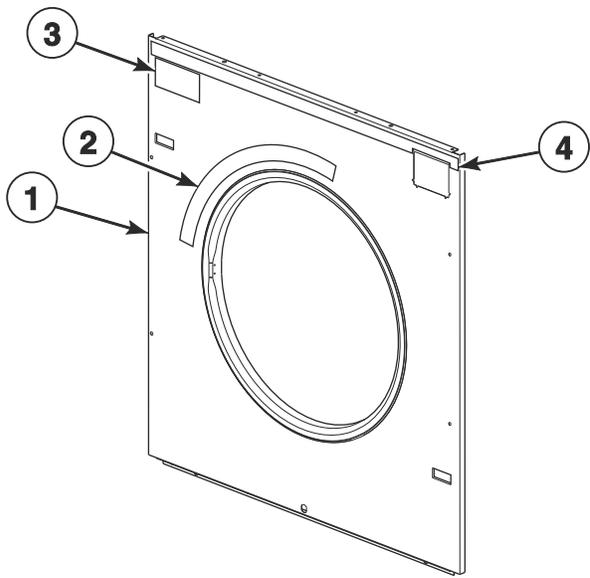


TMB3891P

Control Panels and Nameplates

REF	PART NO.	DESCRIPTION	COMMENTS
1	44130301	Nameplate Overlay	K models through 12/31/22; OPL
	44391301	Label	G and K models starting 8/8/22; Coin; ExpressDry
	44391401	Label	K models starting 1/1/23; OPL; ProDry2+
2	44040015W	Control Panel	G and K models
	44040013	Control Panel	G and K models; Stainless steel
	44000130W	Control Panel	N models
	44000125	Control Panel	N models; Stainless steel

Front Panel Assemblies

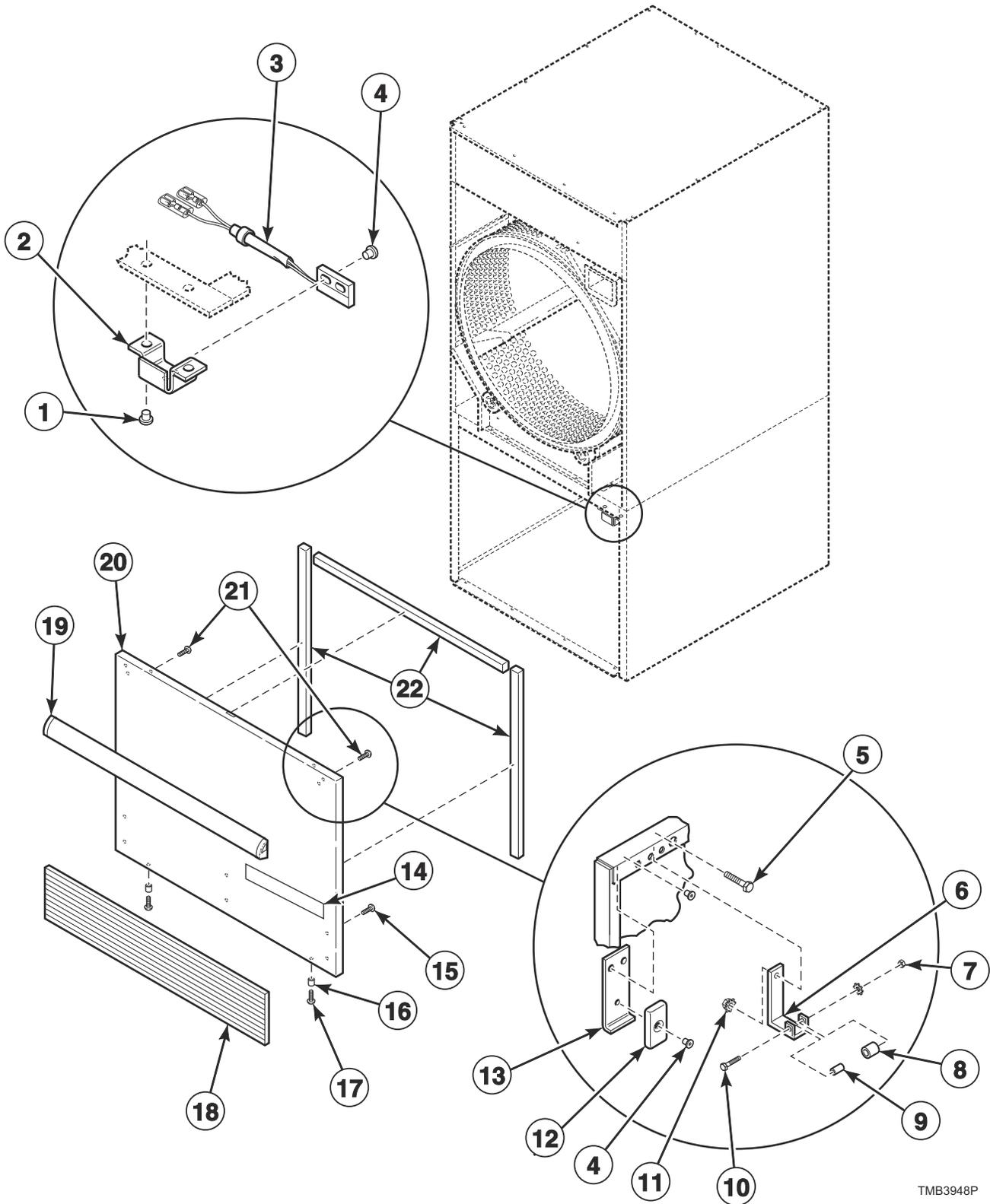


TMB3540P

Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	44052533W	Front Panel	Coin
	44052532	Front Panel	Stainless steel; Coin
	44052536W	Front Panel	Card and central pay
	44052535	Front Panel	Stainless steel; Card and central pay
	44052542W	Front Panel	With e-stop; OPL
	44052541	Front Panel	Stainless steel; With e-stop; OPL
	44052539W	Front Panel	Without e-stop; OPL
	44052538	Front Panel	Stainless steel; Without e-stop; OPL
2	70534401	Warning Label	English
	70534402	Warning Label	French
	70534405	Warning Label	Colombian Spanish
	70534400	Label Kit	IEC models; Warning
3	70537101	Label	G and K models; F.S.S.
	70537001	Label	M and N models; C.A.R.E.
	70414001	Label	G and K models through 8/7/22; Coin; ExpressDry
4	70399402	Access Panel Trim	G and K models

Lower Cabinet Front Components

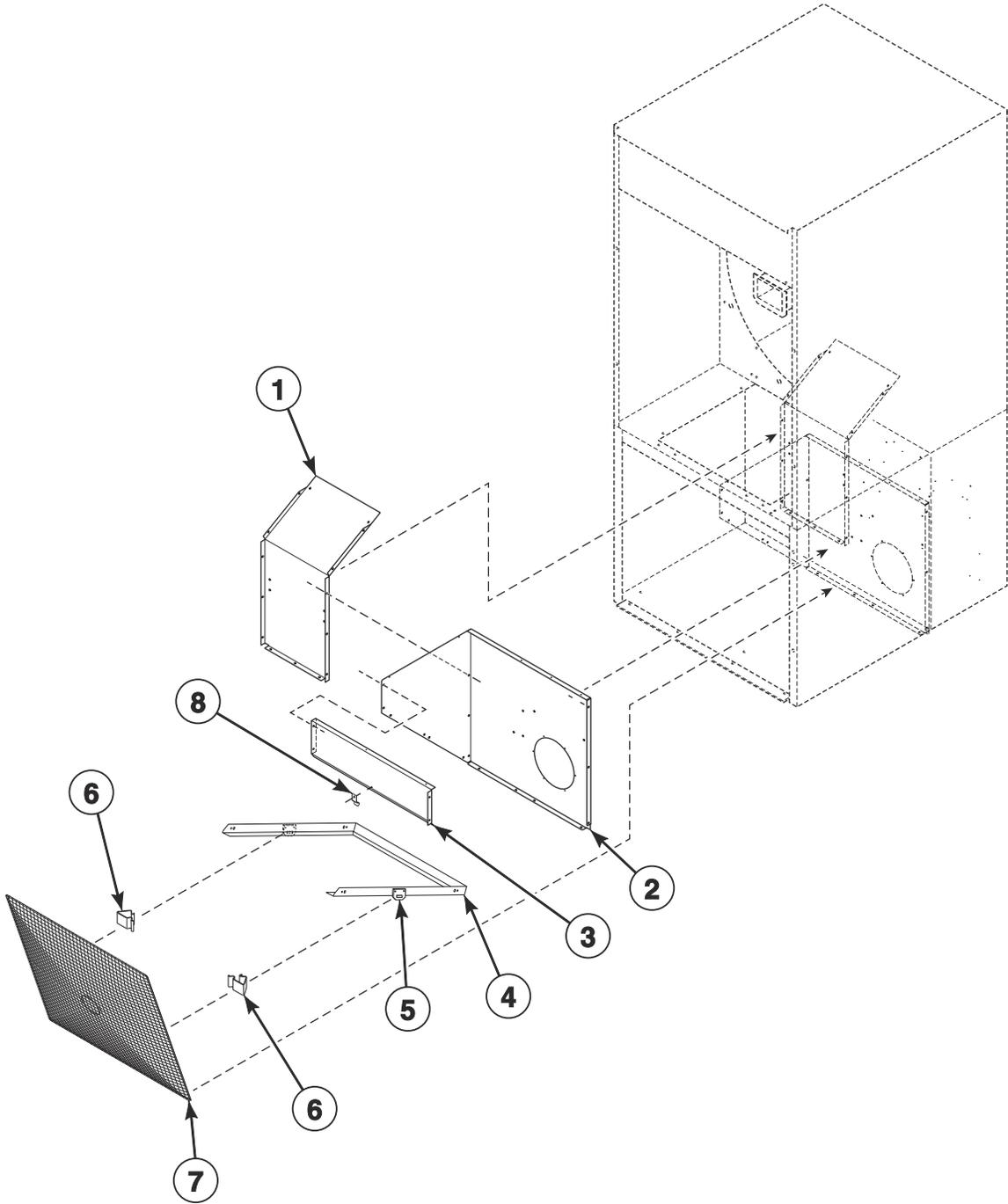


TMB3948P

Lower Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44362702	Lint Door Switch Harness	
	70404001	Roller Bracket Assembly	Includes items 6-10
1	70058501	Pop Rivet	
2	44296101	Switch Bracket	
3	F8066804	Reed Switch Assembly	
4	70743501	Rivet	
5	70132301	Screw	Attaching roller catch
6	70030301	Roller Catch Arm	
7	23951	Nut	
8	70297601	Roller Catch Wheel	
9	70030201	Roller Catch Spacer	
10	70072801	Screw	
11	51236	Nut	Attaching roller catch
12	70343101	Magnet	
13	44290501	Magnet Bracket	
14	44391701	Label	K models starting 1/1/23; Capacity; OPL
15	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
16	56079	Panel Locator	
17	39733	Screw	
18	70117607	Kickplate	Black
19	70154405P	Handle and Caps Assembly	M and N models; Black; Includes endcaps
	70407202	Handle Bumper	G and K models; Black and blue; Does not include endcaps
20	44293603W	Lint Panel	With kickplate (order separately)
	44293602	Lint Panel	Stainless steel; With kickplate (order separately)
	44293605	Lint Panel	Stainless steel; No kickplate
	44293604W	Lint Panel	No kickplate
21	430757	Screw	
22	70289101P	Gasket	Sold per foot

