

Reference	Subject	Date
ST-107	Product Improvement for Cabinet Vibration Reduction	5/6/2019
Product	RMG055	

Summary	Recently Girbau S.A. introduced (2) additional mounting holes to the rear frame rails of the RMG055. Starting serial number 2381957, installers will be required to mount the RMG055 with (6) mounting bolts. These additional two holes will stiffen up the frame, and reduce the amount of cabinet vibration. Older machines can be modified by the following steps:
Tools and parts needed	Drill 0.25 inch drill bit (pilot hole) 0.875 inch drill bit Fastening hardware
Procedure	Remove the cover in the rear of the RMG055. Make a mark as depicted in the diagram below. Create a pilot hole with the 0.25-inch drill bit. Drill the hole with a 0.875-inch drill bit. With the addition of these two holes, mount the RMG055 to base or concrete as described in the installation manual.
Images	
Serial Number and Range	All units prior to serial number 2381956.
Comments	



Always follow the warnings and procedures in the corresponding equipment instruction manual.