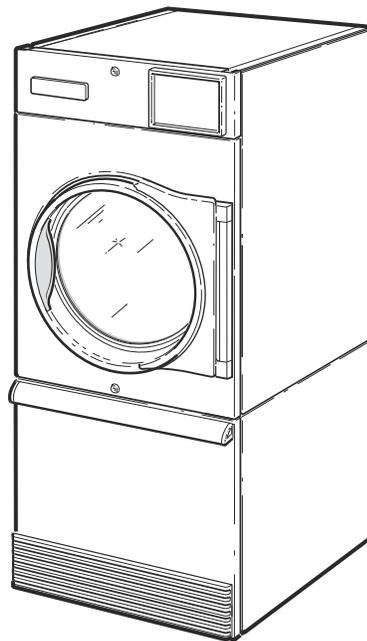


# Tumble Dryers

55 Pound Capacity

18 Digit Model Numbers with 6 in 13th Position

Refer to Page 5 for Model Numbers



TMB1293C



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## Parts Ordering Information

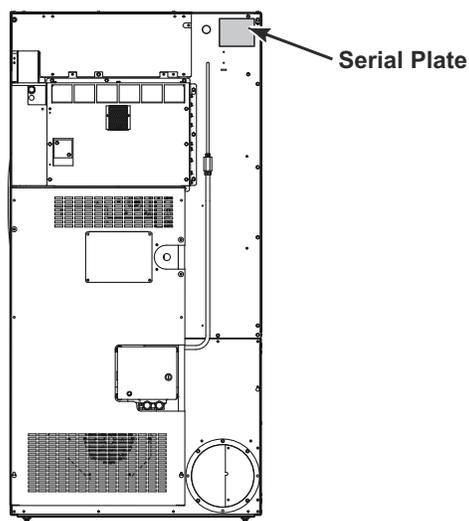
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

## Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



TMB3830P

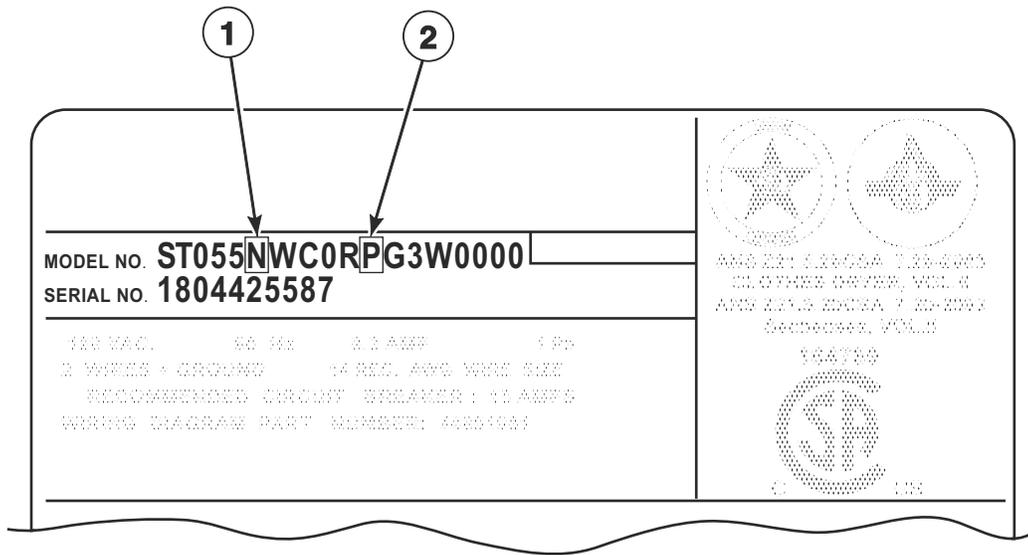


# Machine Identification

Information in this manual is applicable to these machines:

BA055E	GT055E	MG055D	PU055E	UA055E
BA055L	GT055L	MG055E	PU055F	UA055L
BA055N	GT055N	MG055L	PU055L	UA055N
BA055S	GU055E	MG055N	PU055N	UA055S
BG055D	GU055L	MJ055D	PU055R	UG055D
BG055E	GU055N	MJ055E	PU055S	UG055E
BG055L	GU055S	MJ055N	SA055E	UG055L
BG055N	HA055E	NA055E	SA055L	UG055N
BH055E	HA055L	NA055L	SA055N	UH055E
BH055L	HA055N	NA055N	SA055S	UH055L
BH055N	HA055S	NG055E	SG055D	UH055N
BJ055D	HG055D	NG055L	SG055E	UJ055D
BJ055E	HG055E	NG055N	SG055L	UJ055E
BJ055N	HG055L	NH055E	SG055N	UJ055N
BJ055S	HG055N	NH055L	SH055E	UJ055S
BK055E	HH055E	NH055N	SH055L	UK055E
BK055L	HH055L	NJ055E	SH055N	UK055L
BK055N	HH055N	NJ055N	SJ055D	UK055N
BL055E	HJ055D	NK055E	SJ055E	UL055E
BL055L	HJ055E	NK055L	SJ055N	UL055L
BL055S	HJ055N	NK055N	SJ055S	UL055S
BR055E	HJ055S	NR055E	SK055E	UR055E
BR055S	HK055E	NT055E	SK055L	UR055S
BT055D	HK055L	NT055N	SK055N	UT055D
BT055E	HK055N	NU055E	SL055E	UT055E
BT055L	HL055E	NU055N	SL055L	UT055L
BT055N	HL055L	PA055E	SL055S	UT055N
BU055E	HL055S	PA055L	SR055E	UT055S
BU055F	HR055E	PA055N	SR055S	UU055E
BU055L	HR055S	PA055S	ST055D	UU055F
BU055N	HT055D	PG055E	ST055E	UU055L
BU055R	HT055E	PG055L	ST055L	UU055N
BU055S	HT055L	PG055N	ST055N	UU055R
GA055E	HT055N	PH055E	ST055S	UU055S
GA055L	HT055S	PH055L	SU055E	
GA055N	HU055E	PH055N	SU055F	
GA055S	HU055F	PJ055E	SU055L	
GG055E	HU055L	PJ055N	SU055N	
GG055L	HU055N	PJ055S	SU055R	
GG055N	HU055R	PK055E	SU055S	
GH055E	HU055S	PK055L		
GH055L	JU055E	PK055N		
GH055N	JU055N	PR055E		
GJ055E	KT055E	PR055S		
GJ055N	KT055L	PT055E		
GJ055S	KT055N	PT055L		
GK055E	KT055S	PT055N		
GK055L		PT055S		
GK055N				

# Product Overview - Heat Source and Voltage



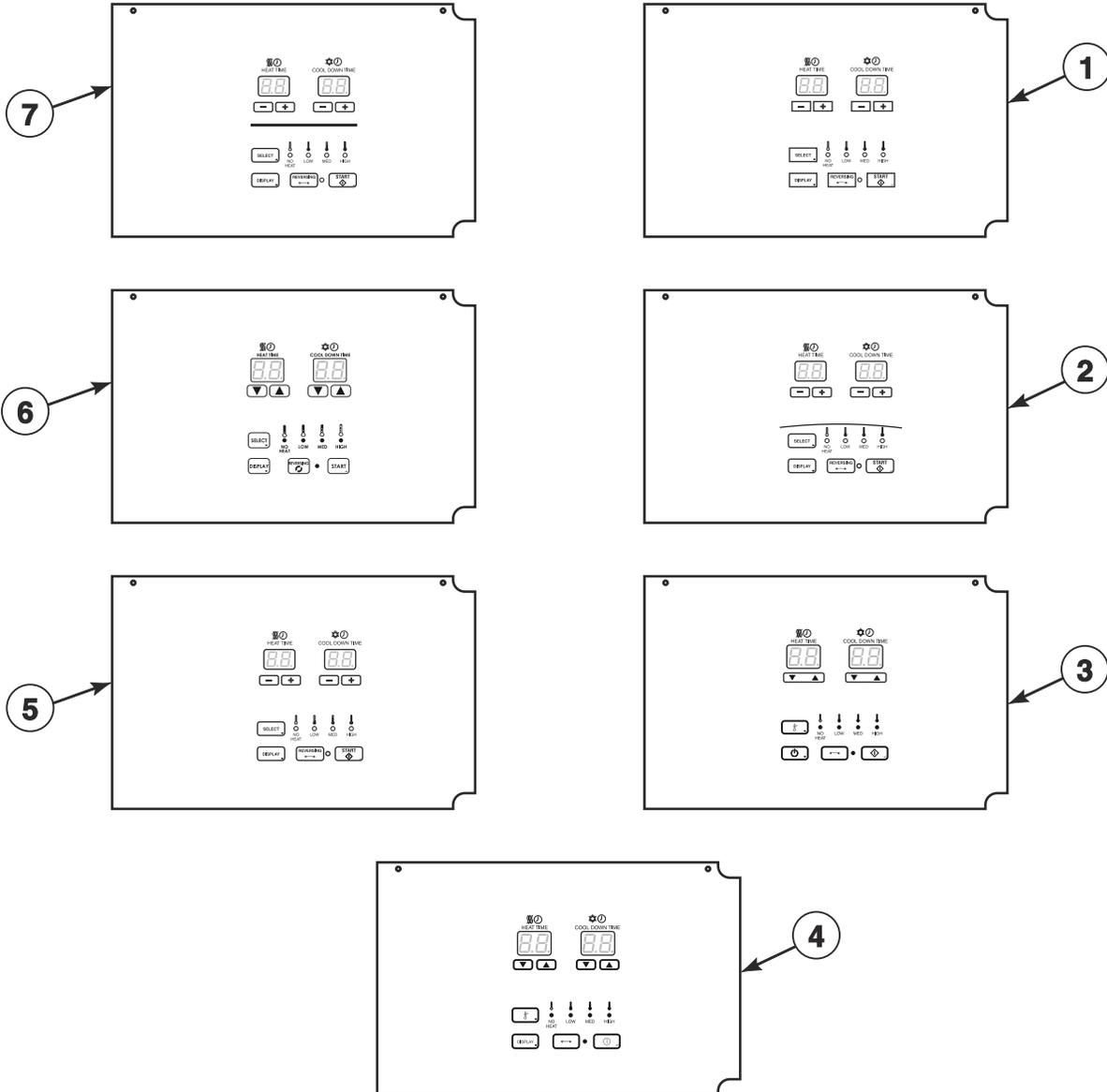
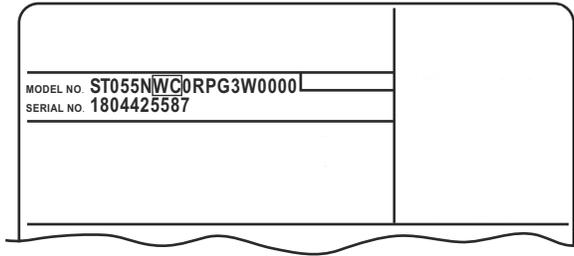
TMB3558P

# Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam
2	-	Voltage	B: 100-120 Volt/50-60 Hertz/1 Phase; Gas models D: 200-208 Volt/50-60 Hertz/1 Phase; Electric models E: 230-240 Volt/50-60 Hertz/1 Phase; Electric models F: 200-208 Volt/50-60 Hertz/3 Phase; Electric models G: 230-240 Volt/50-60 Hertz/3 Phase; Electric models H: 380 Volt/50-60 Hertz/3 Phase; Electric models J: 400-415 Volt/50-60 Hertz/3 Phase; Electric models K: 440 Volt/50-60 Hertz/3 Phase; Electric models L: 460-480 Volt/50-60 Hertz/3 Phase; Electric models N: 440-480 Volt/50-60 Hertz/3 Phase; Gas models P: 380-415 Volt/50-60 Hertz/3 Phase; Gas models X: 200-240 Volt/50-60 Hertz/1-3 Phase; Gas models

# Product Overview - FN Control Suffix

All Models Except J and M Models; OPL



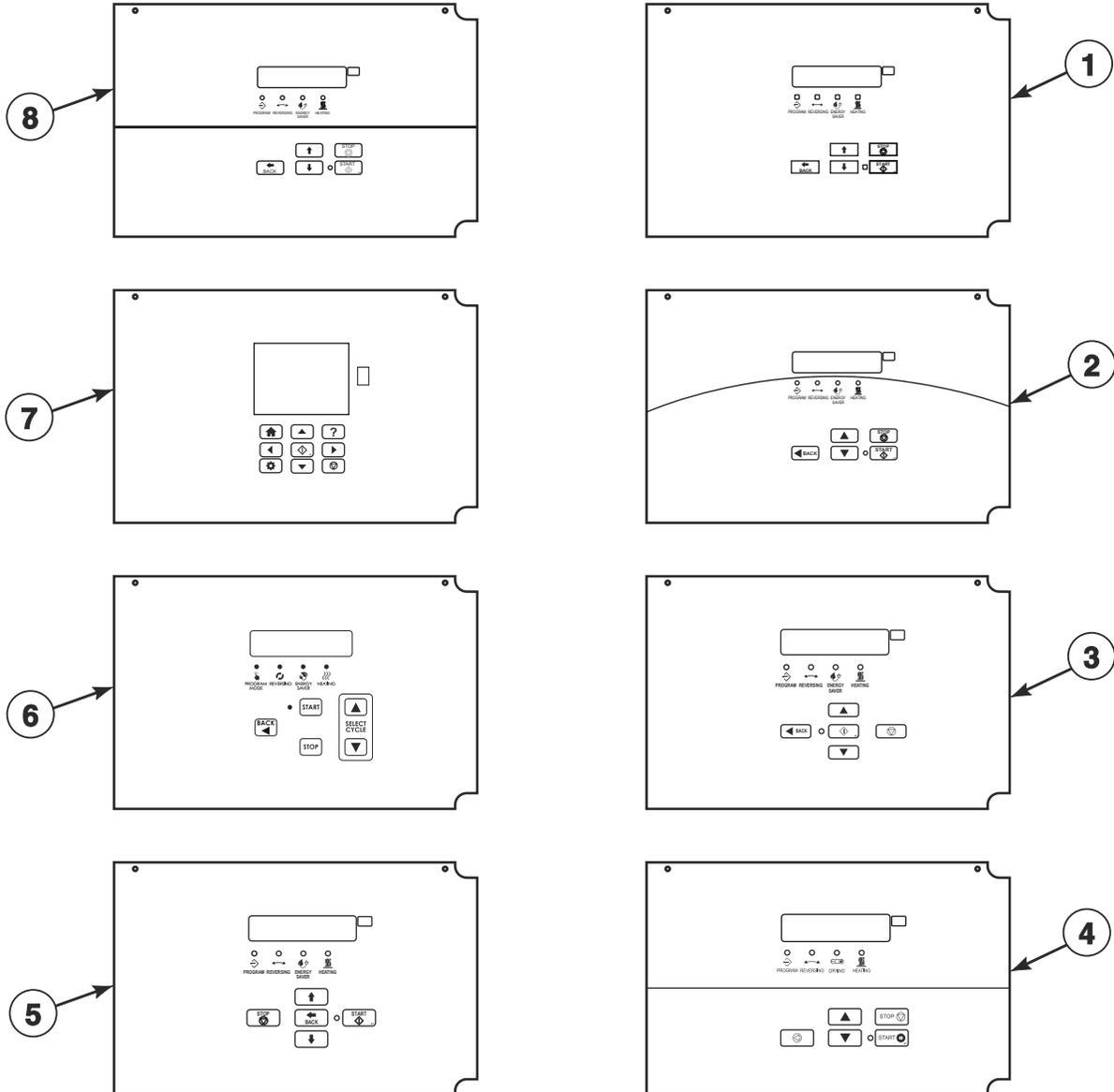
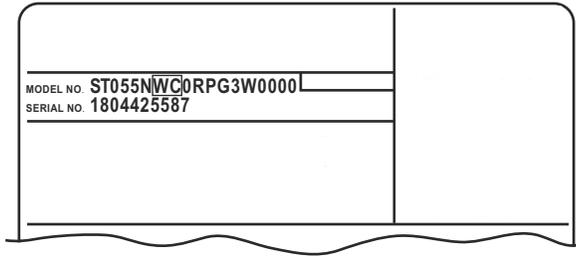
TMB3559P

## Product Overview - FN Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Dual Digital Control	H models
2	-	Dual Digital Control	U models
3	-	Dual Digital Control	B models
4	-	Dual Digital Control	P models
5	-	Dual Digital Control	N models
6	-	Dual Digital Control	G and K models
7	-	Dual Digital Control	S models

# Product Overview - DN and NN Control Suffixes

All Models Except J and M Models; OPL



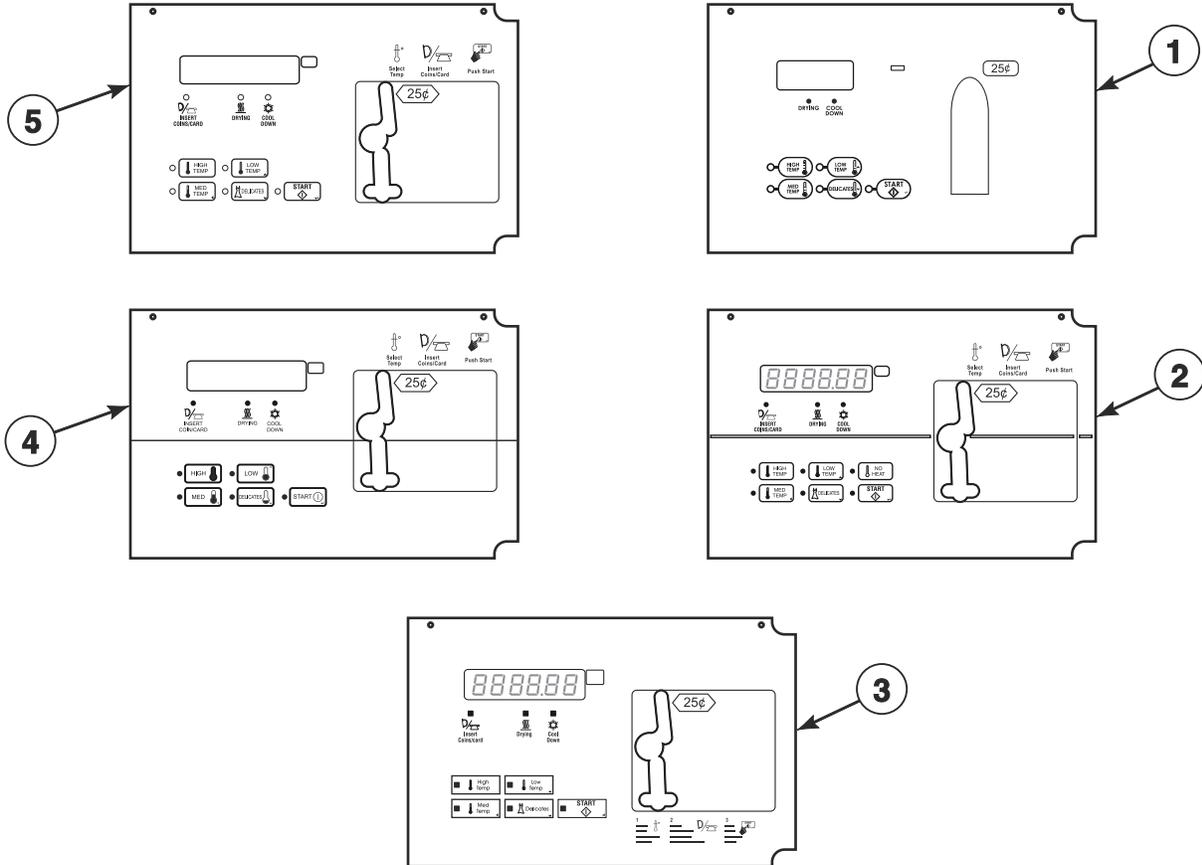
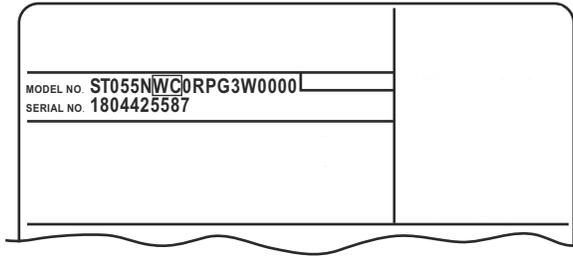
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## Product Overview - DN and NN Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Galaxy Control	H models
2	-	M-Series Control	U models
3	-	OPTimum Control	B models
4	-	OPL Micro Control	P models
5	-	OPL Micro Control	N models
6	-	OPL Micro Control	G and K models
7	-	UniLinc Control	U models
8	-	Quantum Gold Control	S models

# Product Overview - N and W Control Suffixes

7th Position of the Model Number; All Models Except U Models; Vend



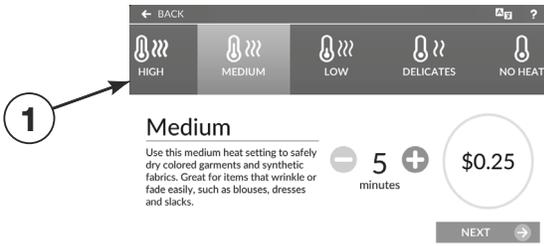
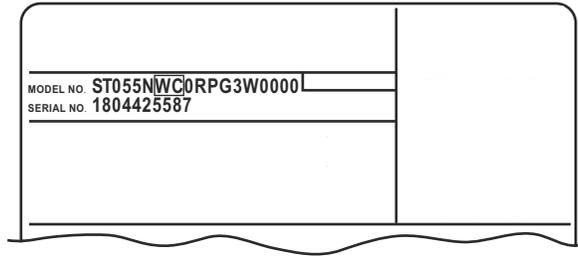
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## Product Overview - N and W Control Suffixes

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Micro Control	G and K models
2	-	Quantum Gold Control	M and S models
3	-	Galaxy 600	H models
4	-	XQ Control	P models
5	-	EVO7S Control	B, J and N models

# Product Overview - V Control Suffix

7th Position of the Model Number; B, H, J, P, S and U Models; Vend and OPL



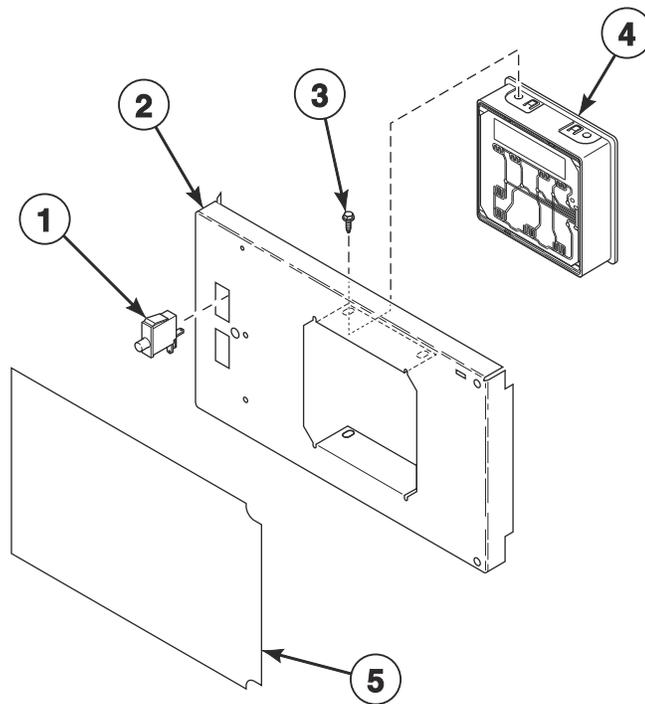
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## Product Overview - V Control Suffix

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Touch Control	B, H, P and S models; Vend
2	-	Touch Control	B, J, P and U models; OPL