Lint Panel Components

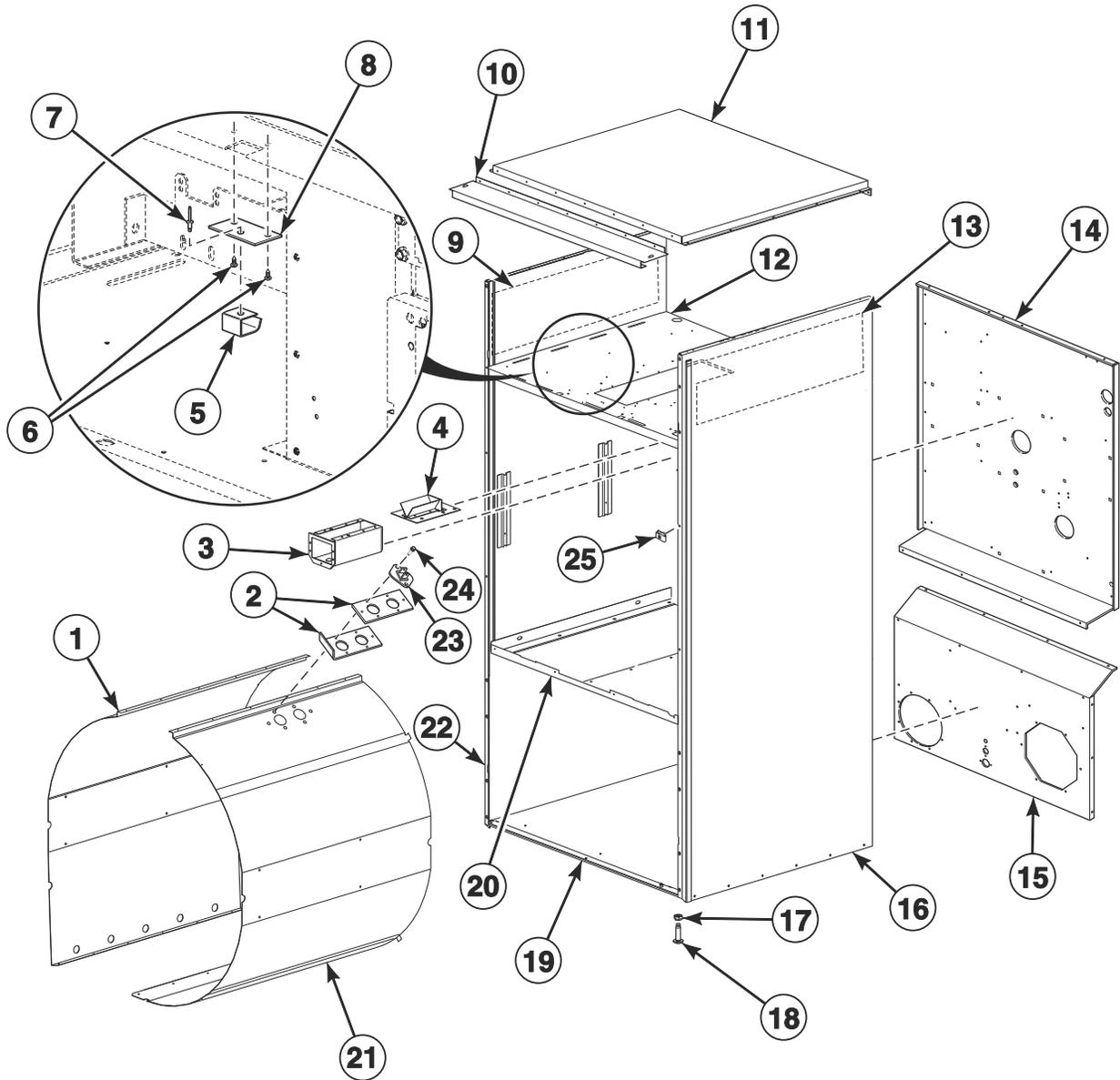


TMB3637P

Lint Panel Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44298102	Lint Panel	Left
2	44300901	Lint Panel	Right
3	44298901	Lint Screen Top Rail	
4	44325301	Lint Bracket	
5	44140202	Lint Clip Bracket	2 required
6	35865	Hold-Down Clip	2 required
7	44063601	Lint Screen	
8	H96418413	Lint Screen Clip	

Cabinet Components

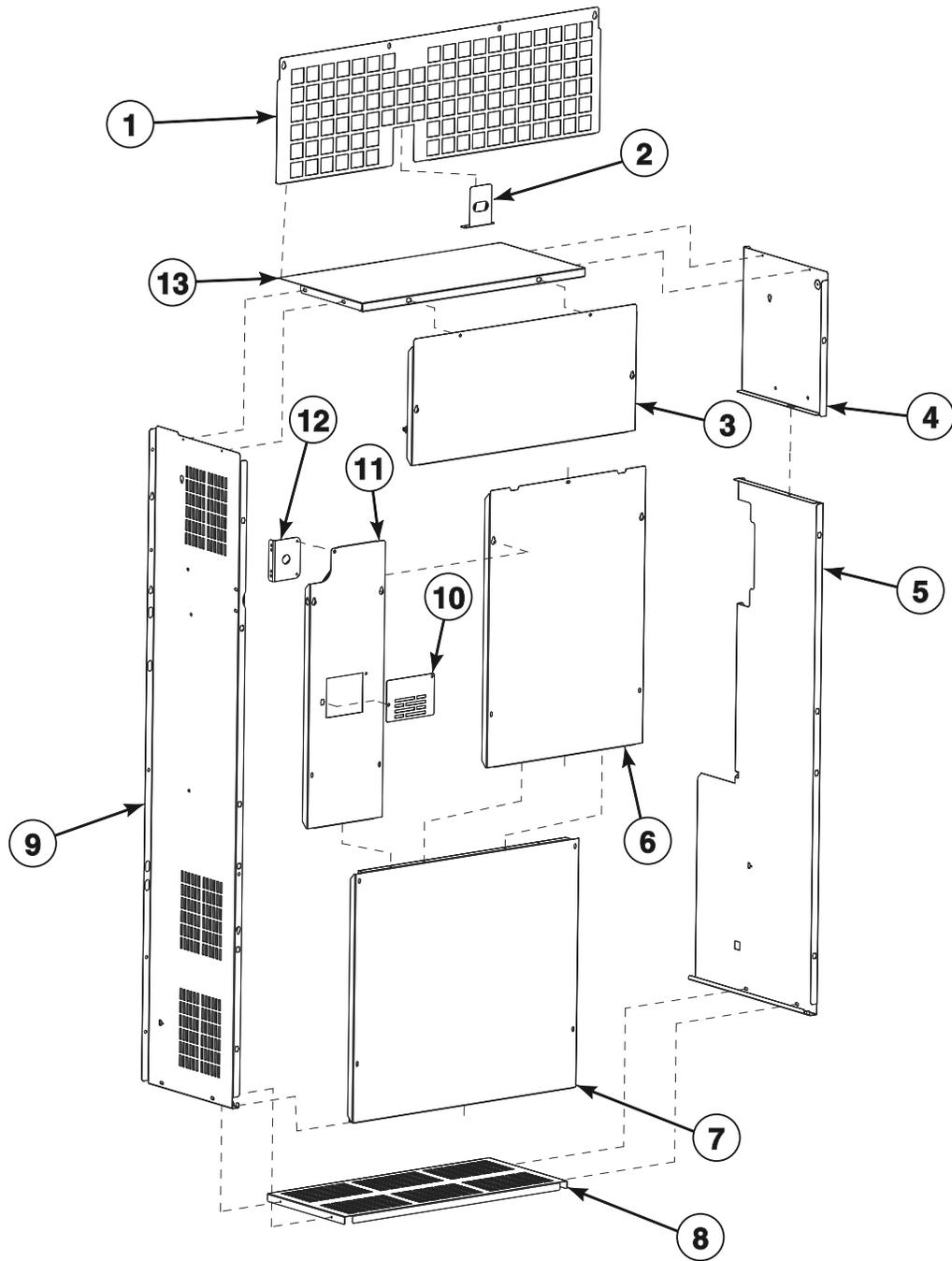


TMB3998P

Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	298P4P	Spray Paint	White
	122P4P	Porcelain Touch-Up Paint	White
	70058501	Pop Rivet	Use with items 16 and 21
	430497	Screw	Use with items 16 and 21
	205655	Leveling Leg Locknut Wrench	Use with items 16 and 21
1	44299001P	Baffle	Left
2	44068101	Thermistor Plate	
	44068102	Thermistor Plate	Use as a shim
3	70529501	Coin Vault Assembly	
	70529502	Coin Vault and Emergency Stop Mount Assembly	Models with emergency stop
	F160673P	Coin Box	Optional equipment; Includes lock and key
4	70296401	Coin Chute Assembly	Wide
5	431318	Control Door Latch	
6	431287	Screw	
7	M400003	Pop Rivet	
8	44003201	Latch Mounting Bracket	
9	44150102	Insulation	
10	44368201	Top Panel Bracket	Gas and electric models
11	44129301P	Top Cover Pan	Gas and electric models
	44368901	Top Cover	Steam models
12	44300101	Top Pan	
13	44150105	Insulation	
14	44376901	Upper Rear Panel	
15	44380501	Lower Rear Panel	
16	44367802WP	Side Panel	Right
17	21899	Nut	Right
18	70247701	Screw	Leveling leg
19	44298701	Bottom Pan	
20	44298601	Center Pan	
21	44299802P	Baffle	Right
	44299801	Baffle	Right with fire suppression system
22	44367702WP	Side Panel	Left
23	44064701	Thermistor	
24	51780	Screw	
25	70030401	Nut	

Rear Panel and Belt Guard Components

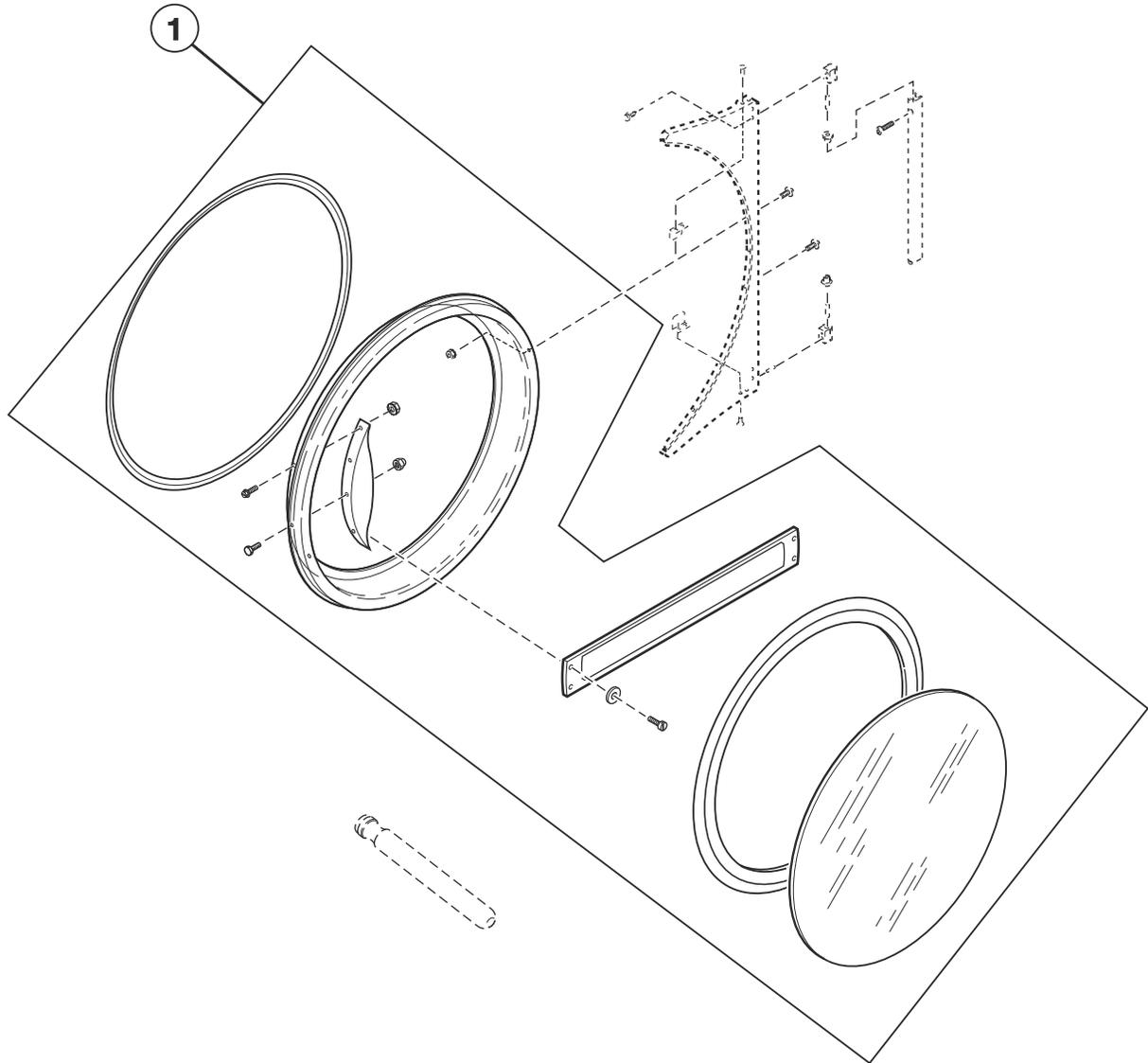


TMB3894P

Rear Panel and Belt Guard Components

REF	PART NO.	DESCRIPTION	COMMENTS
	F8206901	Screw	#10-16x5/8; Use with items 3, 6, 7 and 11; Used on item 10 with 70058501 Pop Rivet
	430497	Screw	#10-16x3/8; Use with items 1, 2, 4, 5, 8, 9, 12 and 13
	808338	Warning Label	Contains battery; T market models
1	44300301	Stove Grate	Gas models
	44300302	Stove Grate	Steam models
	44364801	Stove Grate	Electric models
2	44327601	Pipe Bracket	Gas models
	44376801	Steam Harness Bracket	Steam models
3	44363801	Control Tray Guard	
4	44374301	Upper Guard	Left
5	44363501	Lower Guard	Left
6	44373501	Rear Guard	Belt
7	44363901	Lower Guard	Rear
	44363902	Lower Guard	Rear with fire suppression system
8	44377301	Guard	Bottom
9	44363601	Guard	Right
10	70202501	Drive Access Cover	
11	44373401	Rear Guard	Inverter
12	70615501	Conduit Plate	Gas and steam models
	70615502	Conduit Plate	Electric models
13	44364001	Top Guard	Gas and steam models
	44364002	Top Guard	Electric models

