

SERVICE TIPS



Continental Girbau • Girbau Industrial • Sports Laundry Systems
Onepress • Poseidon Textile Care • LG Commercial • Econo

Reference	Subject	Date
ST-154	Tumbler Drive Pulley Torque PM	8/4/2022
Product	KT120, KT170, KT200, GT120, GT170, GT200	

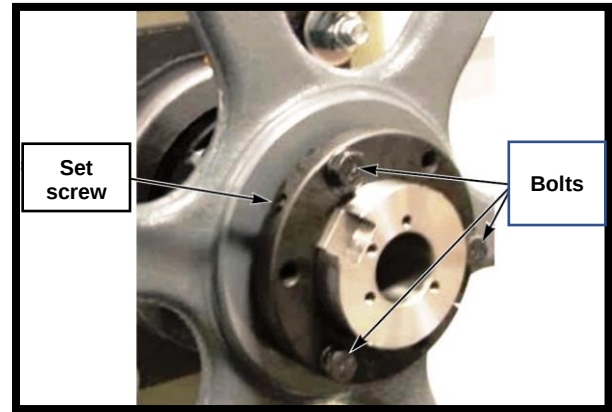
Summary

When conducting monthly preventative maintenance or service, it is recommended to check the torque value on the three bolts (ALS44079203) used to secure the drive pulley bushing (ALSF480409) on the drive pulley.

Procedure

To perform this check, follow these steps:

1. Turn off power to the machine. Follow proper lockout/ tagout procedures.
2. Remove rear panel and locate the drive pulley bushing on the drive pulley.
3. Loosen set screw.
4. Check belt alignment, correct as necessary
5. Torque the following
 - a. Idler bolts → Apply 180 inch-pounds (20.34 Nm) to each of the three bolts.
 - b. Set Screw → Apply 87 inch-pounds (9.83 Nm) of torque to the set screw.
6. Reinstall panels.
7. Turn on power and test.



Always follow the warnings and procedures in the corresponding equipment instruction manual