# Dual Digital Control

Models with F in the 7th Position; All Models Except J and M Models



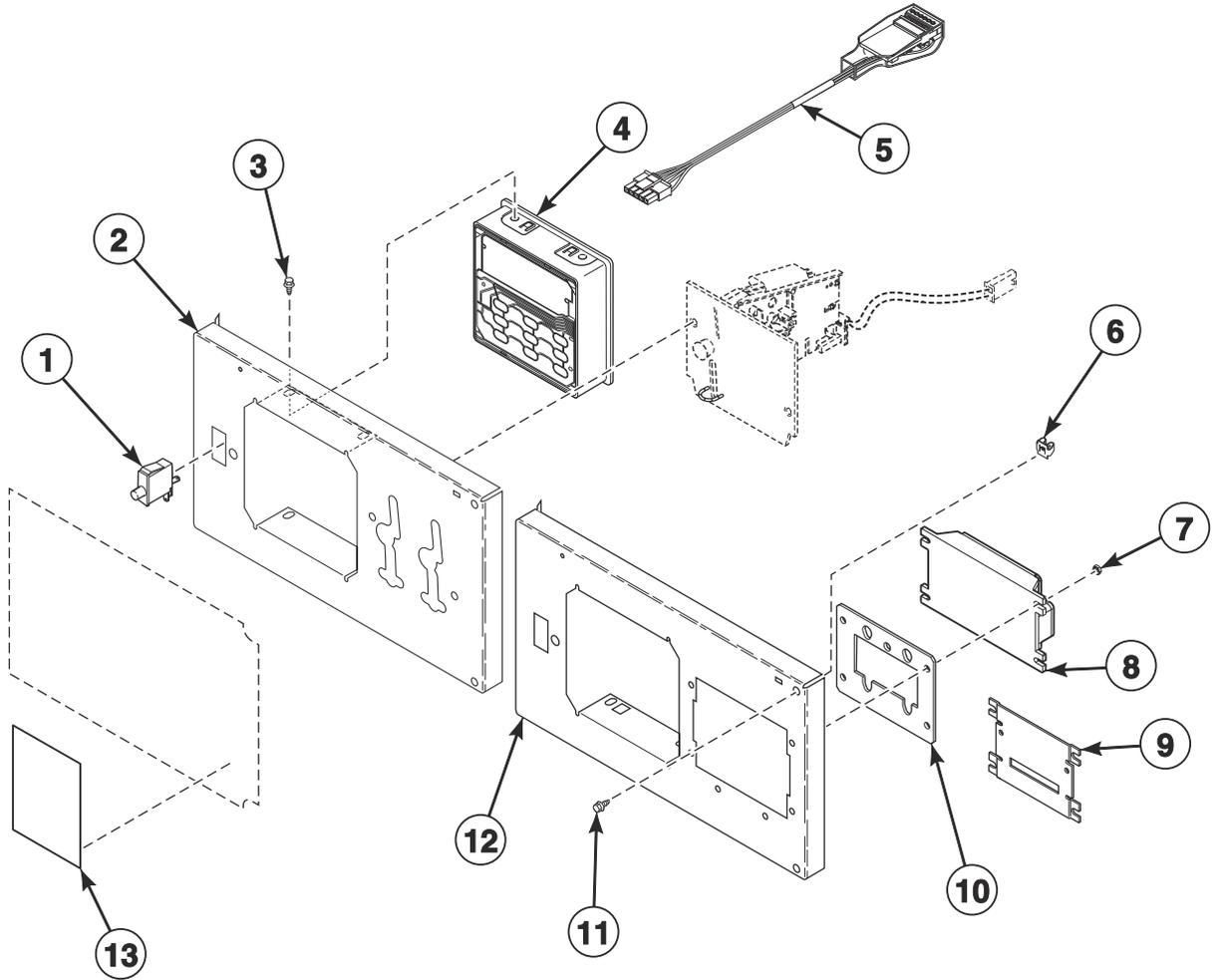
TMB3505P

## Dual Digital Control

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	70707901	Main Harness	
<b>1</b>	70413301	Pushbutton Switch	
<b>2</b>	70497101	Control Plate	All models except S models
<b>3</b>	804608	Screw	4 required
<b>4</b>	70523101	Control Assembly	P models; Blue
	70479801	Control Assembly	G, H, K, N, S and U models; Green
	70479901	Control Assembly	B models; Red
<b>5</b>	70539101	Overlay	B and N models; Reversing
	70691301	Overlay	H models; Reversing
	70545501	Overlay	P models; Reversing
	70675001	Overlay	S models; Reversing
	70519001	Overlay	U models; Reversing
	70547501	Overlay	G and K models; Reversing

# Electronic Display Control - Vend Models with N or W in the 7th Position

All Models Except U Models



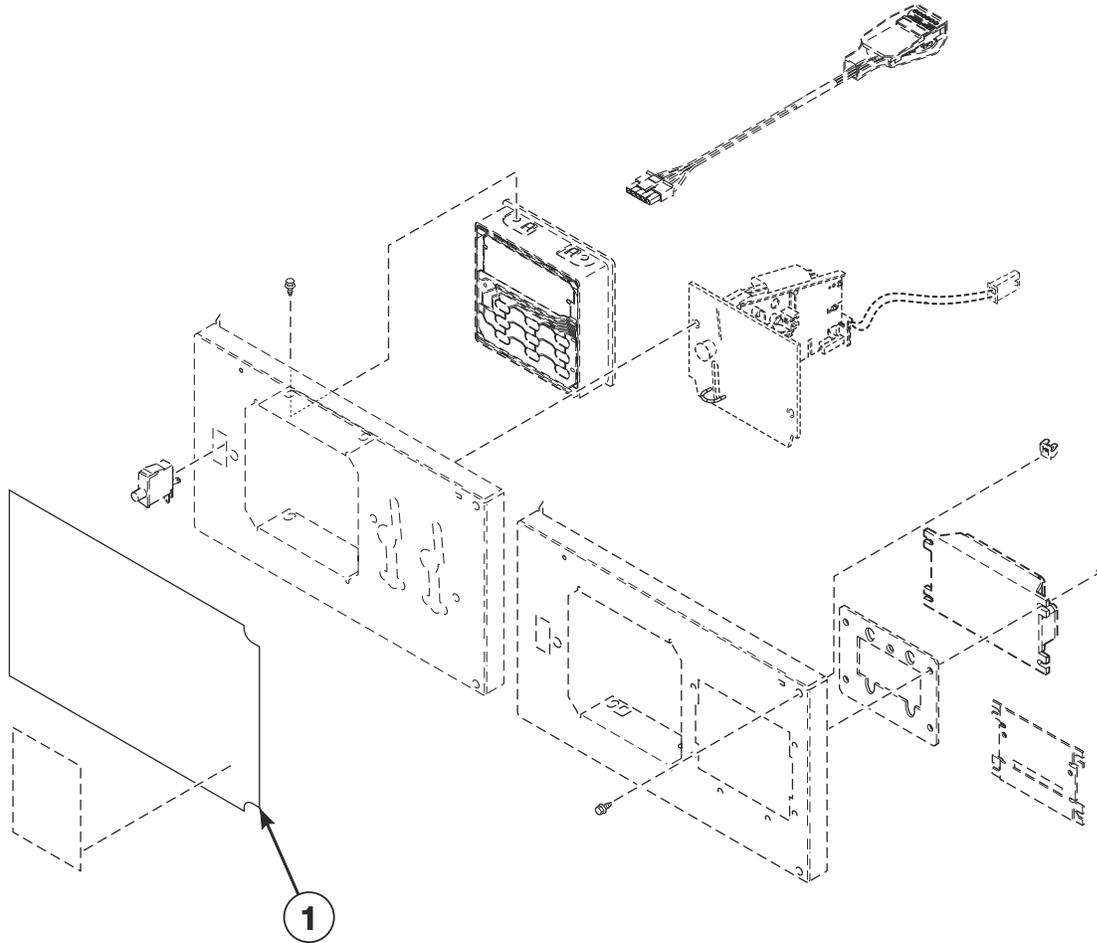
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## Electronic Display Control - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	44334103	Bypass Harness	Vault Switch
	44334104	Coin Vault Switch Harness	
	44378102	Interface Harness	Central pay to front end control
	70707901	Main Harness	
	F8519403	Emergency Stop Bypass Harness	T and G market models
	F8719301	Fob Communication Harness	
<b>1</b>	70413301	Pushbutton Switch	
<b>2</b>	70496601	Control Plate and Studs Assembly	Coin and central pay; All models except S models
<b>3</b>	804608	Screw	4 required
<b>4</b>	70523003P	Control Assembly	P models; Blue
	70478803P	Control Assembly	G, H, K, M, N and S models; Green
	70478903P	Control Assembly	B and J models; Red
<b>5</b>	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
<b>6</b>	70030501	Expansion Clip	
<b>7</b>	70054	Nut	
<b>8</b>	205135	Fob Reader Control Assembly	
<b>9</b>	44089501	Slot Card Plate Assembly	
<b>10</b>	70208801	Mounting Plate	
<b>11</b>	M411072	Screw	
<b>12</b>	70497201	Control Plate Assembly	Card and FOB; All models except S models
<b>13</b>	F8205101	Overlay	S models; Single drop; Left
	70557001	Overlay	B and S models; Prep for card
	70557002	Overlay	B and S models; Central pay
	70295101	Overlay	S models; World drop
	70556801	Overlay	H models; World drop
	70556501	Overlay	H models; Prep for card
	70556502	Overlay	H models; Central pay
	70556601	Overlay	H models; Single drop; Left
	70556901	Overlay	H models; Citron; World drop
	70518101	Overlay	H models; Citron; Prep for card
	70518102	Overlay	H models; Citron; Central pay
	70556701	Overlay	H models; Citron; Left
	70556201	Overlay	P models; Single drop; Right
	70556401	Overlay	P models; Prep for card
	70556402	Overlay	P models; Central pay
	70556301	Overlay	P models; Single drop; Left
	F8733901	Overlay	S models; FOB
	F8734201	Overlay	H models; FOB
	F8736501	Overlay	H models; Citron; FOB

# Electronic Display Control Overlays - Vend Models with N or W in the 7th Position

All Models Except U Models



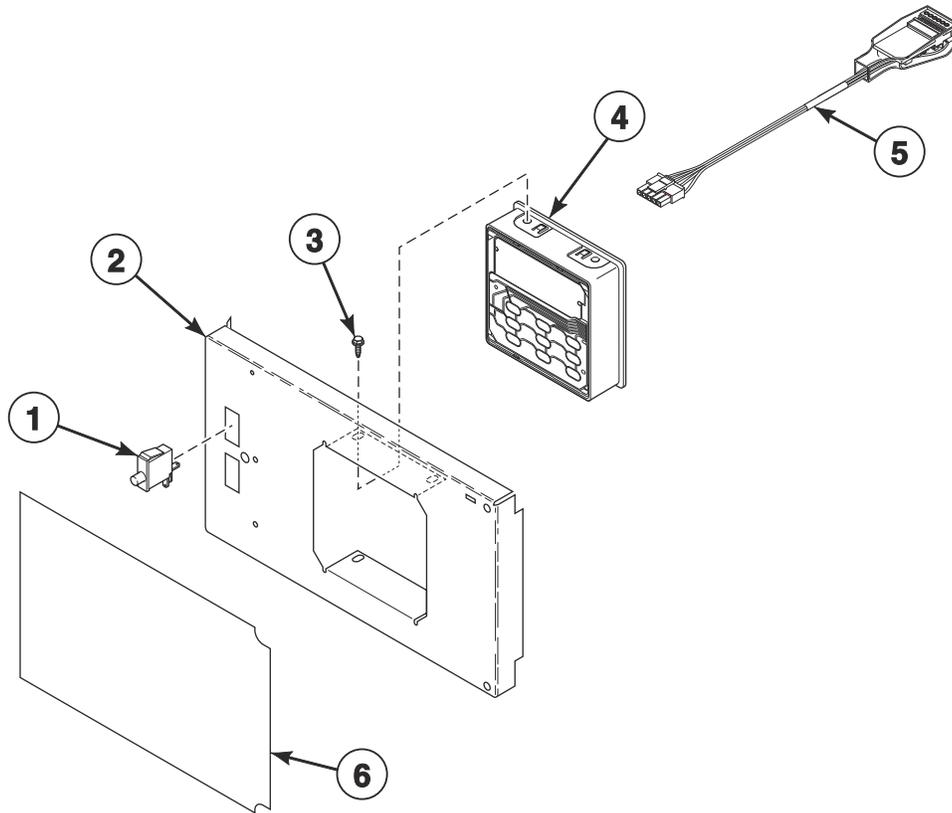
TMB3832PA

## Electronic Display Control Overlays - Vend Models with N or W in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
1	70681701	Overlay	S models; Single drop
	70681702	Overlay	S models; Dual drop
	70681703	Overlay	S models; Card ready
	70681704	Overlay	S models; Central pay
	70681705	Overlay	S models; World drop
	70705701	Overlay	S models with D in 17th position
	70690401	Overlay	H models; Single drop
	70690402	Overlay	H models; Dual drop
	70690403	Overlay	H models; Card ready
	70690404	Overlay	H models; Central pay
	70690405	Overlay	H models; World drop
	70690701	Overlay	H models; Single drop; Citron
	70690702	Overlay	H models; Dual drop; Citron
	70690703	Overlay	H models; Card ready; Citron
	70571101	Overlay	B and N models; Single drop
	70571102	Overlay	B and N models; Dual drop
	70571103	Overlay	B and N models; Card ready
	70541201	Overlay	P models; Single drop
	70541202	Overlay	P models; Dual drop
	70541203	Overlay	P models; Card ready
	70571104	Overlay	J models; Electronic drop
	70679201	Overlay	M models; Single drop
	70626001	Overlay	G and K models; Single drop
	70626002	Overlay	G and K models; Dual drop
	70626101	Overlay	G and K models; Card ready

# Electronic Display Control - OPL Models with N in the 7th Position

All Models Except J and M Models



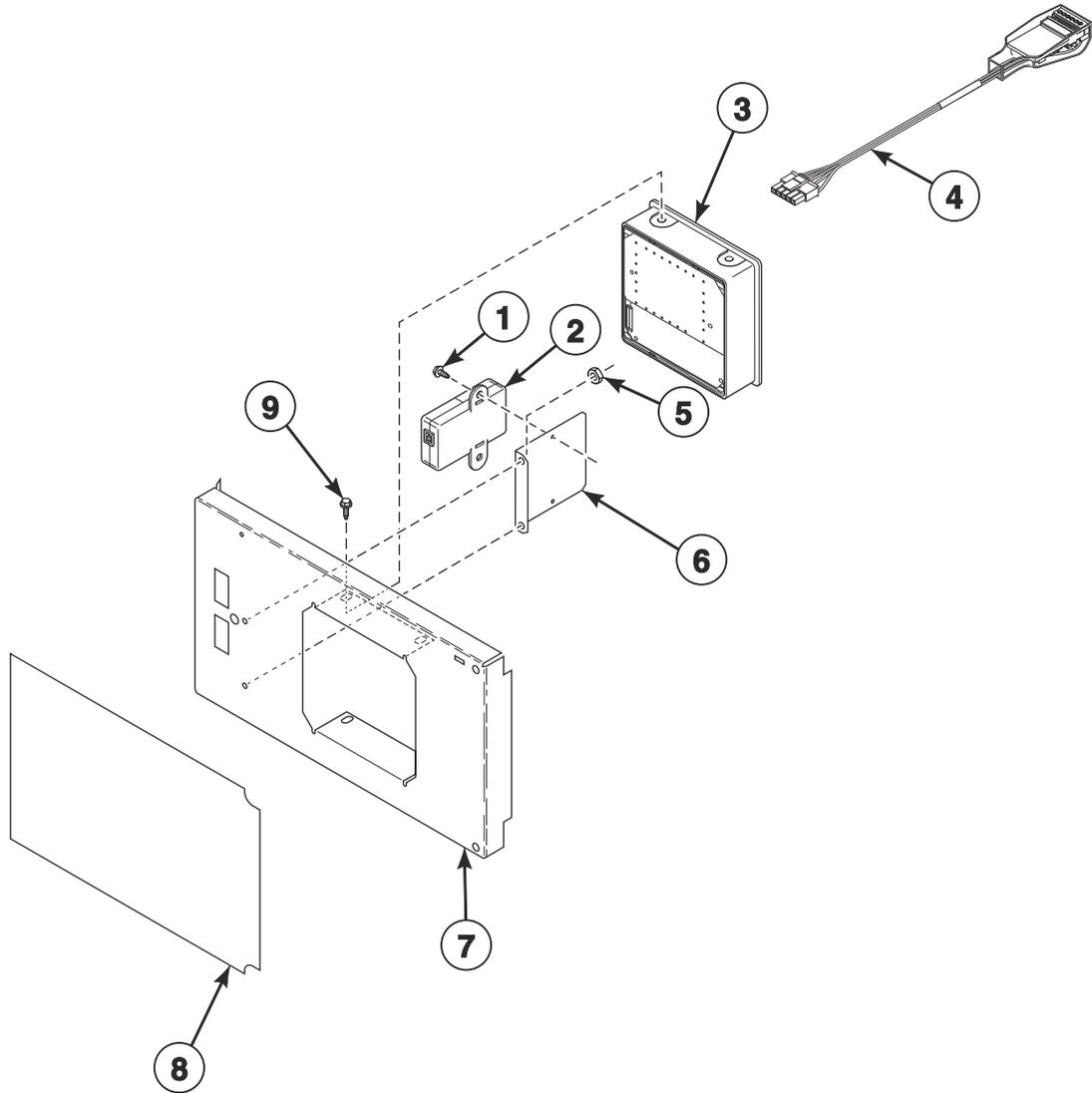
TMB3680P

## Electronic Display Control - OPL Models with N in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334004	Vend Activation Harness	
	70707901	Main Harness	
1	70413301	Pushbutton Switch	
2	70497101	Control Plate	All models except S models
3	804608	Screw	4 required
4	70523004P	Control Assembly	P models; Blue
	70478804P	Control Assembly	G, H, K, N, S and U models; Green
	70478904P	Control Assembly	B models; Red
5	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
6	70673301	Overlay	S models; Reversing
	70571401	Overlay	U models; Reversing
	70691001	Overlay	H models; Reversing
	70548801	Overlay	B and N models; Reversing
	70571601	Overlay	P models; Reversing
	70547801	Overlay	G and K models; Reversing

# 3.5 Inch Graphical Control

U Models with D in the 7th Position



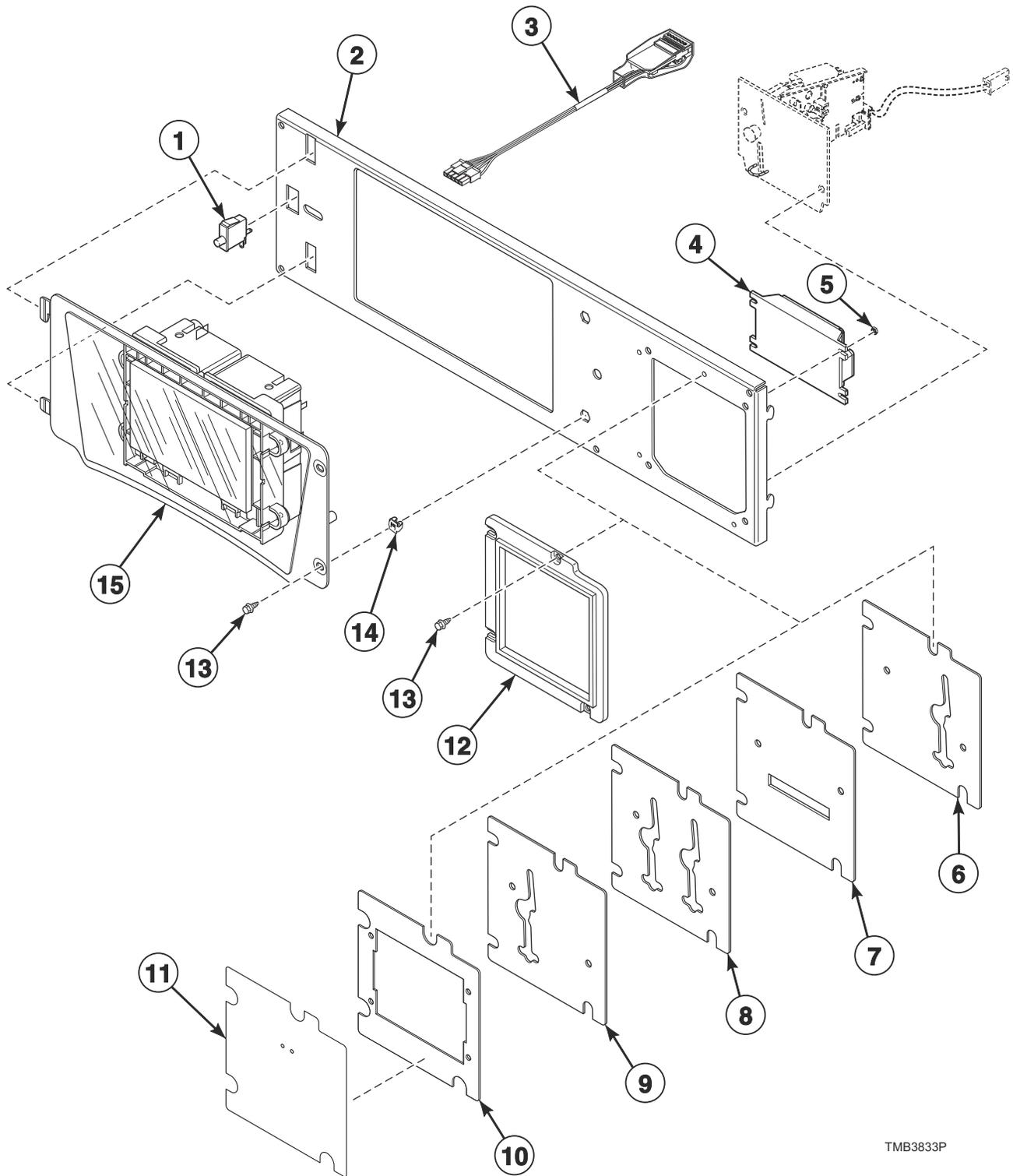
TMB3681P

## 3.5 Inch Graphical Control

REF	PART NO.	DESCRIPTION	COMMENTS
	F8617901	Harness	USB
	70707901	Main Harness	
1	51780	Screw	
2	203440	USB-Serial Interface Assembly	
3	70543104	Control Assembly	
4	203361P	Machine ID Control Assembly	Model or serial number is required when ordering
5	44071201	Nut	2 required
6	70547001	USB Bracket	
7	70570201	Control Door and Studs Assembly	
8	70595401	Overlay	
9	804608	Screw	4 required

# Touch Control - Vend Models with V in the 7th Position

B, H P and S Models



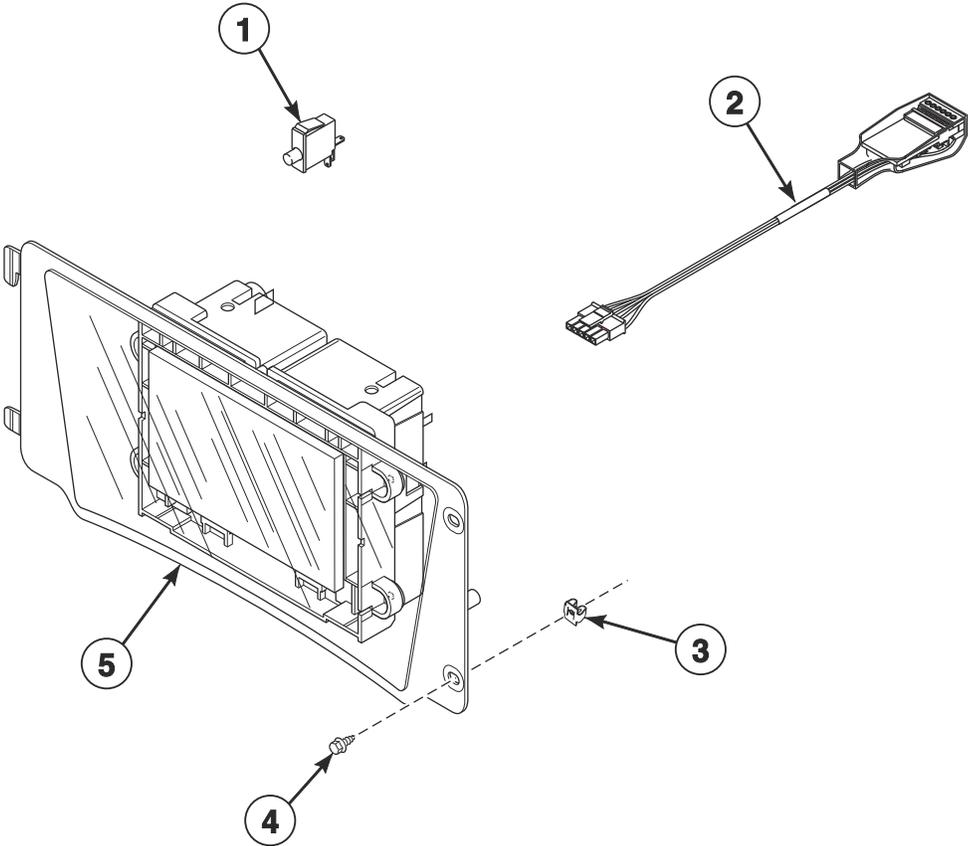
TMB3833P

## Touch Control - Vend Models with V in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44334002	Vend Activation Harness	
	44087101	Nut	2 required
	204692	Wireless Control Label	2 required
	203440	USB-Serial Interface Assembly	
	44374701	App Pay Overlay Kit	
	F8647701P	Control Screen Replacement Kit	
	F8519403	Emergency Stop Bypass Harness	T and G market models
	70707901	Main Harness	
	F8719302	Fob Communication Harness	
	44378102	Interface Harness	Central pay to front end control
	F8713906	Serial Pay Harness	Card
	44334103	Bypass Harness	Vault switch
	44334104	Coin Vault Switch Harness	
<b>1</b>	70413301	Pushbutton Switch	
<b>2</b>	70598601	Control Mounting Bracket	
<b>3</b>	203361P	Machine ID Control Assembly	
<b>4</b>	205135	Fob Reader Control Assembly	
<b>5</b>	70054	Nut	
<b>6</b>	F8574205	Accessory Plate Assembly	World drop
<b>7</b>	F8574204	Card Reader Plate	Card
<b>8</b>	F8574203	Accessory Plate Assembly	Dual drop
<b>9</b>	F8574202	Accessory Plate Assembly	Single drop
<b>10</b>	F8734601	Accessory Plate Assembly	FOB
<b>11</b>	F8734001	Overlay	S models; FOB
	F8734301	Overlay	H models; FOB
	F8736601	Overlay	H models; Citron; FOB
<b>12</b>	F8632501	Vend Plate	
<b>13</b>	39733	Screw	
<b>14</b>	70030501	Expansion Clip	2 required
<b>15</b>	70697001P	Control Assembly	