Door Assemblies

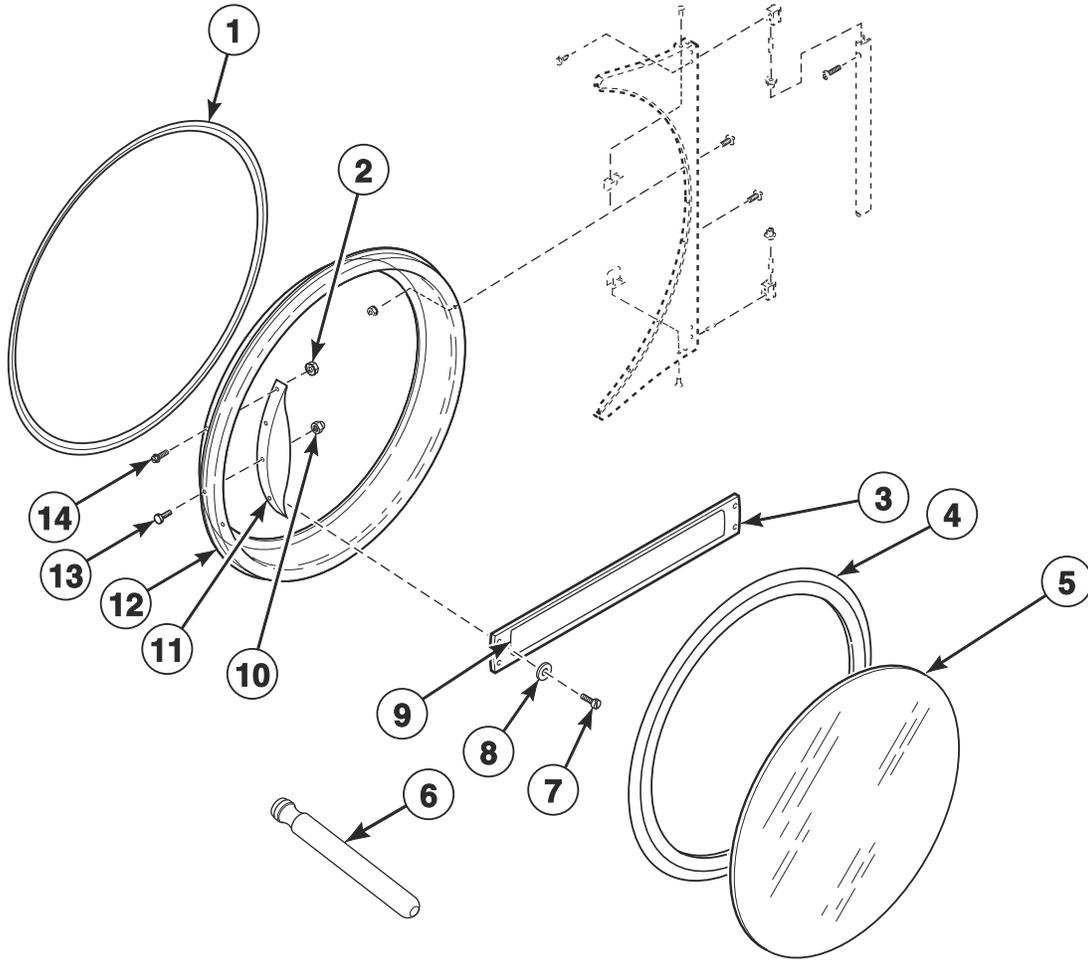


TMB3856P

Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	44354701	Door Assembly	M models; Stainless steel
	44354702P	Door Assembly	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	44389101	Door Assembly	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354709	Door Assembly	N models; Black
	44354711BP	Door Assembly	G and K models; Includes handle

Door Components

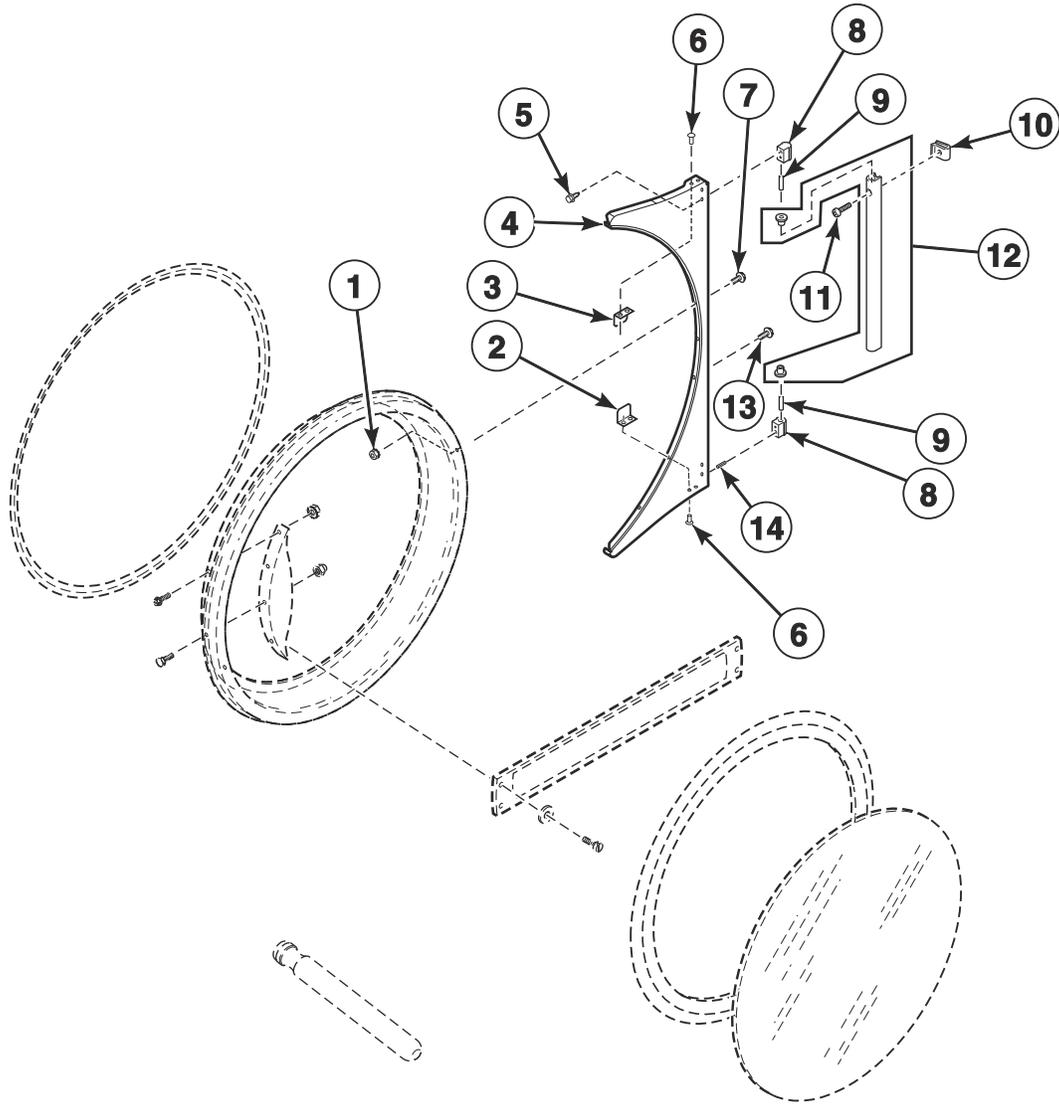


TMB3856PA

Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44008201P	Door Ring Gasket	
2	44088001	Nut	M and N models; 4 required
3	70399501B	Handle Bar	G and K models
4	70211902P	Door Seal Kit	Use Loctite 414 for seal
5	44008401P	Door Glass	
6	M4221P4	Door Glass Installation Tool	
7	70412601	Pop Rivet	G and K models; Attaches door handle to ring
8	70409301	Washer	G and K models
9	44144401	Nameplate Overlay	K models through 8/7/22
	44391201	Nameplate Overlay	K models starting 8/8/22
	70411401	Nameplate Overlay	G models
10	M414215	Nut	For door strike; Mounts between door strike screw and door handle
11	44007901	Door Handle	M and N models
12	44354801	Door Ring Assembly	M models; Stainless steel
	44354802	Door Ring Assembly	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70689103	Door Ring Assembly	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354809B	Door Ring Assembly	G and K models
	44354807B	Door Ring Assembly	N models
13	M400661	Screw	Door Strike
14	70442101	Screw	M and N models; 4 required

Hinge Components

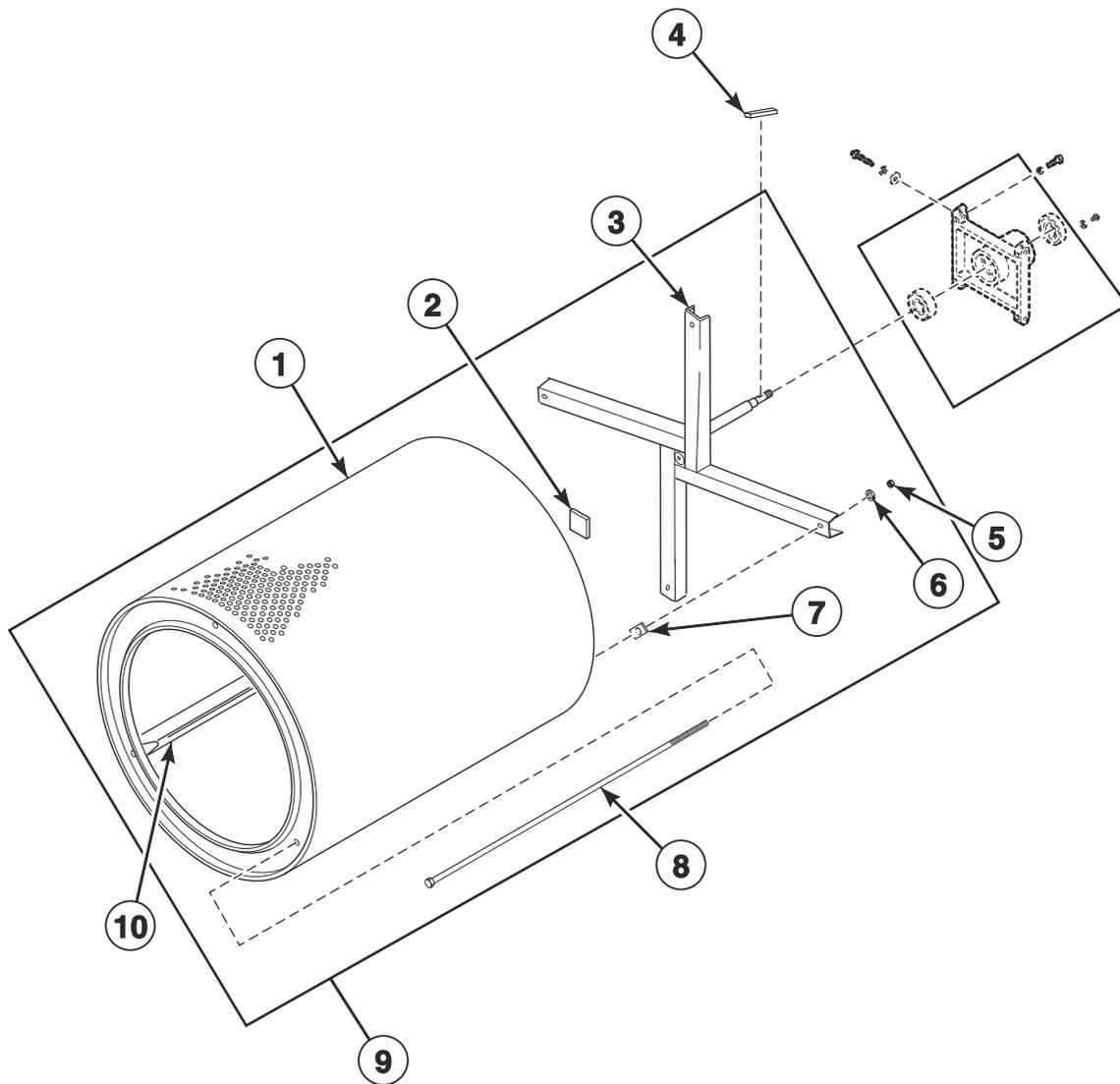


TMB3997P

Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44088001	Nut	
2	70727901	Door Switch Actuator	Bottom
3	70532105	Door Switch Actuator	Top
4	70596614B	Door Hinge Assembly	G and K models; Black
	70596614W	Door Hinge Assembly	M and N models
	70596604	Door Hinge Assembly	M and N models; Stainless steel
	70596603	Door Hinge Assembly	M models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70596608	Door Hinge Assembly	M models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
5	70576101	Screw	3 required
6	70058501	Pop Rivet	2 required
7	44349101	Screw	6 required
8	M4773P3	Hinge Cam Kit	G and K models; Black
	M4772P3	Hinge Cam Kit	M and N models
9	70071401	Pin	
10	70030401	Nut	
11	70407301	Screw	G and K models; Black
	70033502	Screw	M and N models
12	70597603	Door Hinge Lug Assembly	G and K models; Black
	70597601	Door Hinge Lug Assembly	M and N models
13	70607603	Screw	
14	70436301	Screw	

