

Reference	Subject	Date
TN-45	Additional Shipping Bracket	04-04-2019
Product	ALS Built Tumblers Post 1904 Serial Numbers	

Summary	Starting with serial number 1904...., a bracket has been added to the main drive motor for 50 to 75 and 120 to 200 lb. tumblers. The foam blocks that were being used, have been discontinued. The steps below will show how to remove the bracket. The belt is shipped tied to this bracket.	
Models	KT055, KT075 (ExpressDry-Vended) CG5060, CG5565, CG7585, CG115-25, CG165-75, & CG195-05 (ProSeries II-OPL)	
Instructions	1. Remove the rear guard by unscrewing the six screws using a 5/16 inch wrench. After the screws are removed, lift the panel off the positioning lugs located on the lower guard surface. 2. Install the belt over the drive motor pulley and the larger idler pulley before removing the shipping bracket. 3. Remove the nuts from both ends holding the bracket in place and remove the shipping bracket from the tumbler dryer. The belt will be tightened with the appropriate tension after the bracket has been removed. NOTE: Keep the bracket in case the machine ever needs to be relocated. 4. Reinstall the rear guard with the hardware from Step 1. The tumbler dryer is now ready to be put into service.	
Images	 The left image (TMB1893B) shows the internal components of a tumbler dryer, including the drive motor and pulleys. A yellow label with the word 'REMOVE' is placed over the shipping bracket. The right image (TMB1894B) is a close-up of the shipping bracket being removed, with arrows pointing to the 'Drive Belt' and the 'Shipping Bracket'.	
Serial Number and Range	Serial number 1904 and newer (Product manufactured starting April 2019 and after).	



Always follow the warnings and procedures in the corresponding equipment instruction manual.