# Touch Control - OPL Models with V in the 7th Position

B, J, P and U Models



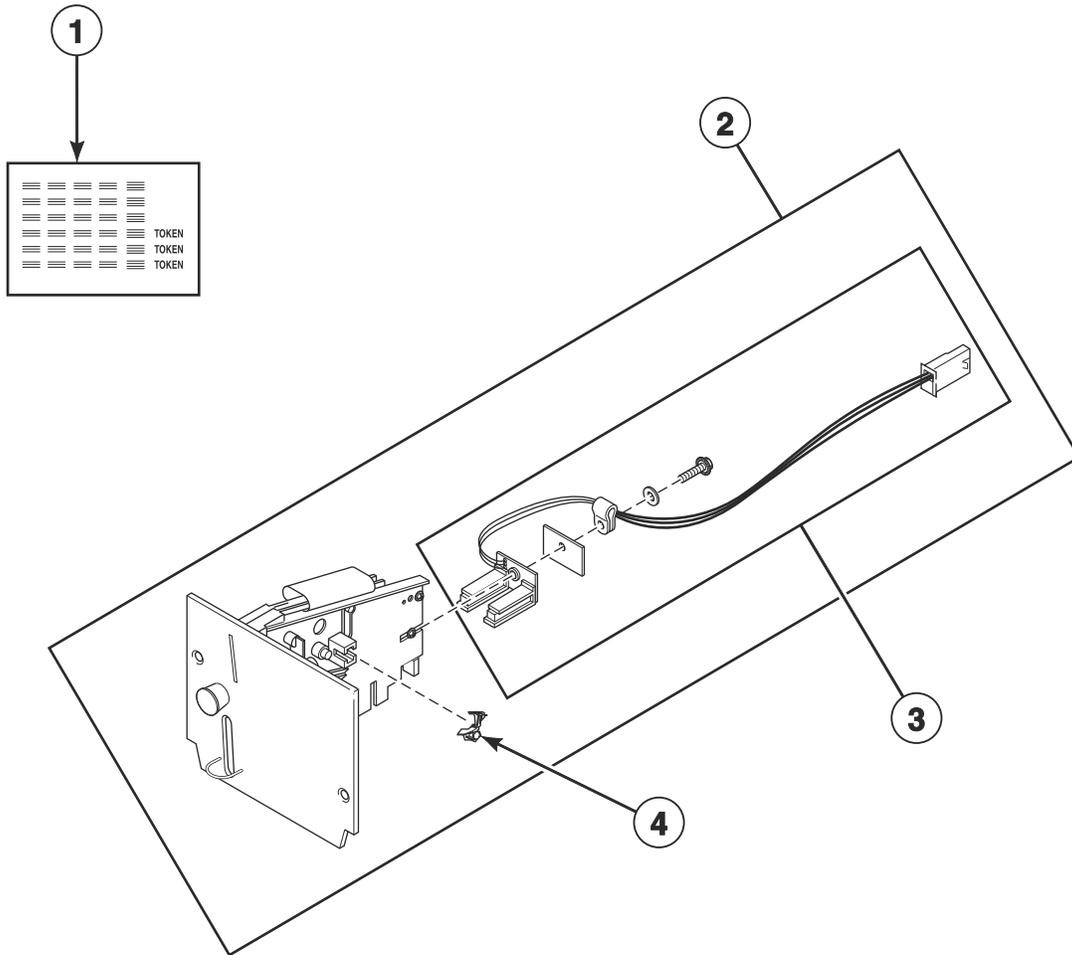
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## Touch Control - OPL Models with V in the 7th Position

REF	PART NO.	DESCRIPTION	COMMENTS
	44087101	Nut	2 required
	204692	Wireless Control Label	2 required
	203440	USB-Serial Interface Assembly	
	44374701	App Pay Overlay Kit	
	F8647701P	Control Screen Replacement Kit	Use with 70697003 Control Assembly; B, J and P models
	572506P	Control Screen Replacement Kit	Use with 70697004P Control Assembly; U models
	70707901	Main Harness	
	51780	Screw	U models; Use with 70547001 USB Bracket
	70547001	USB Bracket	U models
	F8617901	Harness	U models; USB
<b>1</b>	70413301	Pushbutton Switch	
<b>2</b>	203361P	Machine ID Control Assembly	
<b>3</b>	70030501	Expansion Clip	2 required
<b>4</b>	39733	Screw	
<b>5</b>	70697003	Control Assembly	B, J and P models
	70697004P	Control Assembly	U models

# Coin Drops

All Models Except U Models



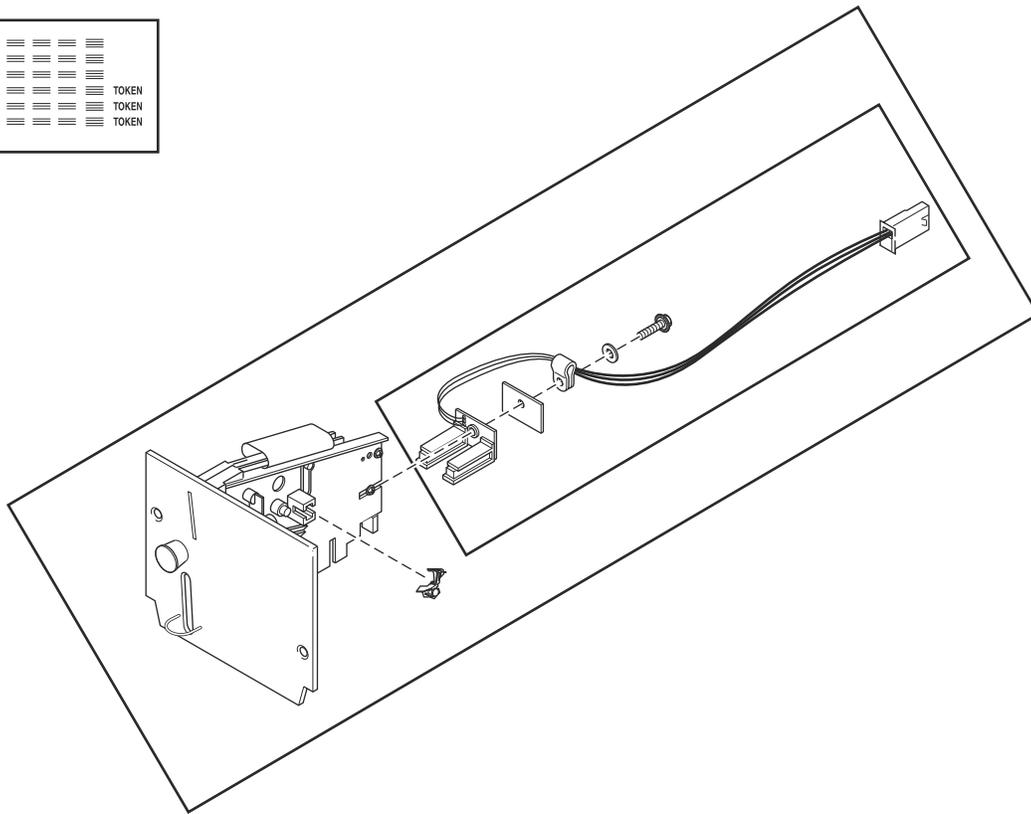
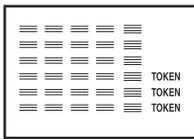
TMB3510P

# Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	70441601P	Coin Drop	Single; U.S.A.; \$.25
	38475	Coin Drop Assembly	Single; Japan; 100 yen
	38464P	Coin Drop Assembly	Single; Canada; .25
	CK077	Coin Drop Kit	Single; Taiwan; 10 NT
	70506901	Coin Drop Assembly	Single; Singapore; \$1.00 NEW
	70441603	Coin Drop	Dual; U.S.A.; \$.25 and \$1.00
	38519	Coin Drop Assembly	Dual; Japan; 100 yen and 500 yen
	70441602	Coin Drop Assembly	Dual; Canada; .25 and 1.00
	38467	Coin Drop Assembly	Dual; Australia; \$0.20 and \$1.00
	CK111	Coin Drop Kit	Dual; Australia; \$1.00 and \$2.00
	70283102	Coin Drop Assembly	Dual; 0.20 and 0.50 Euro
	210195	Coin Drop Assembly	Dual; 0.20 and 1.00 Euro
	210196	Coin Drop Assembly	Dual; 0.50 and 1.00 Euro
	F0160737-00	Coin Meter	Dual; 0.50 and 2.00 Euro
	70281102	Coin Drop Assembly	Dual; Taiwan; 10 and 50 NT
	70482401	Coin Drop Assembly	Dual; New Zealand; \$1.00 and \$2.00
	38462P	Coin Drop Assembly	Single; Token; STD 118-1
	38463	Coin Drop Assembly	Single; Token; STD 118-5
	38963P	Coin Drop	Single; Token STD 118-16
	CK097	Coin Drop Kit	Single; Jeton 08MS
	201141	Coin Drop Assembly	Single; Token; Jeton wh121
	70471601	Coin Drop Assembly	Single; Token; 7K
	70513302	Electronic Coin Drop Assembly	Euro and Great Britain coins
	70513310	Electronic Coin Drop Assembly	Japan and Thailand coins
	70513304	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong and South Korea coins
	70513303	Electronic Coin Drop Assembly	Denmark, Norway and Euro coins
	70513306	Electronic Coin Drop Assembly	Mexico, Ecuador and U.S.A. coins
	70294107	Electronic Coin Drop Assembly	Lithuania, Latvia and Euro coins
	70513311	Electronic Coin Drop Assembly	China and Malaysia coins
	70513318	Electronic Coin Drop Assembly	South African 1, 2 and 5 rand coins
	70513309	Electronic Coin Drop Assembly	Euro coins
	70513312	Electronic Coin Drop Assembly	Russia coins
	70513313	Electronic Coin Drop Assembly	Philippines coins
	70513314	Electronic Coin Drop Assembly	Thailand coins
	70513315	Electronic Coin Drop Assembly	Chile coins
	70513316	Electronic Coin Drop Assembly	Singapore coins
3	200674P	Opto Coupler	
4	201595P	Wire Guard	

# Coin Drop Kits

All Models Except U Models

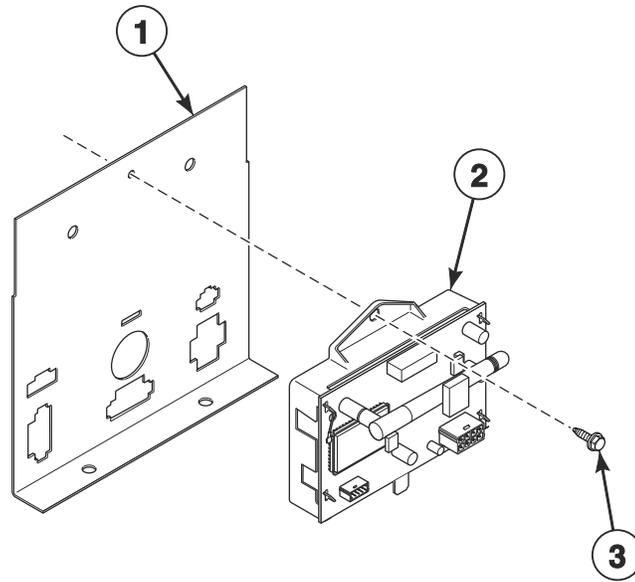


TMB3510PA

## Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK125	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK110	Electronic Coin Drop Kit	Mexico (default), Ecuador and United States
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Coin Drop Kit	New Zealand; 1.00 and 2.00

# Network Board Components

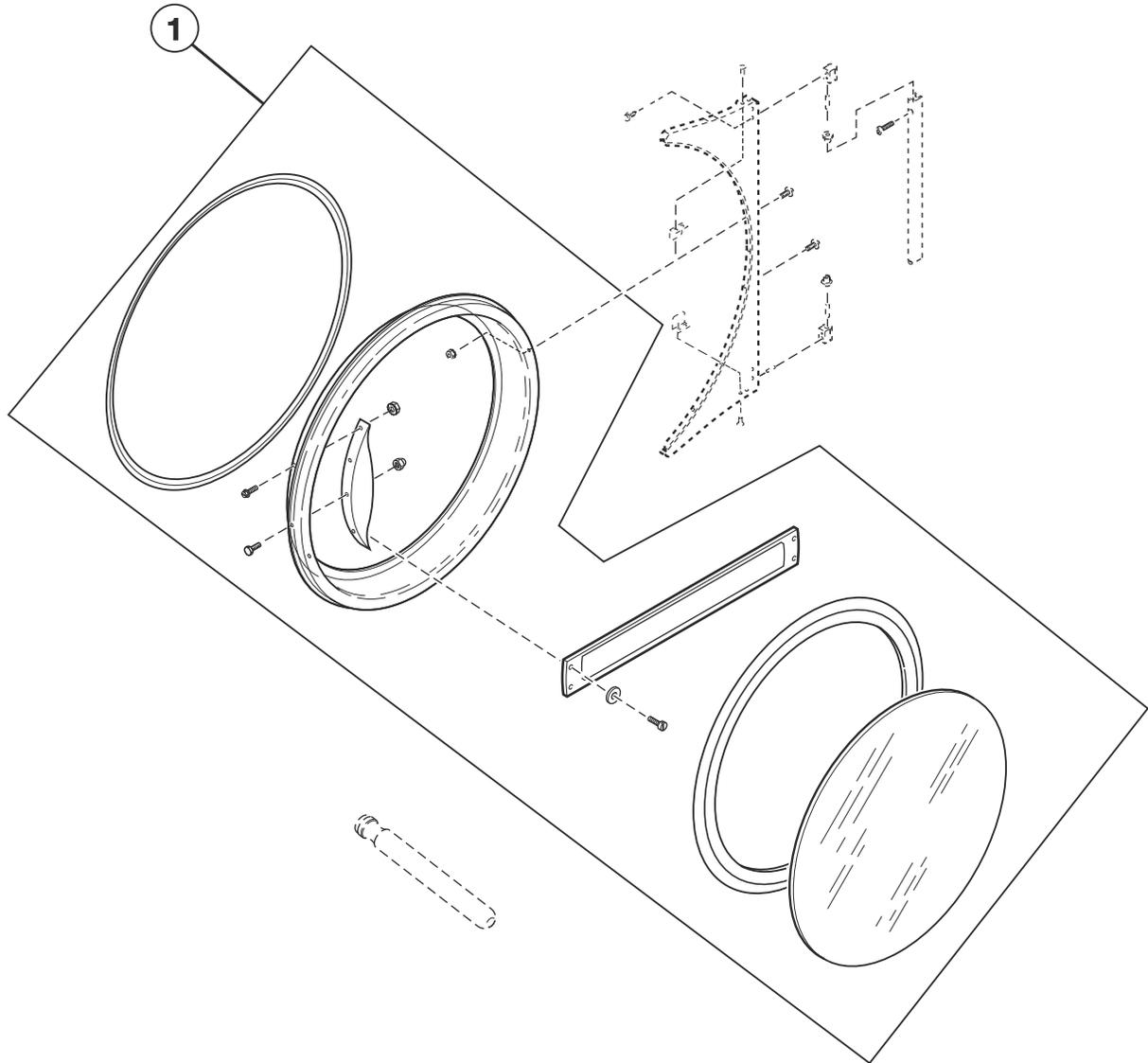


TMB3834P

# Network Board Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70609701	Wireless Network Kit	
	F8674006	Wireless Network Harness	
	204692	Wireless Control Label	
	203346	USB IR Interface Kit	
<b>1</b>	70307007	Harness Mounting Plate	
<b>2</b>	807211	Wireless Network Control Assembly	
<b>3</b>	F8206901	Screw	

# Door Assemblies

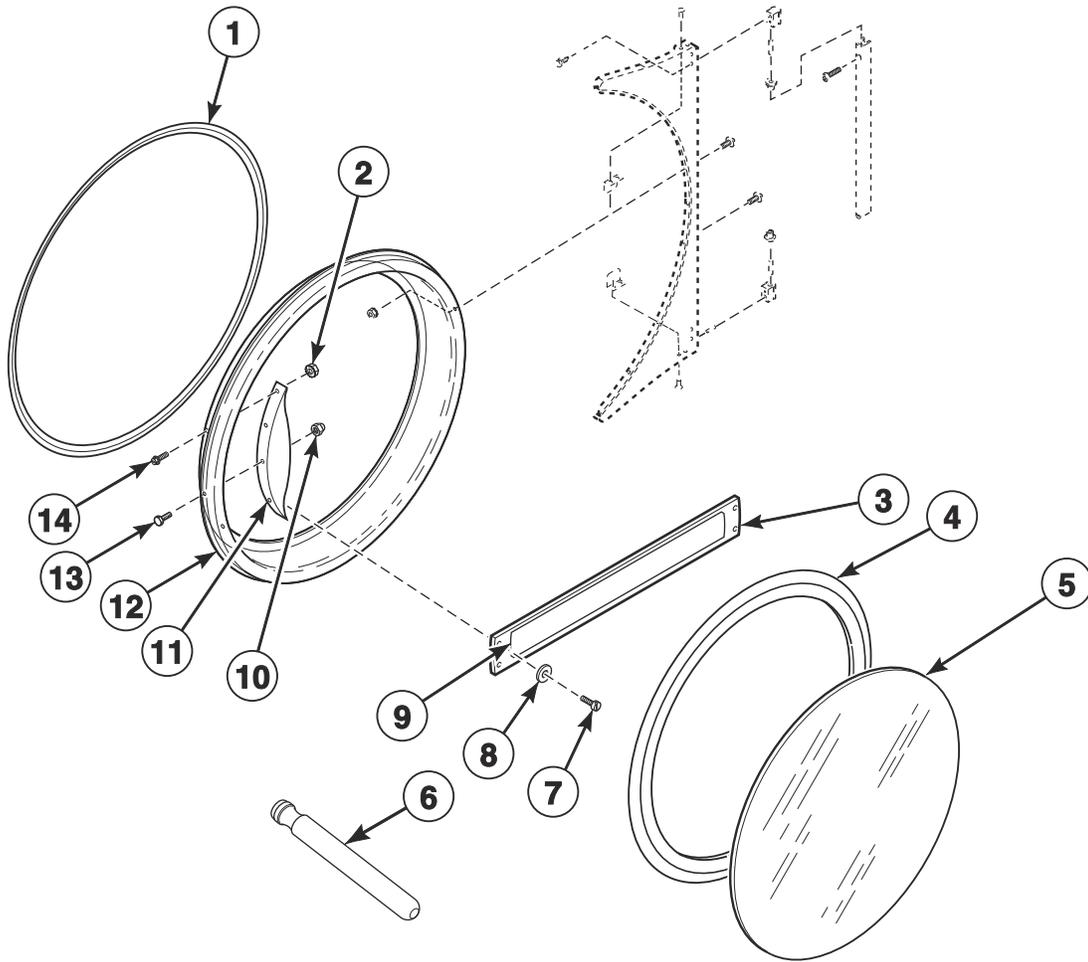


TMB3856P

# Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	44354701	Door Assembly	M and S models; Stainless steel
	44354702P	Door Assembly	M and S models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	44389101	Door Assembly	M and S models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354703	Door Assembly	U models; Stainless steel
	44354704	Door Assembly	U models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	44389104	Door Assembly	U models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354705	Door Assembly	H models; Stainless steel
	44354707	Door Assembly	H models; Stainless steel with green trim
	44354706	Door Assembly	H models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	44389102	Door Assembly	H models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354708	Door Assembly	H models; Chrome with green trim; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	44389103	Door Assembly	H models; Mirror polish with green trim; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354709	Door Assembly	B, J, N and P models; Black
	44354712	Door Assembly	B models with 6 in 5th position of Serial No.; Black with orange seal
	44354711BP	Door Assembly	G and K models; Includes handle
	44354710LG	Door Assembly	P models; Light gray

# Door Components

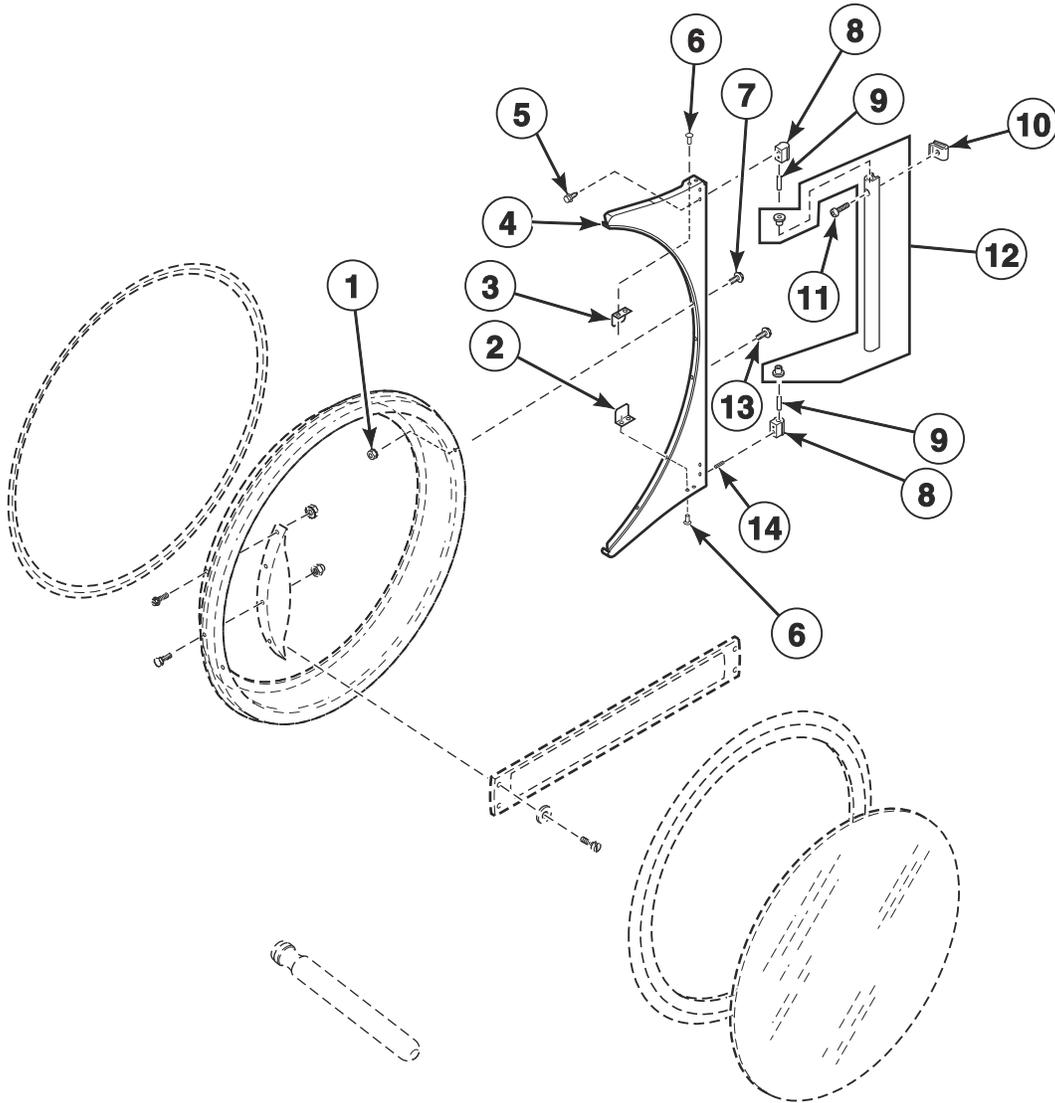


TMB3856PA

## Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70650401	Door Glass Label	H models
	70707701	Door Glass Label	S models
	70707501	Max Fill Line Label	
<b>1</b>	70296802	Door Ring Gasket	H models with chrome handle
	44008201P	Door Ring Gasket	
<b>2</b>	44088001	Nut	B, H, M, N and S models; 4 required
<b>3</b>	70399501B	Handle Bar	G and K models
<b>4</b>	70211902P	Door Seal Kit	Use Loctite 414 for seal
	70211906P	Door Glass Seal Kit	B models with 6 in 5th position of Serial No.; Orange; Use Loctite 414 for seal
<b>5</b>	44008405	Door Glass	H models; Green trim
	44008401P	Door Glass	
<b>6</b>	M4221P4	Door Glass Installation Tool	
<b>7</b>	70412601	Pop Rivet	G and K models; Attaches door handle to door ring
<b>8</b>	70409301	Washer	G and K models
<b>9</b>	44144401	Nameplate Overlay	K models through 8/7/22
	44391201	Nameplate Overlay	K models starting 8/8/22
	70411401	Nameplate Overlay	G models
<b>10</b>	M414215	Nut	For door strike; Mounts between door strike screw and door handle
<b>11</b>	44007901	Door Handle	B, J, M, N, P and S models
	44263801	Door Handle	U models; Use 901620 Screw, 800465 Washer, 803871 Screw and 44088001 Nut to attach; 90-degree chrome pull handle
	44370601	Door Handle	H models
<b>12</b>	44354801	Door Ring Assembly	H, M and S models; Stainless steel
	44354802	Door Ring Assembly	H, M and S models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70689103	Door Ring Assembly	H, M and S models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354803	Door Ring Assembly	U models
	44354804	Door Ring Assembly	U models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70689104	Door Ring Assembly	U models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	44354808LG	Door Ring Assembly	P models; Light gray
	44354807B	Door Ring Assembly	B, J, N and P models
	44354809B	Door Ring Assembly	G and K models
<b>13</b>	M400661	Screw	Door Strike
<b>14</b>	70442101	Screw	B, H, J, M, N, P and S models; 4 required