Cylinder and Trunnion Components

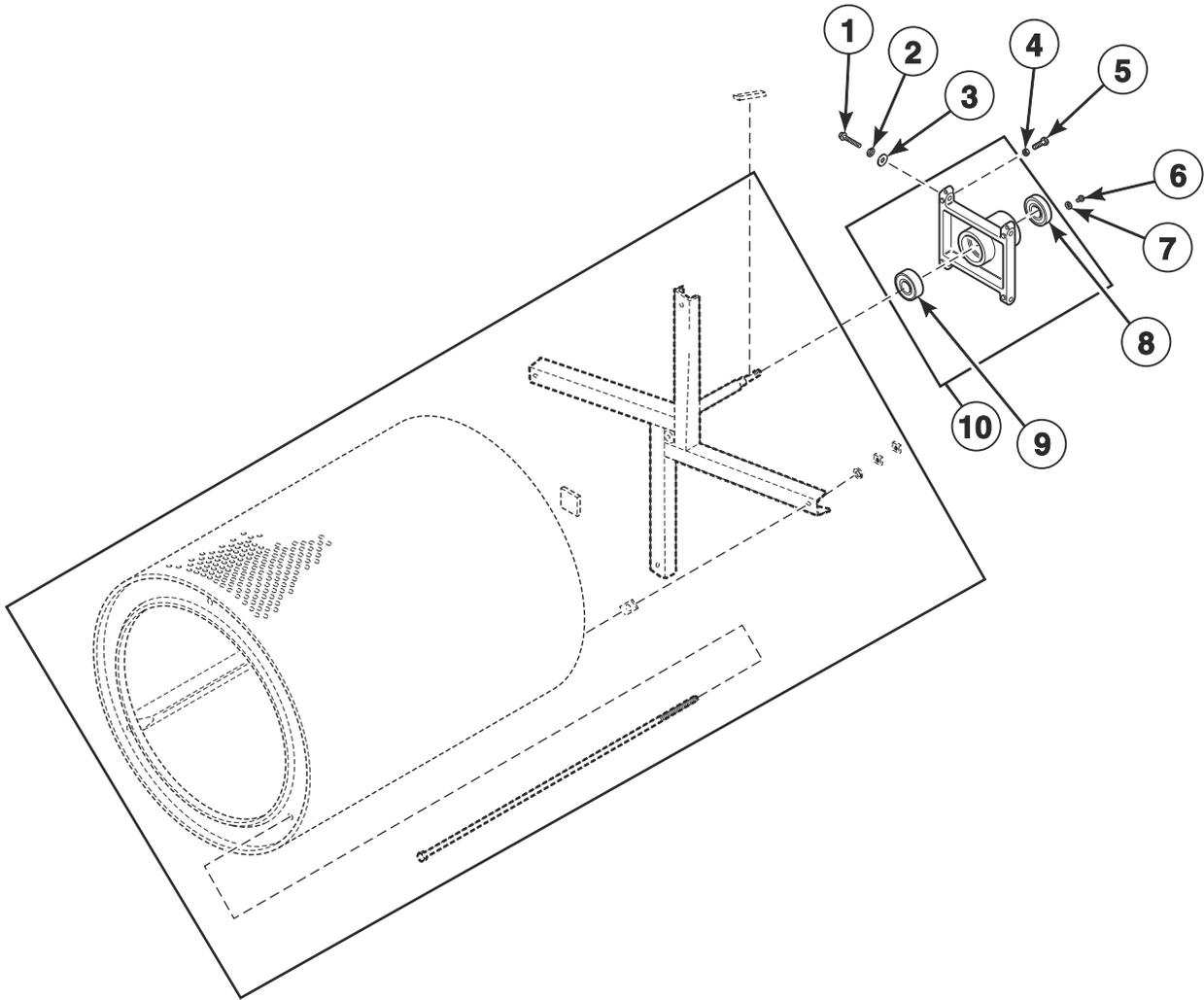


TMB3796P

Cylinder and Trunnion Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44057201P	Cylinder Kit	Galvanized; Non-moisture sensing
	44198301P	Cylinder Assembly	Galvanized; Moisture sensing
	44057301P	Cylinder Kit	Stainless steel; Non-moisture sensing
	44198302	Cylinder Assembly	Stainless steel; Moisture sensing
	44130702P	Cylinder Assembly	G and K models; Non-moisture sensing
	44198303	Cylinder Assembly	G and K models; Moisture sensing
2	M402144	Felt Pad	
3	44208001P	Trunnion Assembly	Spider; Non-moisture sensing
	44207901P	Trunnion Assembly	Moisture sensing
4	M400008	Key	Half moon
5	M404993	Nut	
6	M400015	Washer	4 required
7	M401402	Spacer	Adjustment between cylinder and trunnion
8	M404992	Rib Rod	
9	44195701P	Cylinder and Trunnion Assembly	Galvanized; Non-moisture sensing
	44195702P	Cylinder and Trunnion Assembly	Stainless steel; Non-moisture sensing
	44195705P	Cylinder and Trunnion Assembly	Galvanized; Moisture sensing
	44195706	Cylinder and Trunnion Assembly	Stainless steel; Moisture sensing
	44195703	Cylinder and Trunnion Assembly	G and K models; Non-moisture sensing
	44195707	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
10	44191202	Cylinder Rib Assembly	Moisture sensing

Bearing Components

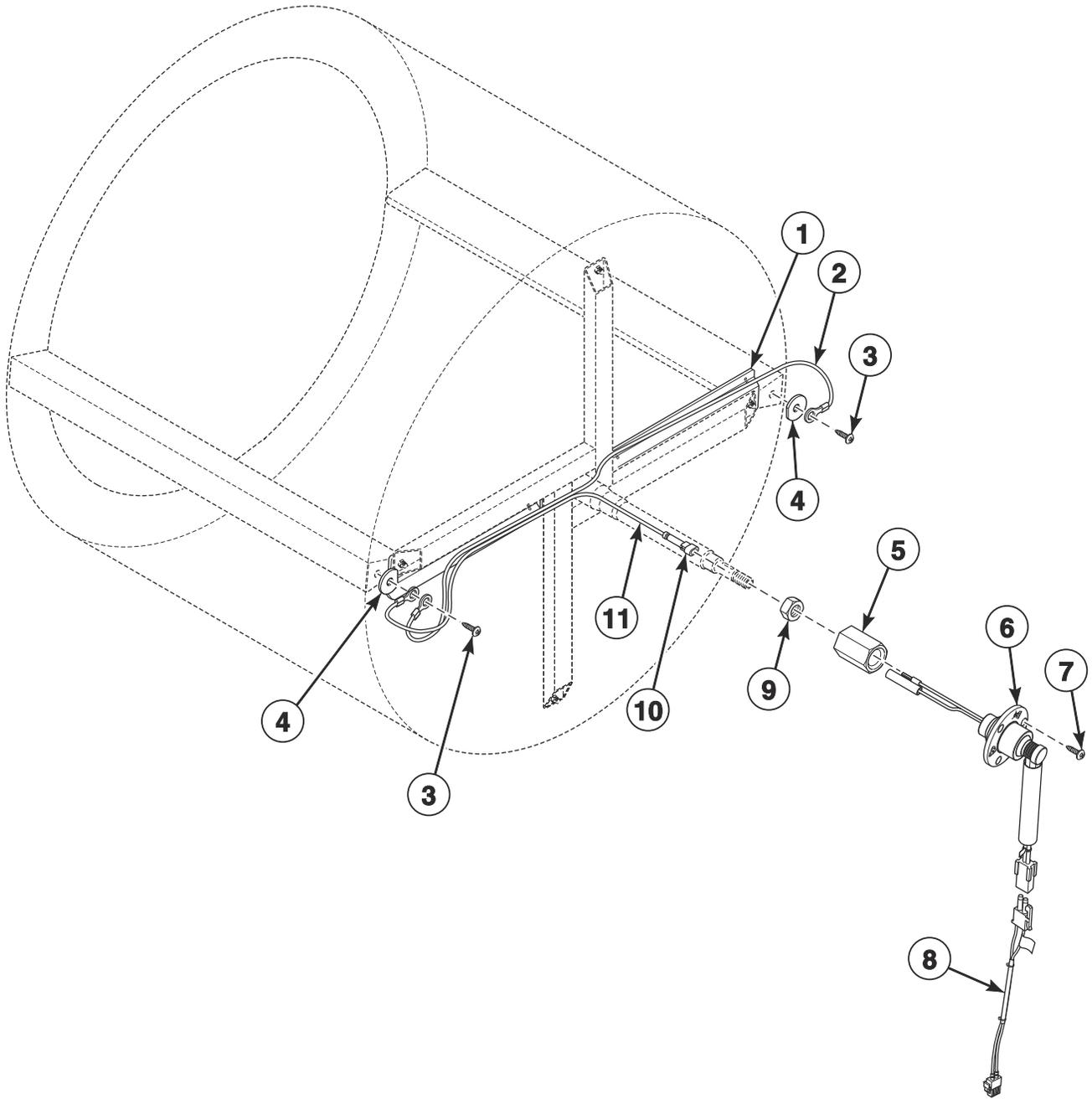


TMB2123PA

Bearing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4640P3	Trunnion and Bearing Assembly	Non-moisture sensing
	44336301	Trunnion and Bearing Assembly	Moisture sensing
	M4644P3	Housing and Trunnion Assembly	Includes bearing; Non-moisture sensing
	44336302	Housing and Trunnion Assembly	Moisture sensing
1	M400063	Screw	4 required
2	M400015	Washer	4 required
3	70261401	Washer	4 required
4	M400026	Nut	4 required
5	M400650	Bolt	2 required
6	70187201	Screw	4 required
7	20103	Washer	4 required
8	M413923P	Bearing	
9	44041901P	Ball Bearing	
10	44375001P	Trunnion Assembly	Includes bearing

Moisture Sensing Components

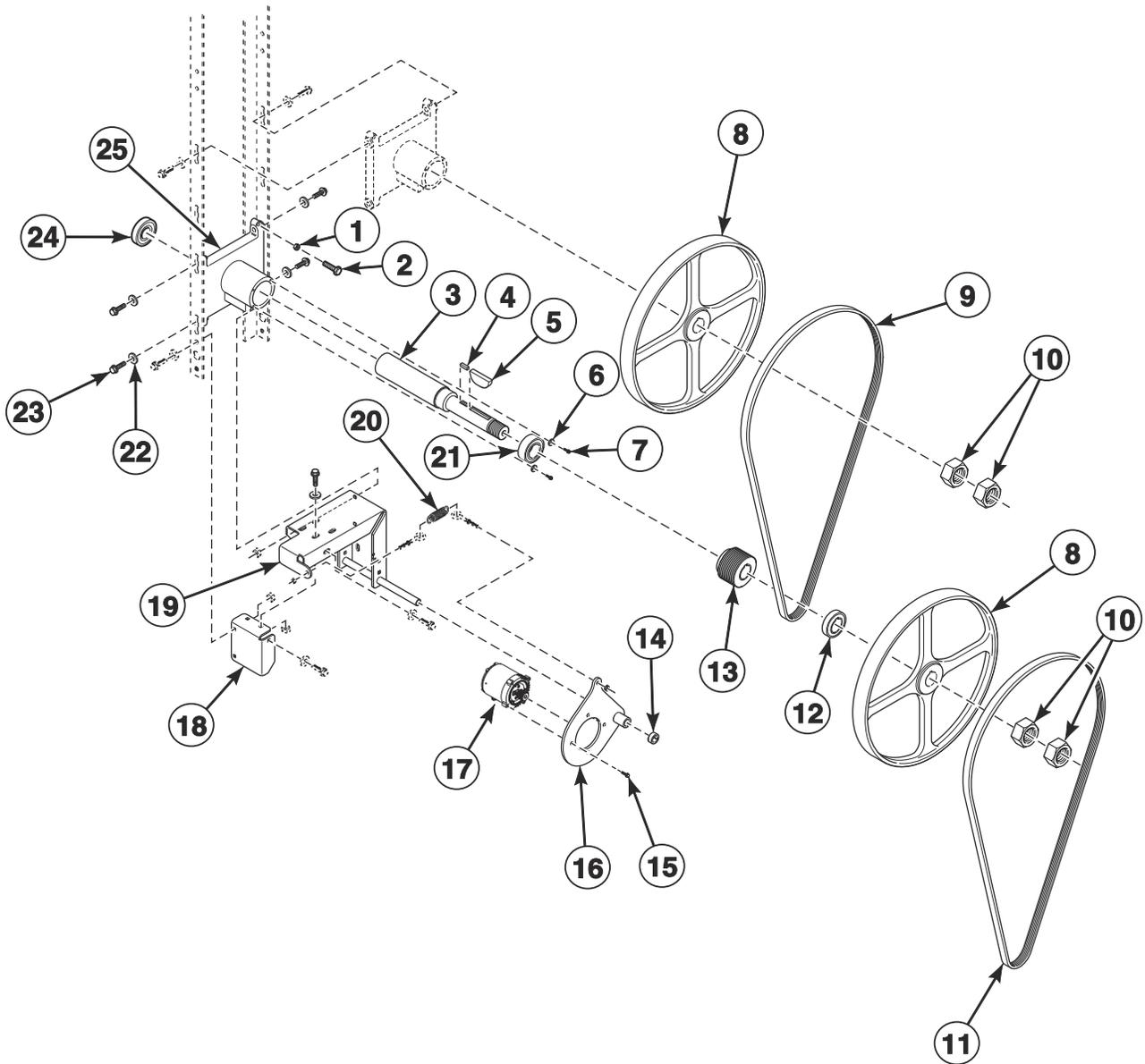


TMB4040P

Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44344702	Moisture Sensing Harness Kit	
	55881	Harness Strap	Use with item 1
	44375503	Adapter Harness	Goes to I/O Board
1	44239101	Wireway Channel	
2	44208601	Rib Wire	
3	44338901	Screw	
4	44238902	Washer	
5	44224401	Slip Ring Holder	
6	44222702	Slip Ring Assembly	
7	70442101	Screw	
8	44375501	Moisture Sensor Harness	Goes from item 6 to 44375503 Adapter Harness
9	M400033	Nut	
10	44370401	1 Circuit Plug Housing	
11	44208702	Shaft Wire	

