SERVICE TIPS



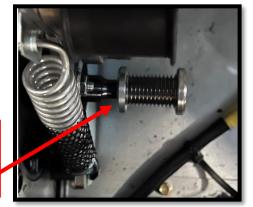
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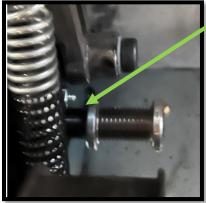
Reference	Subject	Date
ST-159	Premature Belt Failures on ALS Built Tumblers	
		1/17/2022
Product	KT025, KT030, KTT30, KT035, KTT45, KT055 Tumblers after serial no. 1804	

Summary

Premature belt failures in some KT025, KT030, KTT30, KT035, KTT45, and KT055 tumblers can be attributed with the misalignment of belt with either the idler arm or the motor pulley.

The motor pulley should rest tightly against the motor shaft's collar. The pulley should not move. Replace the motor if the pulley moves or is not tight to the collar of the shaft.





Motor pulley is tight to the motor shaft

It is recommended when changing out the belt that you also change out the idler arm. The belt and idler arm are part of a kit listed below.

Models	Kit Part Number
KT025, KT030	ALS70655101
KTT30, KT035	ALS70655102
KTT45, KT055	ALS70655103



Motor pulley is <u>not</u> tight to the motor shaft

Always follow the warnings and procedures in the corresponding equipment instruction manual.