# Hinge Components

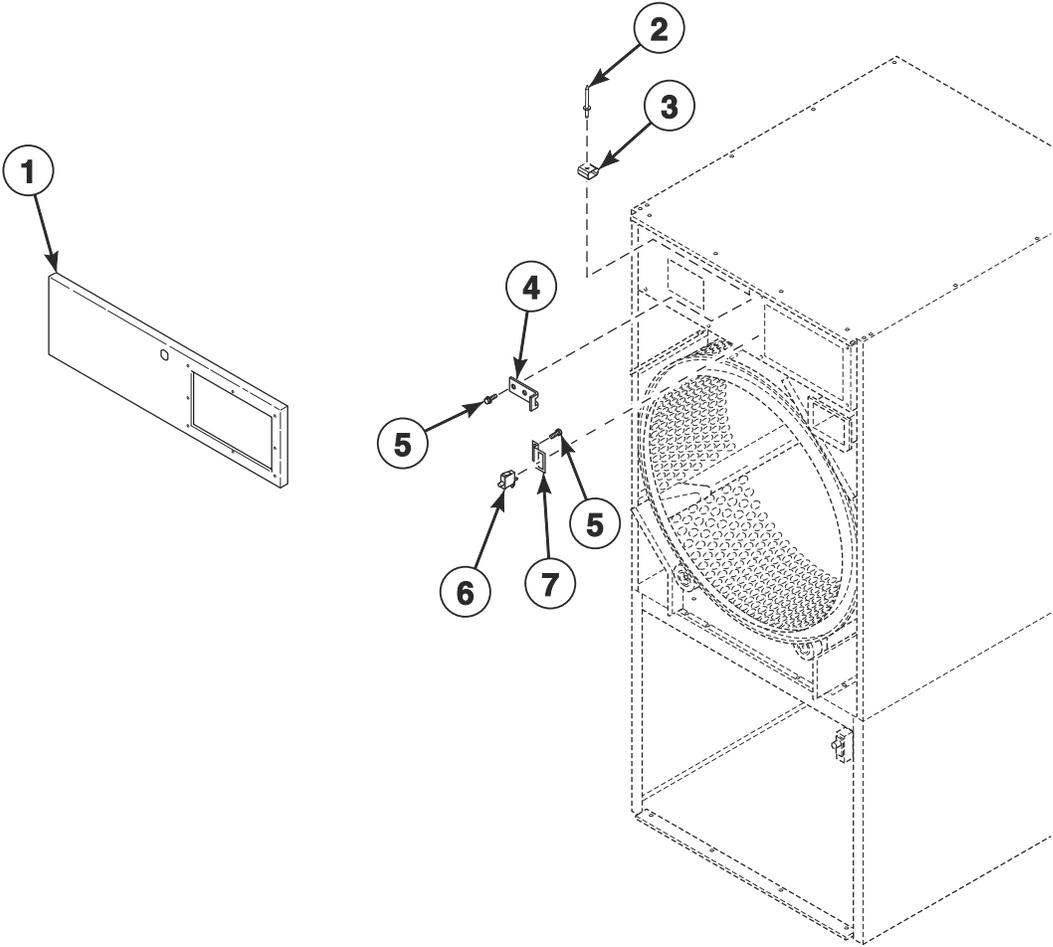


TMB3997P

# Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44088001	Nut	
2	70727901	Door Switch Actuator	Bottom
3	70532105	Door Switch Actuator	Top
4	70596601	Door Hinge Assembly	H and S models; Chrome; Models through Serial No. 2108 with 6 in 5th position of Serial No.; Models through Serial No. 2306 with 0 in 5th position of Serial No.
	70596607	Door Hinge Assembly	H and S models; Mirror polish; Models starting Serial No. 2109 with 6 in 5th position of Serial No.; Models starting Serial No. 2307 with 0 in 5th position of Serial No.
	70596602	Door Hinge Assembly	H, M, N, S and U models; Stainless steel
	70596613B	Door Hinge Assembly	B, G, J, K and P models; Black
	70596613LG	Door Hinge Assembly	P models; Light gray
	70596613W	Door Hinge Assembly	H, M, N, S and U models
5	70576101	Screw	
6	70058501	Pop Rivet	
7	44349101	Screw	5 required
8	M4772P3	Hinge Cam Kit	H, M, N, P, S and U models
	70622401	Hinge Cam Kit	H and S models; Chrome
	M4773P3	Hinge Cam Kit	B, G, J, K and P models; Black
9	70071401	Pin	
10	70030401	Nut	
11	70033502	Screw	H, M, N, P, S and U models
	70407301	Screw	B, G, J, K and P models; Black
12	70597601	Door Hinge Lug Assembly	H, M, N, P, S and U models
	70597603	Door Hinge Lug Assembly	B, G, J, K and P models; Black
	70597602	Door Hinge Lug Assembly	H and S models; Chrome
13	70607603	Screw	
14	70436301	Screw	

# Control Panels

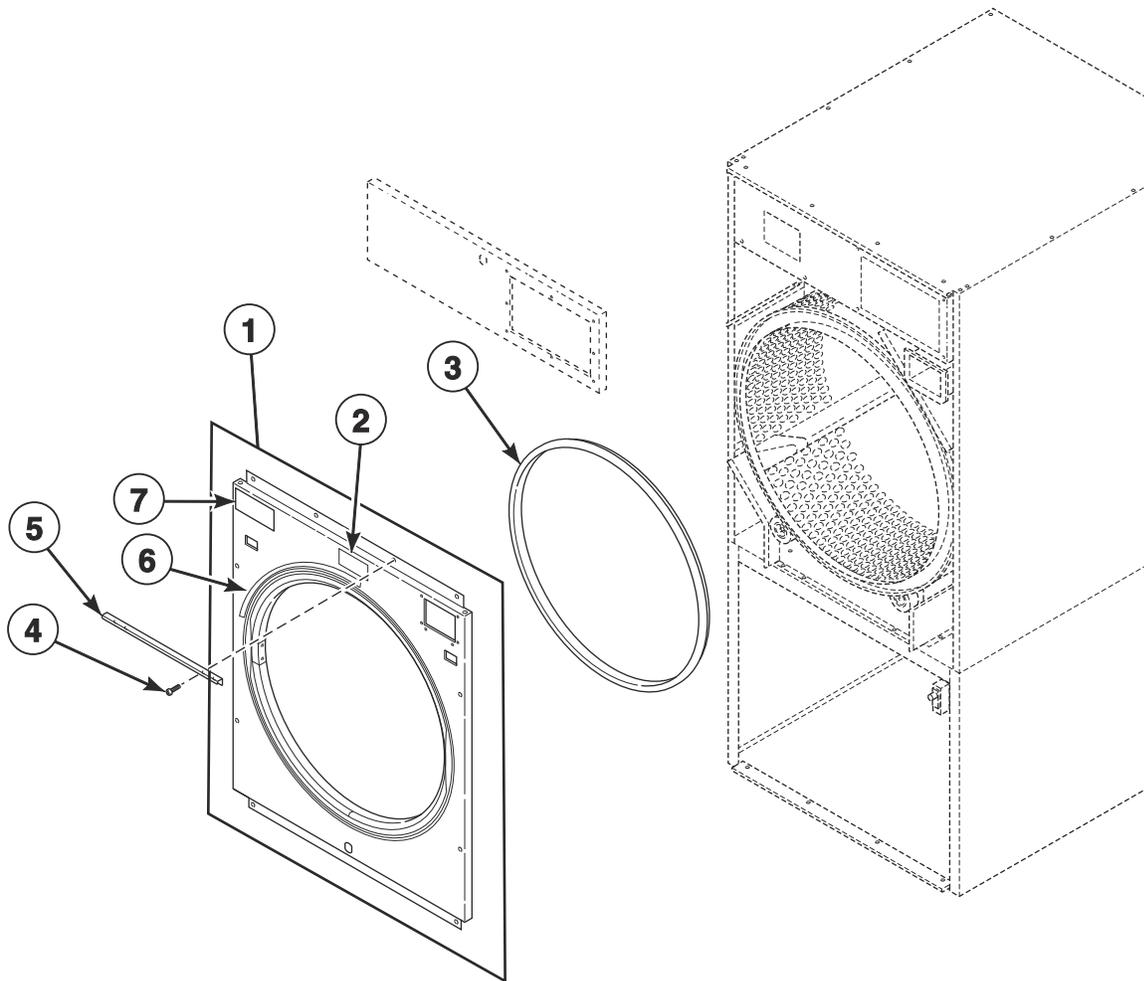


TMB4050P

# Control Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	70417115W	Control Panel	B, G, J, K, M, N and U models; Models with D, F, N and W in 7th position
	70417113	Control Panel	B, G, K, M, N and U models; Stainless steel; Models with D, F, N and W in 7th position
	70690103W	Control Panel Assembly	S models; Coin and central pay; Models with N and W in 7th position
	70690101	Control Panel Assembly	S models; Stainless steel; Coin and central pay; Models with N and W in 7th position
	70376014DG	Control Panel	P models; Dark gray; Models with F, N and W in 7th position
	70376014W	Control Panel	H and N models; Models with F, N and W in 7th position
	70376009	Control Panel	H, N and P models; Stainless steel; Models with F, N and W in 7th position
	70583501	Control Panel	B, H, P and S models; Coin and card models with V in 7th position
	70583502	Control Panel	B, H, J, P and S models; Central pay and OPL models with V in 7th position
	70695801W	Control Panel	U models; Models with V in 7th position
	70695802	Control Panel	U models; Stainless steel; Models with V in 7th position
	70690102	Control Panel Assembly	S models; Stainless steel; Card; Models with N and W in 7th position
	70690104W	Control Panel Assembly	S models; Card; Models with N and W in 7th position
	70690003	Control Panel	S models; Stainless steel; OPL; Models with F, N and W in 7th position
	70690006W	Control Panel	S models; OPL; Models with F, N and W in 7th position
2	M400003	Pop Rivet	
3	431318	Control Door Latch	Models with D, F, N and W in 7th position
4	70654501	Lock Catch Bracket	Models with V in 7th position
5	430497	Screw	
6	70413301	Pushbutton Switch	S models
7	70641601	Control Panel Switch Bracket	S models

# Front Panel Assemblies

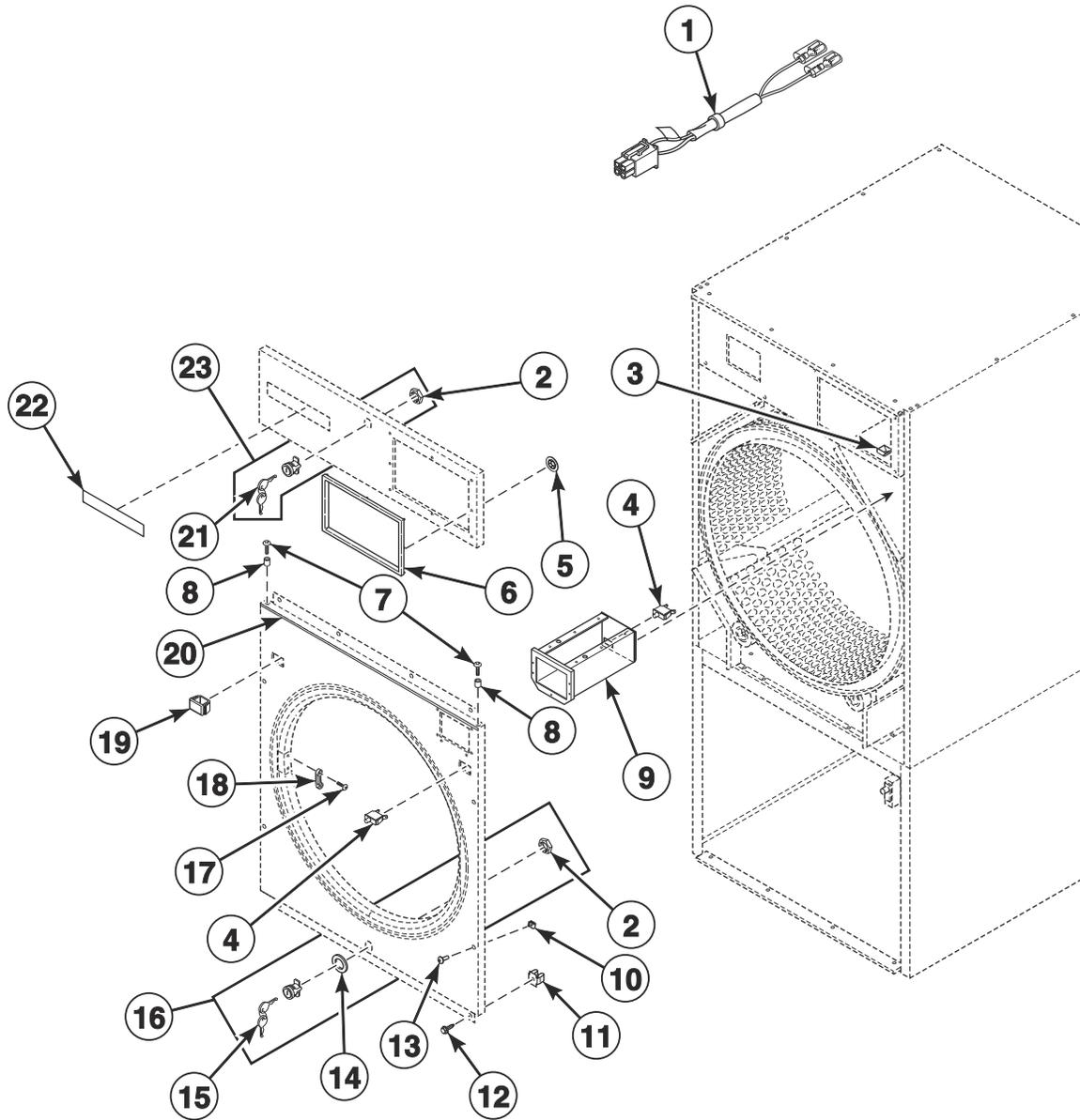


TMB3837P

## Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70703601W	Front Panel Assembly	All models except U models; Coin
	70703601DG	Front Panel Assembly	P models; Coin; Dark gray
	70703601	Front Panel Assembly	All models except J and U models; Coin; Stainless steel
	70703602W	Front Panel Assembly	All models except J and U models; Card and central pay
	70703602DG	Front Panel Assembly	P models; Card and central pay; Dark gray
	70703602	Front Panel Assembly	All models except J and U models; Card and central pay; Stainless steel
	70703604W	Front Panel Assembly	All models except J models; OPL; With e-stop
	70703604DG	Front Panel Assembly	P models; OPL; Dark gray; With e-stop
	70703604	Front Panel Assembly	OPL; Stainless steel; With e-stop
	70703603W	Front Panel Assembly	All models except J models; OPL; Without e-stop
	70703603DG	Front Panel Assembly	P models; OPL; Dark gray; Without e-stop
	70703603	Front Panel Assembly	OPL; Stainless steel; Without e-stop
2	70472801	Label	U models
3	70173402	Front Cylinder Seal	
4	M411072	Screw	
5	70641501	Control Panel Stand Bracket	S models; Models with F, N and W in the 7th position
6	70534301	Warning Label	English
	70534302	Warning Label	French
	70534300	Label Kit	Warning; IEC models
7	70537001	Label	B, H, M, N, S and U models; C.A.R.E.
	70537101	Label	G and K models; F.S.S.
	70414001	Label	G and K models through 8/7/22; Coin; ExpressDry
	44190901	Label	P models; Safe Tech

# Cabinet Front Components



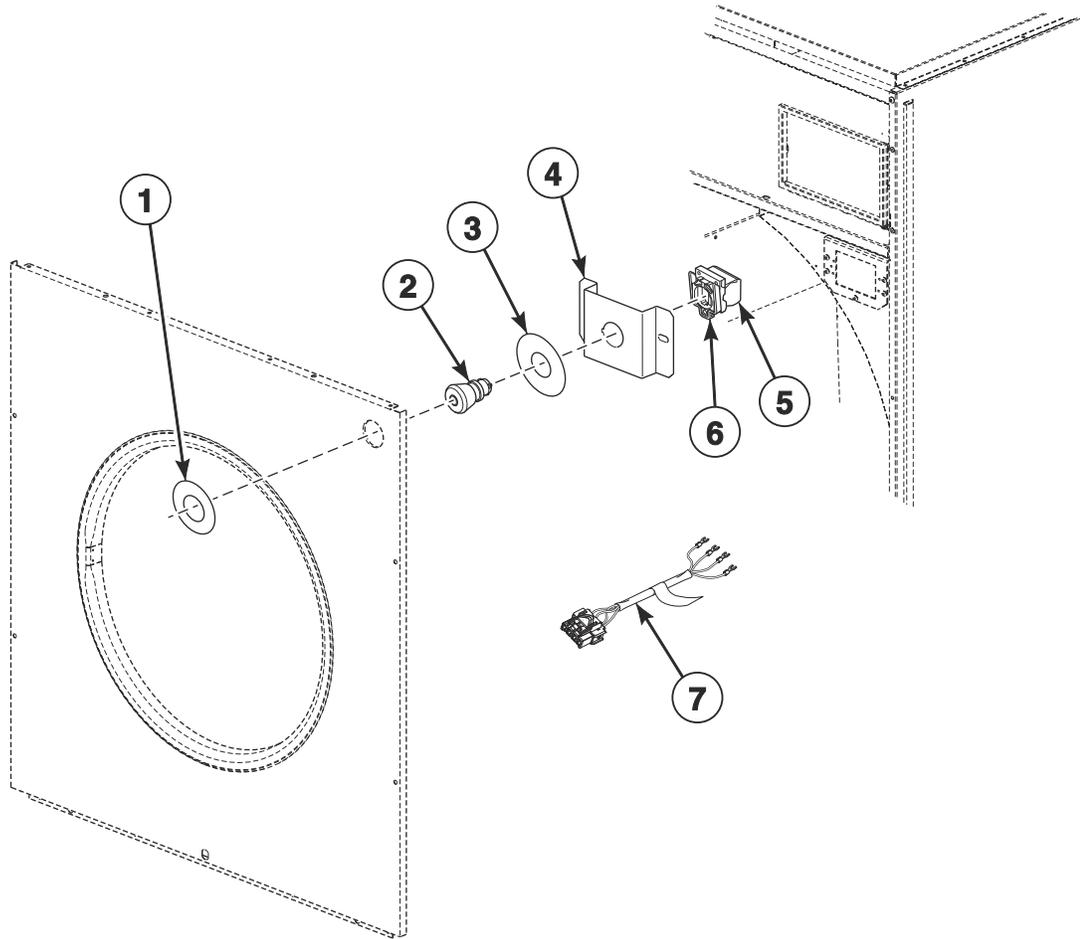
TMB4003P

## Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	44334103	Bypass Harness	Card and central pay
	D511476	Jumper Harness	Card reader present
	70482901	Door Catch Kit	
<b>1</b>	44334101	Coin Vault Switch Harness	
<b>2</b>	44088801	Nut	
<b>3</b>	70296401	Coin Chute Assembly	
<b>4</b>	70413301	Pushbutton Switch	
<b>5</b>	M400977	Nut	
<b>6</b>	70529401	Control Trim	H models; Gray
	44016401	Control Trim	P models; Black
<b>7</b>	39733	Screw	
<b>8</b>	56079	Panel Locator	9 required
<b>9</b>	70529501	Coin Vault Assembly	
	70529502	Coin Vault and Emergency Stop Mount Assembly	Models with emergency stop
	F160673P	Coin Box	Optional equipment; Includes lock and key
<b>10</b>	70030401	Nut	
<b>11</b>	70030501	Expansion Clip	8 required
<b>12</b>	M411072	Screw	8 required
<b>13</b>	70033502	Screw	2 required for stainless steel panels in addition to 2 of 70182601 Screw
	70182601	Screw	2 required for stainless steel panels in addition to 2 of 70033502 Screw; 4 required for painted panels
<b>14</b>	70342401	Lock Shim	2 required
<b>15</b>	70155602	Key	RL002
<b>16</b>	70722301	Lock, Key and Nut Kit	RL002; Black
<b>17</b>	44166601	Pop Rivet	
<b>18</b>	M401223	Door Latch	
<b>19</b>	44057801W	Switch Hole Plug	White
	44057801B	Switch Hole Plug	Black
<b>20</b>	70399413	Access Panel Trim	G and K models; Coin
	70399406	Access Panel Trim	G and K models; Card and central pay
<b>21</b>	70155601	Key	RL001
<b>22</b>	F8688801	Nameplate	S models
	F8687701	Decal	H models
	F8443105	Nameplate	U models
	567293	Nameplate	B models
	567887	Nameplate	P models
	70685701	Nameplate	J models
	70685801	Nameplate	J models; SAFE
	562738	Label	B, P and S models; Softwash
	44147101	Nameplate Overlay	K models through 12/31/22; OPL
	44391301	Label	G and K models starting 8/8/22; Coin; ExpressDry
	44391401	Label	K models starting 1/1/23; OPL; ProDry2+
<b>23</b>	70733701	Lock, Key and Nut Kit	RL001; Black