Drive Motor Components

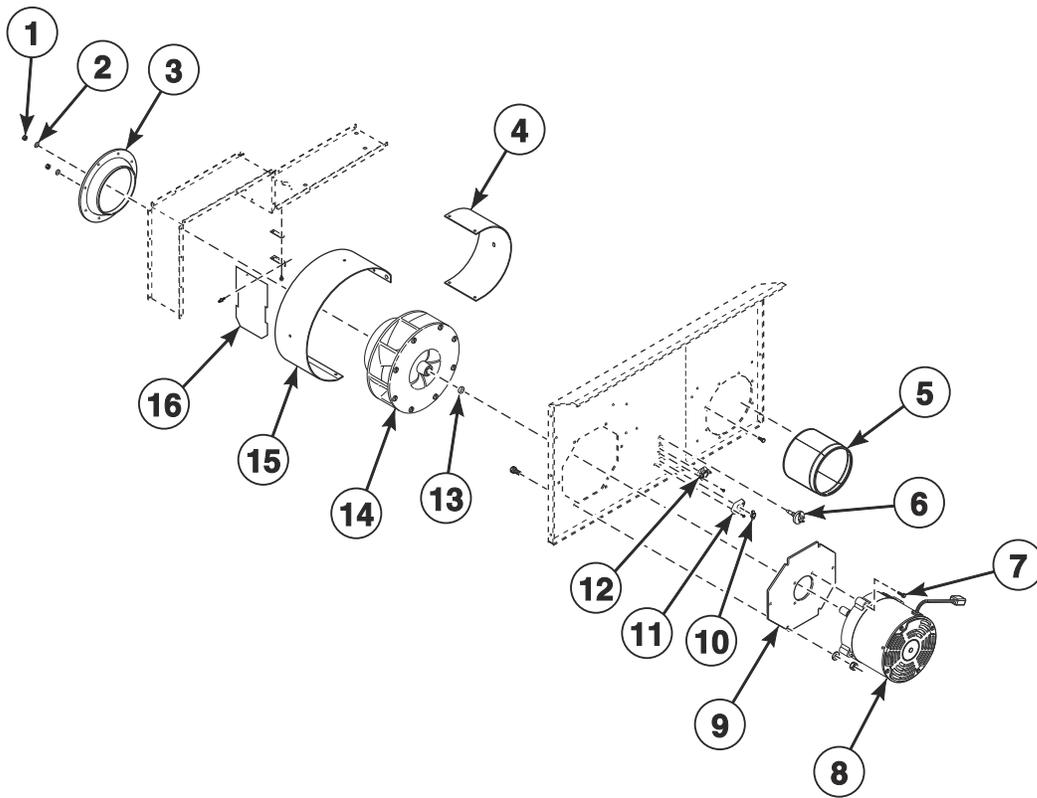


TMB4041P

Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44333202	Nut	Use with motor pulley
	70635405	Inverter to Motor Harness	T and G market models; 120-240 Volt
	70635406	Inverter to Motor Harness	T and G market models; 380-480 Volt
	70635407	Inverter to Motor Harness	IEC models; 120-240 Volt
	70635408	Inverter to Motor Harness	IEC models; 380-480 Volt
	44375001P	Trunnion Assembly	Includes items 6, 7, 21, 24 and 25
1	M400026	Nut	
2	M400650	Bolt	
3	44303102	Idler Shaft	
4	44309301	Key	
5	M400008	Key	
6	20103	Washer	
7	70187201	Screw	
8	44289502	Pulley	
9	44333301	V-Belt	Upper
10	M400033	Nut	
11	44309402	V-Belt	Lower
12	44306801	Idler Spacer	
13	44374001	Micro V Pulley	
14	70467001	Shaft Collar	
15	44364602	Screw	
16	44311501	Motor Pivot Plate Weldment	
17	44355005P	Drive Motor	.50 HP; 240 Volt
	44355006P	Drive Motor	.50 HP; 480 Volt
18	44325801	Motor Pivot Support Bracket	
19	44327001	Motor Pivot Bracket Weldment	
20	F8440701	Extension Spring	
21	M413923P	Bearing	
22	70261401	Washer	4 required
23	805213	Screw	4 required
24	44041901P	Ball Bearing	
25	M413826P	Trunnion Housing	

Blower and Exhaust Components

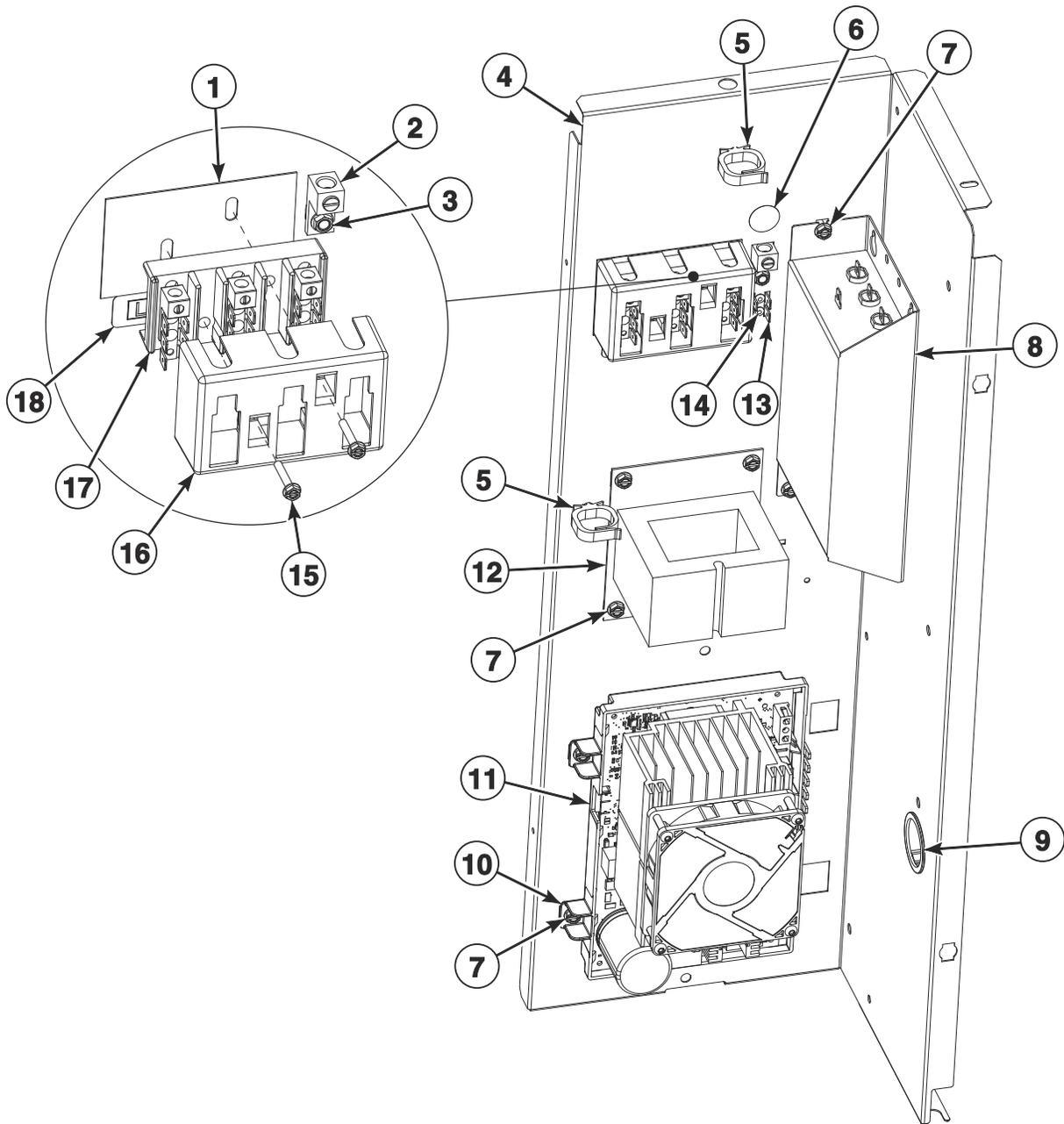


TMB4033P

Blower and Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70688901	Nut	
2	F431131	Washer	
3	70303101	Blower Inlet Cone	
4	44308401	Air Exhaust Deflector	
5	44327901	Exhaust Pipe Assembly	
6	M414704	Thermistor	
7	44364601	Screw	
8	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
9	44380401	Blower Motor Mounting Plate	
10	70530905	Limit Thermostat	Manual reset
11	44312501	Thermostat Opening Cover	
12	44328003	Limit Thermostat	
13	70599301	Fan Spacer	
14	70302201P	Blower Assembly	
15	44303801	Blower Housing Scroll	
16	44280301	Damper Assembly	

Inverter Tray Components

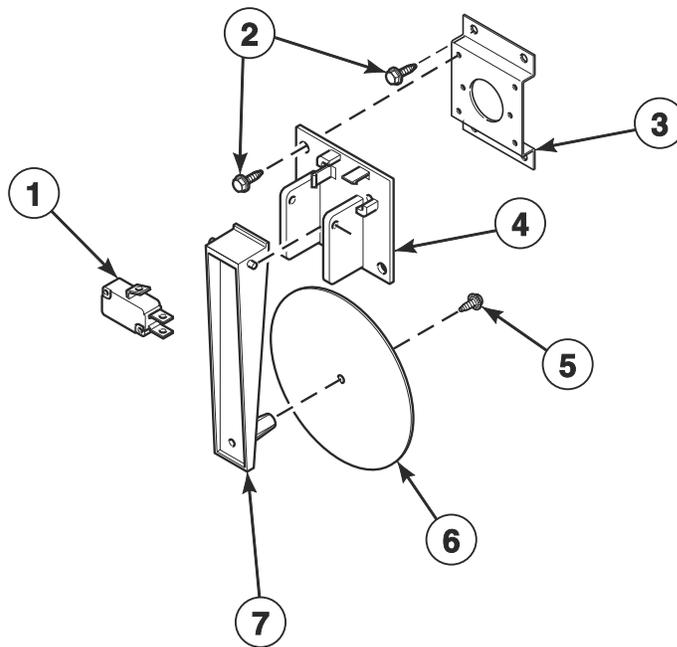


TMB3901P

Inverter Tray Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70671001	Inverter Power Conversion Harness	Gas models; X to B voltage
	44375701	Inverter Control Power Harness	T and G market models; 120-240 Volt
	44375703	Inverter Control Power Harness	T and G market models; 380-480 Volt
	44375704	Inverter Control Power Harness	IEC models; 120-240 Volt
	44375706	Inverter Control Power Harness	IEC models; 380-480 Volt
	44375401	Harness	Gas and steam models; 120-240 Volt/1 Phase; Power distribution block to EMI filter
	44375402	Harness	Gas and steam models; 380-480 Volt/3 Phase; Power distribution block to EMI filter
1	M413862	Insulator	T and G market models; IEC models
2	M411283	Ground Lug Connector	Gas models
3	685837	Screw	Gas models; Use with 44088001 Nut
4	44364201	Inverter Drive Tray	
5	F8449502	Wire Clip	380-480 Volt
6	D516100	Label	Gas models
7	F8206901	Screw	
8	F8591601	EMI Filter	IEC models; 120-240 Volt
	F8637501	EMI Filter	IEC models; 380-480 Volt
9	70346501	Bushing	
10	70030501	Expansion Clip	
11	70603002	Inverter Control Assembly	1 HP; 120-240 Volt
	70603201	Inverter Control Assembly	1 HP; 380-480 Volt
12	F8491101	Transformer	380-480 Volt
13	00622SG	Terminal	
14	M400003	Pop Rivet	
15	51783	Screw	T and G market models; IEC models
16	70333001	Terminal Block Shield	T and G market models; IEC models
17	430642	Terminal Block	T and G market models; IEC models
18	44286803	Label	Gas models; N and P voltage; L1, L2, L3
	44286801	Label	Gas models; B voltage; L1, N
	44286804	Wire Label	Gas models; X voltage; L1 L2, L1 N, L1 L2 L3

Airflow Switch Assembly

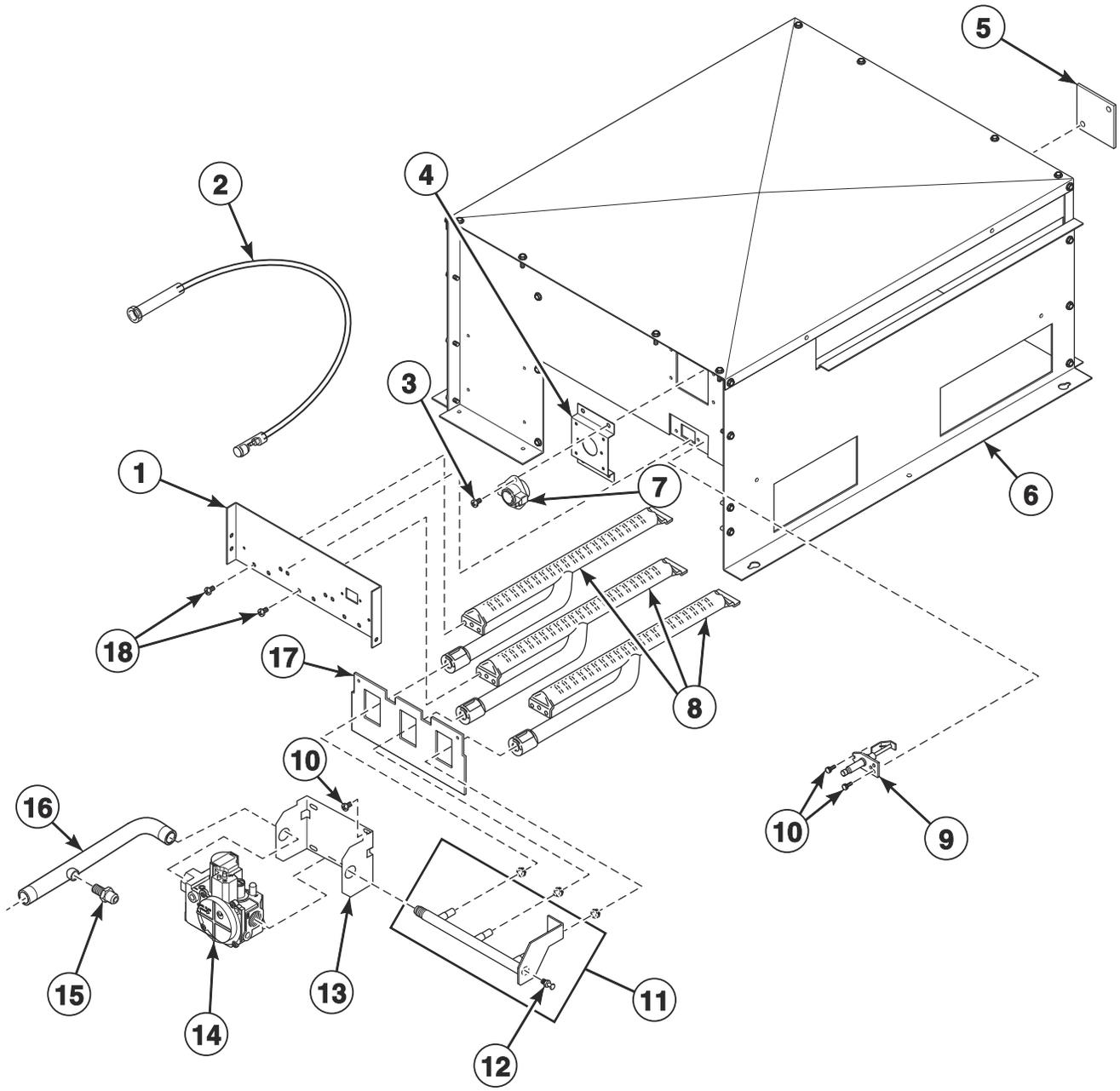


TMB3636P

Airflow Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	70429602	Airflow Switch Assembly	Includes items 1 and 4-7
1	70411901	Switch	
2	430497	Screw	6 required
3	70356301	Switch Bracket	
4	70319602	Airflow Switch and Arm Bracket	
5	430757	Screw	
6	70319202	Airflow Switch Vane	
7	70319401	Airflow Switch Arm	

Gas Heater Components

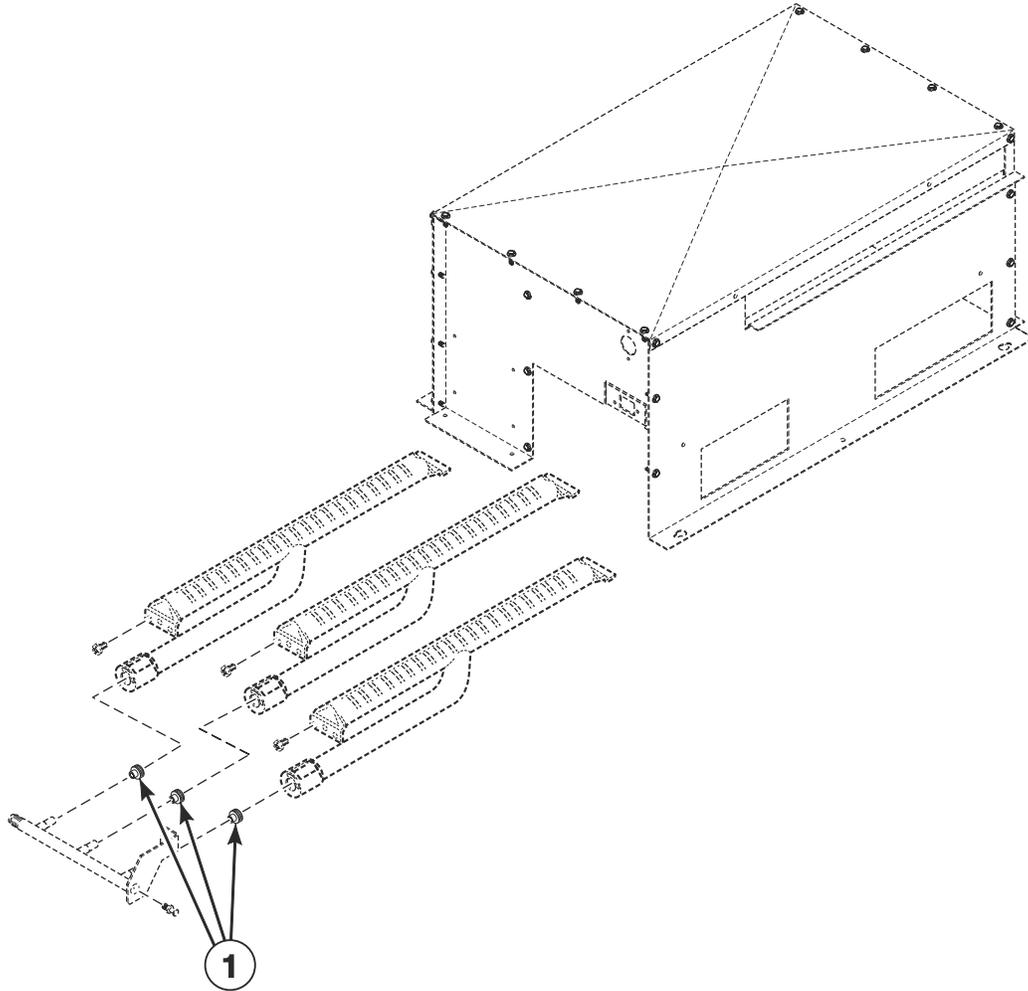


TMB3911P

Gas Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70539501	Notice Label	Australian models; Natural Gas (N.G.)
	70544901	Notice Label	Australian models; Liquid Petroleum Gas (L.P.)
	D503887	Label	Australian models; Gas
	44178801	Adapter	CE and Australian models; Used to convert from standard to metric thread
	44328802	L.P. Conversion Kit	T market models; 0-2000 feet
	44328811	L.P. Conversion Kit	Australian models; 0-2000 feet
	44330302	L.P. Conversion Kit	IEC models; 0-2000 feet
	44273502	Gas Valve Harness	CE models; Double
	44273501	Gas Valve Harness	All other models; Single
	44366301	Gas Valve/Thermostat Harness	
1	44110301	Burner Support	
2	44239705	High Voltage Suppression Cable	
3	M402797	Screw	2 required
4	70356301	Switch Bracket	
5	70159601	Igniter Cover	
6	44135605	Gas Stove Assembly	Includes item 8
7	44328008	Limit Thermostat	
8	M410541P	Burner Assembly	3 required
9	44328701P	Spark Electrode	
10	51782	Screw	2 required
11	44263104	Spud Holder Weldment	
12	70167601	Plug	
13	44175703	Gas Valve Bracket	
14	44154501P	Gas Valve	T market models; N.G.
	44154502P	Gas Valve	T market models; L.P.
	44298501	Gas Valve	Australian models; N.G.
	44298504	Gas Valve	Australian models; L.P.
	44178301P	Gas Valve	CE models; N.G.
	44178302P	Gas Valve	CE models; L.P.
	44154505	Gas Valve	All other models; N.G.
	44154506	Gas Valve	All other models; L.P.
15	44231601	Pressure Fitting	CE and Australian models
16	44377001	Lead-In Pipe	A, K and U market models
	44377101	Lead-In Pipe	All other models
17	44135201	Rear Access Plate	
18	70240301	Screw	6 required