# Emergency Stop Button - IEC OPL Models

A, H, J, K, L, R and U in the 2nd Position

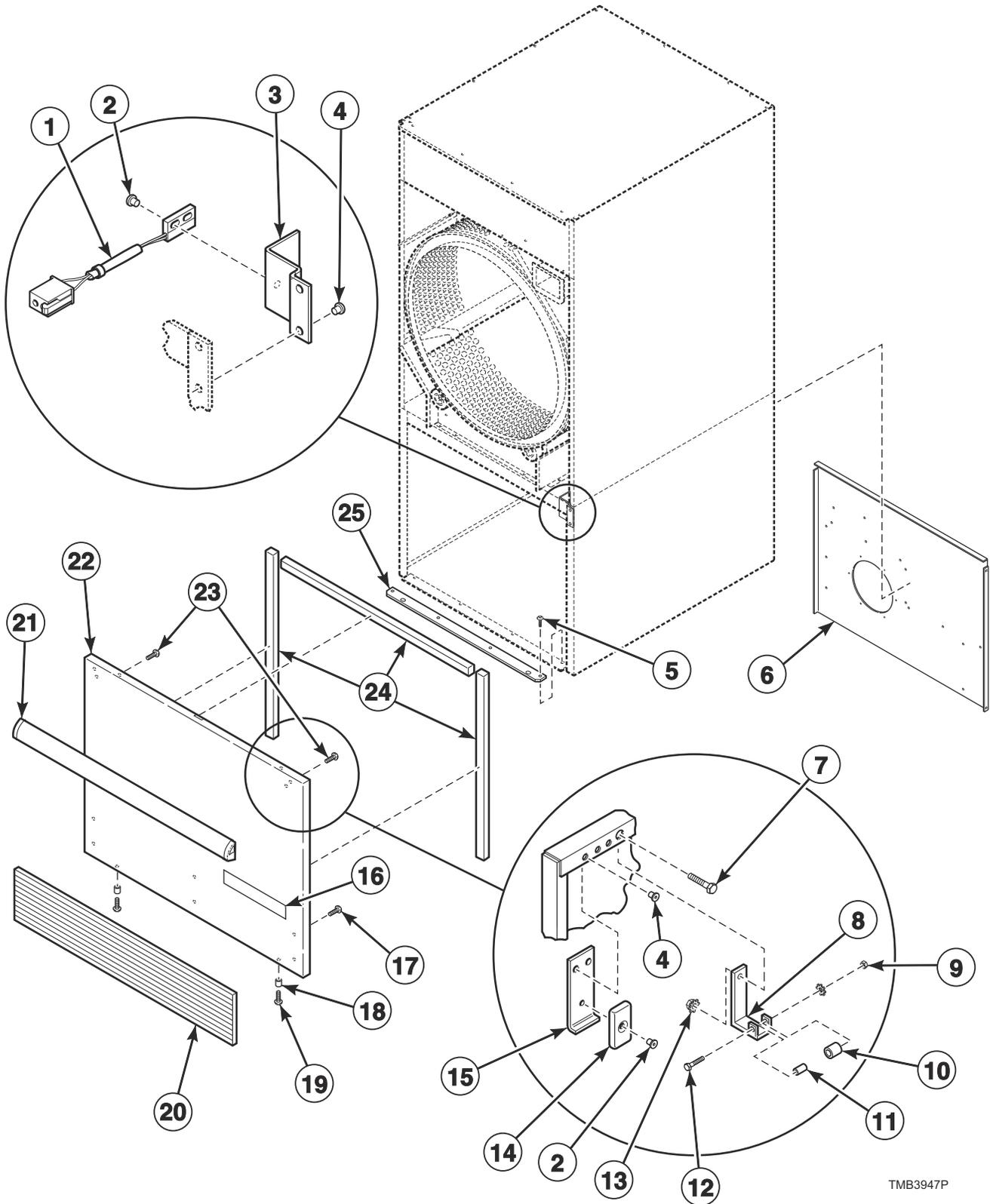


TMB3513P

## Emergency Stop Button - IEC OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70580301	Emergency Stop Button Kit	Includes items 2-4
	70631101	Emergency Stop Interconnect Harness	
<b>1</b>	44012903	Emergency Stop Label	
<b>2</b>	F200233501	Emergency Stop Pushbutton	Models starting Serial No. 2411 with 6 in 5th position of Serial No.
	F200233500	Emergency Stop Pushbutton	All other models
<b>3</b>	44012901	Emergency Stop Label	
<b>4</b>	70550401	Emergency Stop Mounting Bracket	
<b>5</b>	F8069504	Contact Switch	2 required; Models starting Serial No. 2411 with 6 in 5th position of Serial No.
	F8069501	Contact Switch	2 required; All other models
<b>6</b>	F8538102	Contact Base	Models starting Serial No. 2411 with 6 in 5th position of Serial No.
	F8538101	Contact Base	All other models
<b>7</b>	44272401	Emergency Stop Harness	

# Lower Cabinet Components

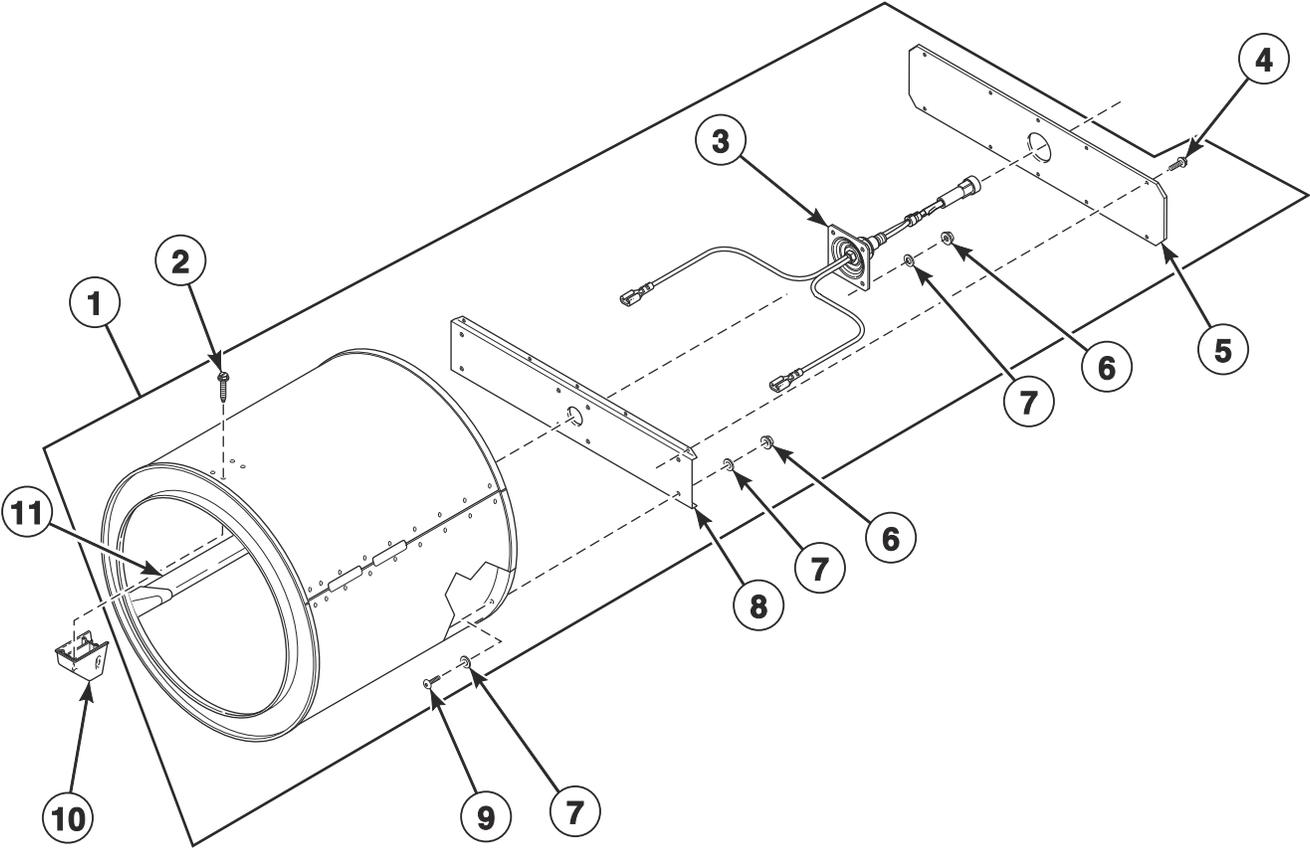


TMB3947P

## Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8066804	Reed Switch Assembly	
2	70743501	Rivet	
3	70508501	Switch Bracket	
4	70058501	Pop Rivet	
5	430497	Screw	
6	70564001	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	70030301	Roller Catch Arm	
9	23951	Nut	
10	70297601	Roller Catch Wheel	
11	70030201	Roller Catch Spacer	
12	70072801	Screw	
13	51236	Nut	Attaching roller catch
14	70343101	Magnet	
15	44290501	Magnet Bracket	
16	44391601	Label	K models starting 1/1/23; Capacity; OPL
17	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
18	56079	Panel Locator	
19	39733	Screw	
20	70117622	Kickplate	H and U models; Dark gray
	70117613	Kickplate	All models except H models; Black
21	70154411	Handle and Caps Assembly	B, J, M, N, S and U models; Black
	70407209	Handle Bumper	P models; Silver
	70154418	Handle and Caps Assembly	H and U models; Dark gray
	70407206	Handle Bumper	G and K models
22	70515603W	Lint Panel	All models except J models; With kickplate (order separately)
	70515604DG	Lint Panel	P models; Dark gray; No kickplate
	70515602	Lint Panel	Stainless steel; With kickplate (order separately)
	70515605	Lint Panel	All models except J models; Stainless steel; No kickplate
	70515604W	Lint Panel	All models except P models; No kickplate
23	430757	Screw	For attaching handle; 6 required
24	70289101P	Gasket	Sold per foot
25	70392101	Lint Panel Pivot Plate	

# Cylinder and Trunnion Assembly

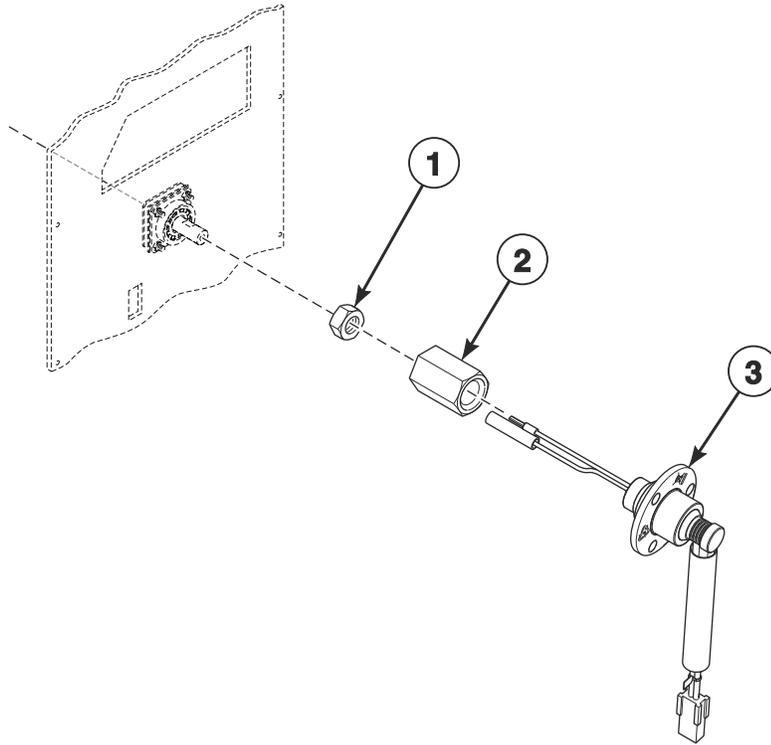


TMB3358P

## Cylinder and Trunnion Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
1	70408803	Cylinder and Trunnion Assembly	G and K models; Non-moisture sensing
	70444103	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
	70408801P	Cylinder and Trunnion Assembly	Galvanized; Non-moisture sensing
	70444101P	Cylinder and Trunnion Assembly	Galvanized; Moisture sensing
	70408802P	Cylinder and Trunnion Assembly	Stainless steel; Non-moisture sensing
	70444102	Cylinder and Trunnion Assembly	Stainless steel; Moisture sensing
2	62588	Screw	12 required
3	70564807	Trunnion and Seal Kit	Includes 70013702 Rear Cylinder Seal; Non-moisture sensing
	70564808	Trunnion and Seal Kit	Moisture sensing; Includes 70454601 Trunnion and Wire Assembly
4	430497	Screw	10 required
5	70305301	Rear Cylinder Channel Plate	
6	44087201	Nut	8 required
7	70411301	Washer	
8	70305201	Rear Cylinder Channel	Non-moisture sensing
	70305202	Rear Cylinder Channel	Moisture sensing
9	70391101	Screw	8 required
10	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
11	70433004	Cylinder Rib Assembly	Moisture sensing
	70327107	Cylinder Rib Assembly	Non-moisture sensing; Galvanized
	70327108	Cylinder Rib Assembly	Non-moisture sensing; Stainless steel

# Moisture Sensing Components

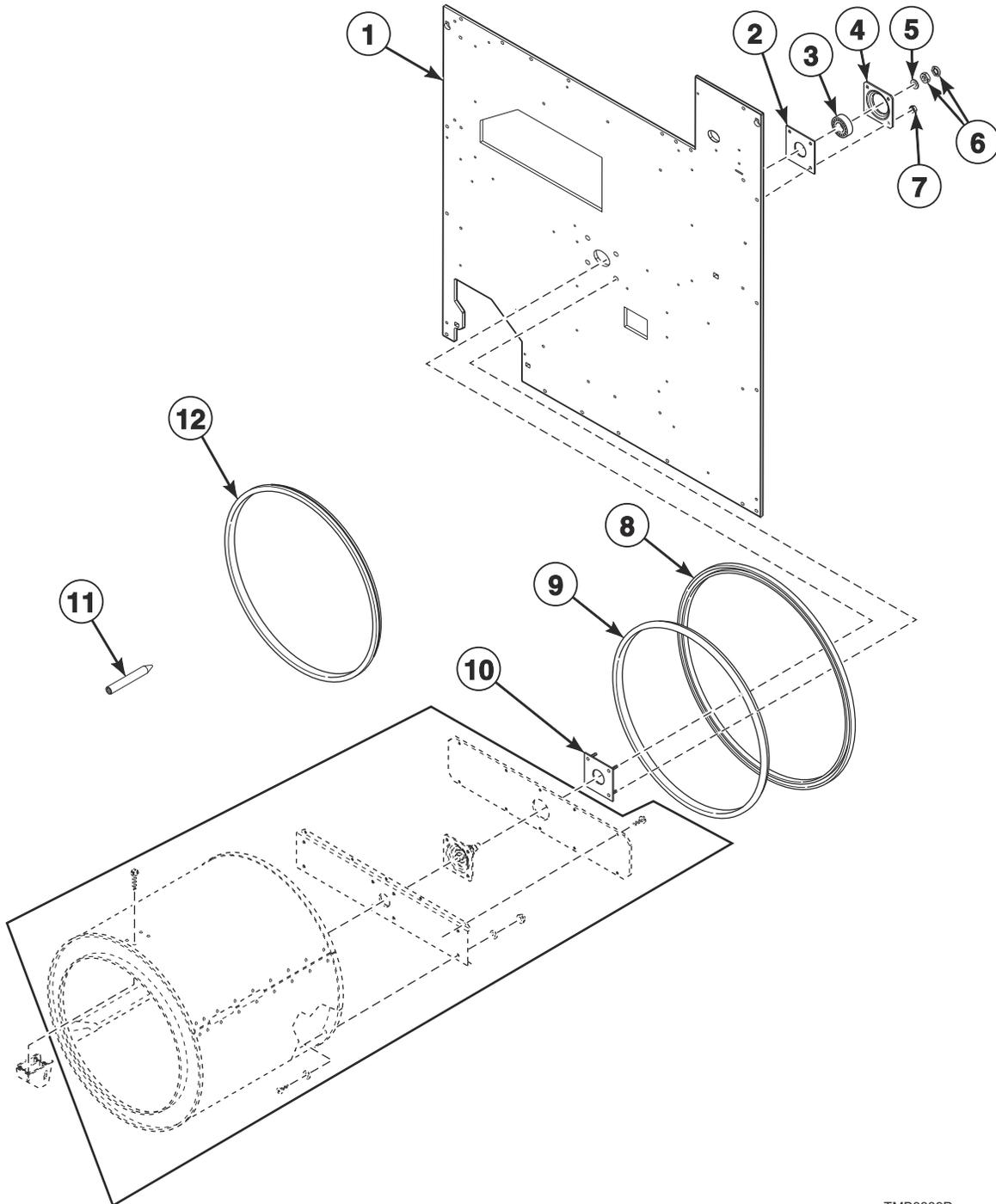


TMB3843P

# Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70631203	Moisture Sensor/Airflow Switch Harness	
1	M400022	Nut	
2	70455401	Slip Ring Holder	
3	44222702	Slip Ring Assembly	

# Cylinder Components

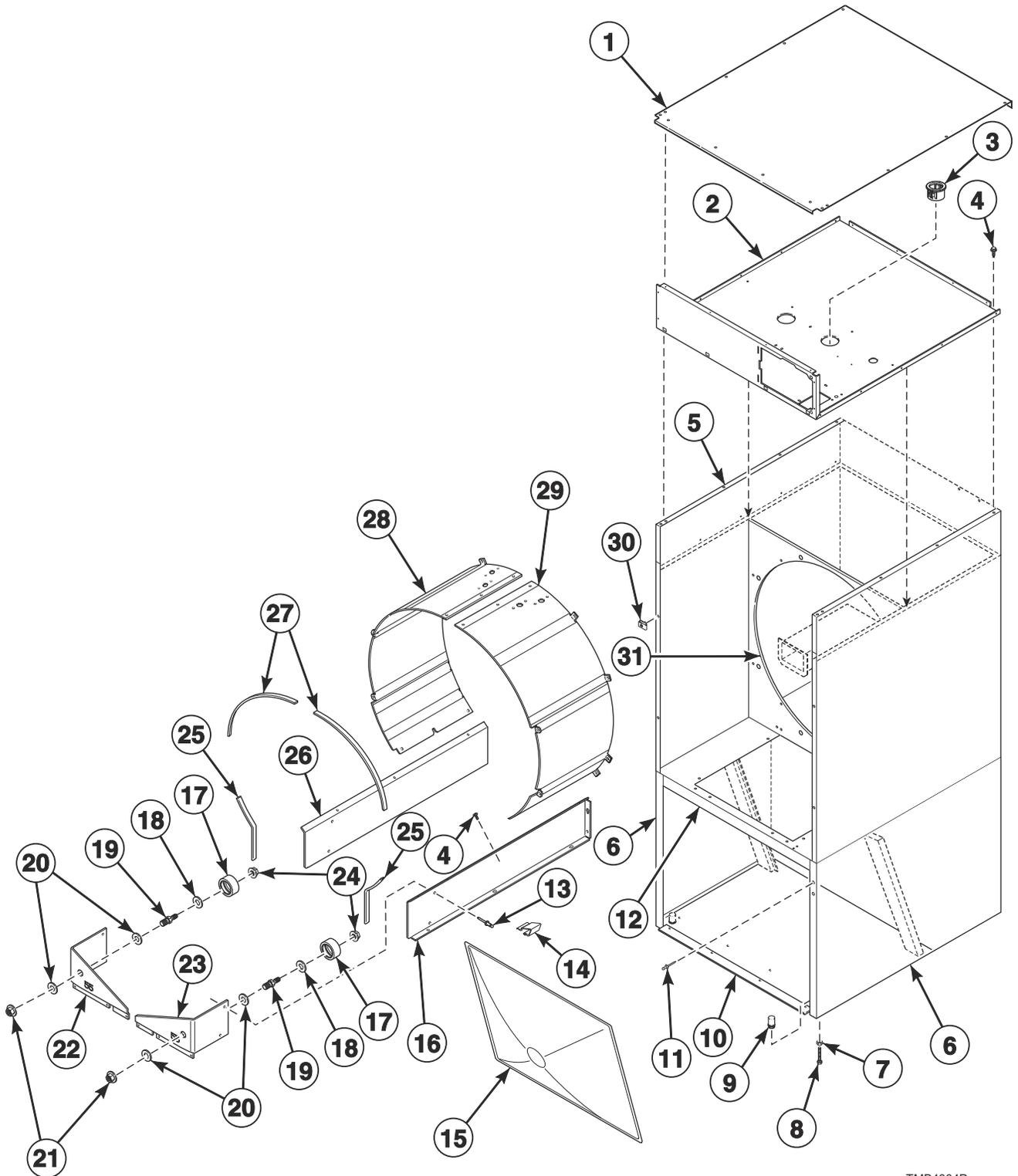


TMB3839P

# Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
	430260P	Support Housing Bearing Assembly	Includes items 3, 4 and Loctite
1	70706901	Rear Panel	Gas models
	70706902	Rear Panel	Electric and steam models
2	70355001	Rear Bearing Shim	
3	70448701	Support Bearing	
4	70013901	Rear Cylinder Bearing Housing	
5	M400991	Washer	
6	M400022	Nut	
7	M412986	Nut	4 required
8	70506403	Rear Cylinder Seal Support	
9	70013704P	Rear Cylinder Seal	Use with D511637P Adhesive
10	430352	Cylinder Bearing Stud Plate Assembly	
11	263P4	Cylinder Guide Tool	
12	70066005	Center Cylinder Seal	

# Cabinet Components

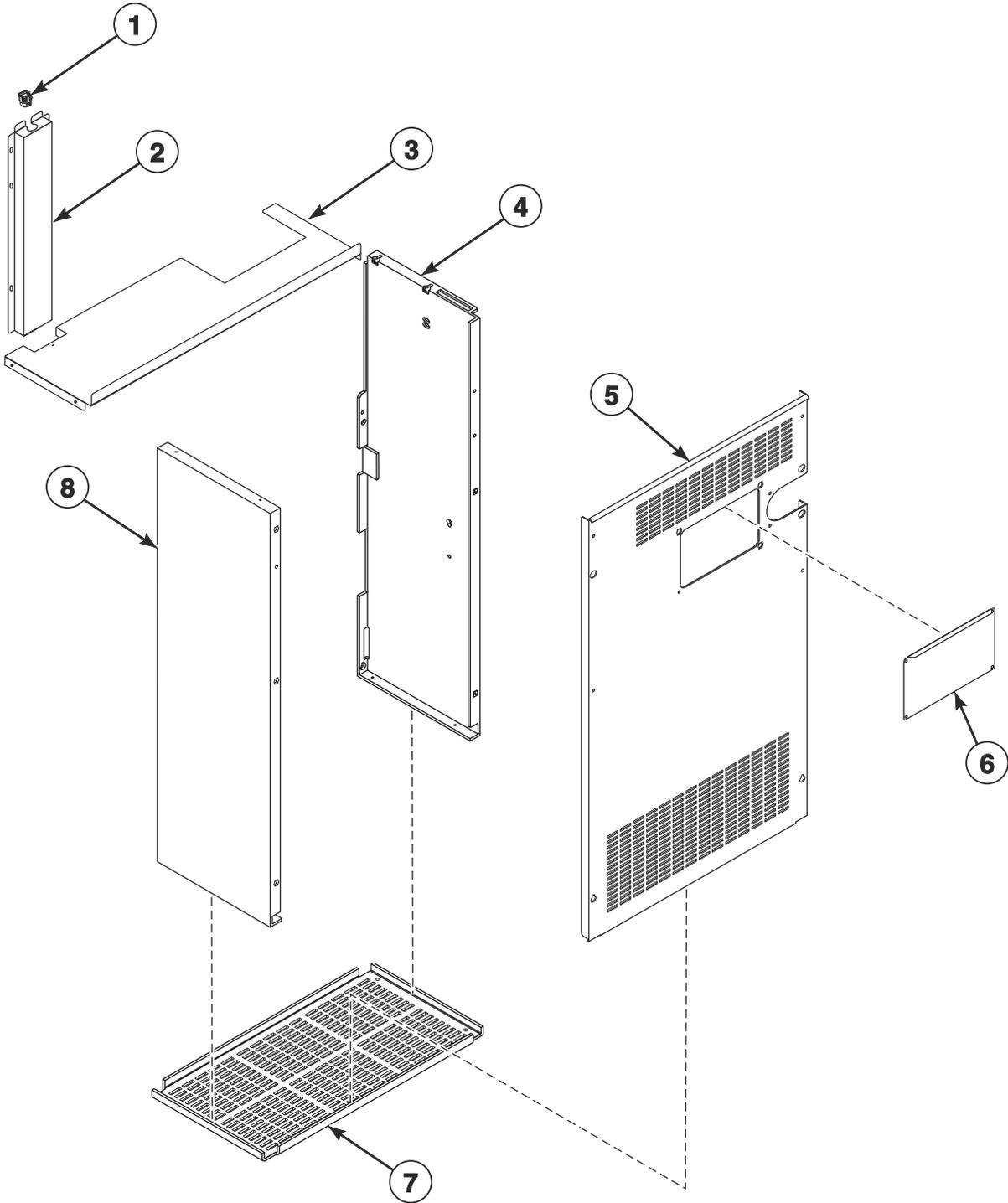


TMB4004P

# Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	205655	Leveling Leg Locknut Wrench	Use with item 7
	298P4P	Spray Paint	White
	122P4P	Porcelain Touch-Up Paint	White
1	70586601	Top Panel	S models with V in 7th position
	70557801	Top Panel	Models with D, F, N and W in 7th position
2	70641401	Top Pan	Models with D, F, N and W in 7th position
	70583701	Top Pan	B, H, J, P, S and U models; Models with V in 7th position
3	70346501	Bushing	
4	430497	Screw	
5	70378704DGP	Side Panel	Dark gray; B and P models; Upper
	70378704W	Side Panel	Upper
6	70378802DG	Side Panel	Dark gray; B and P models; Lower
	70378802WP	Side Panel	Lower
7	21899	Nut	
8	70247701	Screw	
9	70063201	Hole Plug	
10	70377601	Lower Pan	
11	70058501	Pop Rivet	16 required; Upper side panel
12	70562401	Center Pan	
13	70058502	Pop Rivet	
14	35865	Hold-Down Clip	
15	44063601	Lint Screen	
16	70575401	Air Duct	Right
17	70616701	Roller and Seal Kit	
18	70443601	Roller Seal	
19	70249501	Roller Shaft	
20	70261401	Washer	
21	70288801	Nut	
22	70326104	Roller Support Bracket	Left
23	70326103	Roller Support Bracket	Right
24	430576	Nut	
25	70015711	Sheet Metal Edge Gasket	Lower
26	70575402	Air Duct	Left
27	70015710	Sheet Metal Edge Gasket	Upper
28	70432308	Cylinder Shroud	Left; With fire suppression
	70378002	Cylinder Shroud	Left
29	70432307	Cylinder Shroud	Right; With fire suppression
	70378001	Cylinder Shroud	Right
30	70030401	Nut	
31	70376801	Center Partition	