Burner Orifices

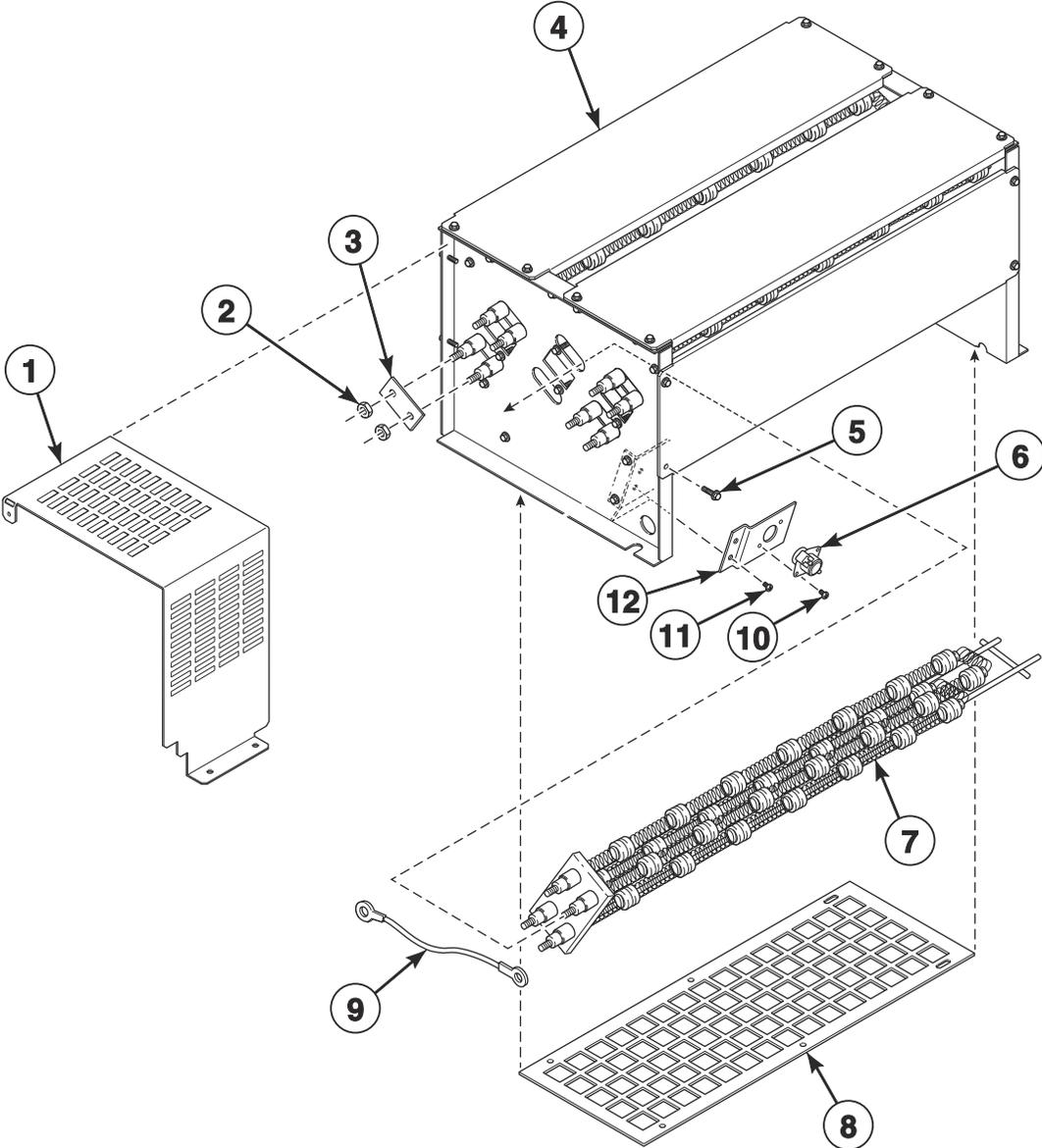


TMB3600P

Burner Orifices

REF	PART NO.	DESCRIPTION	COMMENTS
	44357503	High Altitude Orifice Kit	North America Natural Gas (N.G.) models
	44357504	High Altitude Orifice Kit	North America Liquid Petroleum Gas (L.P.) models
1	70684134	Burner Orifice	Standard models N.G.; Drill no. 28 (3.57 mm); 0-2,000 feet
	70684131	Burner Orifice	Standard models N.G.; 3.40 mm; 2,001-4,000 feet
	70684130	Burner Orifice	Standard models N.G.; 3.30 mm; 4,001-6,000 feet
	70684128	Burner Orifice	Standard models N.G.; Drill no. 1/8 (3.18 mm); 6,001-8,000 feet
	70684126	Burner Orifice	Standard models N.G.; Drill no. 31 (3.05 mm); 8,001-10,000 feet
	70684110	Burner Orifice	Standard models with 2nd digit A, G, H, J, K, L and T; L.P.; Drill no. 44 (2.18 mm); 0-2,000 feet
	70684109	Burner Orifice	Standard models with 2nd digit A, G, H, J, K, L and T; L.P.; Drill no. 45 (2.08 mm); 2,001-4,000 feet
	70684107	Burner Orifice	Standard models with 2nd digit A, G, H, J, K, L and T; L.P.; Drill no. 47 (1.99 mm); 4,001-6,000 feet
	70684106	Burner Orifice	Standard models with 2nd digit A, G, H, J, K, L and T; L.P.; Drill no. 48 (1.93 mm); 6,001-8,000 feet
	70684105	Burner Orifice	Standard models with 2nd digit A, G, H, J, K, L and T; L.P.; Drill no. 49 (1.85 mm); 8,001-10,000 feet
	70684104	Burner Orifice	CE standard models; L.P.; Drill no. 50 (1.78 mm); 0-2,000 feet
	70684158	Burner Orifice	CE standard models; L.P.; Drill no. 51 (1.70 mm); 2,001-4,000 feet
	70684103	Burner Orifice	CE standard models; L.P.; Drill no. 52 (1.61 mm); 4,001-6,000 feet
	70684102	Burner Orifice	CE standard models; L.P.; Drill no. 1/16 (1.59 mm); 6,001-8,000 feet
	70684101	Burner Orifice	CE standard models; L.P.; Drill no. 53 (1.51); 8,001-10,000 feet
	70684108	Burner Orifice	Standard J market models; L.P.; Drill no. 46 (2.06 mm); 0-2,000 feet
	70684138	Burner Orifice	Eco models; N.G.; Drill no. 24 (3.86 mm); 0-2,000 feet
	70684135	Burner Orifice	Eco models; N.G.; Drill no. 27 (3.66 mm); 2,001-4,000 feet
	70684134	Burner Orifice	Eco models; N.G.; Drill no. 28 (3.57 mm); 4,001-6,000 feet
	70684132	Burner Orifice	Eco models; N.G.; Drill no. 29 (3.45 mm); 6,001-8,000 feet
	70684130	Burner Orifice	Eco models; N.G.; 3.30 mm; 8,001-10,000 feet

Electric Heater Components

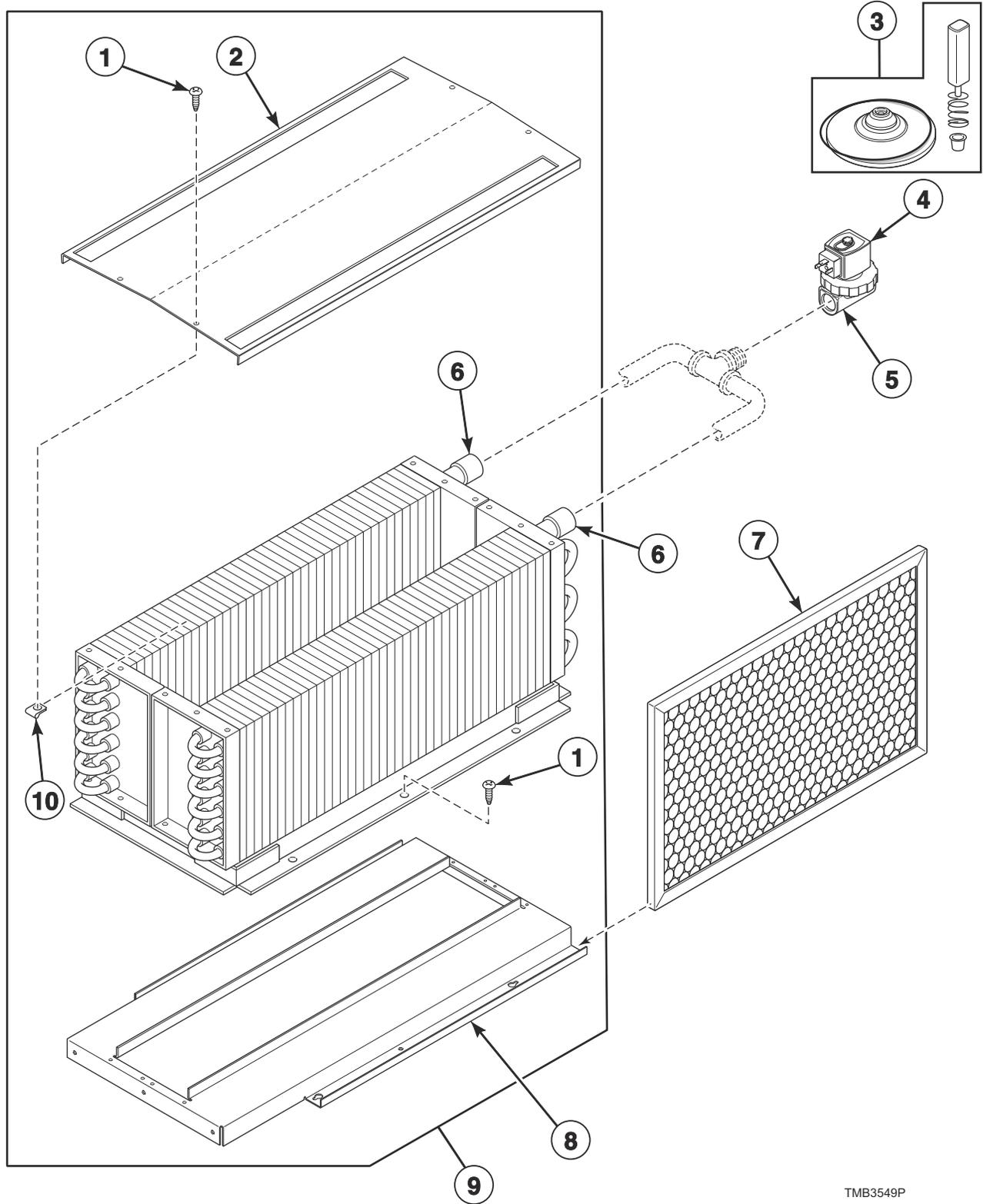


TMB3900P

Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44366302	Harness	Contacto to coil/fan/thermostat
	44391004	Conversion Kit	240V/3Ph to 208V/3Ph
1	44364701	Electric Wrap	Eco and medium electric models
	44364702	Electric Wrap	Standard models
2	70054	Nut	
3	M400869	Jumper Strip	3 required for high voltage; 6 required for low voltage
4	44252501	Electric Stove Assembly	Eco and medium electric models
	44242101	Electric Stove Assembly	Standard models
5	70240301	Screw	
6	44328006	Limit Thermostat	
7	44232801	Heater Element	Standard models; 3 required; 12 kW; 208 Volt heater element for 200-208 Volt
	44232802	Heater Element	Standard models; 3 required; 12 kW; 220 Volt heater element for 380 and 440 Volt
	44232803	Heater Element	Standard models; 3 required; 12 kW; 240 Volt heater element for 230-240 Volt and 400-415 and 460-480 Volt
	44258701	Heater Element	Eco models; 3 required; 7 kW; 220 Volt heater element for 380 and 440 Volt
	M412955P	Heater Element	Eco models; 3 required; 7 kW; 240 Volt heater element for 230-240, 400-415 or 460-480 Volt
	44263201P	Heater Element	Eco models; 3 required; 7 kW; 208 Volt heater element for 200-208 Volt
	M410939P	Heater Element	Medium electric models; 3 required; 10 kW; 240 Volt heater element for 230-240 Volt, 400-415 and 460-480 Volt
	M410940P	Heater Element	Medium electric models; 3 required; 10 kW; 208 Volt heater element for 200-208 Volt
	M410941P	Heater Element	Medium electric models; 3 required; 10 kW; 220 Volt heater element for 380 and 440 Volt
8	44308801	Heating Element Screen	Eco and medium electric models
	44308802	Heating Element Screen	Standard models
9	70639808	Jumper Harness	3 inch; 380-415 Volt
	70639809	Jumper Harness	9 inch; 440-480 Volt
10	33562	Screw	
11	430497	Screw	
12	44226101	Limit Offset Bracket	

Steam Heater and Valve

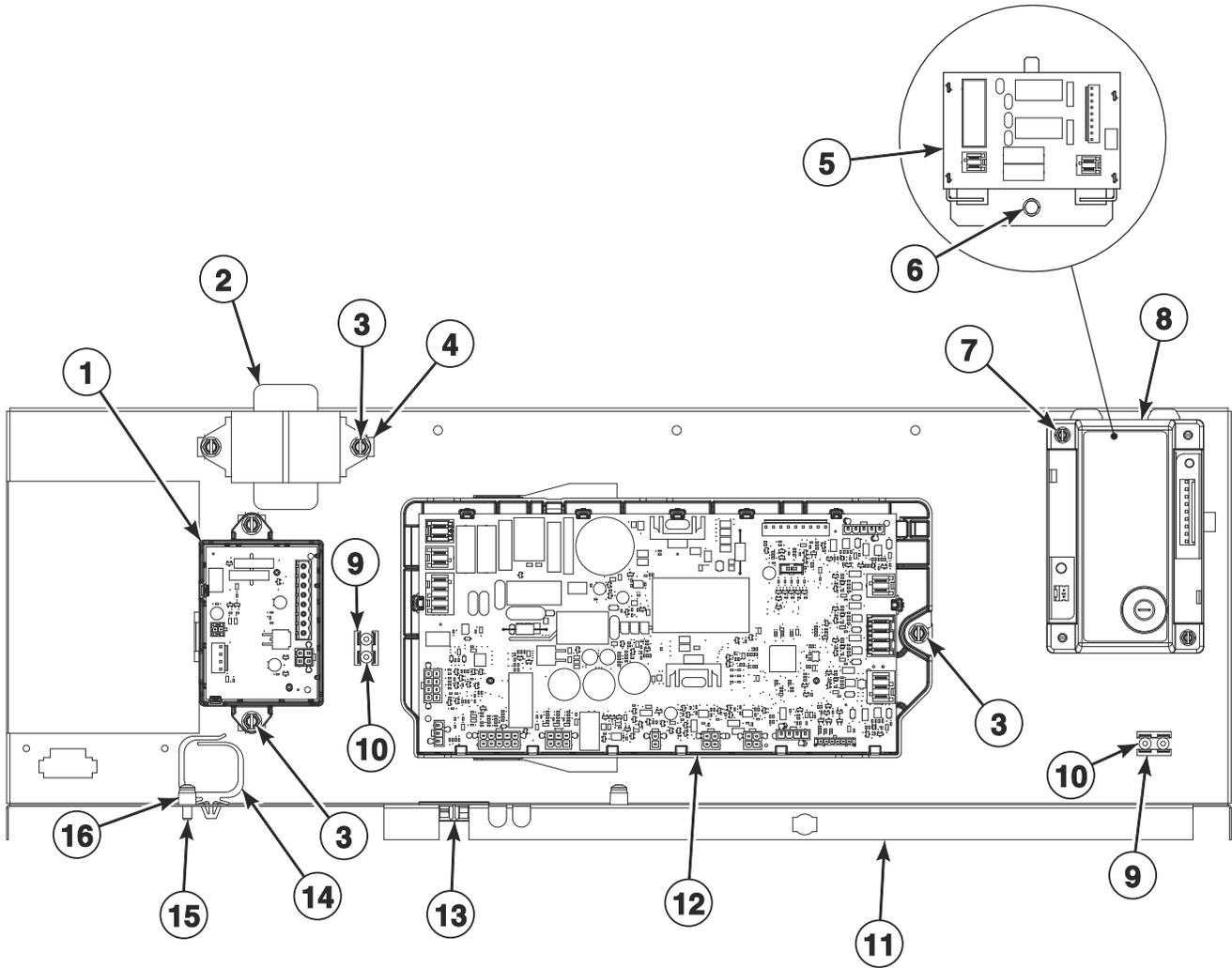


TMB3549P

Steam Heater and Valve

REF	PART NO.	DESCRIPTION	COMMENTS
	44366303	Stove Limit Bypass Harness	
	F8520703	Steam Valve Harness	
	44314701	Steam Adapter Kit	IEC models
	44304801	Strain Relief	
	F8382301	DIN Valve Adapter Kit	Use with item 5
1	23008	Screw	4 required
2	M400828	Low Pressure Steam Cover	
3	F8379502	Valve Rebuild Kit	
4	F8514701	Coil	120 Volt
	F8514601P	Coil	240 Volt
5	F8322904P	Steam Valve	120 Volt
	F8322906P	Valve	240 Volt
6	M400637P	Steam Coil	2 required
7	44172001	Filter	IEC models; Aluminum; 2 required
	44104201	Air Filter	T and G market models; Fiberglass; 2 required
8	44007501	Steam Stand Box	
9	44020401P	Steam Heater Assembly	
10	36020	Nut	4 required