# Rear Panels



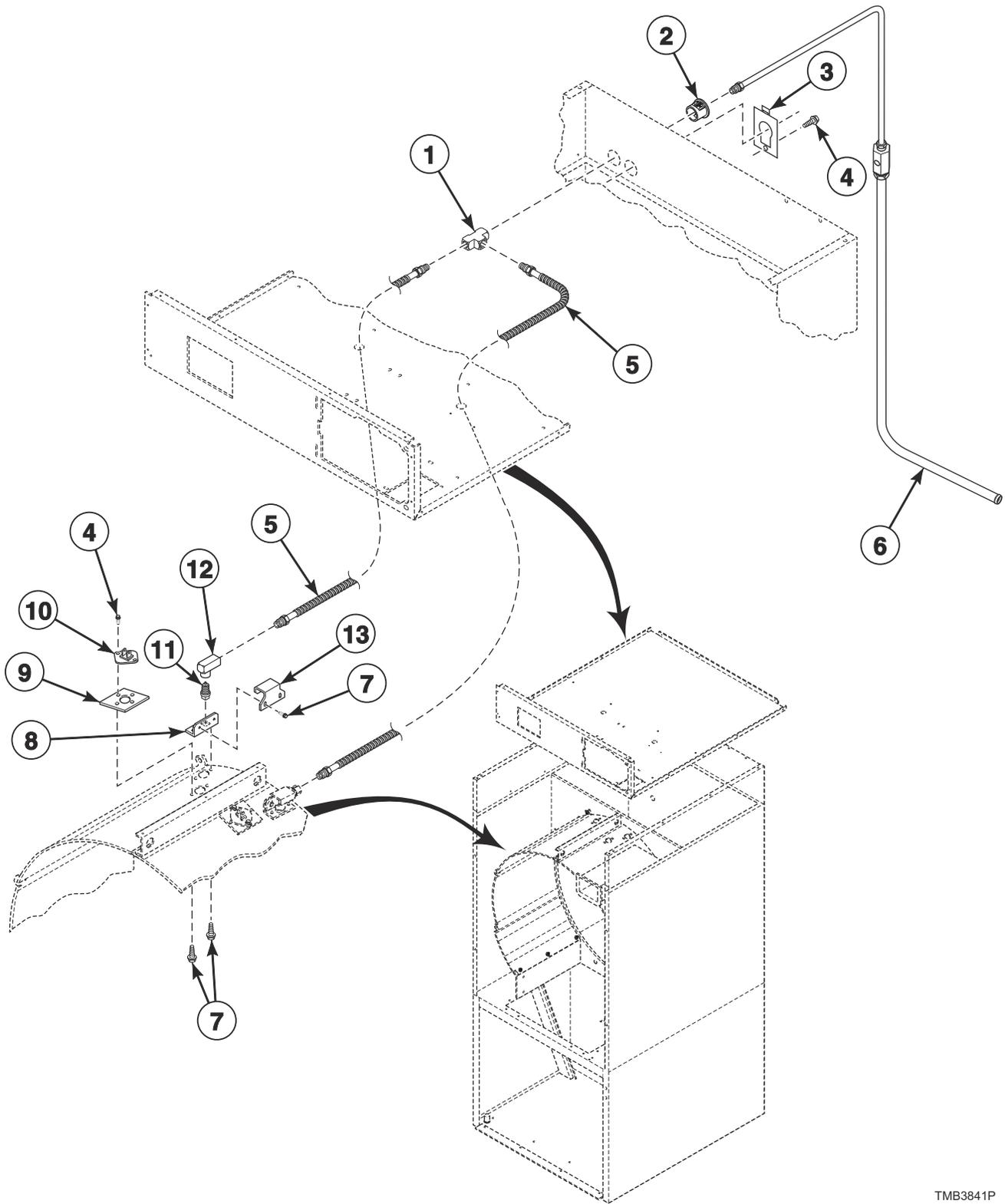
TMB3935P

## Rear Panels

REF	PART NO.	DESCRIPTION	COMMENTS
	808338	Warning Label	Contains battery; T market models
1	44304801	Strain Relief	Steam models
2	70706401	Wiring Guide	Steam models
3	70706501	Steam Coil Tray Panel	Steam models
4	70648101	Side Guard	Left
5	70648302	Rear Guard	
	70648301	Rear Guard	With fire suppression
6	70650901	Rear Cover	
7	70660701	Bottom Guard	
8	70648201	Side Guard	Right; Gas and electric models
	70706601	Side Guard	Right; Steam models

# Fire Suppression System Components

All Gas and Steam Models Except M Models



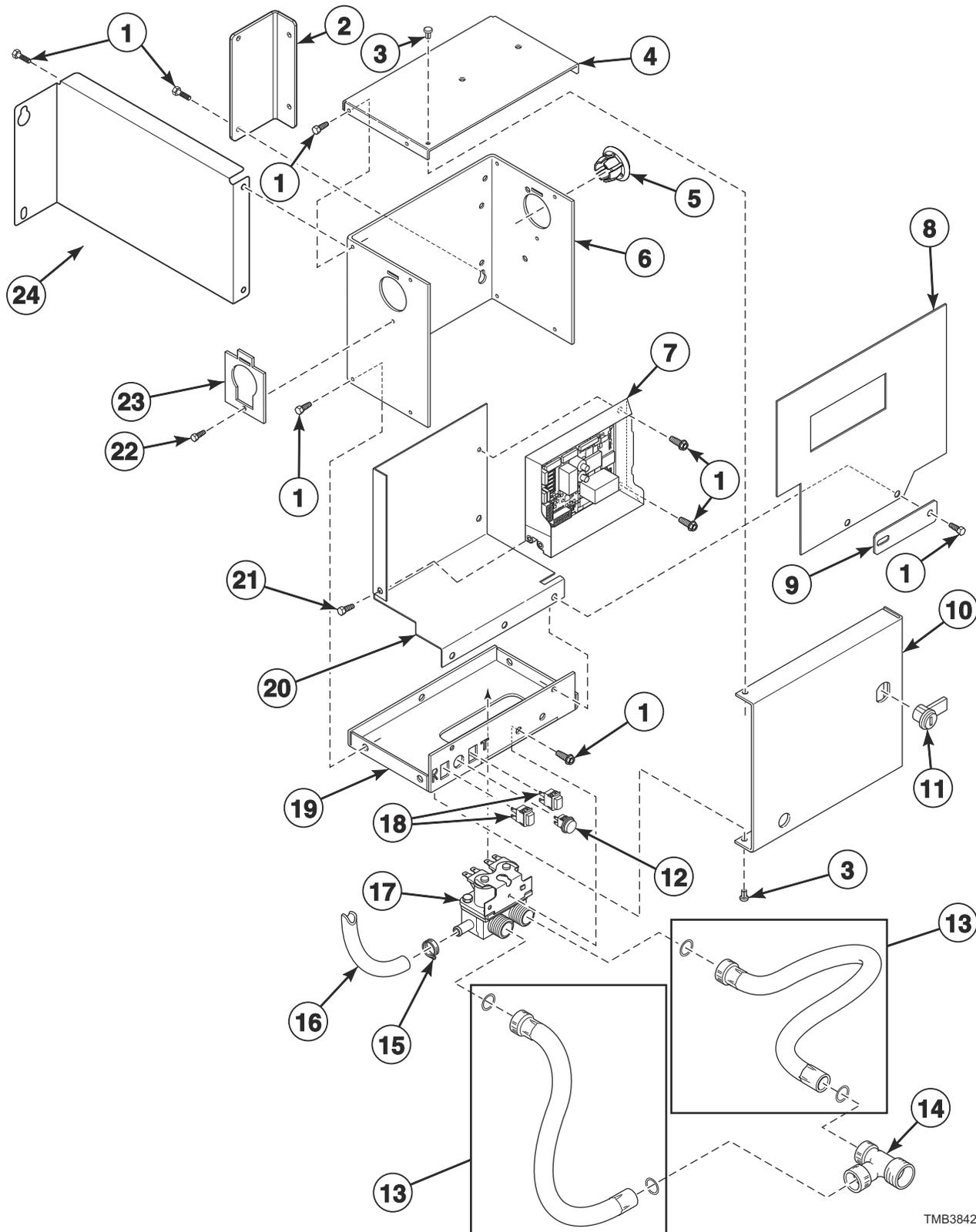
TMB3841P

## Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	
2	70178701	Snap Bushing	
3	70523301	Harness Adapter Plate	
4	51780	Screw	4 required
5	70427701	Spray Nozzle Hose	2 required
6	70427601	Tube Assembly	
7	430497	Screw	12 required
8	70424201	Nozzle Bracket	2 required
9	70424401	Thermistor Plate	2 required
10	44064701	Thermistor	2 required
11	70427801	Spray Nozzle	2 required
12	70428101	Elbow	2 required
13	70428601	Nozzle Bracket	2 required

# Fire Suppression System Control Box

All Gas and Steam Models Except M Models

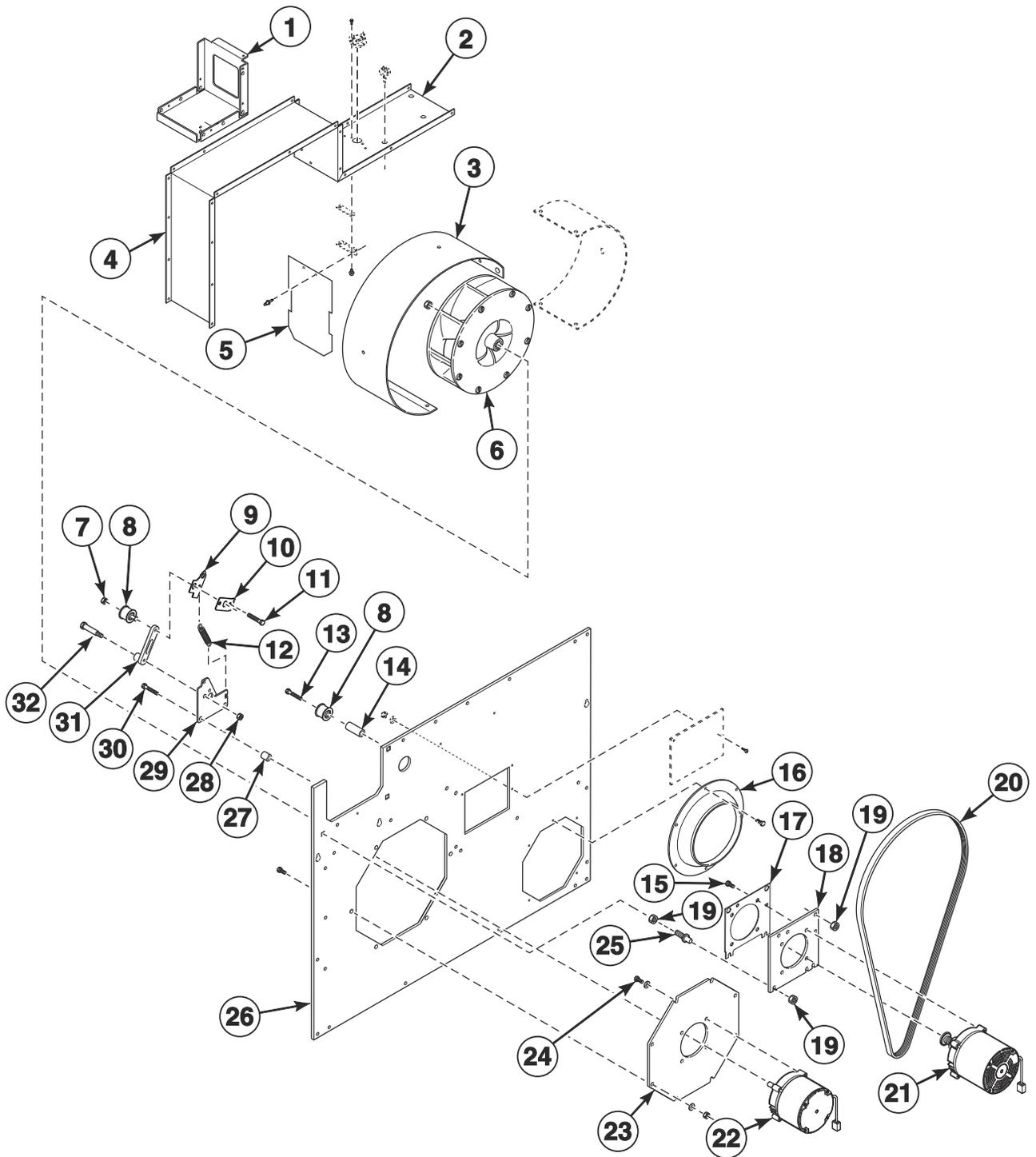


TMB3842P

# Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
	44340301	Cold Weather Kit	
	70155601	Key	RL001; Use with item 11
	44375604	Control Harness	
	44375605	Water Valve Harness	
	44375602	Power Sensor Harness	
	44375601	Interconnect Harness	
	44375606	Sensor Harness	
	44324501	Warning Label	F.S.S.; T and G market models
	44324500	Label Kit	F.S.S.; IEC models
	F8614401	Shock Warning Label	T and G market models
	F8614201	Shock Warning Label	IEC models
	44318200	Label Kit	IEC models
	44324502	Warning Label	
	44318201	Label	T and G market models
<b>1</b>	430497	Screw	
<b>2</b>	70658601	Side Bracket	
<b>3</b>	M400713	Drive Rivet	
<b>4</b>	44307101	Control Box Top	
<b>5</b>	70180001	Plug	
<b>6</b>	44306701	Control Box Housing	
<b>7</b>	70511601	Control	
<b>8</b>	44326801	Shield	
<b>9</b>	70551701	Filter Mounting Plate	
<b>10</b>	44065201	Control Box Cover	
<b>11</b>	70733701	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
<b>12</b>	801432	Light	
<b>13</b>	202799	Fill Hose	2 required; GHT
	202800	Fill Hose	2 required; BSPP
<b>14</b>	44069101	Hose Fitting	T and G market models
<b>15</b>	36801	Hose Clamp	
<b>16</b>	44073304	Hose	14 inches; Outlet hose
<b>17</b>	70519801	Mixing Valve	
<b>18</b>	801434W	Push-to-Start Switch	2 required
<b>19</b>	44065301	Control Box Base	
<b>20</b>	44306601	Mixing Valve Shield Bracket	
<b>21</b>	804608	Screw	
<b>22</b>	51780	Screw	
<b>23</b>	70523301	Harness Adapter Plate	
<b>24</b>	70654401	Rear Bracket	

# Motor Components

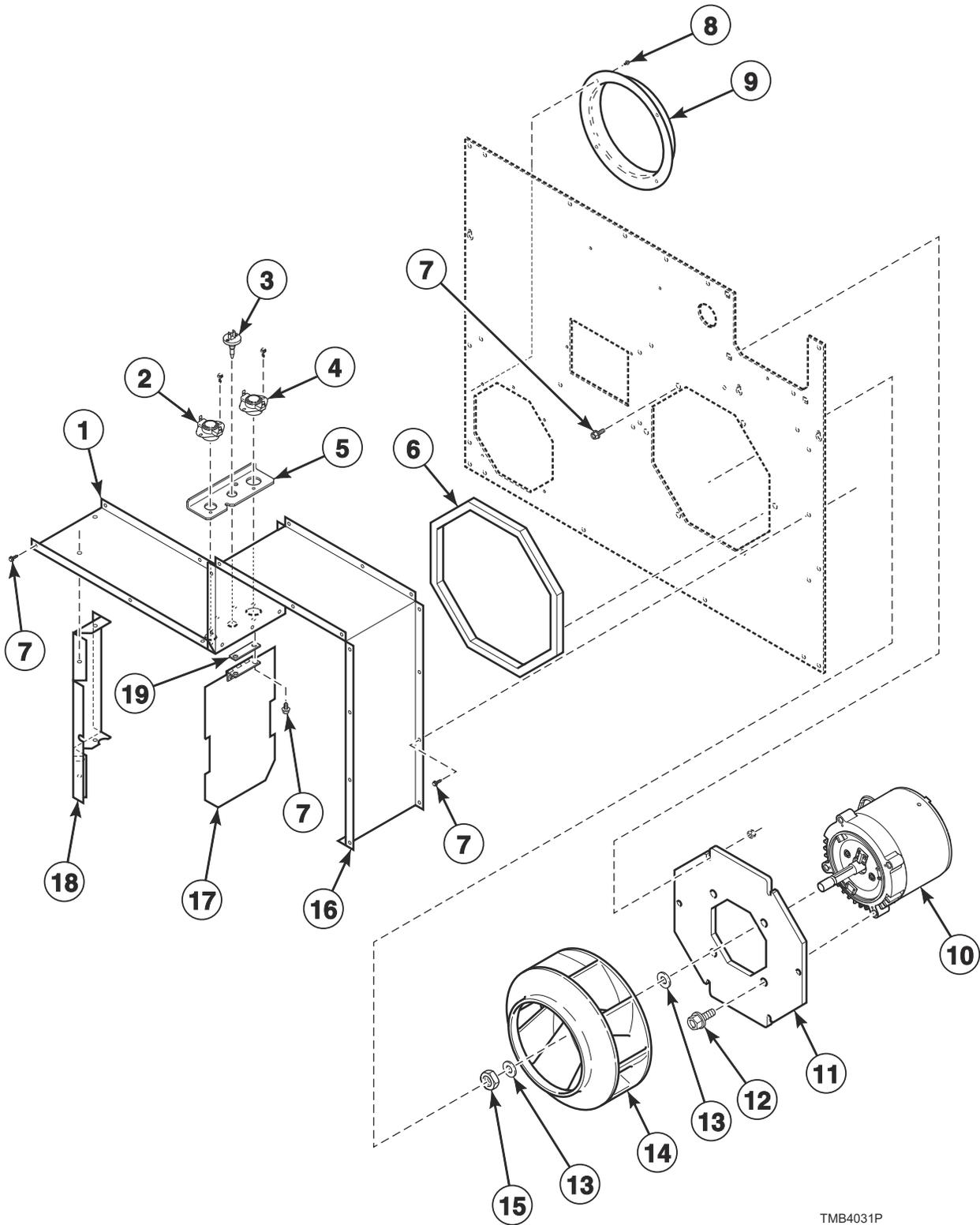


TMB4057P

# Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70662801	Drive Access Cover	
	70599301	Fan Spacer	
	70763901	Motor Plate Spacer	
1	70564101	Motor Mount Bracket	
2	70554701	Blower Housing	Top
3	70016301	Blower Housing Scroll	
4	70215101	Blower Housing	
5	70209501	Damper and Hinge Exhaust Assembly	
6	70302201P	Blower Assembly	
7	56156	Nut	
8	70050401P	Idler Wheel Assembly	
9	70569501	Tensioning Bracket	
10	70543401	Spring Catch Bracket	
11	70508301	Screw	
12	70571801	Spring	
13	F430144	Screw	
14	70569603	Standoff	
15	44364603	Screw	3 required; Also qty 1 of 44364601 screw
16	70015601	Exhaust Thimble	
17	70763901	Motor Plate Spacer	Models starting Serial No. 2511
18	70564201	Motor Mount Plate	
19	44087201	Nut	
20	70655103	Lever Arm and Belt Kit	
21	44355001P	Drive Motor	.50 HP; 120-240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2504 with 6 in 5th position of Serial No.
	44402201P	Drive Motor	.50 HP; 120-240 Volt; Models starting Serial No. 2505 with 6 in 5th position of Serial No.
	44355002P	Drive Motor	.50 HP; 480 Volt
22	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
23	70380801	Blower Motor Mounting Plate	
24	44364601	Screw	
25	70334701	Double Ended Stud	
26	70667801	Lower Rear Assembly	
27	70488403	Spacer	
28	44087301	Nut	
29	70571901	Drive Plate	
30	70546301	Screw	
31	70653801	Lever Arm and Bushing Assembly	
32	70501301	Screw	

# Blower and Exhaust Components

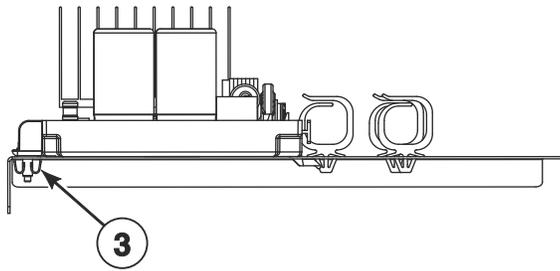
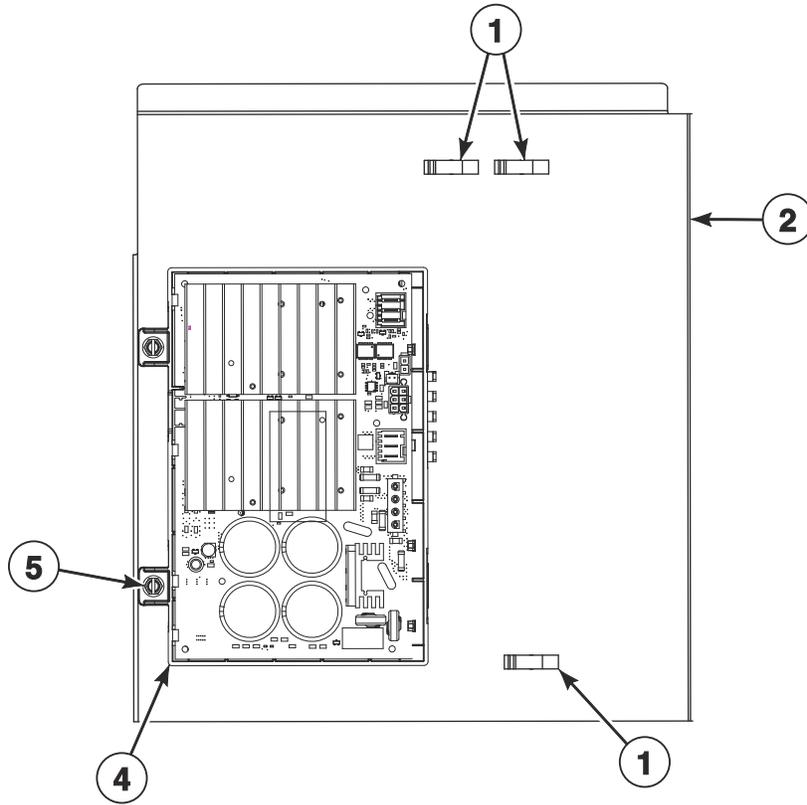


TMB4031P

## Blower and Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70631202	Thermostat/Lint Switch Interconnect Harness	
1	70554801	Blower Housing	Top
2	70530901	Limit Thermostat	Manual reset
3	M414704	Thermistor	
4	44328001	Limit Thermostat	Auto reset
5	70554901	Limit Access Bracket	
6	70392701P	Gasket	For blower housing opening
7	430497	Screw	
8	51780	Screw	
9	70303101	Blower Inlet Cone	
10	44354901P	Fan Motor	.50 HP; 240 Volt; All models with 0 in 5th position of Serial No.; Models through Serial No. 2503 with 6 in 5th position of Serial No.
	44402301P	Fan Motor	.50 HP; 240 Volt; Models starting Serial No. 2504 with 6 in 5th position of Serial No.
	44354903P	Fan Motor	.50 HP; 480 Volt
11	70380801	Blower Motor Mounting Plate	
12	70126101	Screw	
13	M400991	Washer	
14	70302201P	Blower Assembly	
15	70688901	Nut	
16	70215101	Blower Housing	
17	70209501	Damper and Hinge Exhaust Assembly	
18	70376201	Blower Housing	Right
19	70220901	Damper Spacer	

# Inverter Tray Components

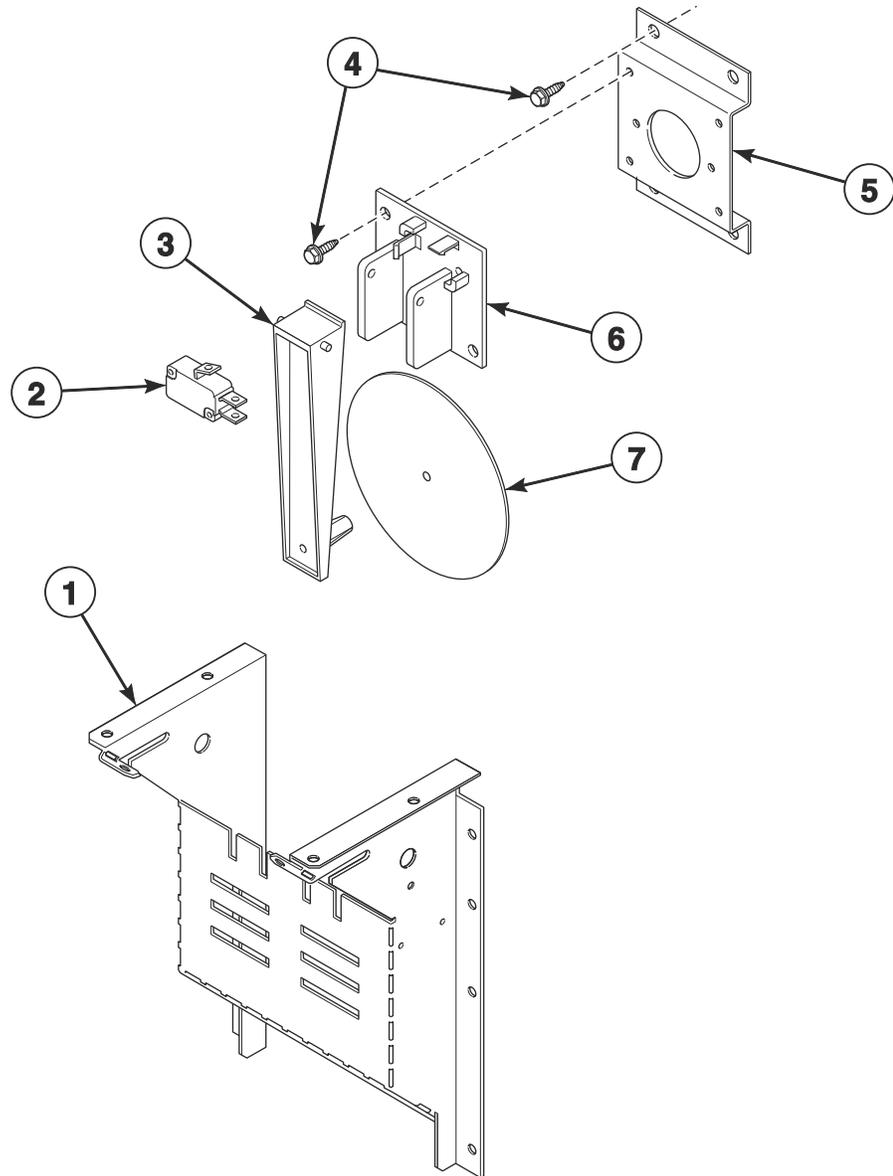


TMB3846P

## Inverter Tray Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70635401	Inverter to Motor Harness	120, 240 Volt; T and G market models
	70635402	Inverter to Motor Harness	380-480 Volt; T and G market models
	70635403	Inverter to Motor Harness	120, 240 Volt/1 Phase; IEC models
	70635404	Inverter to Motor Harness	380-480 Volt; IEC models
<b>1</b>	F8449502	Wire Clip	
<b>2</b>	70648601	Drive Support Bracket	Gas and electric models
	70655201	Drive Support Bracket	Steam models
<b>3</b>	70030501	Expansion Clip	
<b>4</b>	70603002P	Inverter Control Assembly	1 HP; 120, 240 Volt/1 Phase
	70603201P	Inverter Control Assembly	1 HP; 480 Volt/3 Phase
<b>5</b>	F8206901	Screw	

# Airflow Switch



TMB3847P

# Airflow Switch

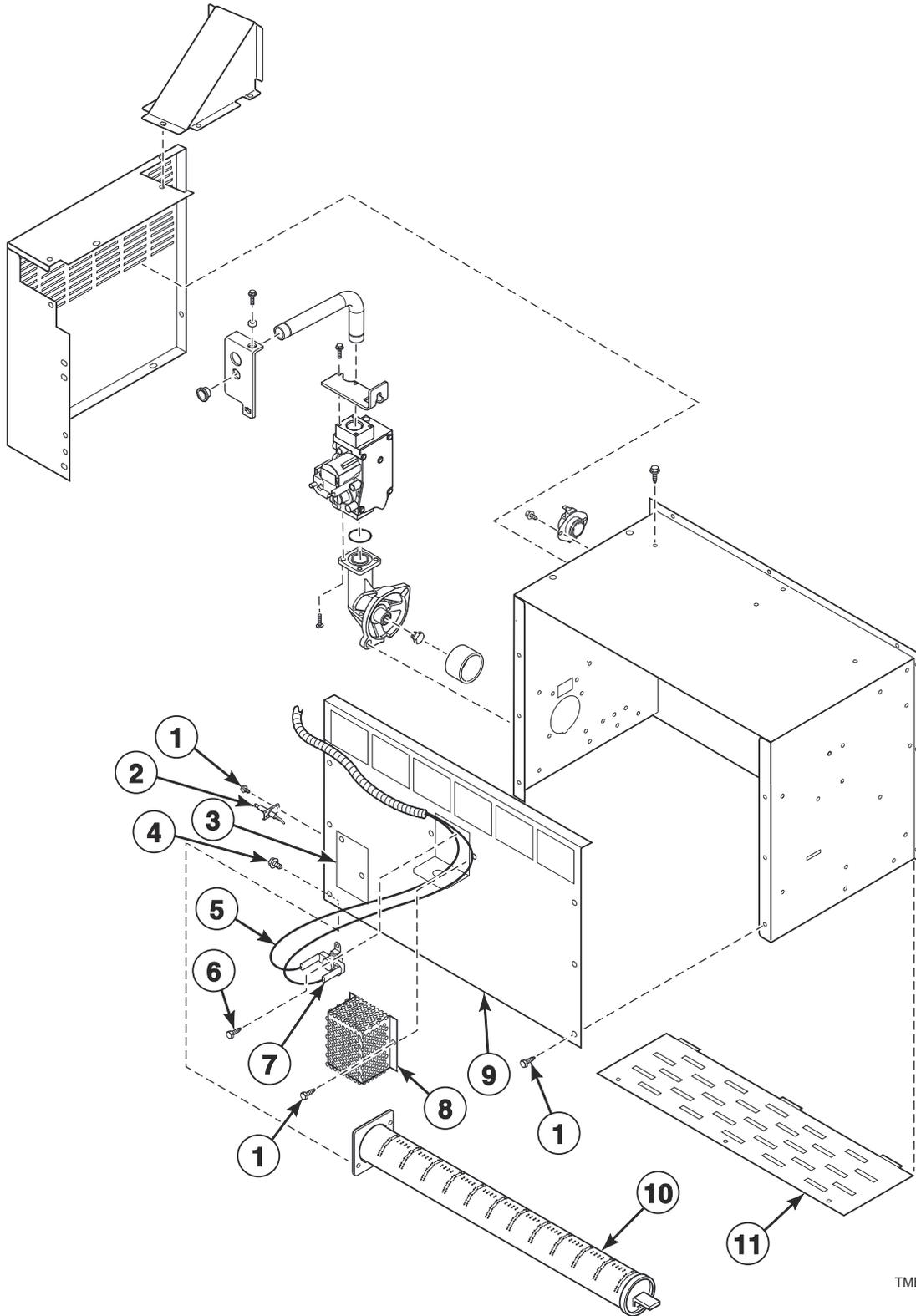
REF	PART NO.	DESCRIPTION	COMMENTS
1	70356101	Airflow Switch Wrapper	
2	70411901	Switch	
3	70319401	Airflow Switch Arm	
4	430497	Screw	
5	70356301	Switch Bracket	
6	70319602	Airflow Switch and Arm Bracket	
7	70319201	Airflow Switch Vane	



## Gas Heater Components (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	44273501	Gas Valve Harness	
	44239702	High Voltage Suppression Cable	
	70550204	L.P. Conversion Kit	T and G market models; Natural Gas (N.G.); 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70550213	L.P. Conversion Kit	Australian models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70551904	L.P. Conversion Kit	IEC models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	70747403	Conversion Kit	N.G.; Models starting Serial No. 2601 with 6 in 5th position of Serial No.
	70131901	Adapter	IEC models; BPT/NPT
	70167601	Plug	
	70535901	Notice Label	Australian models; N.G.
	70544901	Notice Label	Australian models; (L.P.) Gas
<b>1</b>	70671103	Side Stove Guard	
<b>2</b>	70670902	Guard Bracket	
<b>3</b>	430497	Screw	
<b>4</b>	70030501	Expansion Clip	
<b>5</b>	70612603	Pipe Nipple	K market models
	70612501	Street Elbow	K market models
	70612601	Pipe Nipple	K market models
	70661401	Lead-In Pipe	A and U market models
	70661501	Lead-In Pipe	All other models
<b>6</b>	70645401	Gas Valve Bracket	
<b>7</b>	44154503	N.G. Valve	T and G market models; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	44154504	L.P. Valve	T and G market models; Models with 0 in 5th position of Serial No.; Models through Serial No. 2502 with 6 in 5th position of Serial No.
	44154507	Gas Valve	IEC models; N.G.; 1/2 NPT; Models with 0 in 5th position of Serial No.; Models through Serial No. 2512 with 6 in 5th position of Serial No.
	44154508	Gas Valve	IEC models; L.P.; 1/2 NPT; Models with 0 in 5th position of Serial No.; Models through Serial No. 2509 with 6 in 5th position of Serial No.
	44400901	N.G. Valve	N.G. models starting Serial No. 2601 with 6 in 5th position of Serial No.
	44400902	L.P. Valve	T and G market L.P. models models starting Serial No. 2503 with 6 in 5th position of Serial No.; IEC L.P. models models starting Serial No. 2510 with 6 in 5th position of Serial No.
<b>8</b>	431482	O-Ring	
<b>9</b>	70659201	Gas Valve Manifold	
<b>10</b>	70239801	Primary Air Adjustment Sleeve	L.P. models
<b>11</b>	44328005	Limit Thermostat	Side
<b>12</b>	70652501	Stove Top and Sides	
<b>13</b>	70672501	Screw	
<b>14</b>	70653702	Pipe Bracket	
<b>15</b>	M411826	Snap Bushing	

# Gas Heater Components (Drawing 2 of 2)



TMB3848PB

## Gas Heater Components (Drawing 2 of 2)

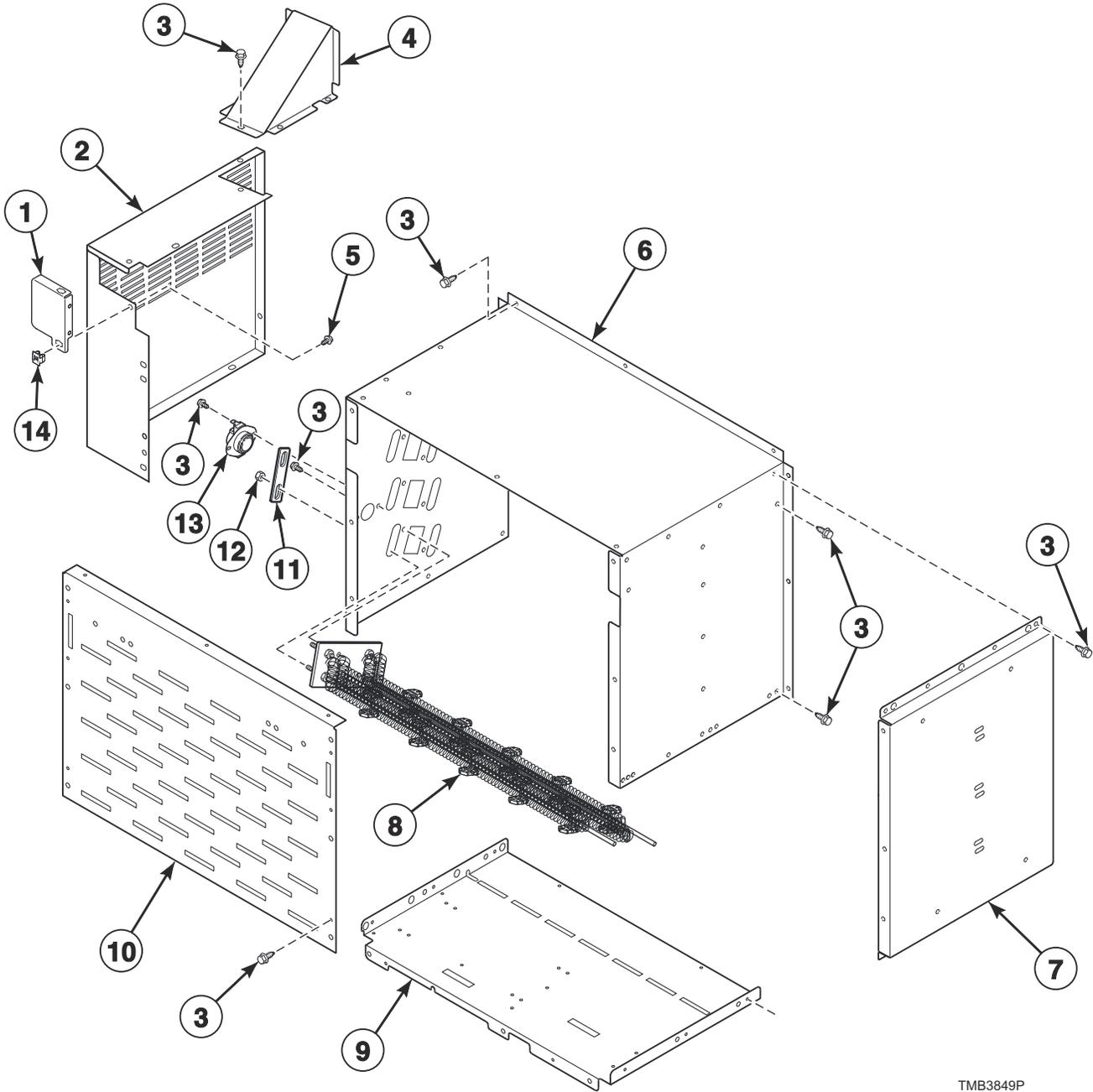
REF	PART NO.	DESCRIPTION	COMMENTS
	44273501	Gas Valve Harness	
	44239702	High Voltage Suppression Cable	
	70550204	L.P. Conversion Kit	T and G market models; Natural Gas (N.G.); 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2410 with 6 in 5th position of Serial No.
	70550213	L.P. Conversion Kit	Australian models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2410 with 6 in 5th position of Serial No.
	70551904	L.P. Conversion Kit	IEC models; N.G.; 0-2,000 feet; Models with 0 in 5th position of Serial No.; Models through Serial No. 2410 with 6 in 5th position of Serial No.
	70747403	Conversion Kit	N.G.; Models starting Serial No. 2411 with 6 in 5th position of Serial No.
	70131901	Adapter	IEC models; BPT/NPT
	70167601	Plug	
	70535901	Notice Label	Australian models; N.G.
	70544901	Notice Label	Australian models; (L.P.) Gas
<b>1</b>	430497	Screw	
<b>2</b>	70654201	Spark Electrode	
<b>3</b>	70159601	Igniter Cover	
<b>4</b>	05161	Screw	
<b>5</b>	70564301	Stove Limit Harness	
<b>6</b>	M405188	Screw	2 required
<b>7</b>	44328104	Limit Thermostat	Rear
<b>8</b>	M414477	Thermostat Cover	
<b>9</b>	70396801	Stove Back	
<b>10</b>	70396201P	Gas Burner	
	70546702	Anti-Rattle Burner Assembly	Includes 70229801P Gas Burner, 431318 Control Door Latch and M400003 Pop Rivet
<b>11</b>	70396701	Burner Grill	



## Burner Orifices

REF	PART NO.	DESCRIPTION	COMMENTS
	70609907	High Altitude Orifice Kit	Natural Gas (N.G.) models
	70609908	High Altitude Orifice Kit	Liquid Petroleum (L.P.) Gas models with A, G, H, K and T in the 2nd position
1	70684154	Burner Orifice	N.G. models; Drill no. 9 (4.98 mm); 0-2,000 feet
	70684150	Burner Orifice	N.G. models; Drill no. 13 (4.70 mm); 2,001-4,000 feet
	70684148	Burner Orifice	N.G. models; Drill no. 15 (4.57 mm); 4,001-6,000 feet
	70684146	Burner Orifice	N.G. models; Drill no. 17 (4.39 mm); 6,001-8,000 feet
	70684143	Burner Orifice	N.G. models; Drill no. 19 (4.22 mm); 8,001-10,000 feet
	70684126	Burner Orifice	Models with 2nd digit A, G, H, K, L and T; L.P.; Drill no. 31 (3.05 mm); 0-2,000 feet
	70684124	Burner Orifice	Models with 2nd digit A, G, H, K, L and T; L.P.; Drill no. 33 (2.87 mm); 2,001-4,000 feet
	70684123	Burner Orifice	Models with 2nd digit A, G, H, K, L and T; L.P.; Drill no. 34 (2.82 mm); 4,001-6,000 feet
	70684120	Burner Orifice	Models with 2nd digit A, G, H, K, L and T; L.P.; Drill no. 36 (2.71 mm); 6,001-8,000 feet
	70684118	Burner Orifice	Models with 2nd digit A, G, H, K, L and T; L.P.; Drill no. 38 (2.58 mm); 8,001-10,000 feet
	70684113	Burner Orifice	CE models; L.P.; 2.30 mm; 0-2,000 feet
	70684110	Burner Orifice	CE models; L.P.; Drill no. 44 (2.18 mm); 2,001-4,000 feet
	70684109	Burner Orifice	CE models; L.P.; Drill no. 45 (2.08 mm); 4,001-6,000 feet
	70684108	Burner Orifice	CE models; L.P.; Drill no. 46 (2.06 mm); 6,001-8,000 feet
	70684106	Burner Orifice	CE models; L.P.; Drill no. 48 (1.93 mm); 8,001-10,000 feet
	70684152	Burner Orifice	Eco models; N.G.; Drill no. 11 (4.85 mm); 0-2,000 feet
	70684149	Burner Orifice	Eco models; N.G.; Drill no. 14 (4.62 mm); 2,001-4,000 feet
	70684147	Burner Orifice	Eco models; N.G.; Drill no. 16 (4.50 mm); 4,001-6,000 feet
	70684144	Burner Orifice	Eco models; N.G.; Drill no. 18 (4.31 mm); 6,001-8,000 feet
	70684142	Burner Orifice	Eco models; N.G.; Drill no. 20 (4.09 mm); 8,001-10,000 feet
	70684120	Burner Orifice	J market models; L.P.; Drill no. 36 (2.71 mm); 0-2,000 feet
	70684118	Burner Orifice	J market models; L.P.; Drill no. 38 (2.58 mm); 2,001-4,000 feet
	70684116	Burner Orifice	J market models; L.P.; Drill no. 40 (2.49 mm); 4,001-6,000 feet
	70684114	Burner Orifice	J market models; L.P.; Drill no. 42 (2.37 mm); 6,001-8,000 feet
	70684113	Burner Orifice	J market models; L.P.; 2.3 mm; 8,001-10,000 feet

# Electric Heater Components

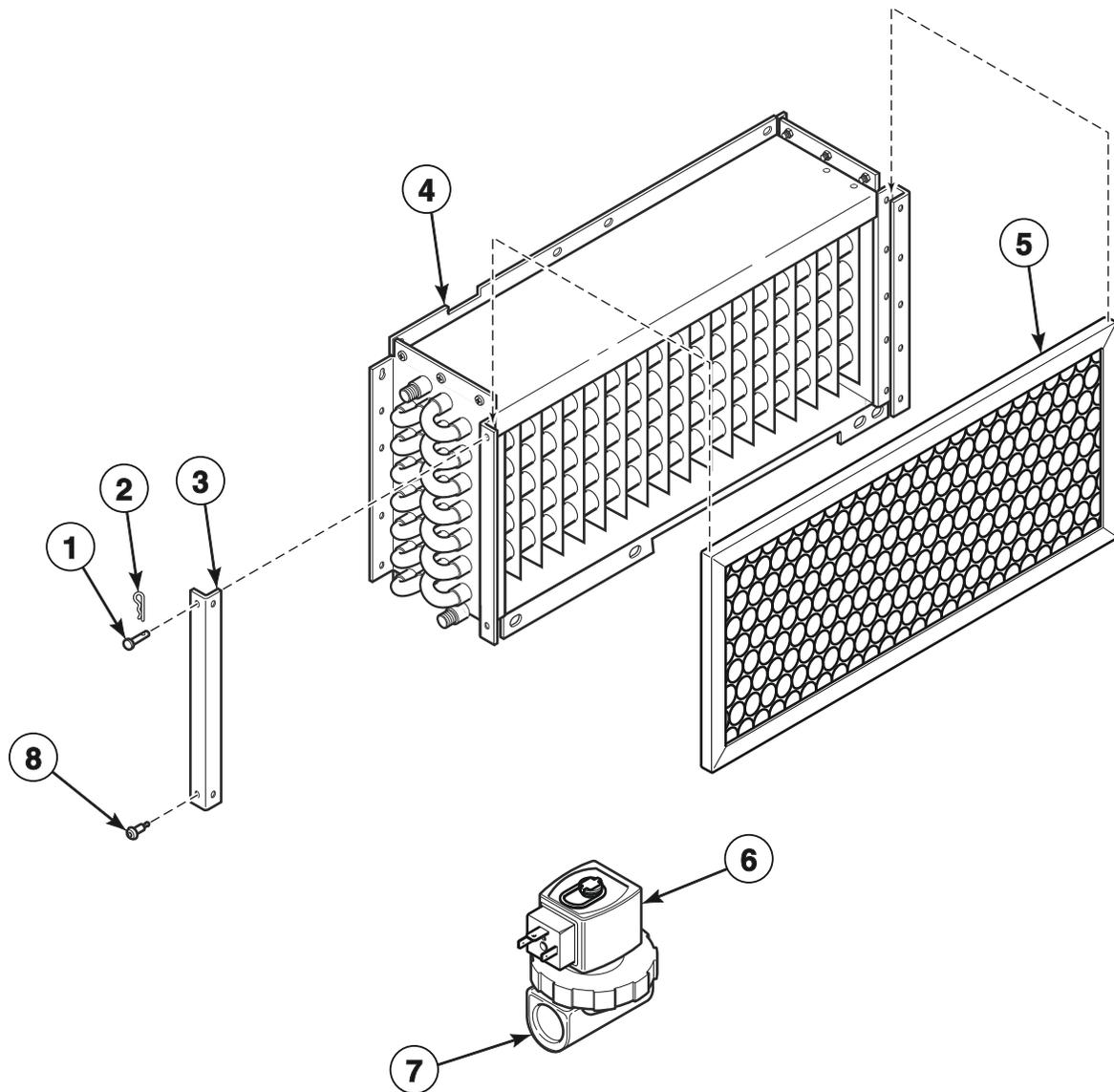


TMB3849P

# Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70564303	Stove Limit Harness	
	70641710	Jumper Harness	Use with 440-480 Volt
	70641709	Jumper Harness	Use with 380-415 Volt
	44391003	Conversion Kit	240V/3Ph to 208V/3Ph
<b>1</b>	70653703	Bracket	
<b>2</b>	70671104	Side Stove Guard	
<b>3</b>	430497	Screw	
<b>4</b>	70670903	Guard Bracket	
<b>5</b>	F8206901	Screw	
<b>6</b>	70654001	Stove Top and Sides	
<b>7</b>	70652001	Stove Shield	
<b>8</b>	70034408	Heater Element	Standard models; 3 required; 9 kW; 220 Volt heater element for 380 and 440 Volt
	70034407P	Heater Element	Standard models; 3 required; 9 kW; 208 Volt heater element for 200-208 Volt
	70034409P	Heater Element	Standard models; 3 required; 9 kW; 240 Volt heater element for 230-240 Volt and 400-415 and 460-480 Volt
	70034411	Heater Element	Eco models; 3 required; 6 kW; 220 Volt heater element for 380 and 440 Volt
	70034412P	Heater Element	Eco models; 3 required; 6 kW; 240 Volt heater element for 400-415 Volt or 240 and 460-480 Volt
	70034410P	Heater Element	Eco models; 3 required; 6 kW; 208 Volt heater element for 200-208 Volt
<b>9</b>	70652301	Stove Cover	
<b>10</b>	70214901	Stove Grill	
<b>11</b>	70066501	Jumper Bar	2 required for 440-480 Volt
	M400869	Jumper Strip	3 required for 380-415 and 440-480 Volt; 6 required for 200-240 Volt
<b>12</b>	70054	Nut	
<b>13</b>	44328006	Limit Thermostat	
<b>14</b>	70030501	Expansion Clip	