Control Tray

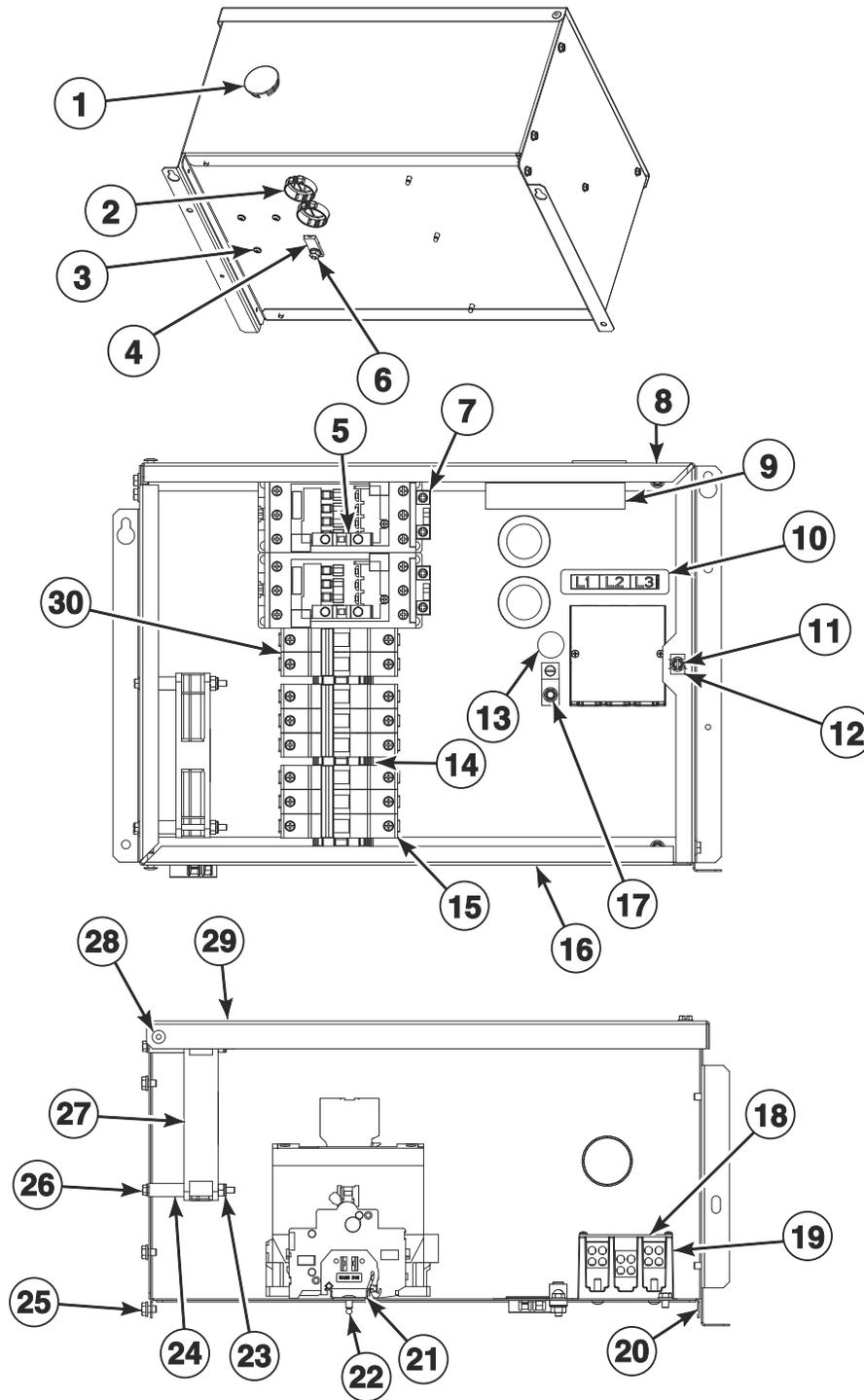


TMB3902P

Control Tray

REF	PART NO.	DESCRIPTION	COMMENTS
	44362701	Rear Main Harness	
	44374901	Heat Control Harness	Gas and steam models
	44378001	Steam Control Harness	Steam models
	70631703	Primary Transformer Vend Harness	120 Volt; Card and central pay
	70631704	Primary Transformer Vend Harness	240 Volt; Card and central pay
	70631705	Central Pay Board Power Supply Harness	24V
	44377401	CARE Harness Bracket	Mounts to item 11
	70696803	Conversion Kit	X to B voltage
1	204779	Central Pay Control Assembly	
2	202757P	Transformer	100-200 Volt; Card and central pay
	202758P	Transformer	200-480 Volt; Card and central pay
3	F8206901	Screw	
4	70030501	Expansion Clip	
5	70501801	Steam Control Assembly	Steam models
6	51780	Screw	
7	51783	Screw	
8	70482002P	Ignition Control	IEC gas models
	70482001	Ignition Control	T and G market gas models
9	00622SG	Terminal	Gas and steam models 2 required; Electric models 1 required
10	M400003	Pop Rivet	
11	44364101	Control Tray	
12	70671701P	I/O Control Assembly	
13	70346501	Bushing	
14	F8449501	Wire Clip	
15	39733	Screw	
16	56079	Panel Locator	

Accessory Box - Electric 200-240 Volt Models

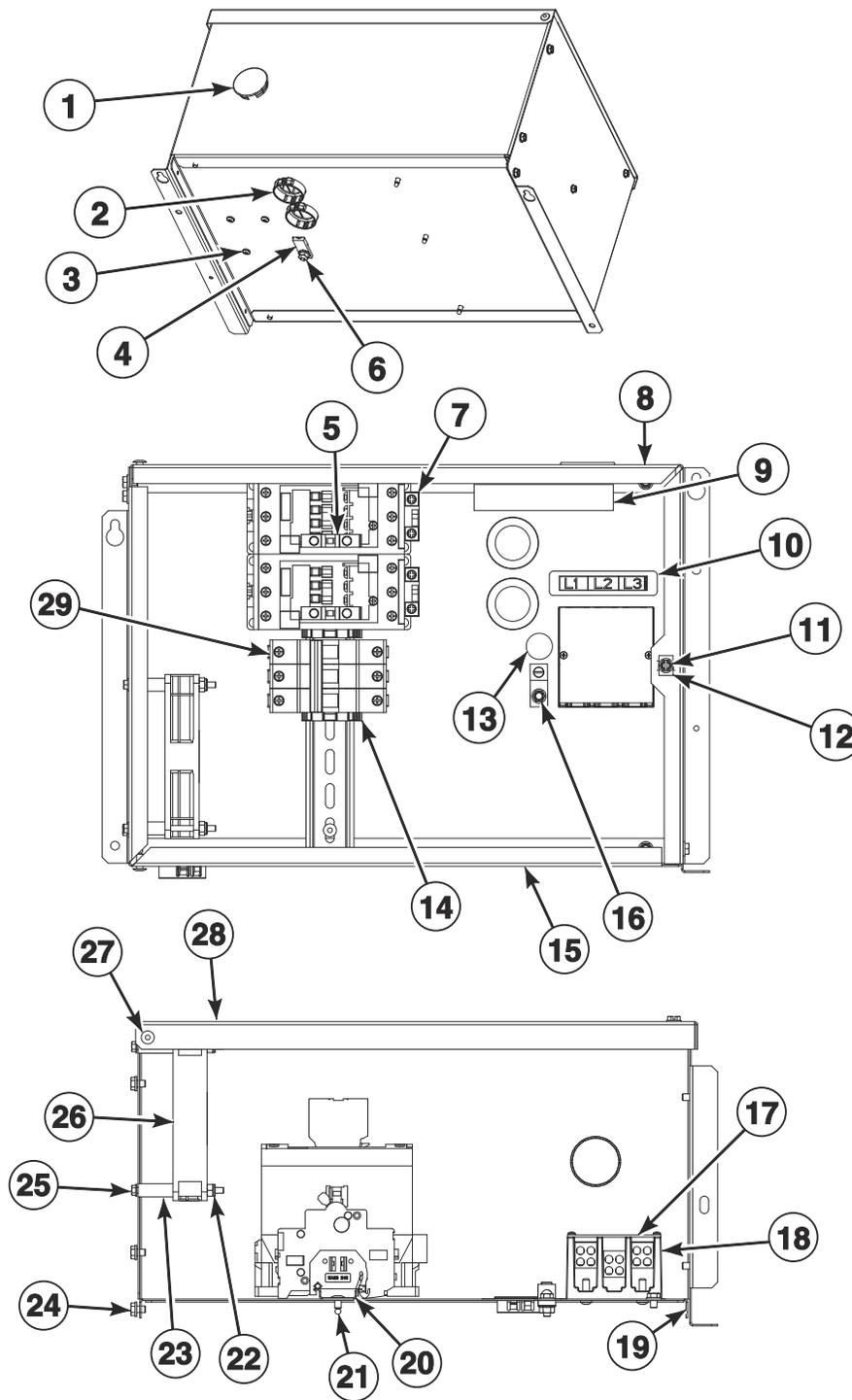


TMB3903P

Accessory Box - Electric 200-240 Volt Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44375409	Harness	Contactora box to power distribution block/EMI filter; 1 phase
	44375410	Harness	Contactora box to power distribution block/EMI filter; 3 phase
	70639803	Harness	Power distribution block to contactor block
	70639804	Harness	Power distribution block to contactor block
	70639805	Harness	Contactora block to HC
	70632202	Harness	Contactora coil
	70630903	Harness	Contactora monitor
	70630904	Harness	IEC models; Contactora monitor
	70639812	Harness	Contactora to Element H1-H3
	70639813	Harness	Contactora to Element H4-H6
1	70180001	Plug	
2	M402542	Snap Bushing	3 required
3	39733	Screw	
4	M411283	Ground Lug Connector	
5	44313201	Auxiliary Contact Block	2 required
6	44088001	Nut	
7	70482801	Contactora	2 required
8	44365001	Contactora Box Top	
9	F8614501	Danger Label	
10	44286802	Wire Label	1 Phase; L1, L2 L1, N
	44286803	Label	3 Phase; L1, L2, L3
11	F8206901	Screw	
12	70030501	Expansion Clip	
13	D516100	Label	
14	F8449801	End Stop	3 required
15	70488105	Circuit Breaker	2 required; 63 amp
16	44364901	Contactora Box Bottom	
17	685837	Screw	
18	44014901P	Power Distribution Block Cover	
19	M413865	Power Distribution Block	
20	44365101	Contactora Box Base	
21	44229701	Din Rail	
22	70058501	Pop Rivet	
23	F430232	Nut	
24	44328601	Sleeve	2 required
25	51780	Screw	
26	70546902	Screw	
27	F8504301	Fan	
28	70058502	Pop Rivet	
29	44365301	Contactora Box Cover	
30	70488102	Circuit Breaker	25 amp

Accessory Box - Electric 380-480 Volt Models



TMB3904P

Accessory Box - Electric 380-480 Volt Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44375409	Harness	Contactora box to power distribution block/EMI filter; 1 phase
	44375410	Harness	Contactora box to power distribution block/EMI filter; 3 phase
	70639803	Harness	Power distribution block to contactora block
	70639804	Harness	Power distribution block to contactora block
	70639805	Harness	Contactora block to HC
	70632202	Harness	Contactora coil
	70630903	Harness	Contactora monitor
	70630904	Harness	IEC models; Contactora monitor
	70639812	Harness	Contactora to Element H1-H3
	70639813	Harness	Contactora to Element H4-H6
1	70180001	Plug	
2	M402542	Snap Bushing	3 required
3	39733	Screw	
4	M411283	Ground Lug Connector	
5	44313201	Auxiliary Contact Block	2 required
6	44088001	Nut	
7	70482801	Contactora	2 required
8	44365001	Contactora Box Top	
9	F8614501	Danger Label	
10	44286803	Label	3 Phase; L1, L2, L3
11	F8206901	Screw	
12	70030501	Expansion Clip	
13	D516100	Label	
14	F8449801	End Stop	2 required
15	44364901	Contactora Box Bottom	
16	685837	Screw	
17	44014901P	Power Distribution Block Cover	
18	M413865	Power Distribution Block	
19	44365101	Contactora Box Base	
20	44229701	Din Rail	
21	70058501	Pop Rivet	
22	F430232	Nut	
23	44328601	Sleeve	2 required
24	51780	Screw	
25	70546902	Screw	
26	F8504301	Fan	
27	70058502	Pop Rivet	
28	44365301	Contactora Box Cover	
29	70488101	Circuit Breaker	25 amp

Labels

PART NO.	DESCRIPTION	COMMENTS
44324201	Caution Label	Australian models; Repeat Ignition Reset
44318601	Caution Label	Vent/install
F8614501	Danger Label	Shock; English/French
F8614301	Hot Surface Warning Label	English/French
F8609001	Hot Surface Warning Label	Icon
F8611601	Warning Label	
44318600	Label Kit	Vent/install
F8614500	Label Kit	Shock
F8611600	Warning Label Kit	
44321501	Notice Label	120/240 Volt
70539601	Notice Label	
70534201	Notice Label	
F8609501	Notice Label	
D516073	Notice Label	Read instructions; Icon
70538401	Pinch Warning Label	English/French
F8615701	Pinch Warning Label	Icon
70536401	Warning Label	Lint; Australian models
44324101	Warning Label	Fire; Australian models
44321601	Warning Label	Risk of fire; Icon
44324001	Warning Label	Shock/pinch

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