# Steam Heater Components

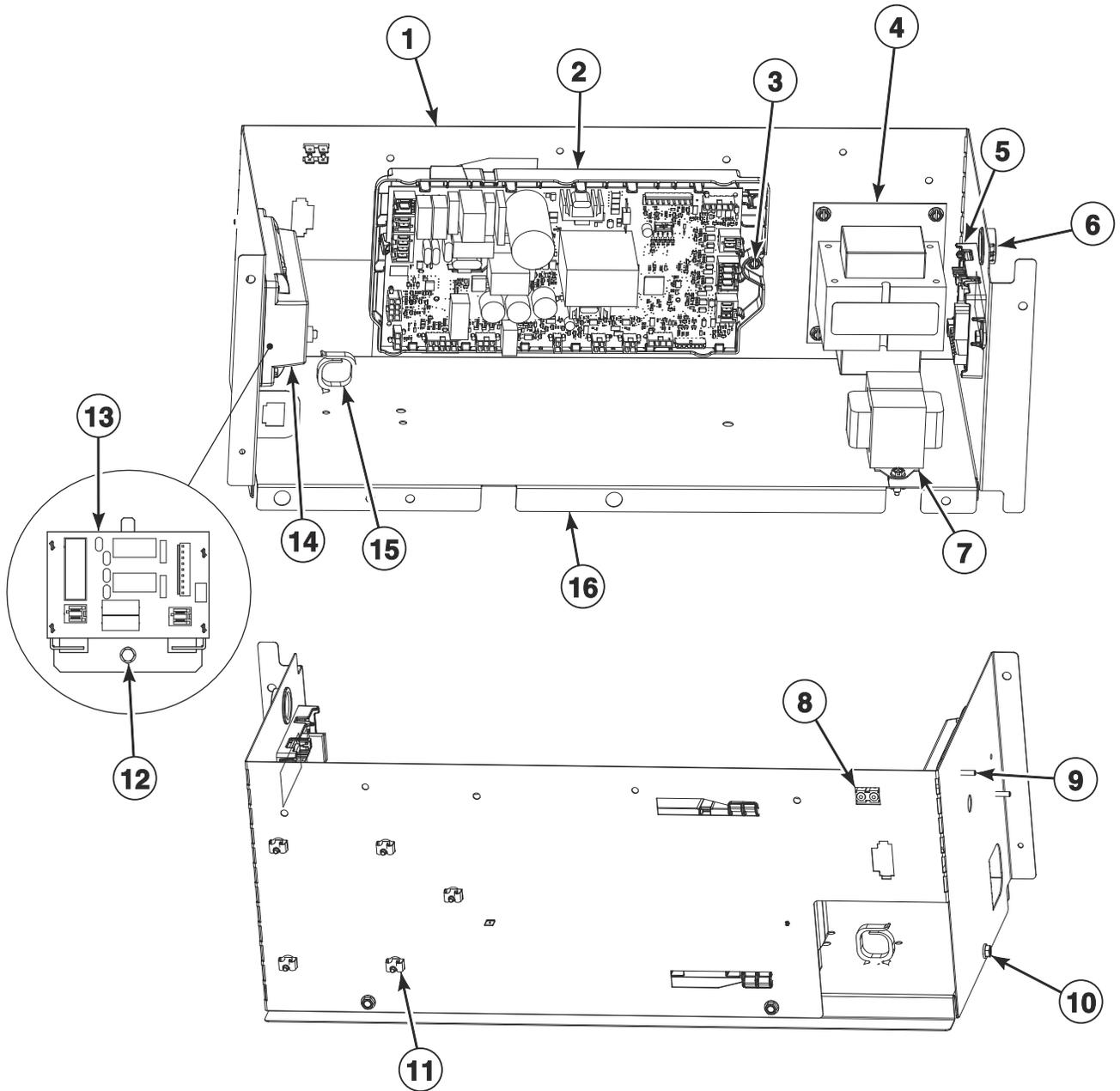


TMB3522P

## Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	F8382301	DIN Valve Adapter Kit	Use with item 7
	70564302	Stove Limit Bypass Harness	
	F8520703	Steam Valve Harness	
	44304801	Strain Relief	
	70529601	Steam Adapter Kit	IEC models
1	70389201	Clevis Pin	
2	70389301	Hairpin Cotter	
3	70369301	Steam Filter Holder	
4	70369101P	Steam Coil	4 rows
5	70429401	Filter	IEC models
	70036001	Air Filter	T market models
6	F8514701	Coil	120 Volt
	F8514601P	Coil	240 Volt
7	F8322904P	Steam Valve	120 Volt
	F8322906P	Valve	240 Volt
8	70058501	Pop Rivet	

# Control Tray

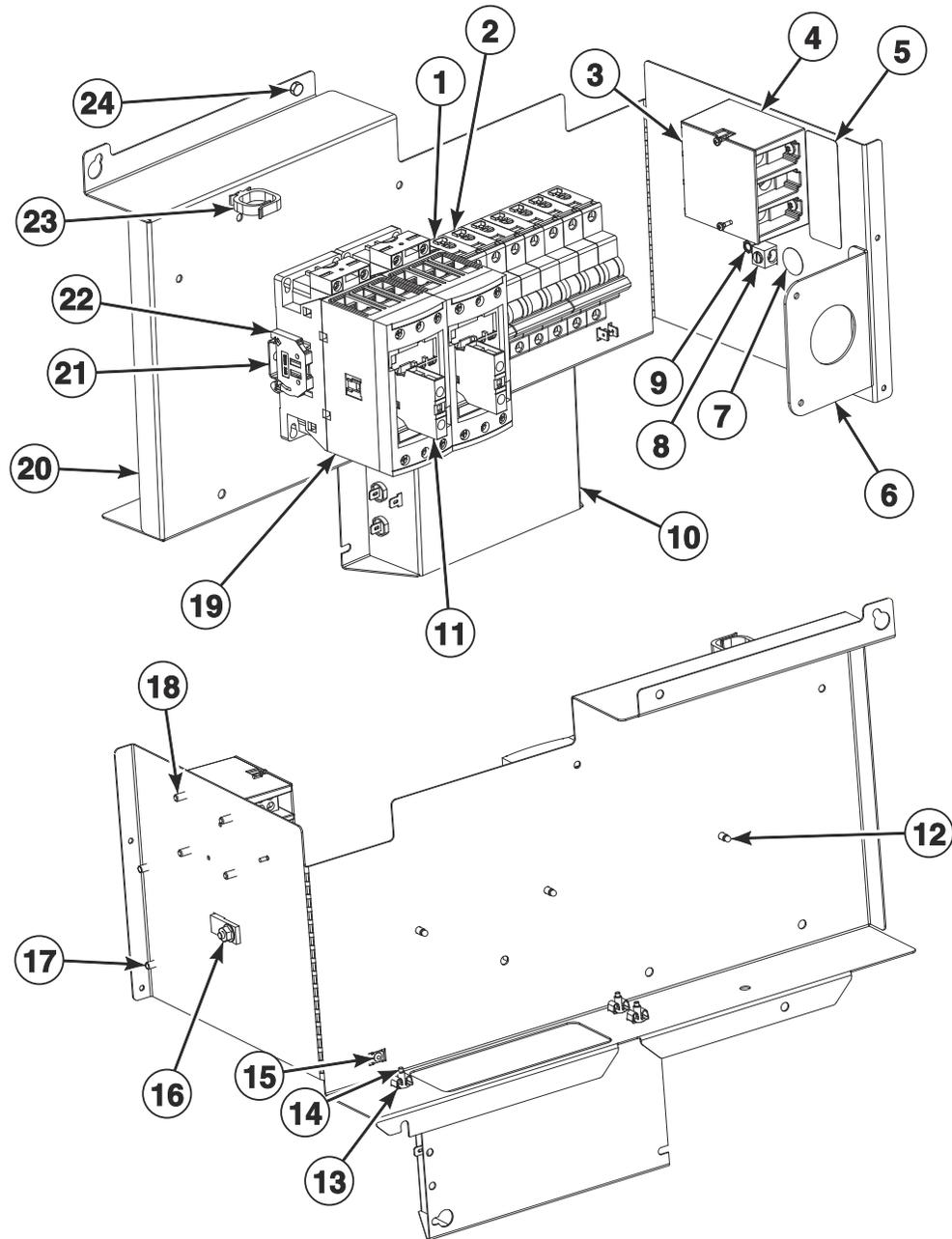


TMB3934P

# Control Tray

REF	PART NO.	DESCRIPTION	COMMENTS
	70631201	Rear Main Harness	
	44374901	Heat Control Harness	Gas and steam models
	44378001	Steam Control Harness	Steam models
	70642101	Control Tray Power Harness	120-240 Volt
	70642102	Control Tray Power Harness	380-480 Volt
	70631701	Primary Transformer Vend Harness	120 Volt; Card reader
	70631702	Primary Transformer Vend Harness	240 Volt; Card reader
	70631705	Central Pay Board Power Supply Harness	24V
	70630901	Contacto Interconnect Harness	Electric models
	70649001	Tray Cover	
	70696803	Conversion Kit	X to B voltage; Models with D, F, N or W in the 7th position
	70696807	Conversion Kit	X to B voltage; Models with V in the 7th position
<b>1</b>	70648901	Tray Wrap	
<b>2</b>	70671701P	I/O Control Assembly	
<b>3</b>	F8206901	Screw	
<b>4</b>	F8491101	Transformer	380-480 Volt
<b>5</b>	204779	Central Pay Control Assembly	
<b>6</b>	70178701	Snap Bushing	
<b>7</b>	202757P	Transformer	100-120 Volt; Card and central pay
	202758P	Transformer	200-480 Volt; Card and central pay
<b>8</b>	M400003	Pop Rivet	
<b>9</b>	51783	Screw	
<b>10</b>	430497	Screw	
<b>11</b>	70030501	Expansion Clip	
<b>12</b>	51780	Screw	
<b>13</b>	70501801	Steam Control Assembly	Steam models
<b>14</b>	70482002P	Ignition Control	IEC gas models
	70482001	Ignition Control	T and G market gas models
<b>15</b>	F8449502	Wire Clip	
<b>16</b>	70649101	Tray Base	

# Accessory Box - Electric Models

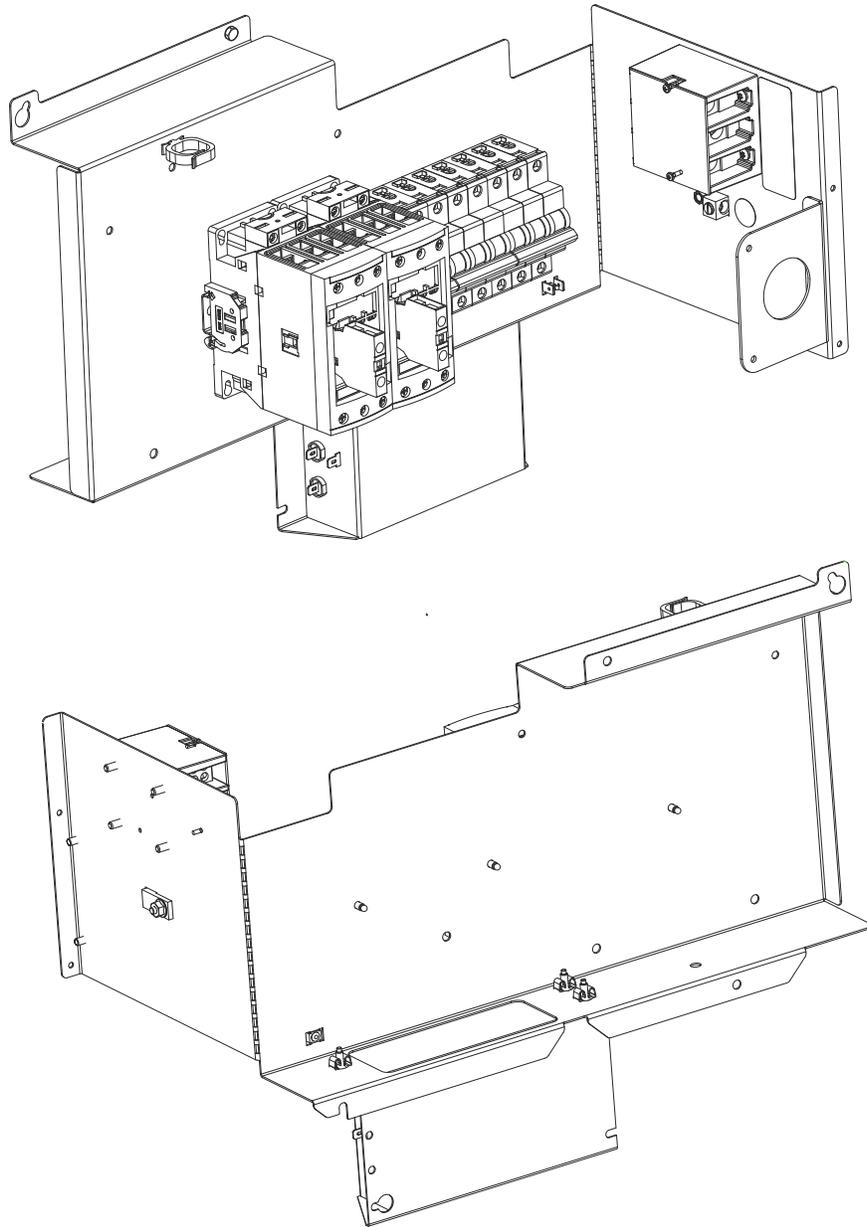


TMB3851P

## Accessory Box - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70488102	Circuit Breaker	25 amp
2	70488104	Circuit Breaker	2 required; 50 amp; 200-208 and 230-240 Volt/1 Phase
3	44014901P	Power Distribution Block Cover	
4	M413865	Power Distribution Block	
5	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3
6	70615503	Conduit Plate	
7	D516100	Label	
8	M411283	Ground Lug Connector	
9	685837	Screw	
10	F8591601	EMI Filter	IEC models; 100-200 and 200-240 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
11	44313201	Auxiliary Contact Block	2 required
12	70058501	Pop Rivet	
13	70030501	Expansion Clip	
14	F8206901	Screw	
15	M400003	Pop Rivet	
16	44088001	Nut	
17	51780	Screw	
18	39733	Screw	
19	70482801	Contactor	2 required
20	70659001	Accessory Bracket	
21	44229701	DIN Rail	
22	F8449801	End Stop	2 required
23	F8449502	Wire Clip	
24	430497	Screw	

# Accessory Box Harnesses - Electric Models

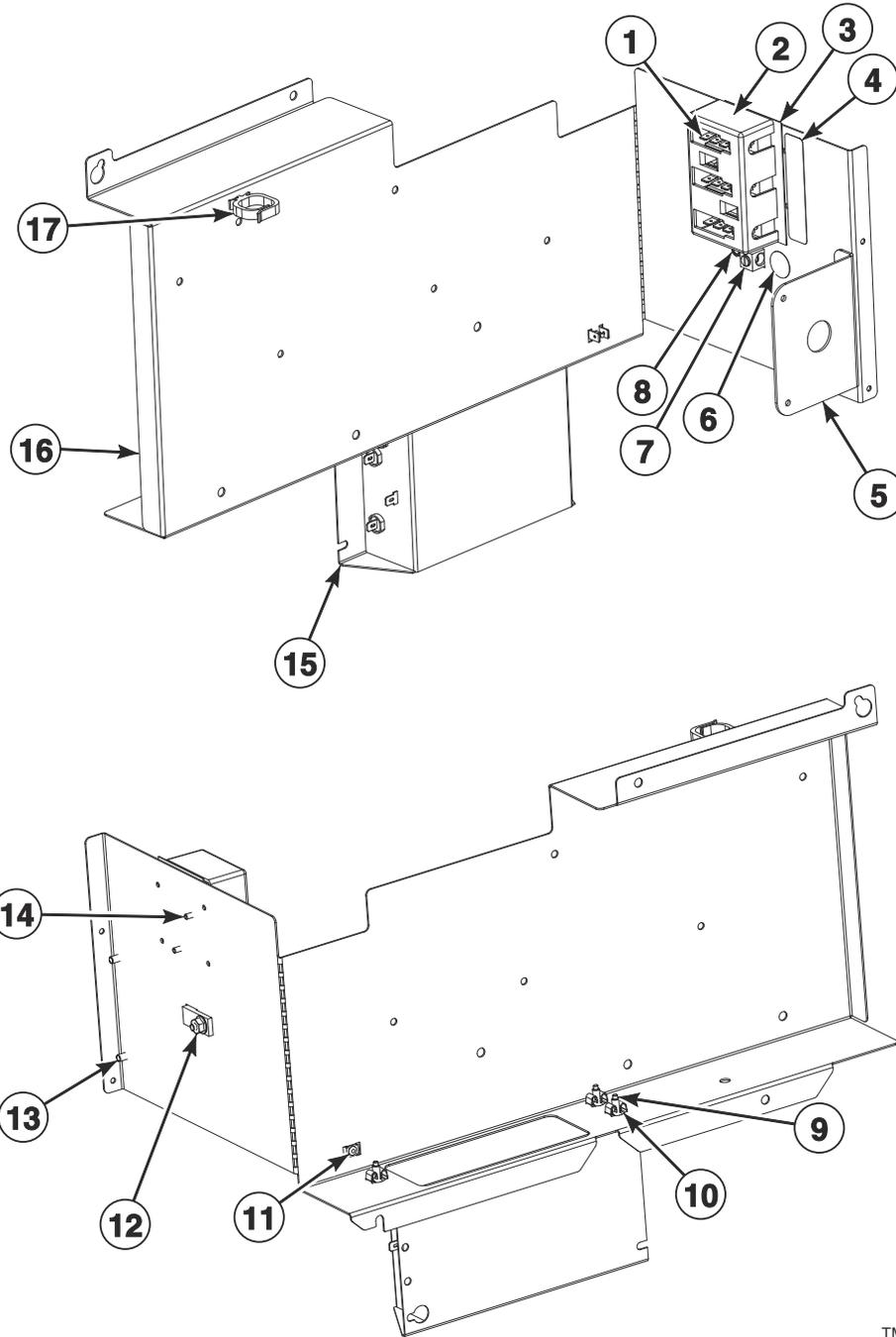


TMB3851PA

## Accessory Box Harnesses - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70636703	Harness	IEC models; 120-240 Volt; EMI filter to inverter/control tray
	70636701	Harness	IEC models; 380-480 Volt; EMI filter to inverter/control tray
	70639801	Harness	200-240 Volt; Power distribution block to contactor block; 1 phase; Right
	70639802	Harness	200-240 Volt; Power distribution block to contactor block; 1 phase; Left
	70639806	Harness	200-240 Volt; Power distribution block to contactor; 3 phase
	70639807	Harness	200-240 Volt; Power distribution block to contactor; 3 phase
	70639805	Harness	200-240 Volt; Contactor block to HC
	70639810	Harness	200-240 Volt; Contactor to element H1-H3
	70639811	Harness	200-240 Volt; Contactor to element H4-H6
	70641704	Harness	380-415 Volt; Power distribution block to contactor
	70641705	Harness	380-415 Volt; Contactor to contactor
	70641708	Harness	380-415 Volt; Contactor to element
	70632201	Contactor Coil Harness	
	70630902	Contactor Monitor Harness	
	70649605	Harness	T and G market models; 1 phase; Power distribution block to control contactor block
	70649606	Harness	T and G market models; 3 phase; Power distribution block to control contactor block
	70649607	Harness	IEC models; 1 phase; Power distribution block to control contactor block
	70649608	Harness	IEC models; 3 phase; Power distribution block to control contactor block
	70636705	Harness	T and G market models; 240 Volt; Control contactor block to inverter/control tray
	70636706	Harness	T and G market models; 380-480 Volt; Control contactor block to inverter/control tray
	70649603	Harness	1 phase; Control contactor block to EMI filter
	70649604	Harness	3 phase; Control contactor block to EMI filter

# Accessory Box - Gas and Steam Models



TMB3852P

## Accessory Box - Gas and Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70636701	Harness	T and G market models; 120-240 Volt; Power distribution block to inverter/control tray
	70636702	Harness	T and G market models; 380-480 Volt; Power distribution block to inverter/control tray
	70649601	Harness	1 phase; Power distribution block to EMI filter
	70649602	Harness	3 phase; Power distribution block to EMI filter
	70636703	Harness	IEC models; 120-240 Volt; EMI filter to inverter/control tray
	70636704	Harness	IEC models; 380-480 Volt; EMI filter to inverter/control tray
	00621SG	Male Tab Terminal	
<b>1</b>	430642	Terminal Block	
<b>2</b>	70333001	Terminal Block Shield	
<b>3</b>	M413862	Insulator	
<b>4</b>	44286803	Label	L1, L2, L3
	44286801	Label	L1, N
	44286802	Wire Label	L1 L2, L1 N
	44286804	Wire Label	L1 L2, L1 N, L1 L2 L3
<b>5</b>	70615501	Conduit Plate	
<b>6</b>	D516100	Label	
<b>7</b>	M411283	Ground Lug Connector	
<b>8</b>	685837	Screw	
<b>9</b>	F8206901	Screw	
<b>10</b>	70030501	Expansion Clip	
<b>11</b>	M400003	Pop Rivet	
<b>12</b>	44088001	Nut	
<b>13</b>	430497	Screw	
<b>14</b>	51783	Screw	
<b>15</b>	F8591601	EMI Filter	IEC models; 100-200 and 200-240 Volt/1 Phase
	F8637501	EMI Filter	IEC models; 380-480 Volt
<b>16</b>	70659001	Accessory Bracket	
<b>17</b>	F8449502	Wire Clip	

## Labels

<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>COMMENTS</b>
44324201	Caution Label	Australian models; Repeat Ignition Reset
70696901	Caution Label	Vent/install
F8614501	Danger Label	Shock; English/French
F8614301	Hot Surface Warning Label	English/French
F8609001	Hot Surface Warning Label	Icon
F8611601	Warning Label	
70535100	Label Kit	Vent/install; IEC models
F8614500	Label Kit	Shock; IEC models
70539601	Notice Label	
F8609501	Notice Label	
D516073	Notice Label	Read instructions; Icon
70538401	Pinch Warning Label	English/French
F8615701	Pinch Warning Label	Icon
F8614201	Shock Warning Label	Icon
70536301	Warning Label	Lint; Australian models
44324101	Warning Label	Fire; Australian models
70534305	Warning Label	Fire; Colombian Spanish
44321601	Warning Label	Risk of fire; Icon
D503887	Label	Australian models

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